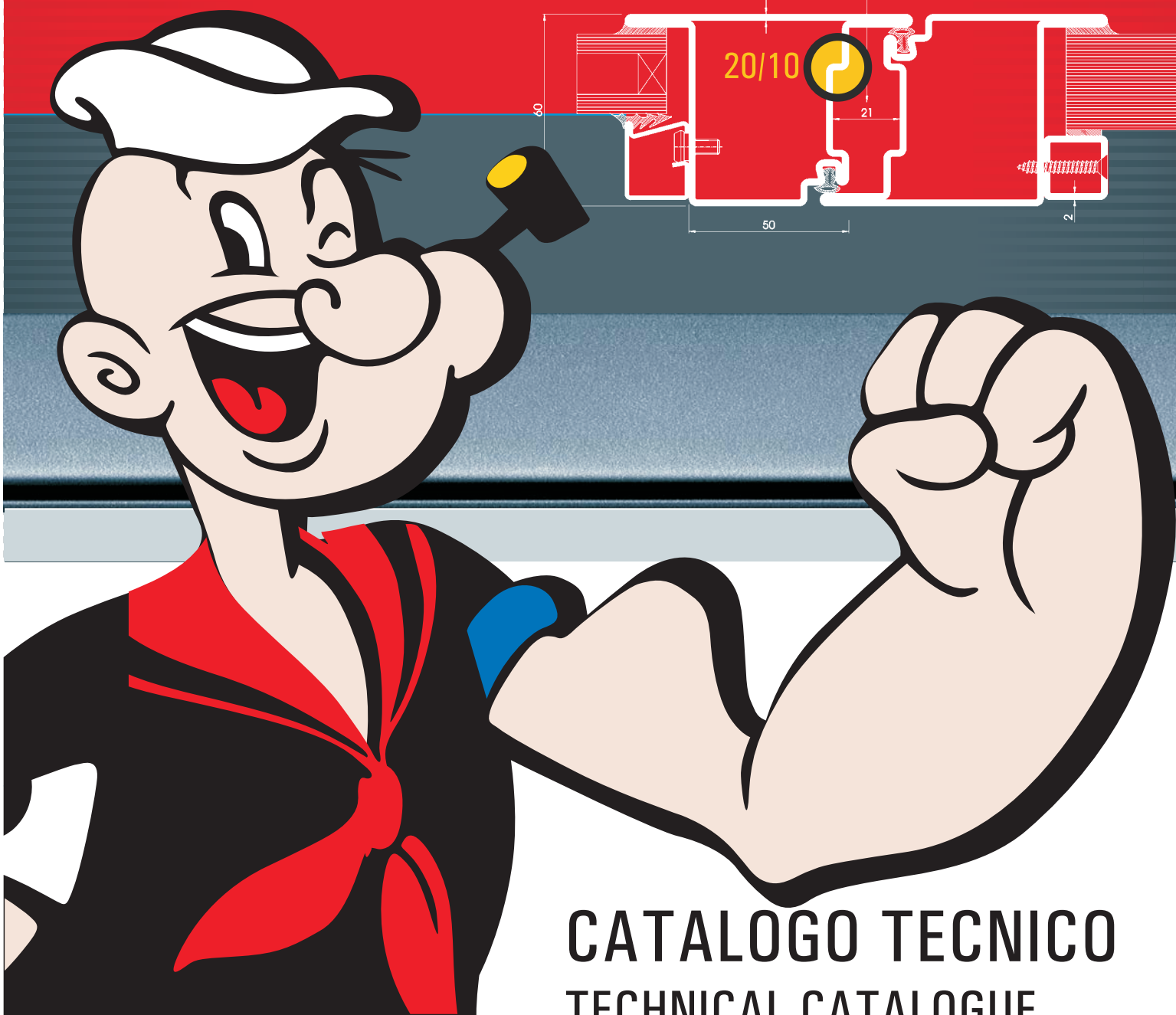
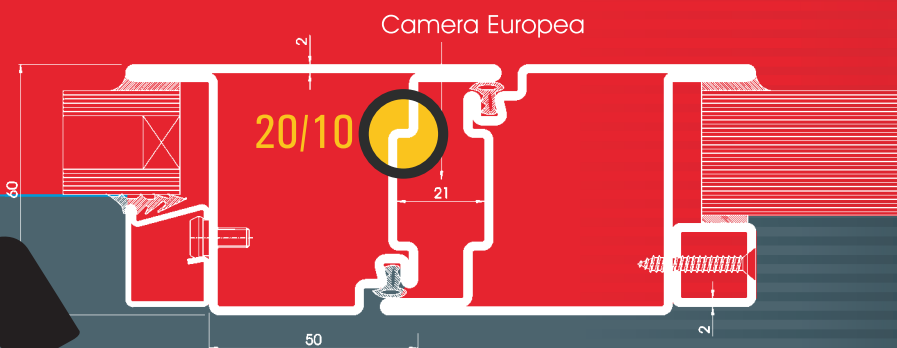


secco sistemi

Secco Security System

Il 20/10 in Acciaio per Prestazioni Estreme



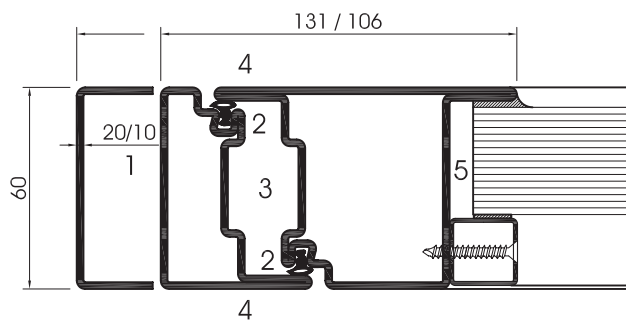
CATALOGO TECNICO
TECHNICAL CATALOGUE

maggio 2007

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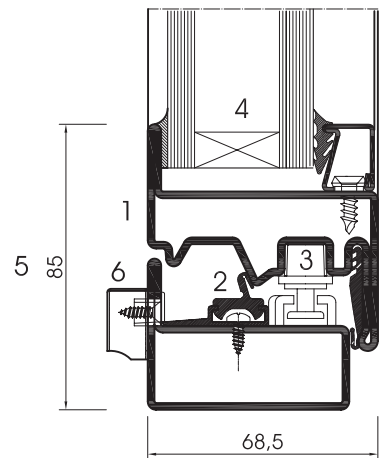
Sistema complanare

1. grande resistenza all'effrazione grazie allo spessore 20/10 del profilo
2. doppia guarnizione di battuta
3. camera europea 25x21 porta ferramenta certificata
4. complanarità esterna ed interna
5. camera alloggiamento vetri di sicurezza da 55 mm



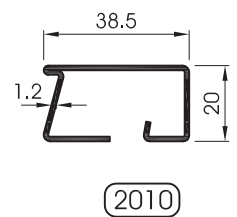
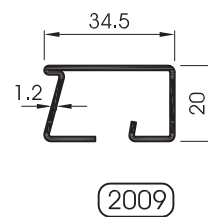
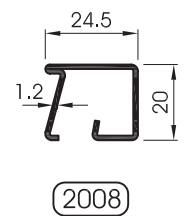
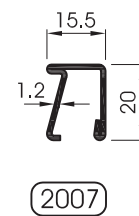
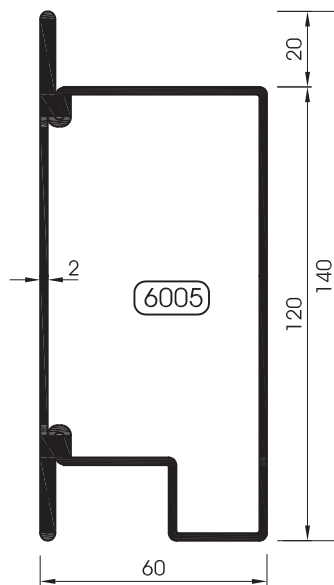
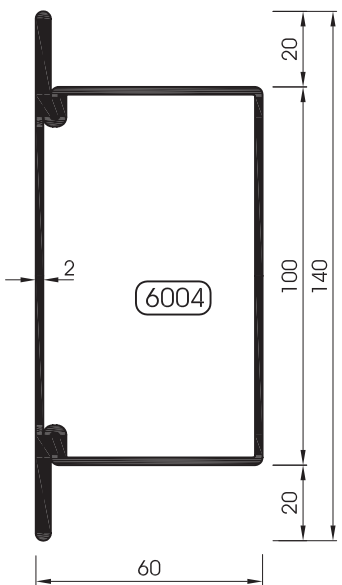
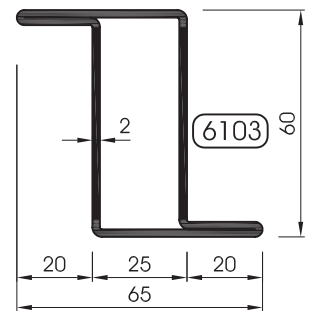
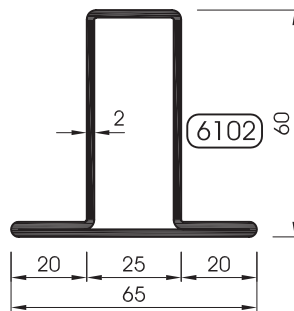
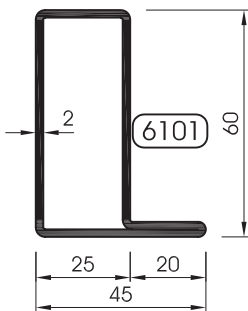
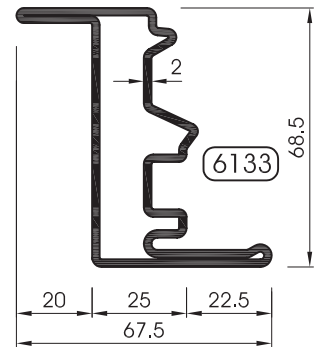
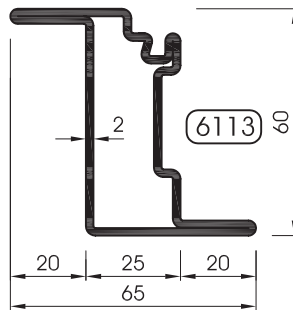
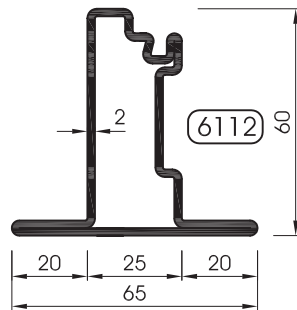
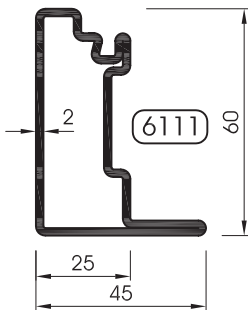
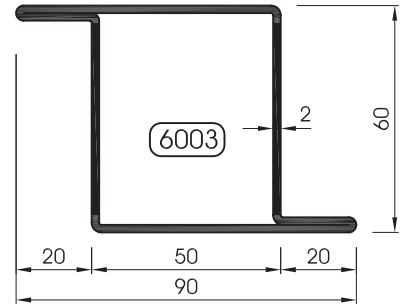
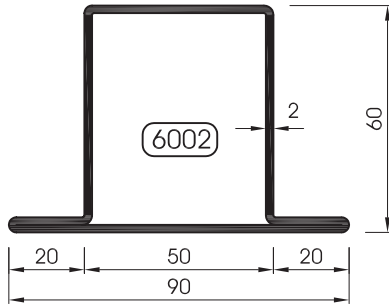
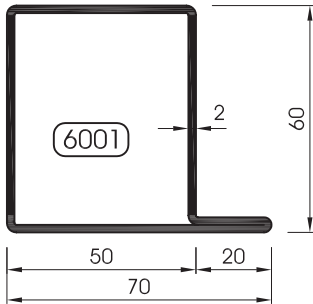
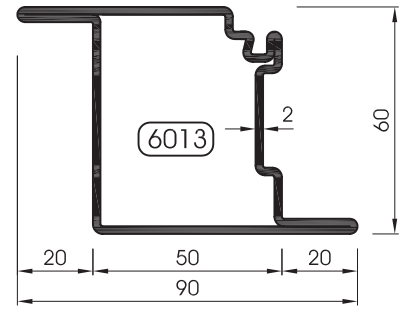
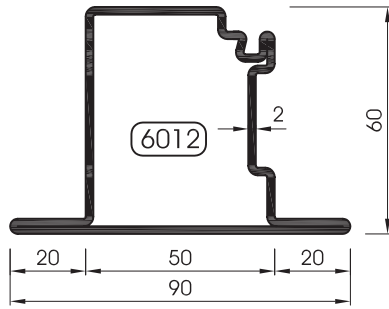
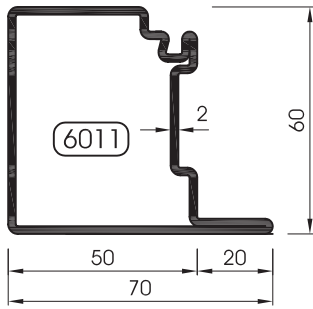
Sistema a sormonto giunto aperto

1. complanarità esterna e sormonto interno
2. giunto aperto con guarnizione centrale di tenuta
3. camera alloggiamento ferramenta legno/pvc
4. camera alloggiamento vetri di sicurezza da 63 mm
5. ridotta dimensione della sezione
6. sistema integrato per lo scarico dell'acqua

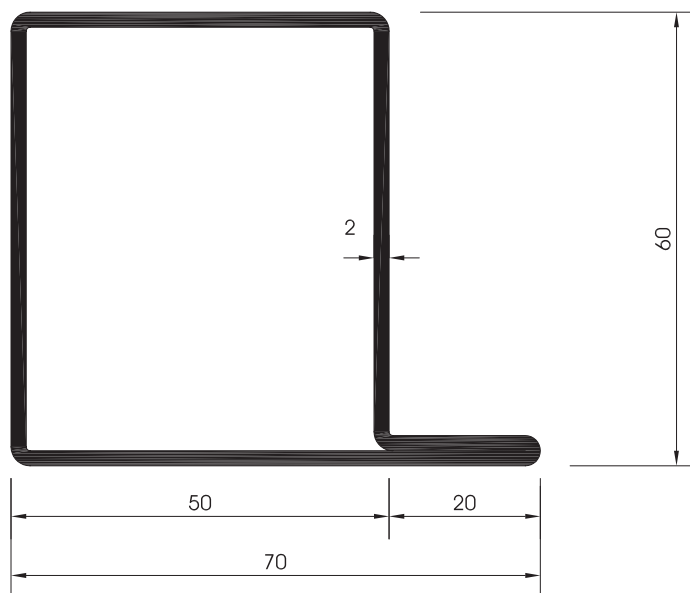


Secco Security System

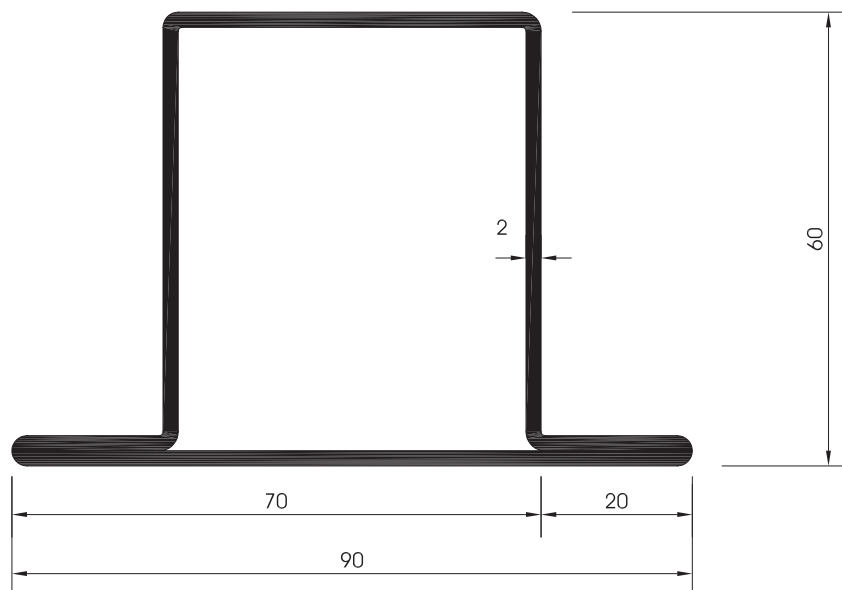
In ACCIAIO ZINCATO / GALVANIZED STEEL 20/10



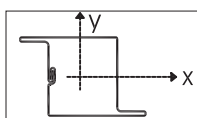
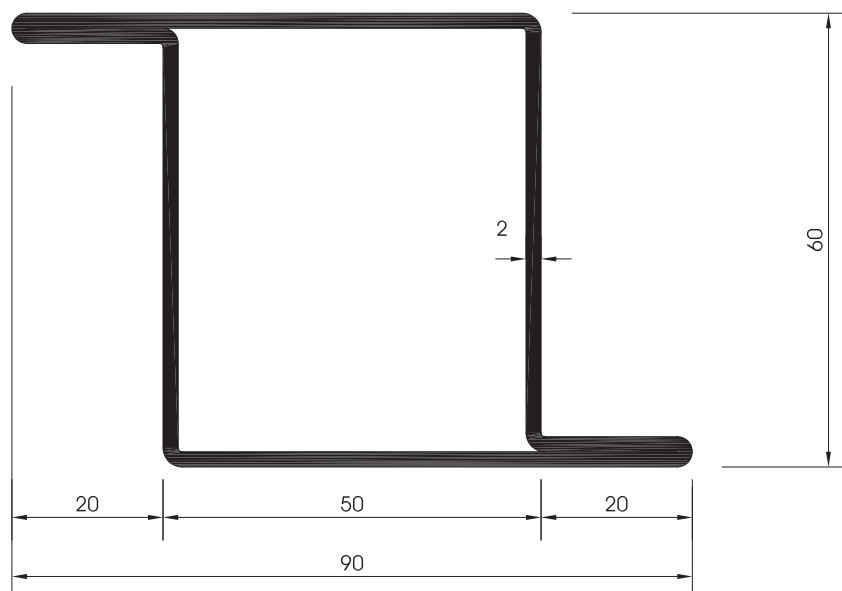
PZ 6001	
A cm ²	4.97
P kg/m	3.90
Jx cm ⁴	25.01
Jy cm ⁴	27.43
Wx cm ³	6.30
Wy cm ³	8.00



PZ 6002	
A cm ²	5.76
P kg/m	4.52
Jx cm ⁴	36.23
Jy cm ⁴	31.21
Wx cm ³	8.10
Wy cm ³	8.30

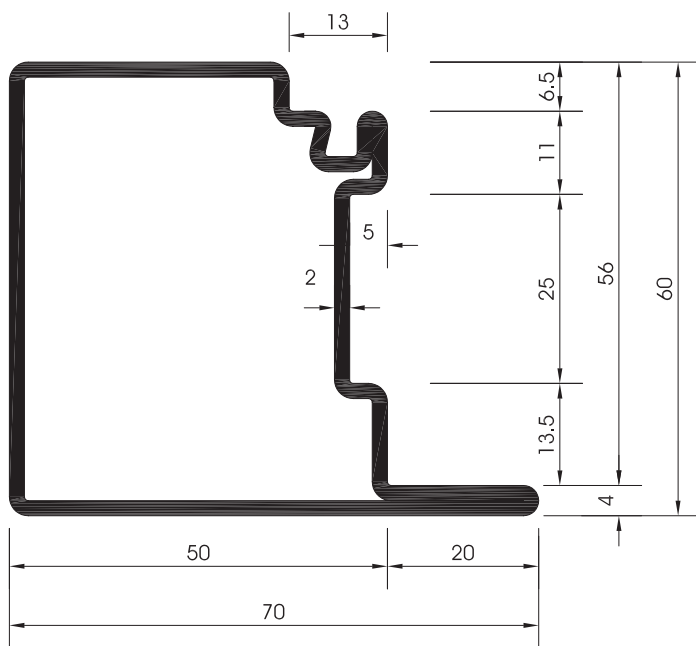


PZ 6003	
A cm ²	5.76
P kg/m	4.52
Jx cm ⁴	36.23
Jy cm ⁴	34.56
Wx cm ³	8.10
Wy cm ³	11.50

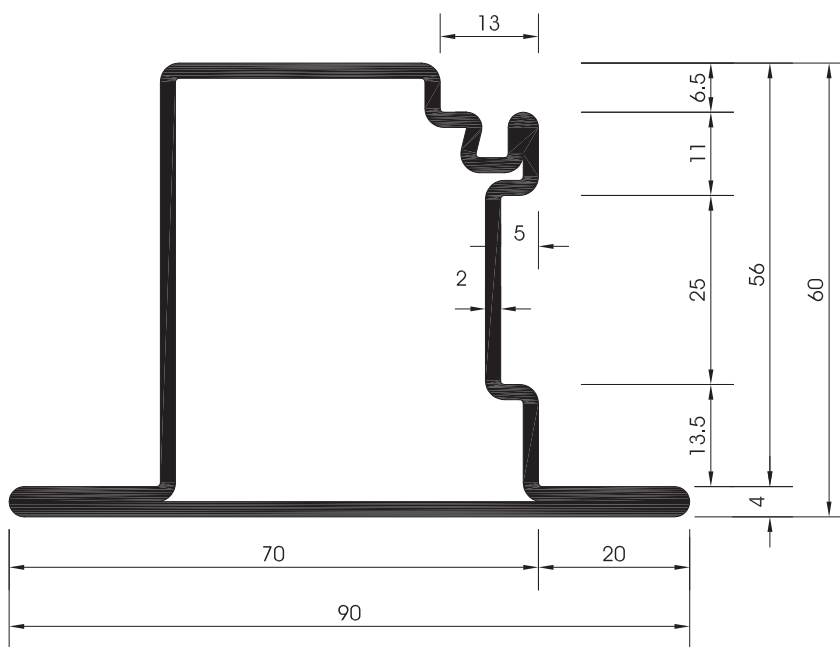


A = area della sezione
 P = massa teorica
 Jx = momento d'inerzia baricentrico, asse x
 Jy = momento d'inerzia baricentrico, asse y

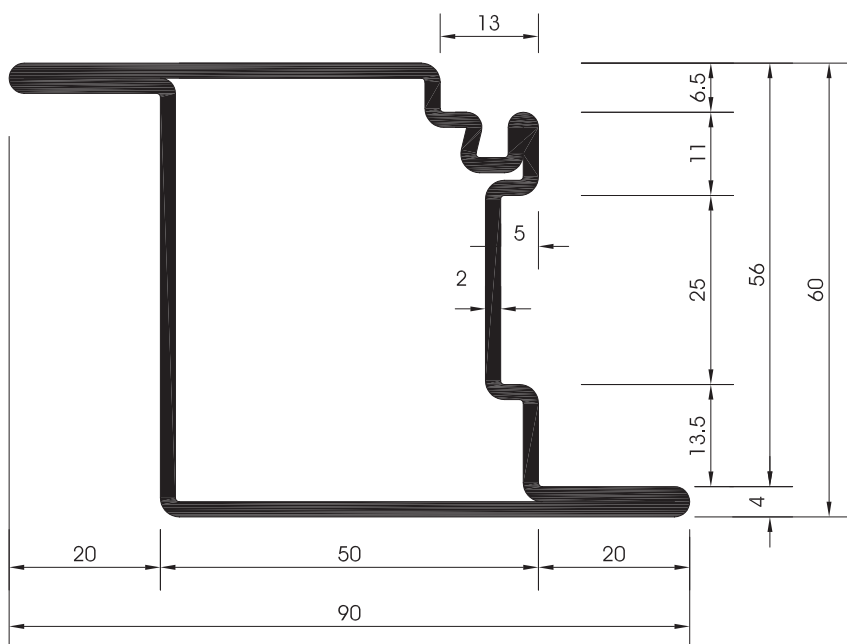
Wx = momento resistente baricentrico, asse x
 Wy = momento resistente baricentrico, asse y
 x,y = distanza dagli assi baricentrici
 S = superficie di rivestimento



PZ 6011	
A cm ²	5.27
P kg/m	4.14
Jx cm ⁴	24.52
Jy cm ⁴	27.45
Wx cm ³	6.20
Wy cm ³	8.10

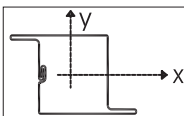


PZ 6012	
A cm ²	6.07
P kg/m	4.76
Jx cm ⁴	35.93
Jy cm ⁴	31.45
Wx cm ³	7.90
Wy cm ³	8.50



PZ 6013	
A cm ²	6.07
P kg/m	4.76
Jx cm ⁴	35.93
Jy cm ⁴	34.41
Wx cm ³	7.90
Wy cm ³	11.40

Secco Security System

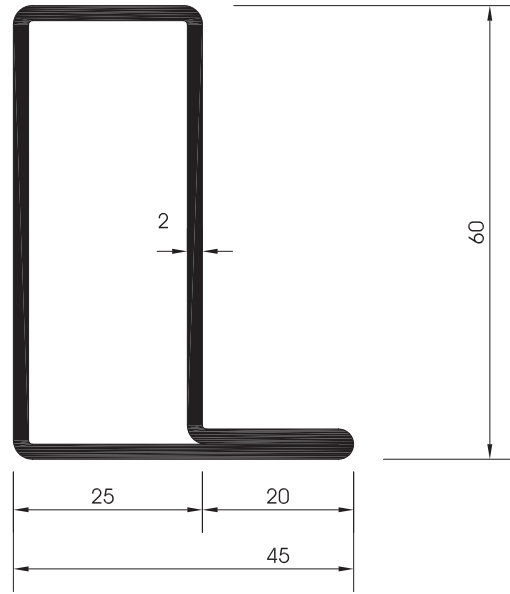


A = area of cross section
 P = calculated mass

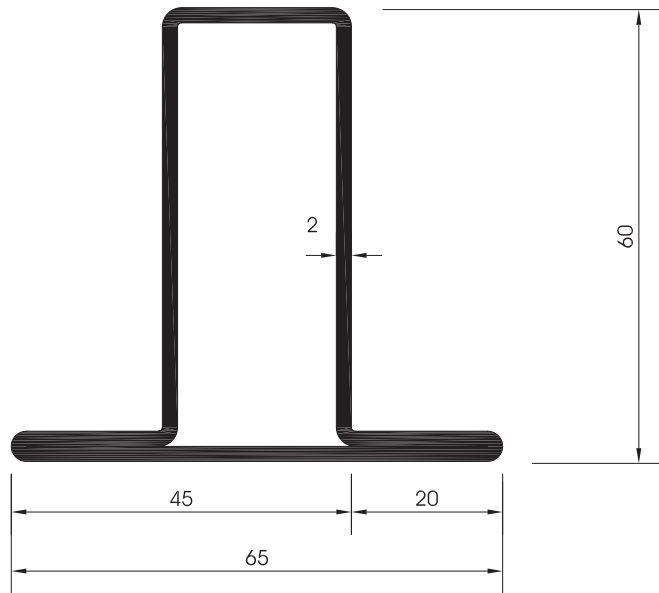
Jx = x axis moment of inertia, about the center of gravity X, Y = distance from the axes of the center of gravity
 Jy = y axis moment of inertia, about the center of gravity S = surface area of coating

Wx = x axis moment of resistance, about the center of gravity
 Wy = y axis moment of resistance, about the center of gravity

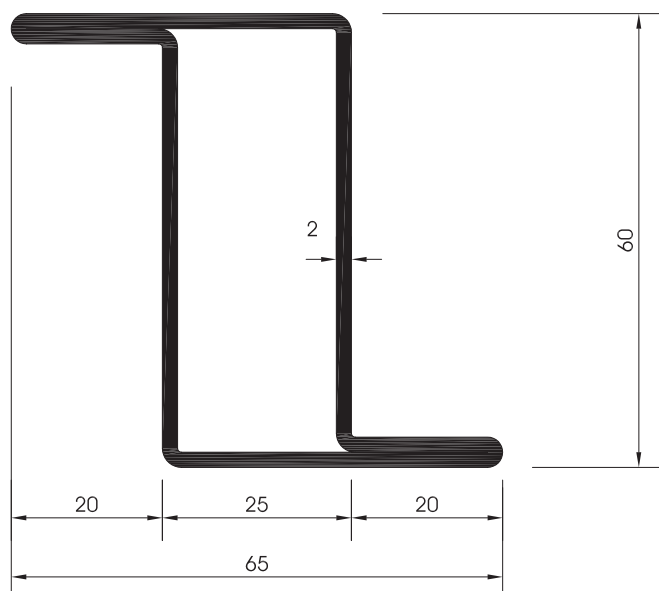
PZ 6101	
A cm ²	3.97
P kg/m	3.11
Jx cm ⁴	6.79
Jy cm ⁴	18.77
Wx cm ³	2.40
Wy cm ³	5.30

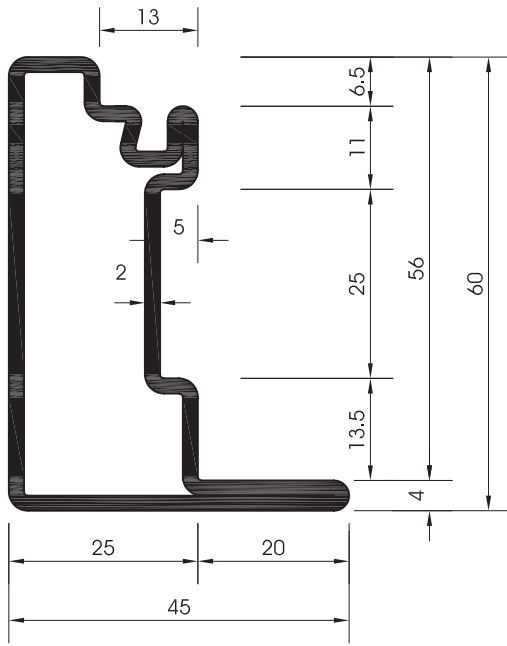


PZ 6102	
A cm ²	4.72
P kg/m	3.71
Jx cm ⁴	11.70
Jy cm ⁴	22.09
Wx cm ³	3.60
Wy cm ³	5.60

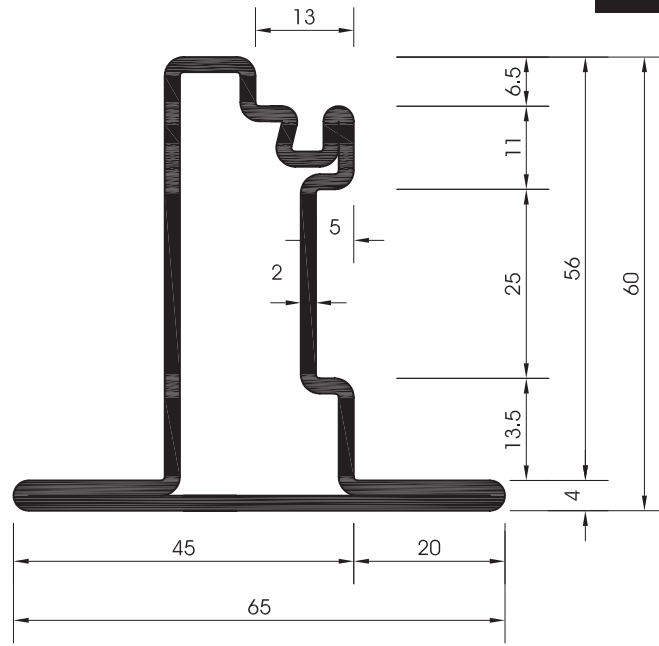


PZ 6103	
A cm ²	4.72
P kg/m	3.71
Jx cm ⁴	11.70
Jy cm ⁴	26.14
Wx cm ³	3.60
Wy cm ³	8.70

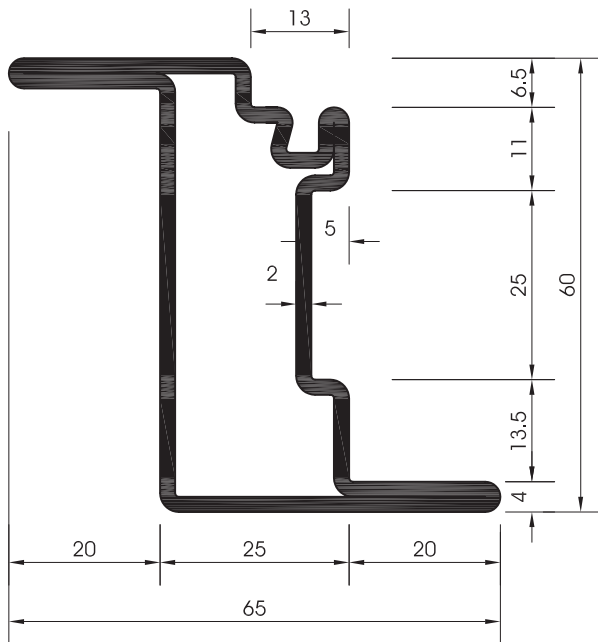




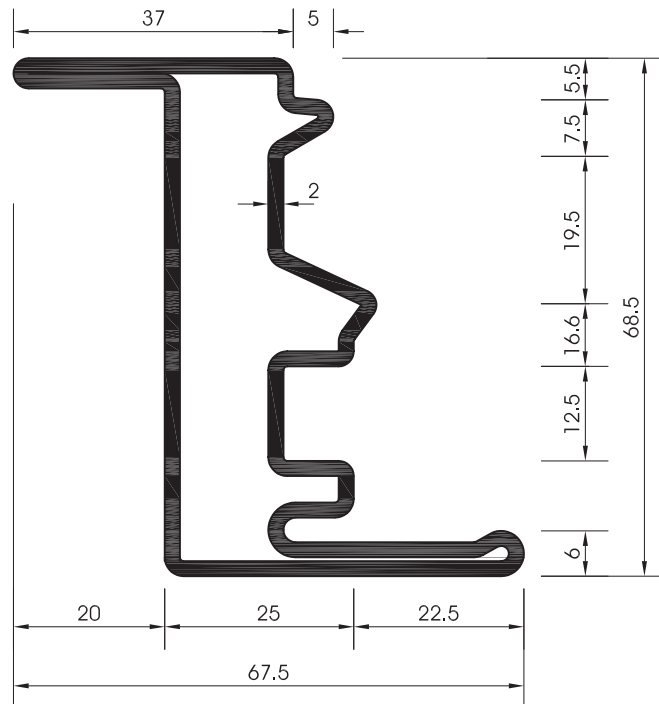
PZ 6111			
A cm	4.23	Jy cm ⁴	18.55
P kg/m	3.33	Wx cm ³	2.30
Jx cm ⁴	6.55	Wy cm ³	5.40



PZ 6112			
A cm	5.00	Jy cm ⁴	22.45
P kg/m	3.93	Wx cm ³	3.40
Jx cm ⁴	11.27	Wy cm ³	5.90



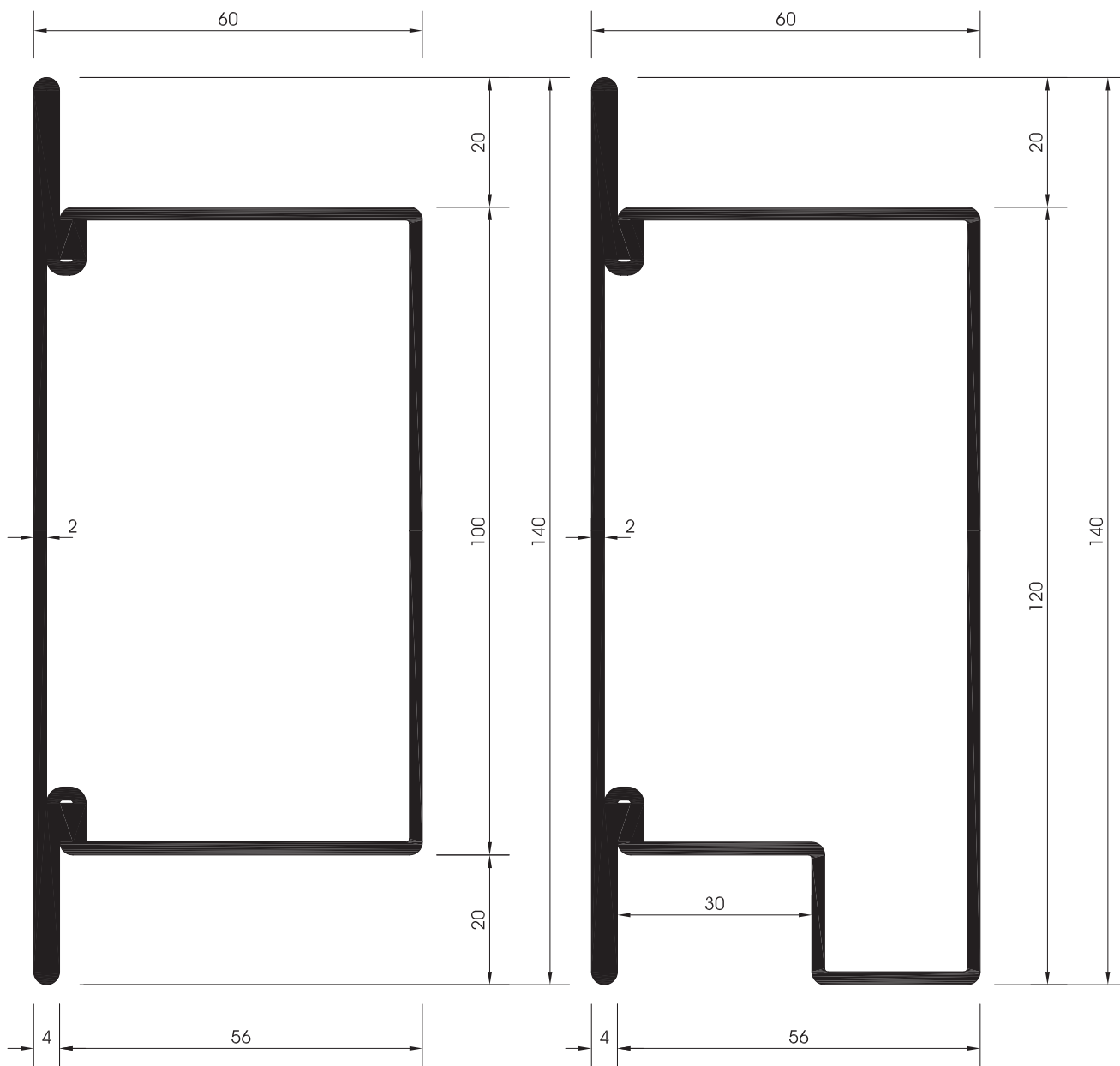
PZ 6113			
A cm	5.00	Jy cm ⁴	25.99
P kg/m	3.93	Wx cm ³	3.40
Jx cm ⁴	11.27	Wy cm ³	8.60



PZ 6133			
A cm	6.05	Jy cm ⁴	39.09
P kg/m	4.75	Wx cm ³	3.70
Jx cm ⁴	12.97	Wy cm ³	10.50

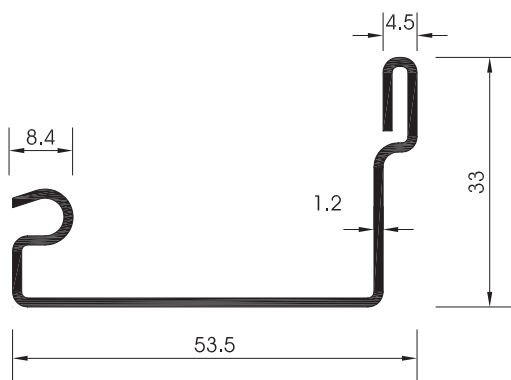
Secco Security System

Secco Security System



PZ 6004		Profilo per fascia Transom profile	
Lunghezza / Length = 4 m			
A cm	8.15	Wx cm ³	23.39
P kg/m	6.40	Wy cm ³	13.82
Jx cm ⁴	163.79	X cm	7.00
Jy cm ⁴	52.48	Y cm	3.79

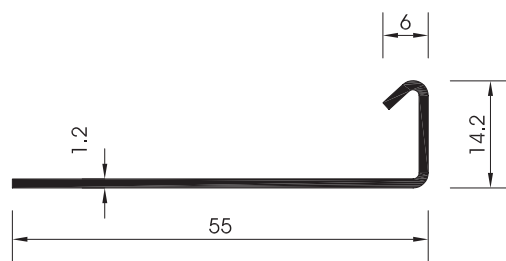
PZ 6005		Profilo zoccolo Socle profile	
Lunghezza / Length = 4 m			
A cm	8.83	Wx cm ³	26.26
P kg/m	6.95	Wy cm ³	16.20
Jx cm ⁴	198.87	X cm	7.57
Jy cm ⁴	58.16	Y cm	3.59



PZ 6017

Profilo per riporto battente
Bringing back bracket

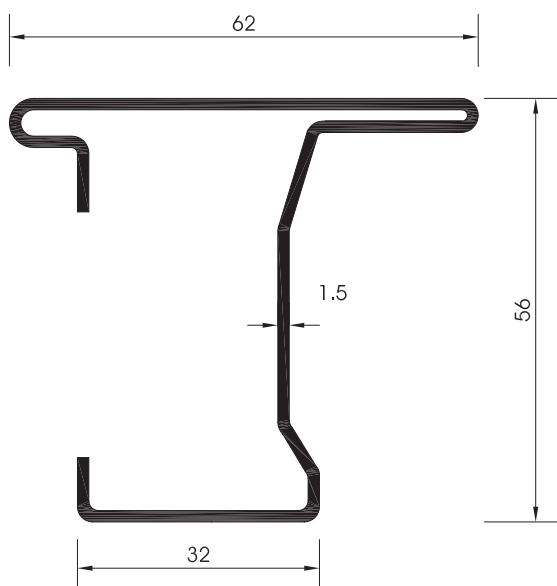
Peso / Weight = 1.08 kg/m
Lunghezza / Length = 4 m



PZ 6018

Profilo copri canalino
Covering profile canalization

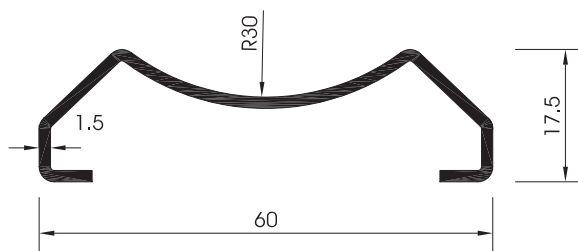
Peso / Weight = 0.66 kg/m
Lunghezza / Length = 4 m



PZ 6019

Profilo centrale inversione battuta
Central profile for double-leafed door

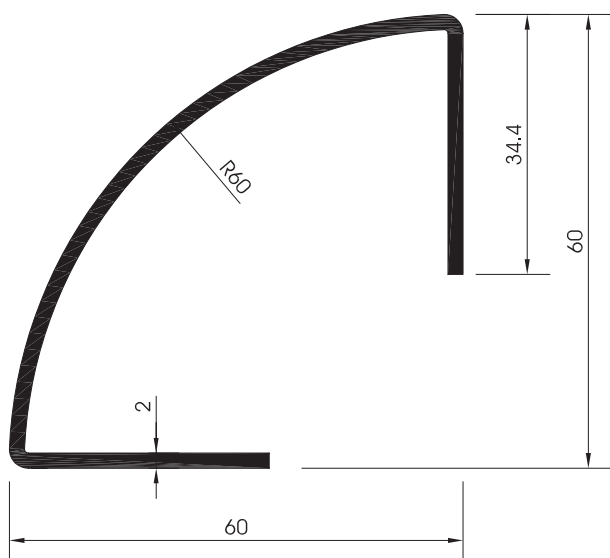
Peso / Weight = 2.23 kg/m
Lunghezza / Length = 4,5 m



PZ 6020

Profilo di raccordo
Connecting profile

Peso / Weight = 0.90 kg/m
Lunghezza / Length = 4 m

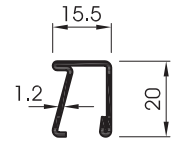
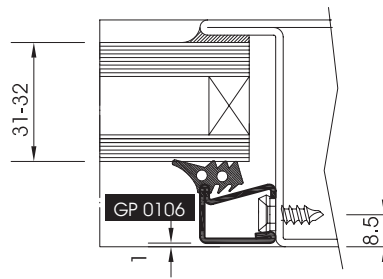
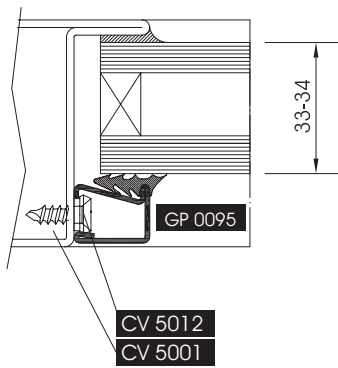


PZ 6021

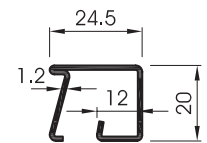
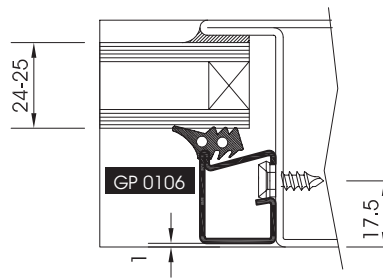
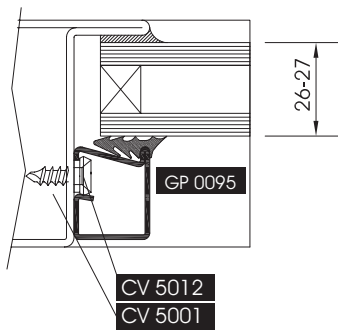
Profilo angolare curvo
Angular bend profile

Peso / Weight = 2.60 kg/m
Lunghezza / Length = 4 m

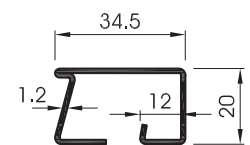
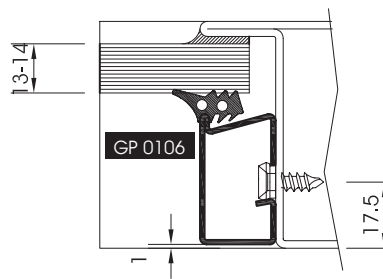
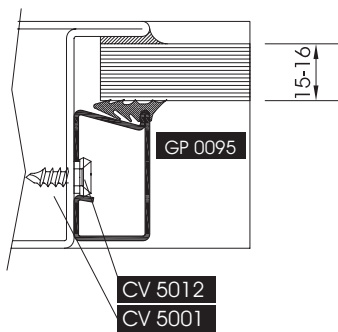
Secco Security System



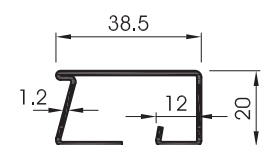
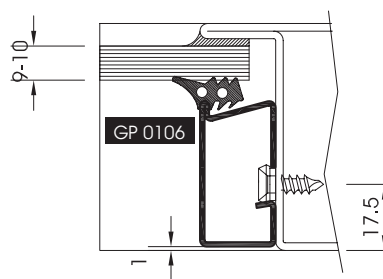
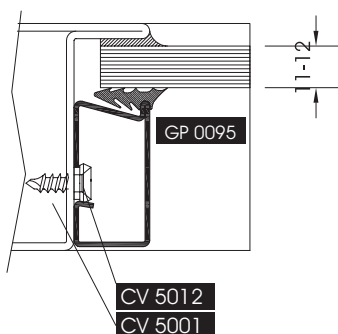
PZ 2007



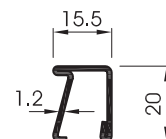
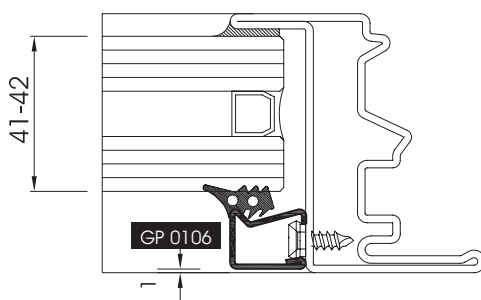
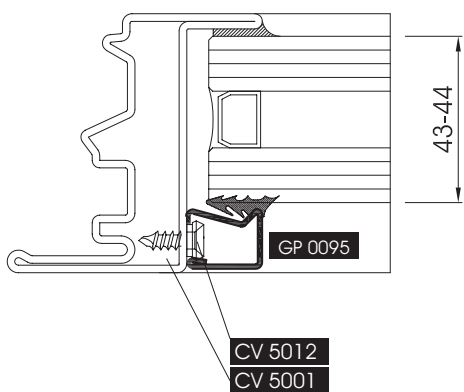
PZ 2008



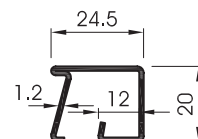
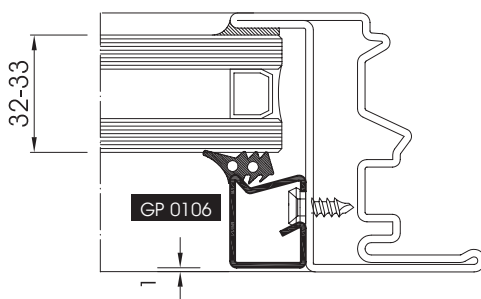
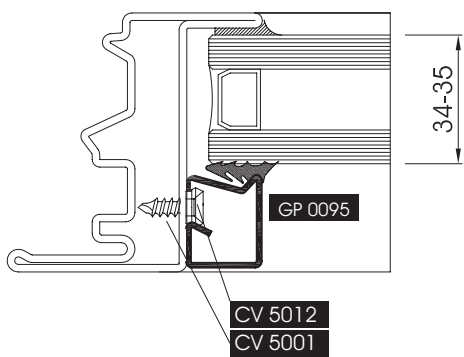
PZ 2009



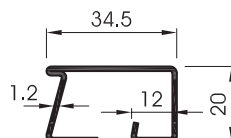
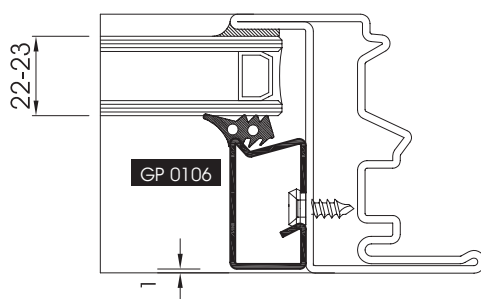
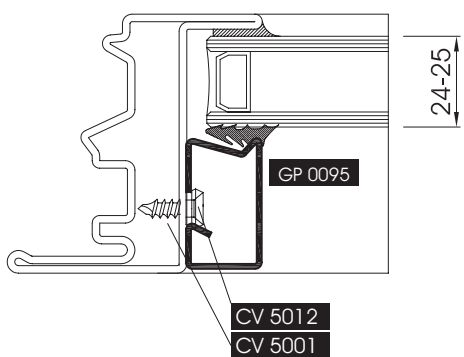
PZ 2010



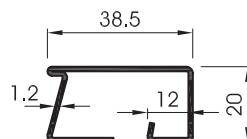
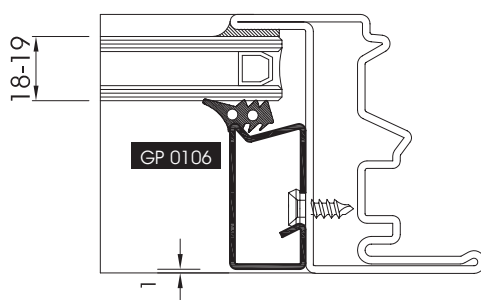
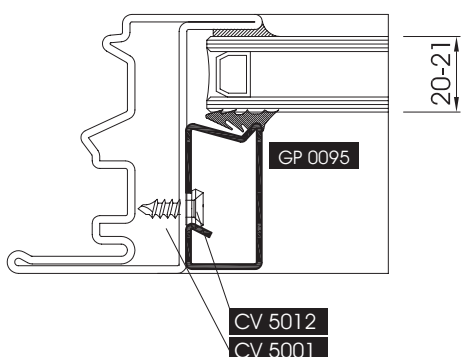
PZ 2007



PZ 2008



PZ 2009



PZ 2010

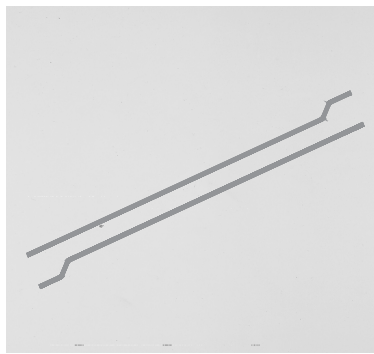
Secco Security System



AC 5001

Cerniera a due ali in acciaio zincato con cuscinetto Ø 20.

Two wings hinge, to be welded in galvanized steel with bearing Ø 20.



AC 5010

Coppia aste verticali per serratura normale.

Couple of vertical rods for standard lock.



AC 5002

Coppia di maniglie in acciaio inox complete di viti.

Stainless steel couple handle with screws.



AC 5011

Catenaccio in lega. (Completa di viti).

Door bolt. (With screws)



AC 5005

Serratura multipunto scrocco con catenaccio. (Completa di viti)

Three point spring bolt lock+ latch and couple of vertical rod. (With screws)



AC 5030

Coppia limitatori di apertura vasistas in acciaio Inox. (Completi di 8 viti TC 4.2x9.5 inox).

Couple of casement stay in stainless steel for bottom hinged window. (With 8 stainless steel screws TC 4.2x9.5).

AC 5006

Serratura multipunto rullo con catenaccio. (Completa di viti)

Three point lock + latch and couple of vertical rod. (With screws)

Limiti dimensionali / Dimensional limits:
Peso anta / Leaf weight: 50 kg
Altezza anta / Leaf height : min 320

AC 5031

Cerniera in acciaio ad avvitare per porte a due ali, verniciata nera.

(Completa di viti TCEI M8x25 e inserti filettati M8).

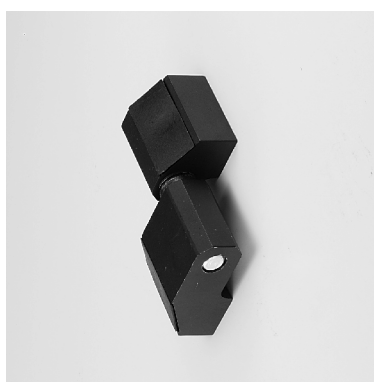
Two wings steel hinge for door, colour black. (With screws TCEI M8x25, and threaded inserts M8).

Peso max anta 80 kg
Door weight up to 80 kg



AC 5007

Serratura normale scrocco con catenaccio. (Con viti) Standard spring bolt lock latch. (With screws)



AC 5008

Serratura normale rullo con catenaccio. (Con viti) Standard bolt lock latch. (With screws)



AC 5032

Cerniera in acciaio ad avvitare per porte a tre ali, verniciata nera.

(Completa di viti TCEI M8x25 e inserti filettati M8).

Three wings steel hinge for door, colour black.

(With screws TCEI M8x25, and threaded inserts M8).

Peso max anta 150 kg
Door weight up to 150 kg

AC 5009

Elettroserratura normale. (Completa di viti) Standard electric lock. (With screws)



AC 5037

Maniglia con incontro in lega colore nero per apertura a sporgere.
(Completa di viti di fissaggio).
Handle with the alloy black painted or in the PVC hardware.
(Complete fixing screws).



AC 5039

Coppia compassi per persiana in acciaio inox.
(Completi di 12 viti di fissaggio TC 4.8x13 inox).

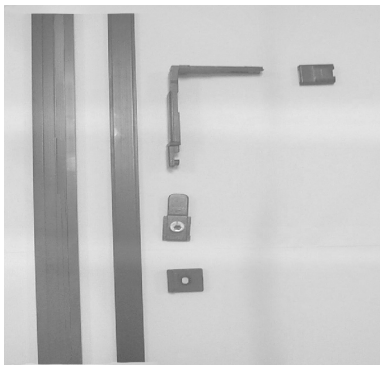
Couple of side arms in stainless steel.
(With 12 fixing screws TC 4.8x13 in stainless steel).

Limiti dimensionali / Dimensional limits:
Peso anta / Leaf weight: 75 kg
Altezza anta / Leaf height : min 800 mm



AC 5040

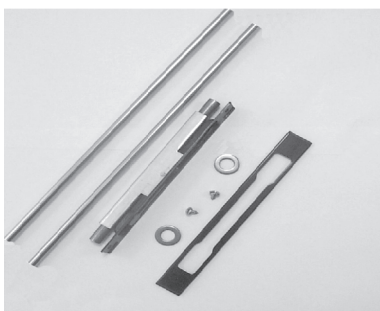
Cricchetto da avvitare in lega e nylon nero con incontro in acciaio inox. (Con viti).
Catch detent to be screwed in nylon, black colour, complete with stainless steel plate.(With screws).



AC 5041

Kit chiusura supplementare anta ribalta su lato cerniere.
Altezza anta > 1200 mm

Tilt and turn additional kit locking for hinge side
Leaf height > 1200 mm



AC 5042

Kit chiusura 2° anta finestra

Second leaf locking kit for windows



AC 5043

Braccio supplementare per anta ribalta
Larghezza anta > 1200 mm

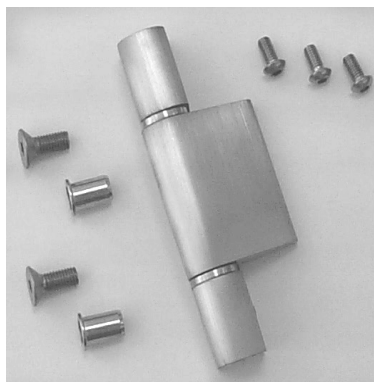
Additional arm dual purpose
Leaf length > 1200 mm



AC 5056

Maniglia DK per cremonese in acciaio inox scotch brite

Handle DK for cremone bolt, in scotch brite stainless steel.

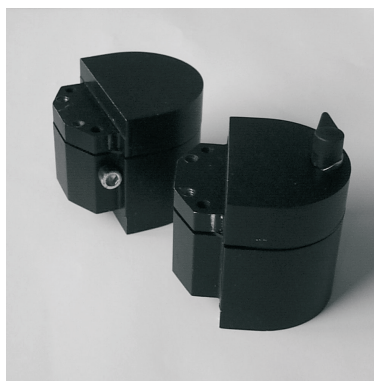


AC 6006

Cerniera regolabile a tre ali da avvitare, NE nera, GZ grezza.
(Completa di 2 viti TSPEI M.8x20 inox, 3 viti TB M.6x14 inox e inserti filettati).

Adjustable three wing hinge to be screwed (with threaded inserts and 2 screws TSPEI M.8x20, 3 screws TB M.6x14)

Peso max anta /
Max leaf weight:
100 kg



AC 6020

Coppia di snodi a frizione con fermo per bilico.

Portata anta:
60 kg
100 kg con rinforzo

Couple of friction joints with stop for pivot.
Leaf weight: 60 kg



AC 6023

Cerniera da saldare a goccia, regolabile, perno in acciaio con sfera, zincata, Ø 20.

Adjustable two wings hinge, to be welded in galvanized steel with bearing Ø 20.



AC 6025

Kit aste e serratura per chiusura porta per anta principale

Kit for door closing with rods and lock for first leaf



AC 6026

Rostro di sicurezza, in acciaio inox, con inserto filettato M8.

Anti burglar device, in stainless steel with threaded insert M8



AC 6029

Kit aste e catenaccio per chiusura porta per anta secondaria

Kit for door closing with rods and bolt for second leaf



AC 6031

Boccola a pavimento in ottone con parapolvere a molla.

Floor bushing in brass



AC 6045

Cerniera a tre ali da avvitare in acciaio zincato, per profili ridotti.

(Completo di viti TSPEI M.5x10; TCEI M5x8).

Three fin hinge in galvanized steel, for reduced profiles

(Complete with oxidated TSPEI M.5x10, TCEI M5x8).

Limiti dimensionali / Dimensional limits:
Peso anta / Leaf weight: 70 kg



AC 6601

Cerniera a saldare per finestre

Two wings hinge for windows to be welded



AC 6603

Fioretto destro in acciaio zincato, per inversione di battuta.

Right drill in galvanized steel.

AC 6604

Fioretto sinistro in acciaio zincato, per inversione di battuta.

Left drill in galvanized steel.



AC 6619

Fondino di testa per P. 6019

Terminal cup for P. 6019



AC 6624

Kit cremonese, in lega verniciato nero. Per finestre.

H max 2.2m (Completo di viti)

Cremonese bolt set, in alloy black painted.

For windows.

H max 2.2m (With screws)

AC 6625

Kit cremonese per porte-finestre.

H max 3.2m (Completo di viti)

Cremonese bolt set for big windows.

H max 3.2m (With screws)



AC 6627

Meccanismo anta/ribalta dx con cerniere inox.

Right tilt-turn mechanism with stainless steel hinges.

AC 6627/X

Kit dx ridotto

L min = 410 mm

Small size right kit

L min = 410 mm

Dimensioni anta / Dimensional limits:

- Peso / Weight = 80 kg

- L min = 540 L max = 1000 mm

- H min = 600 H max = 2200 mm

con H > L

AC 6628

Meccanismo anta/ribalta sx con cerniere inox.

Left tilt-turn mechanism with

AC 6628/X

Kit sx ridotto

L min = 410 mm

Small size left kit

L min = 410 mm



AC 6671.

Meccanismo A/R Dx cerniere a sormonto in acciaio zincato
Galvanized steel right tilt-turn complete mechanism with hinges.

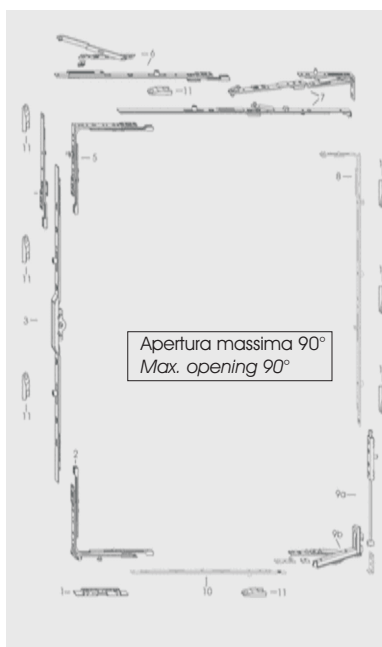
AC 6672.

Meccanismo A/R Sx cerniere a sormonto in acciaio zincato
Galvanized steel left tilt-turn complete mechanism with hinges.

Limiti dimensionali / Dimensional limits:

- Peso anta / Leaf weight 130 kg
- L min = 571 L max = 1490 mm
- H min = 601 H max = 2400 mm
- con H > L

L / H *	601 800	801 1000	1001 1200	1201 1400	1401 1600	1601 1800	1801 2000	2001 2230	2231 2400
571-800	A1	B1	C1	D1	E1	F1	G1	H1	I1
801-1030	-	B2	C2	D2	E2	F2	G2	H2	I2
1031-1260	-	-	C3	D3	E3	F3	G3	H3	I3
1261-1490	-	-	-	D4	E4	-	-	-	-



AC 6681.

Meccanismo A/R Dx cerniere a scomparsa in acciaio zincato
Galvanized steel tilt-turn complete mechanism, concealed hinges, right.

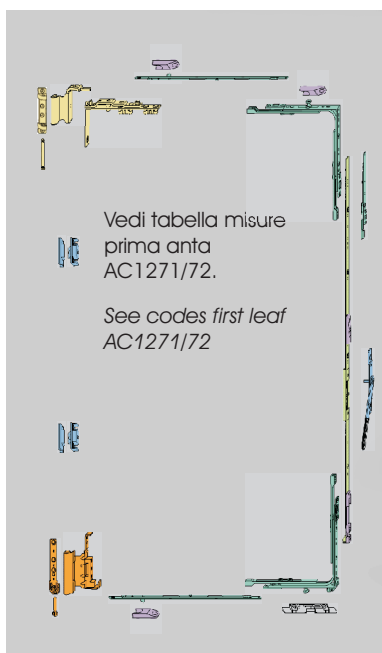
AC 6682.

Meccanismo A/R Sx cerniere a scomparsa in acciaio zincato
Galvanized steel tilt-turn complete mechanism, concealed hinges, left.

Limiti dimensionali / Dimensional limits:

- Peso anta / Leaf weight 100 kg
- L min = 571 L max = 1490 mm
- H min = 601 H max = 2400 mm
- con H > L

L / H *	601 800	801 1000	1001 1200	1201 1400	1401 1600	1601 1800	1801 2000	2001 2230	2231 2400
571-800	A1	B1	C1	D1	E1	F1	G1	H1	I1
801-1030	-	B2	C2	D2	E2	F2	G2	H2	I2
1031-1260	-	-	C3	D3	E3	F3	G3	H3	I3
1261-1490	-	-	-	D4	E4	-	-	-	-



AC 6675

Kit chiusura seconda anta Dx con cerniere a sormonto in acciaio zincato

Right closing kit for second leaf with hinges, galvanized steel

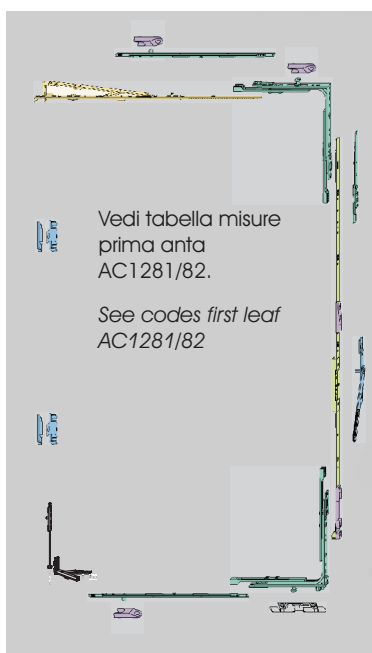
Vedi tabella misure prima anta AC1271/72.

See codes first leaf AC1271/72

AC 6676

Kit chiusura seconda anta Sx con cerniere a sormonto, in acciaio zincato

Left closing kit for second leaf with hinges, galvanized steel



AC 6685

Kit chiusura seconda anta Dx con cerniere a scomparsa, in acciaio zincato

Right closing kit for second leaf with concealed hinges, galvanized steel

Vedi tabella misure prima anta AC1281/82.

See codes first leaf AC1281/82

AC 6686

Kit chiusura seconda anta Sx con cerniere a scomparsa, in acciaio zincato

Left closing kit for second leaf with concealed hinges, galvanized steel

Secco Security System



AC 6649

Piastrina di aggancio per P.6301/P.6302/P.6019

Joint plate for P.6301/P.6302/P.6019



AC 6652

Limitatori per aperture a vasistas con P.6133

Casement stay for bottom hinged with P.6133.

H min = 500 mm

Peso massimo anta/
Max leaf weight
70 Kg



AC 6653

Cerniera per vasistas con P.6133, acciaio zincato

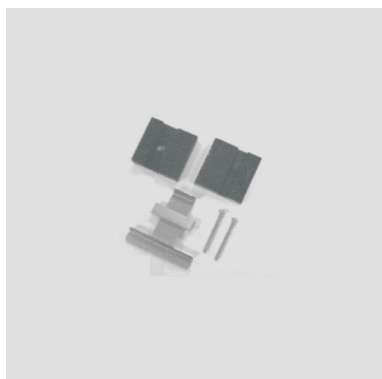
Hinge for bottom-hung windows for P.6133, galvanized steel



AC 6653/C

Kit copertine in plastica per cerniere AC 6653, colore argento.

Plastic covers for hinges AC 6653, silver finishing



AC 6655

Tappo chiusura seconda anta. P.6102

Stopper for second leaf. P.6102



AC 6658

Scarico acqua per sistema a giunto aperto con profilo a sormonto P.6133

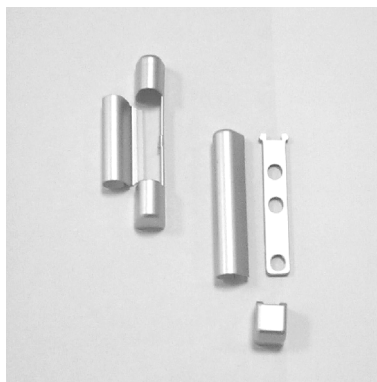
Drip for internal opening with P.6133



AC 6661S

Cricchetto da avvitare in lega e nylon nero con incontro in acciaio inox, con P.6133 (Completo di viti).

Catch detent to be screwed in nylon, black colour, complete with stainless steel plate, using P.1233. (With screws).



AC 6671/C

Kit copertine Dx in plastica argento per cerniere A/R (anche per seconda anta) Right covers for tilt and turn sash hinges, silver finishing (for second leaf too)

AC 6672/C

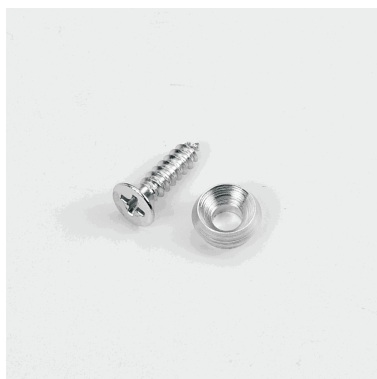
Kit copertine Sx Left covers



AC 6688

Gocciolatoio per aperture interne con profilo complanare P.6113 (Vite di fissaggio TC 3.5x9.5)

Drip for inwards opening with flat section P.6113 (Screws TC 3.5x9.5)



CV 5001

Vite per boccia fermavetri TPS 4,2 x16

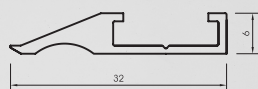
Screw for bushing of glazing bead, TPS 4,2 x16

CV 5012

Boccia per fermavetri

Bushings for fixing glazing beads

GUARNIZIONI ED ESTRUSI - WEATHER STRIP AND ALLUMINIUM SECTIONS



EA 6002

Estruso di alluminio per giunto aperto con guarnizione GE 3001.

Extruded of aluminum for central weather strip GE 3001



GP 0095

Guarnizione interna fermavetro, spessore 3 mm.

Weather strip for internal use on glazing bead of thickness 3 mm.



GE 1200

Guarnizione di battuta interna per finestre (P.6133).

Internal weather strip for windows (P.1233).



GP 0106

Guarnizione interna fermavetro, spessore 6 mm.

Weather strip for internal use on glazing bead of thickness 6 mm.



GE 2000

Guarnizione di battuta a palloncino.

Weather strip for rabbet.



GU 0087

Spazzolino per porte, su GU 0120

Brushing for doors, on GU 0120.

H= 5 mm



GE 2001

Guarnizione di battuta con aletta.

Weather strip for rabbet with fin.



GU 0120

Estruso porta spazzolino per porte.

Extruded PVC for brushing for door.

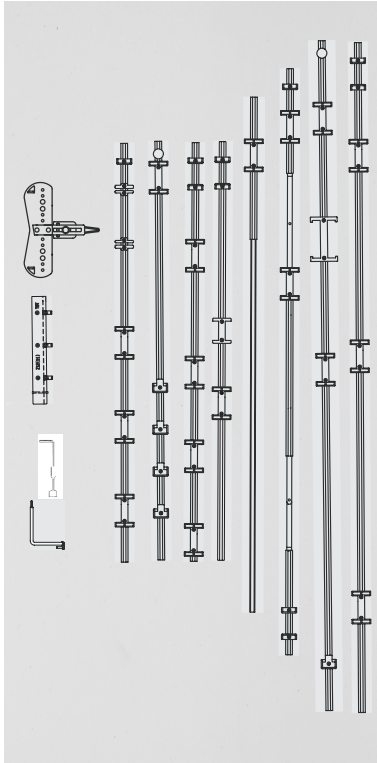


GE 3001

Guarnizione centrale di battuta per giunto aperto (P.6133)

Central weather strip for windows (P.6133)

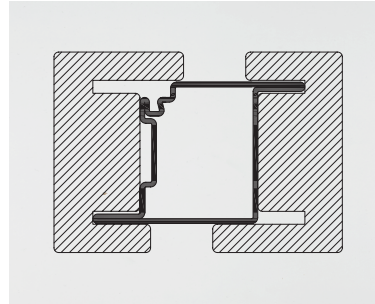
Secco Security System



AT 1240

Kit dime per montaggio kit A/R cerniere a vista.

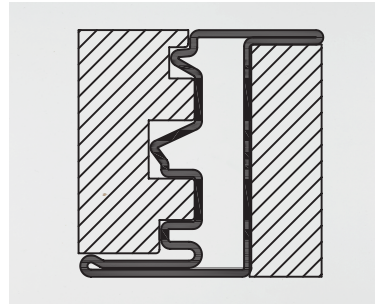
Jig for execution holes for fixing tilt and turn kit.



AT 6605

Ganasce per taglio profili complanari L, T e Z, maggiorati e ridotti

Cutting jaws for flat sections L, T e Z



AT 6633

Ganasce per taglio profilo a sormonto P6133

Cutting jaws for P6133



AT 6641

Kit dime per esecuzione fori per montaggio kit A/R cerniere a scomparsa (asse 13 mm)

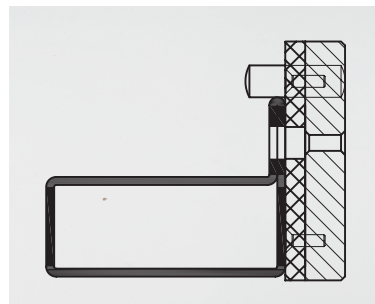
Jig for execution holes for fixing concealed hinges (13 mm axis)



AT 2002

Maschera per esecuzione fori fissaggio cerniere AC 6006

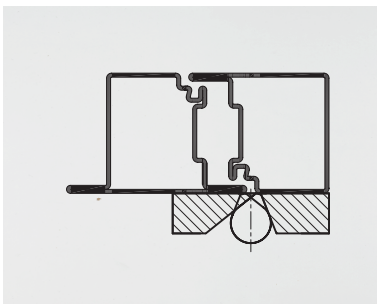
Jig for execution of holes for fixing hinges AC 6006



AT 6658

Maschera per esecuzione fori scarico acqua AC 6658

Jig for execution holes of water drip



AT 6023

Maschera per posizionamento cerniere a saldare

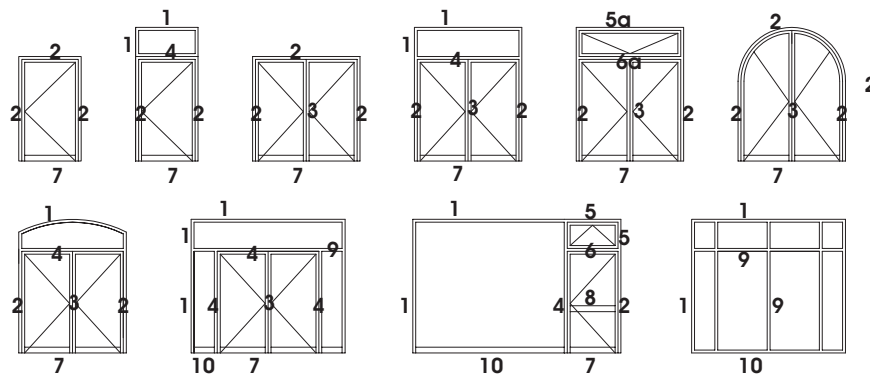
Jig for placement hinges to be welded



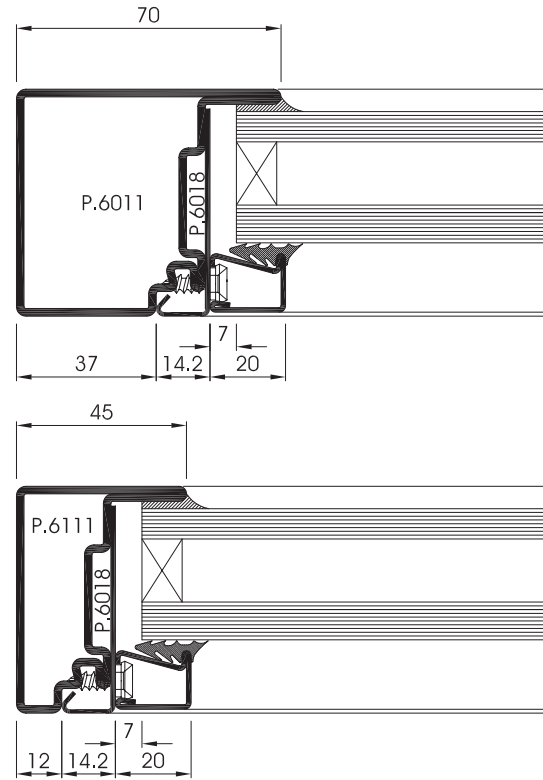
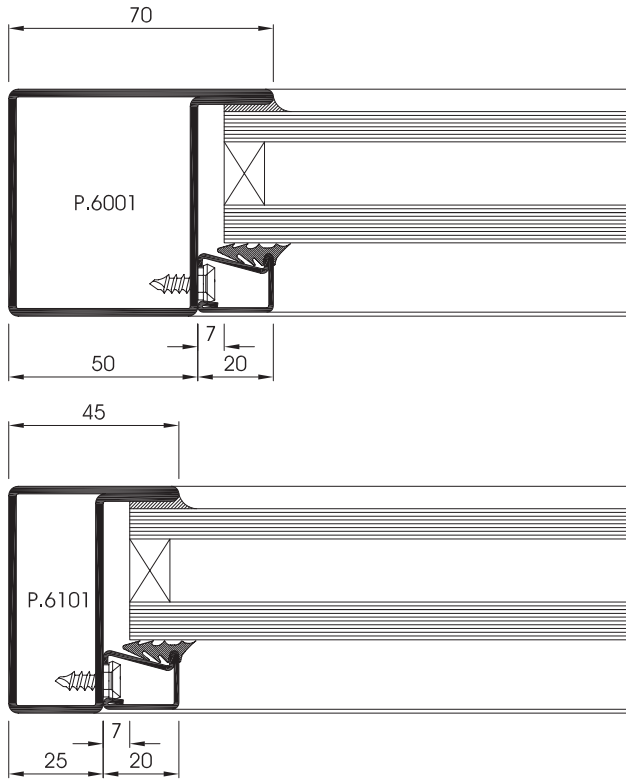
AT 6601

Maschera per esecuzione fori di fissaggio fermavetri.

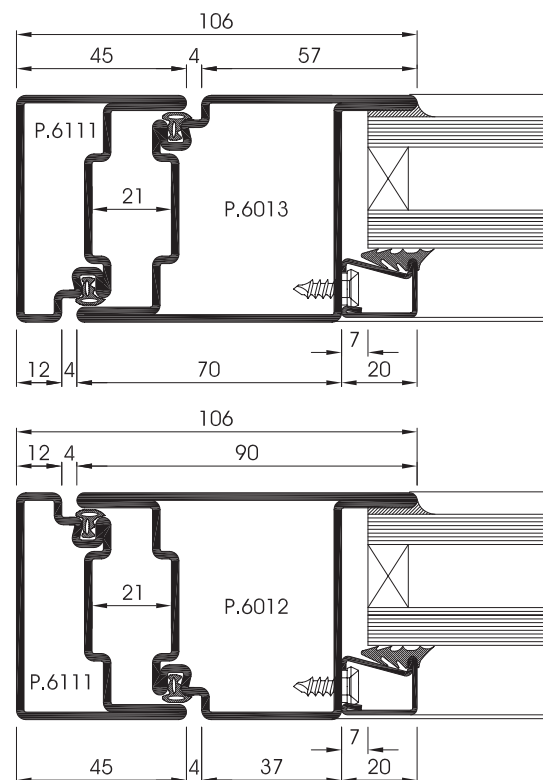
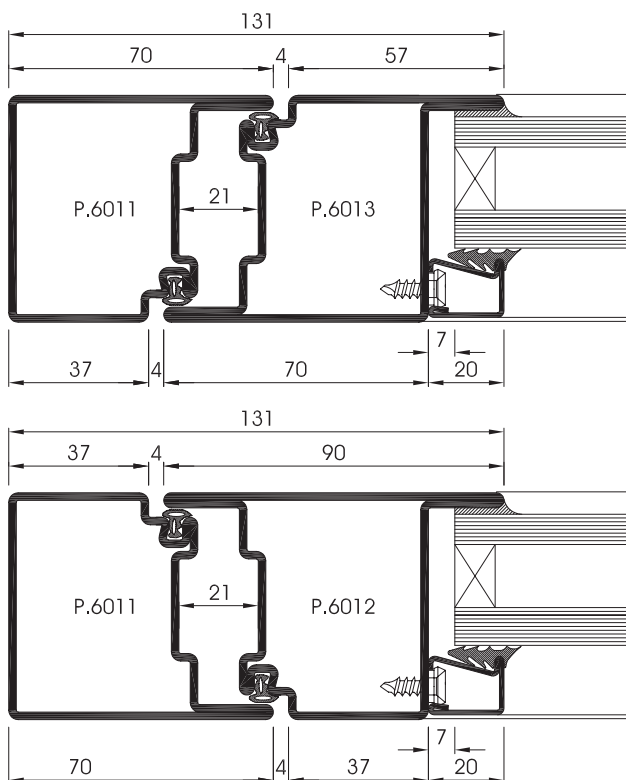
Jig for execution of holes of fixing glazing beads.

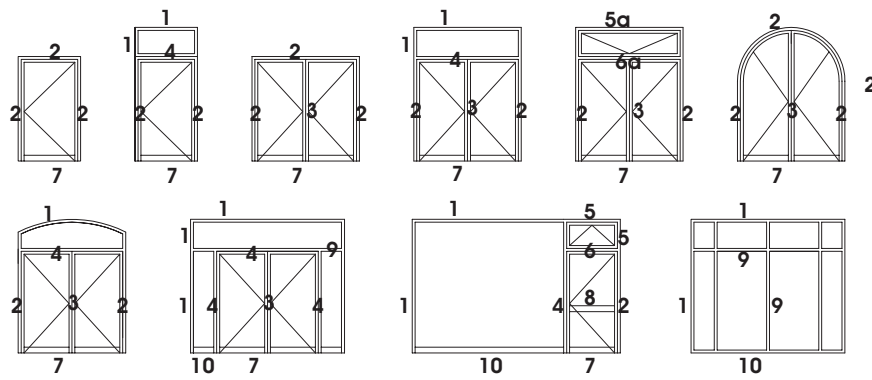


SEZIONE 1 / Section 1

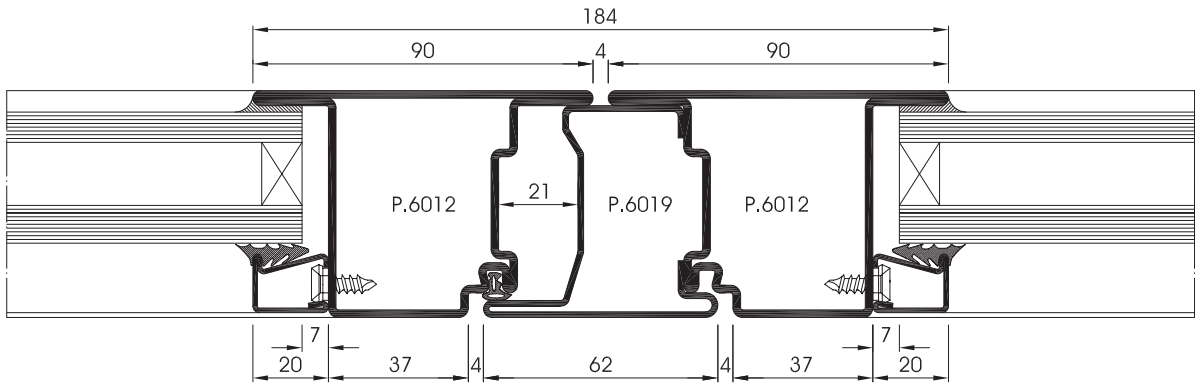
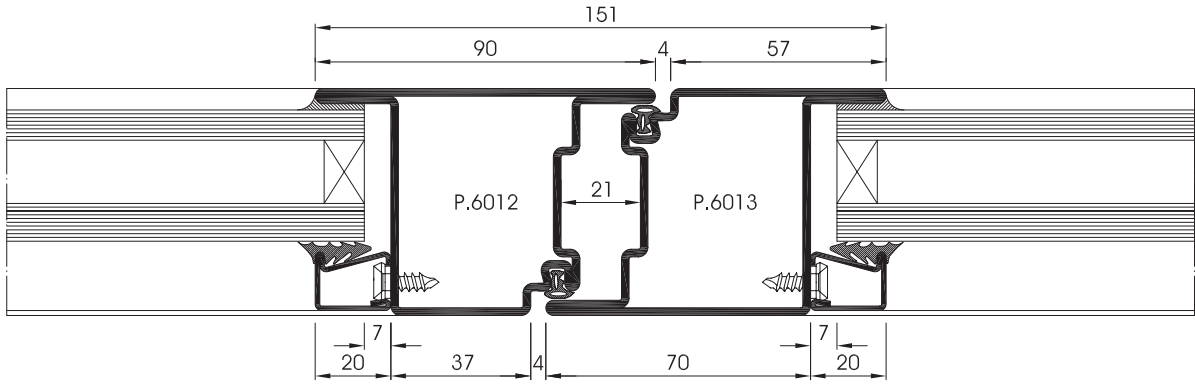


SEZIONE 2 / Section 2

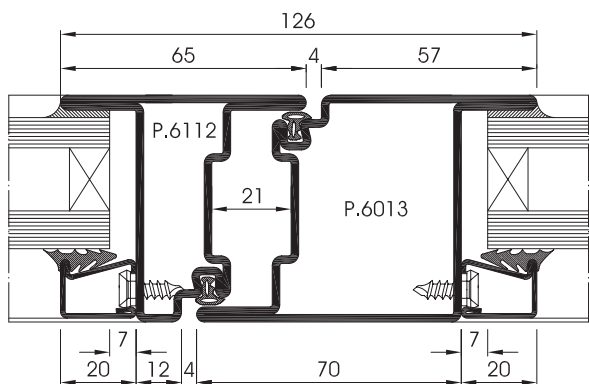
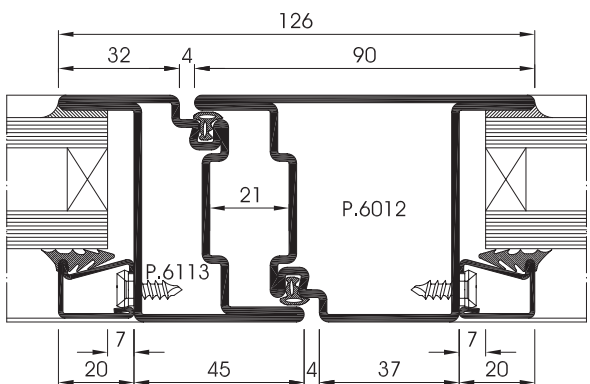
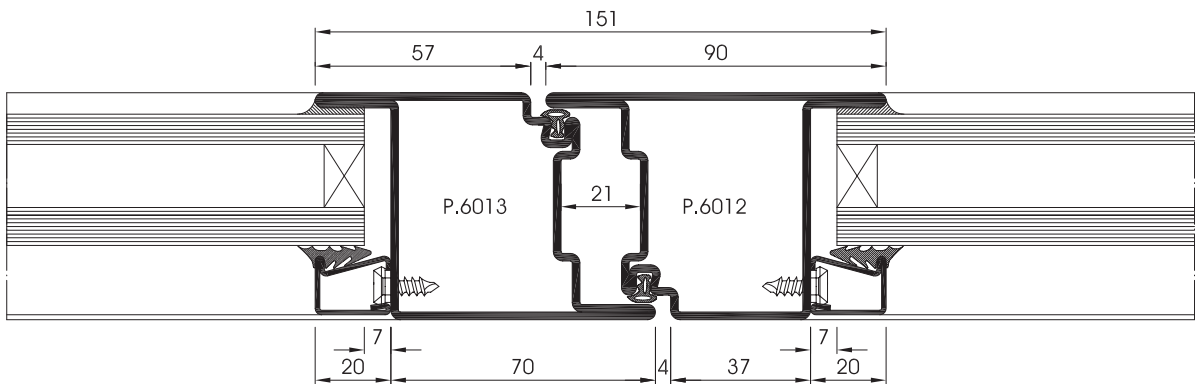


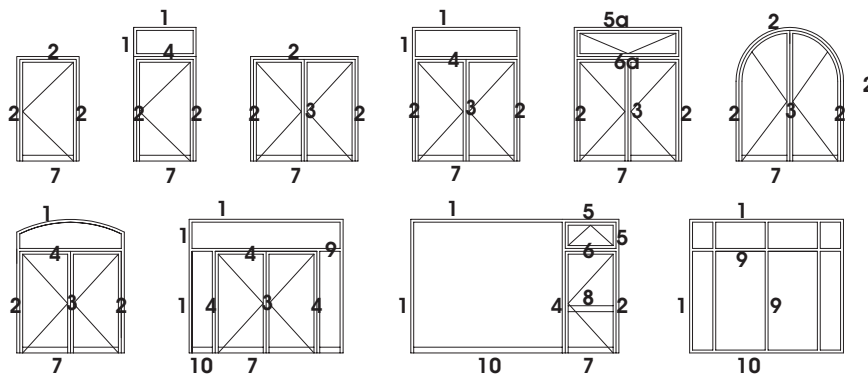


SEZIONE / Section 3

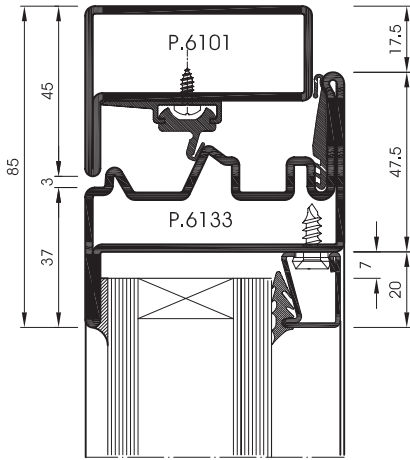


SEZIONE / Section 4

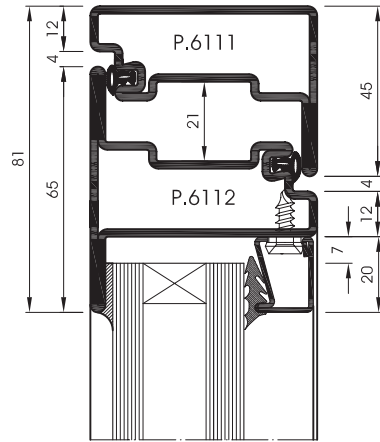
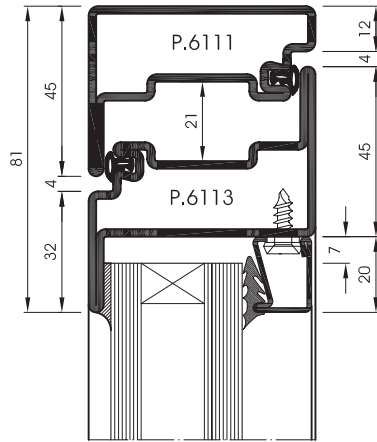




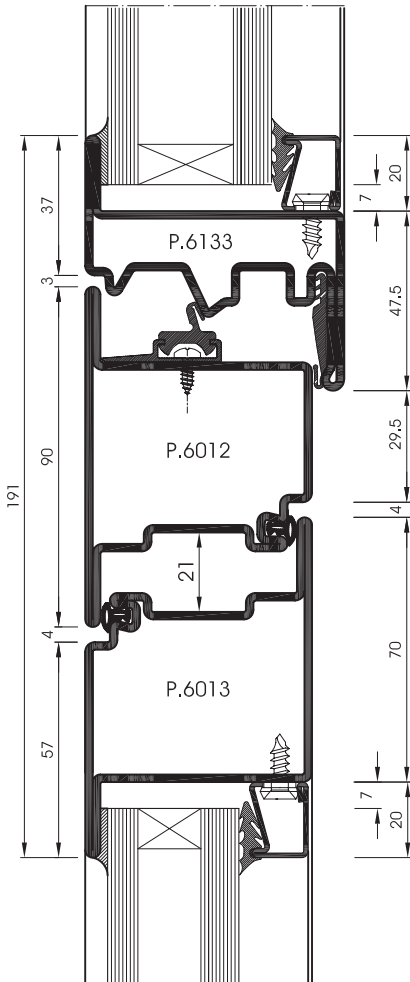
SEZIONE / Section 5



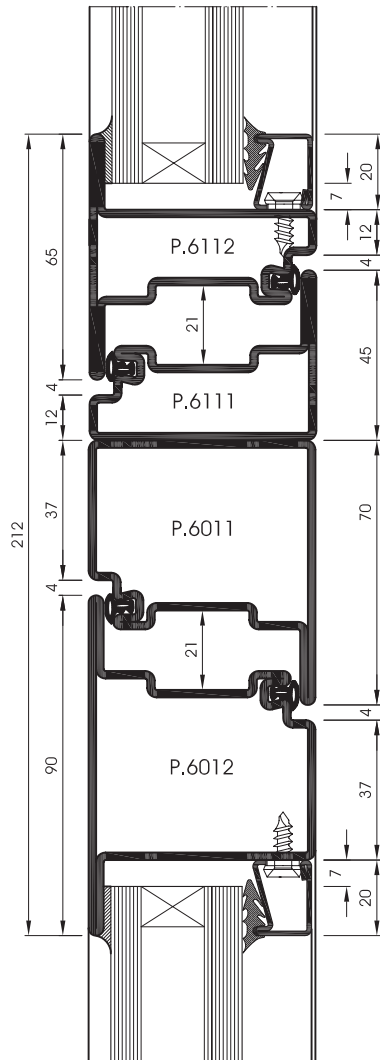
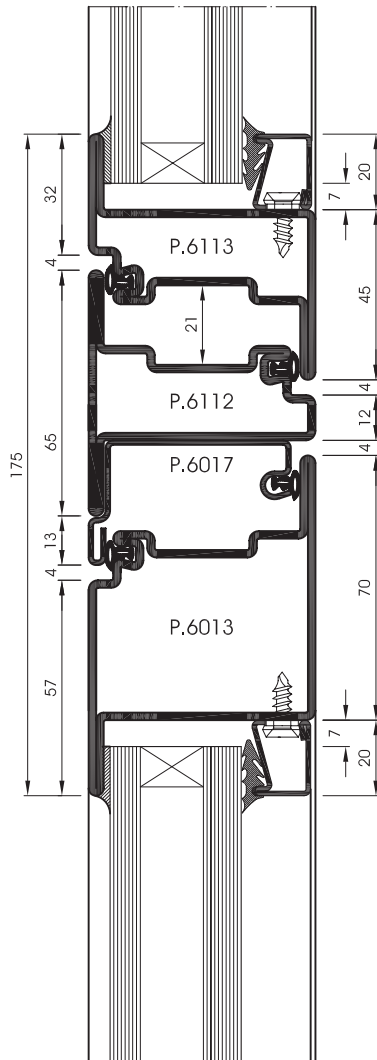
SEZIONE / Section 5a

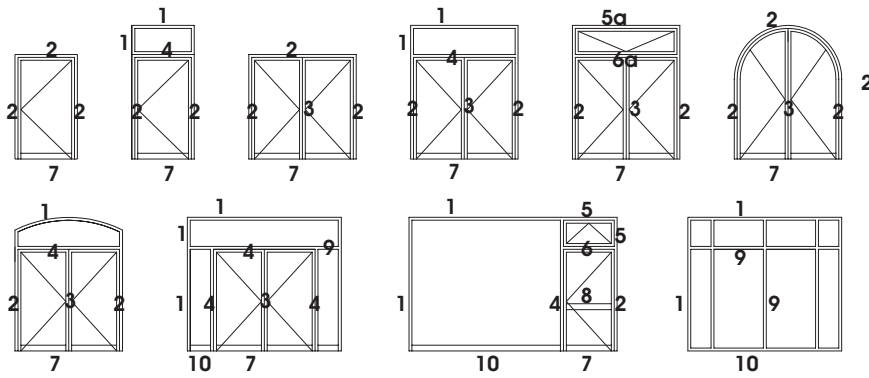


SEZIONE / Section 6



SEZIONE / Section 6a

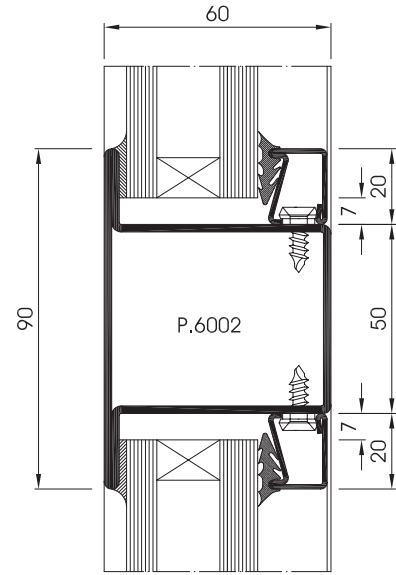
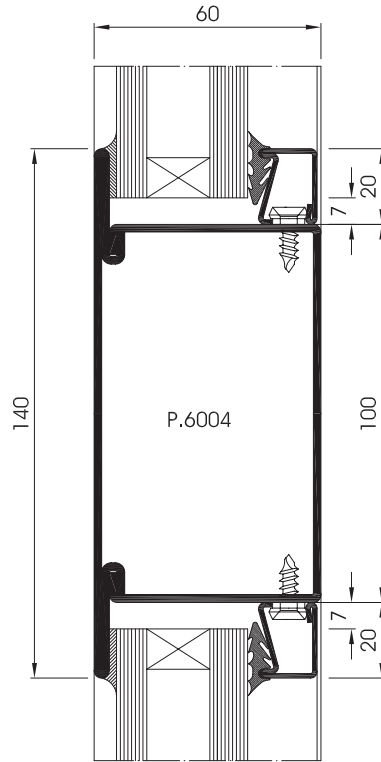
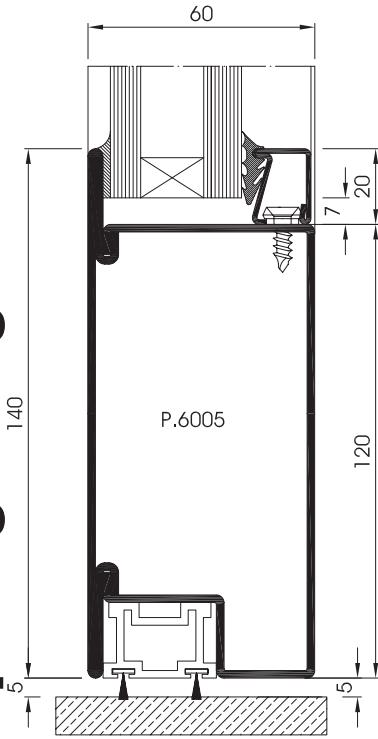




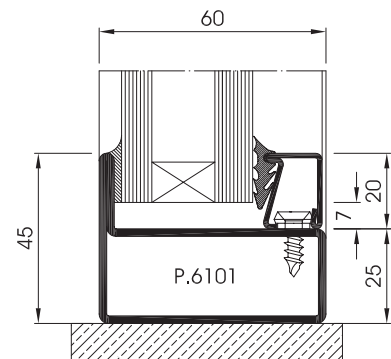
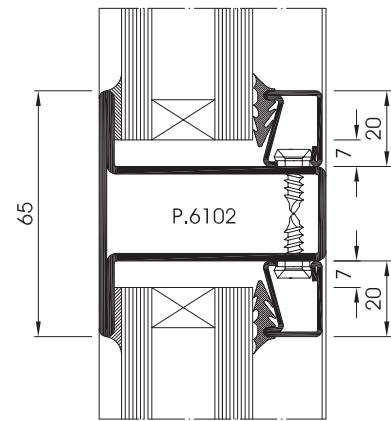
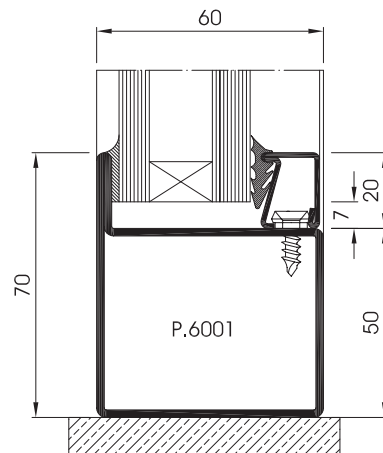
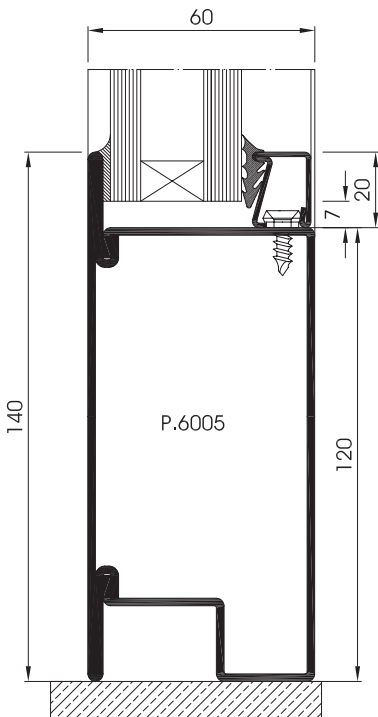
SEZIONE / Section 7

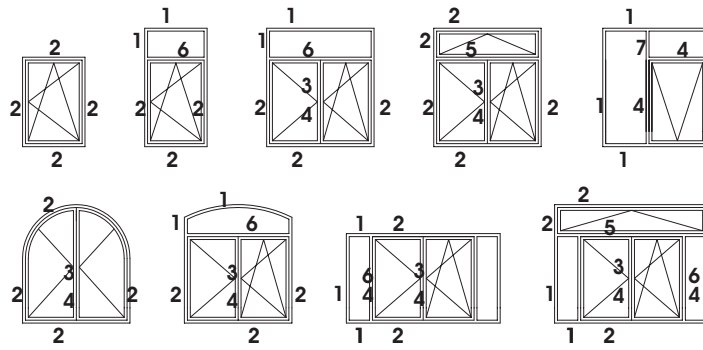
SEZIONE / Section 8

SEZIONE / Section 9

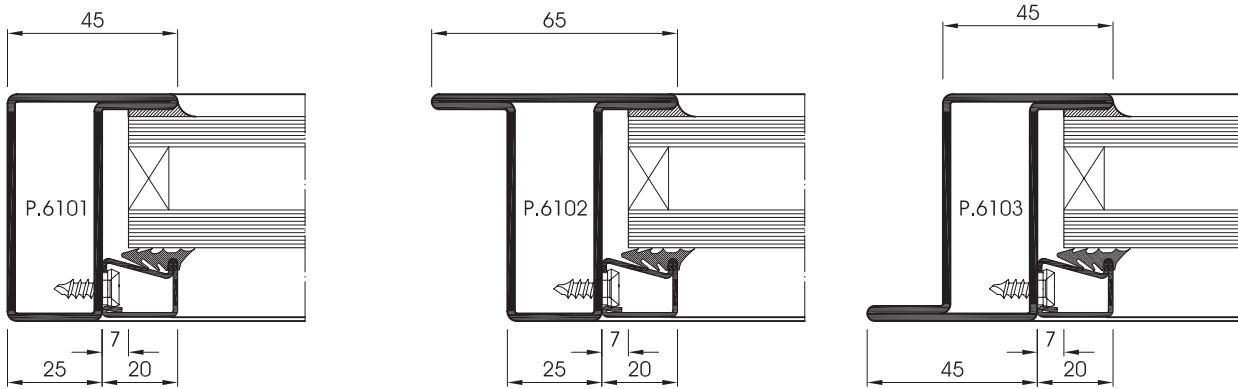


SEZIONE / Section 10

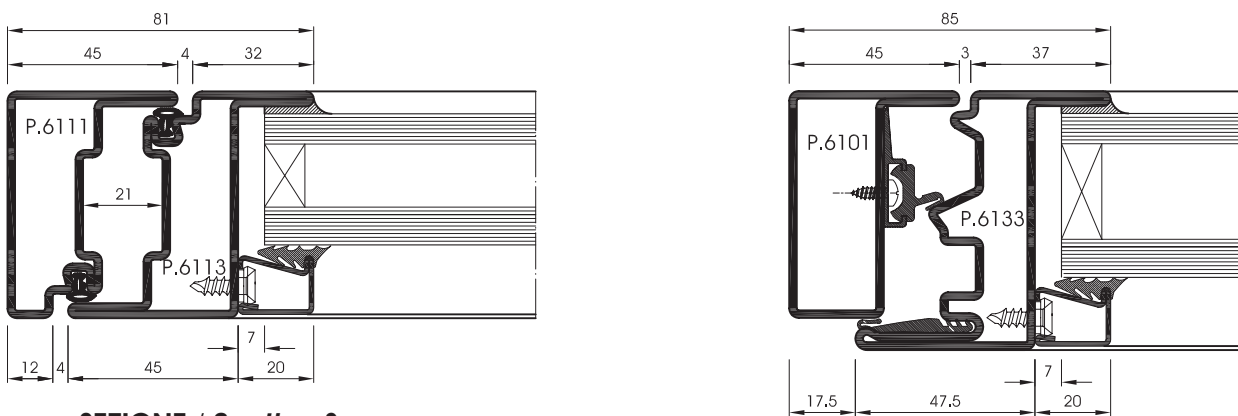




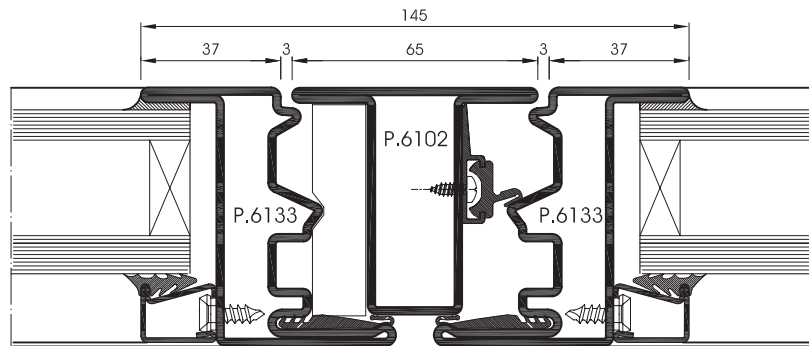
SEZIONE / Section 1



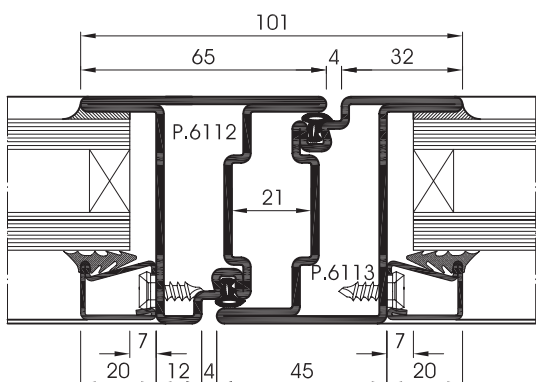
SEZIONE / Section 2



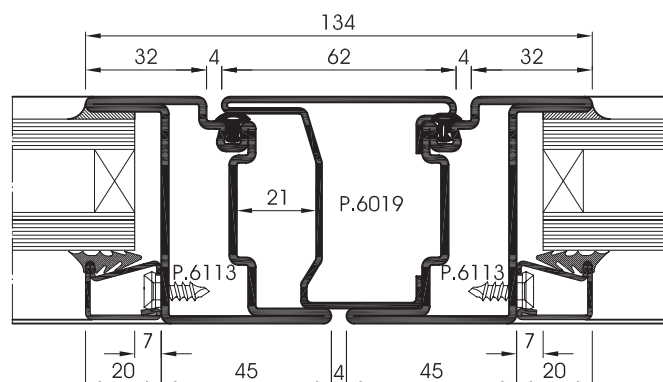
SEZIONE / Section 3

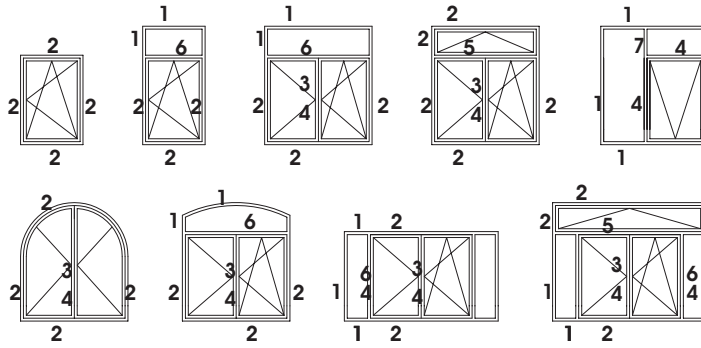


SEZIONE / Section 4



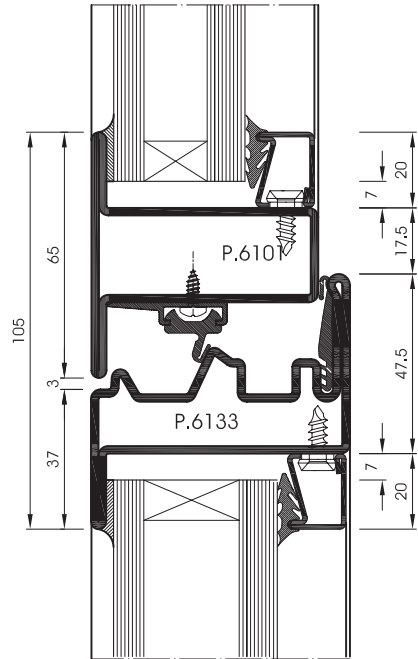
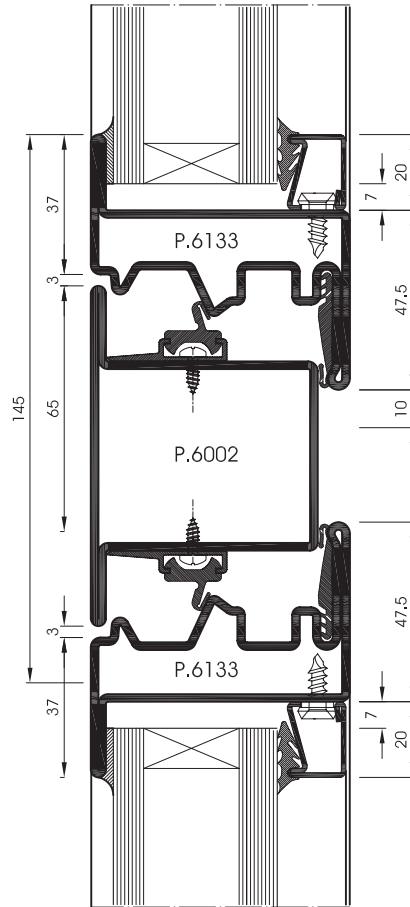
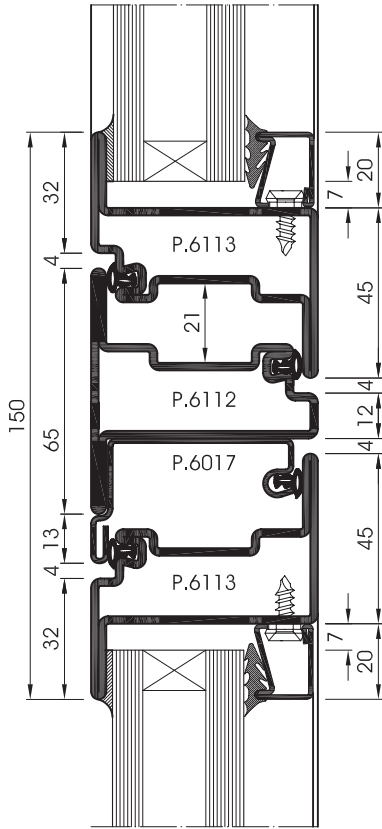
SEZIONE / Section 4 bis



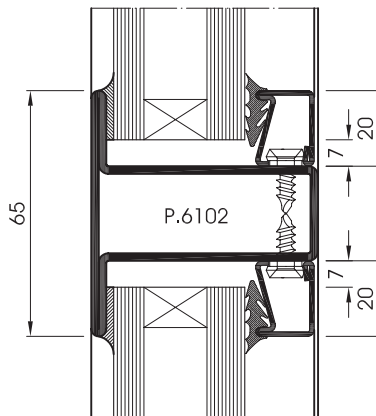
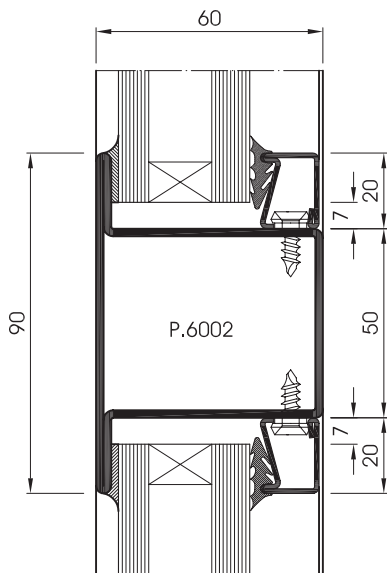


SEZIONE / Section 5

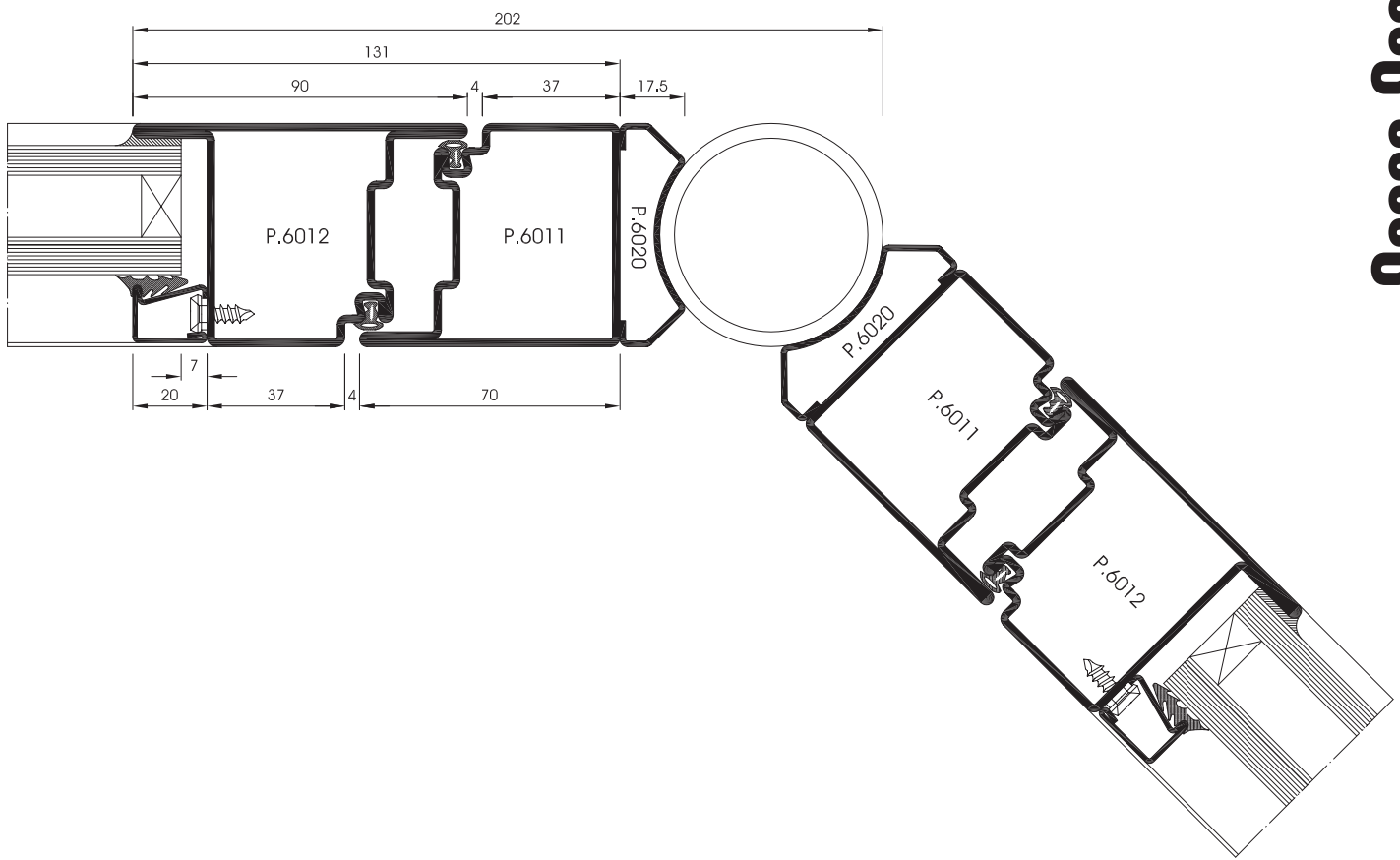
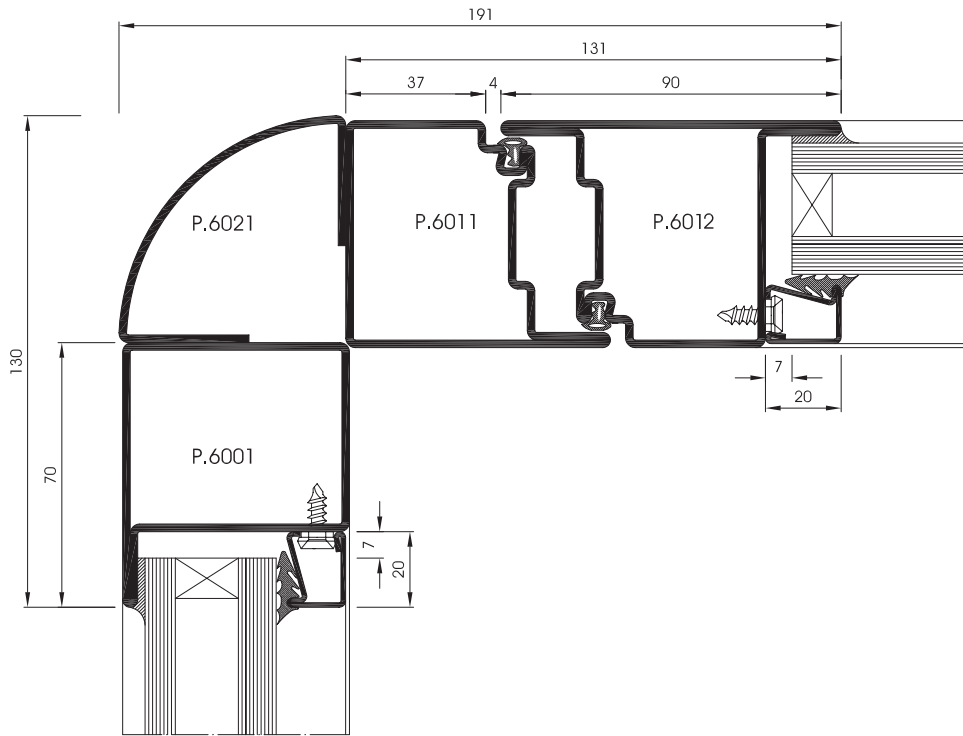
SEZIONE / Section 6



SEZIONE / Section 7



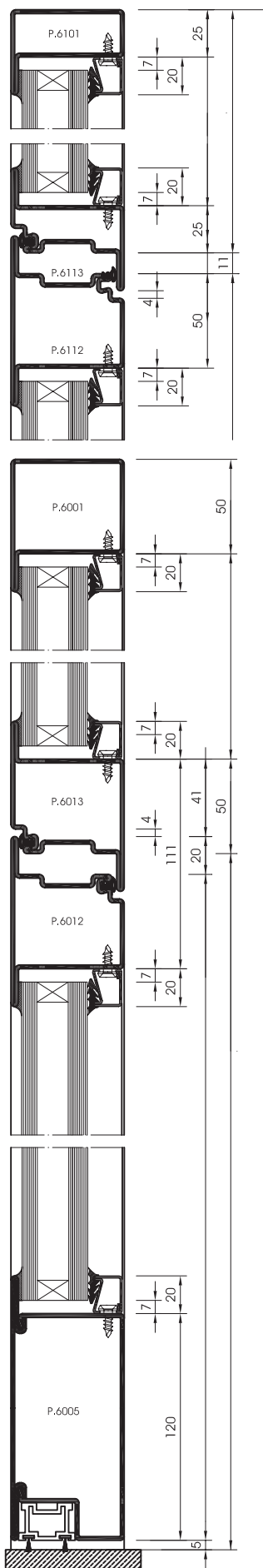
Secco Security System



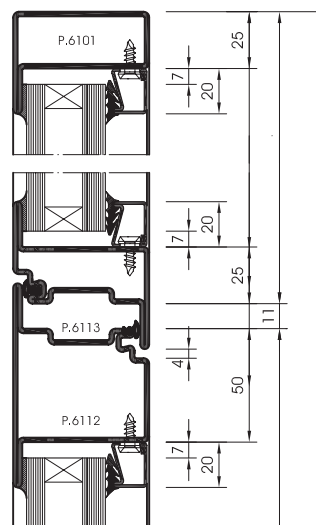
Secco Security System

Secco Security System

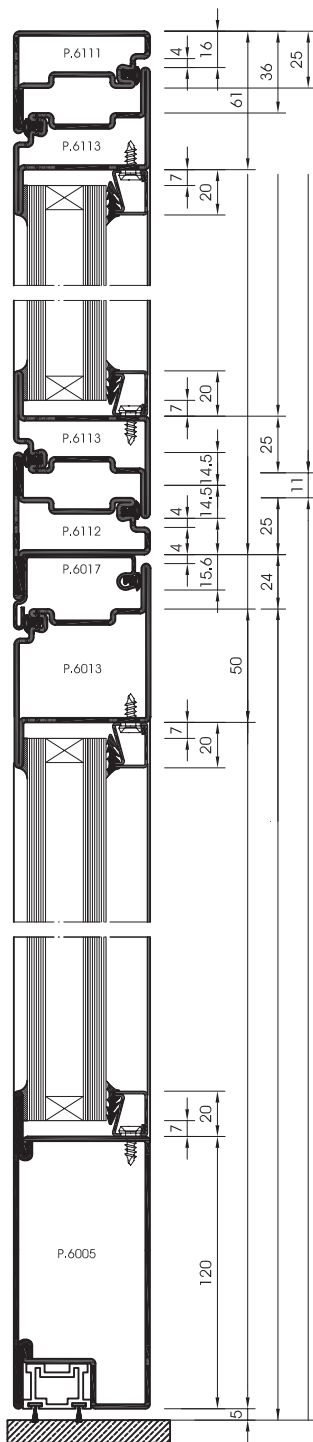
SEZIONE / Section B - B



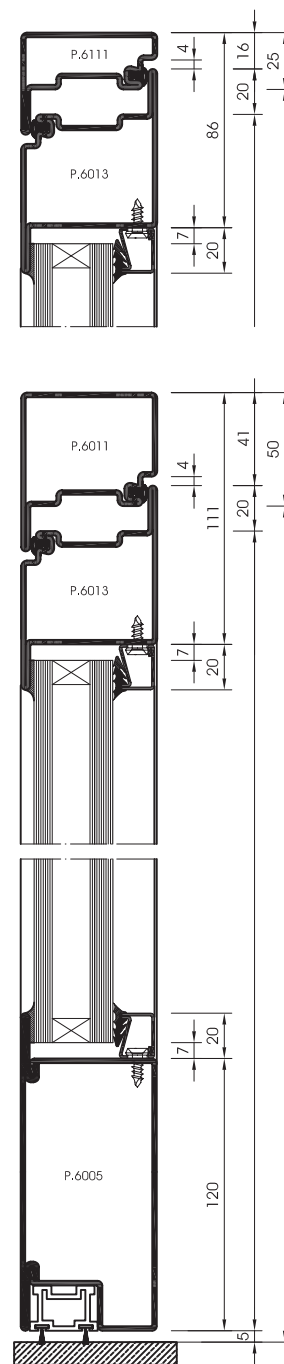
SEZIONE / Section B - B (variante)



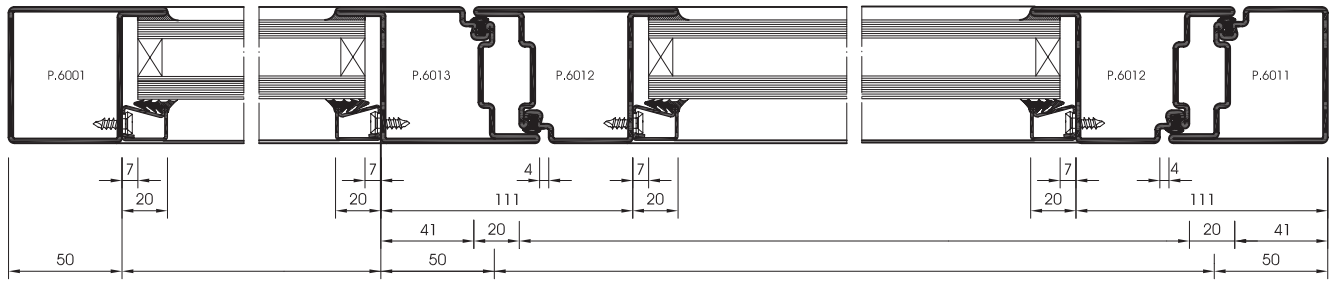
SEZIONE / Section C - C



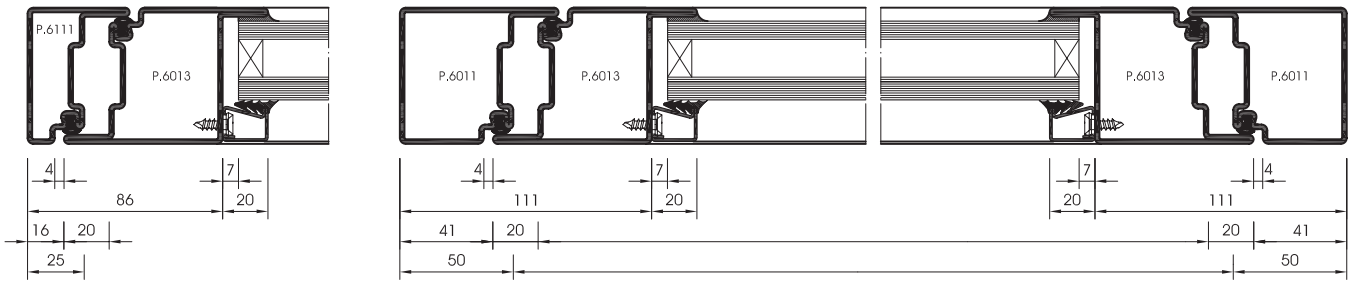
SEZIONE / Section A - A



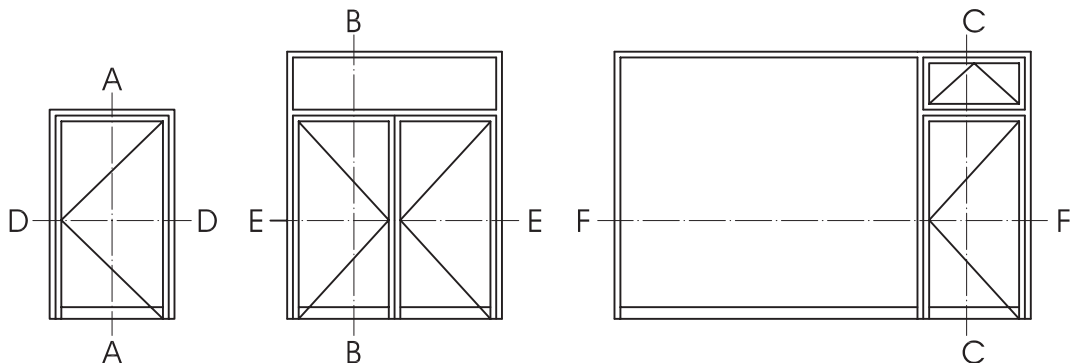
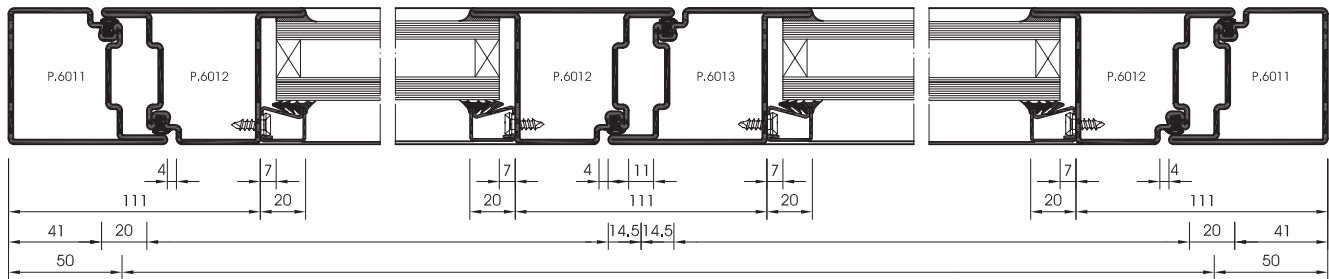
SEZIONE / Section F - F



SEZIONE / Section D - D



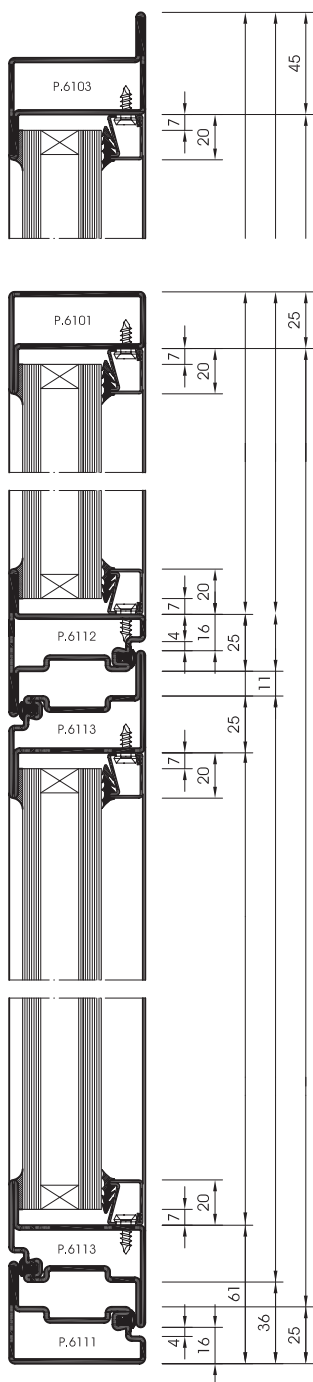
SEZIONE / Section E - E



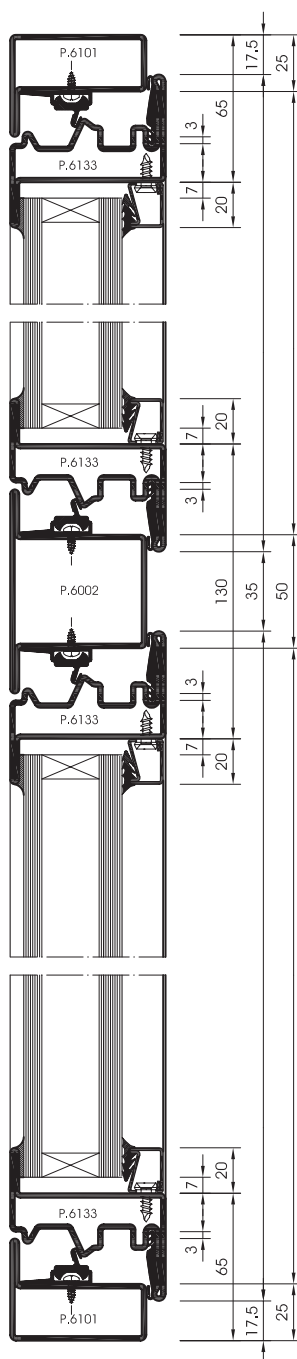
Secco Security System

Secco Security System

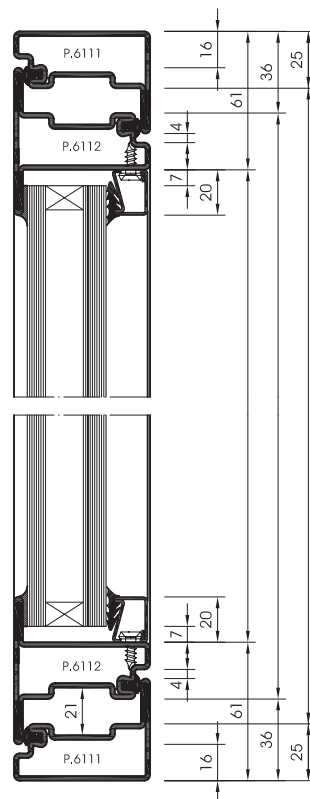
SEZIONE / Section A - A



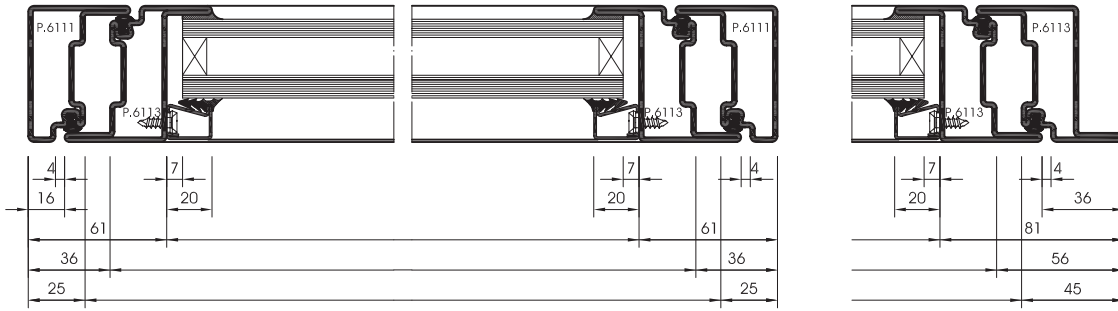
SEZIONE / Section B - B



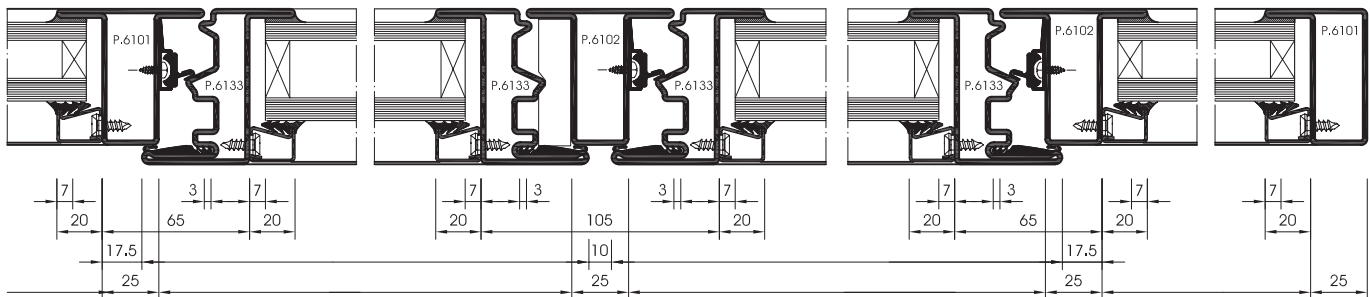
SEZIONE / Section C - C



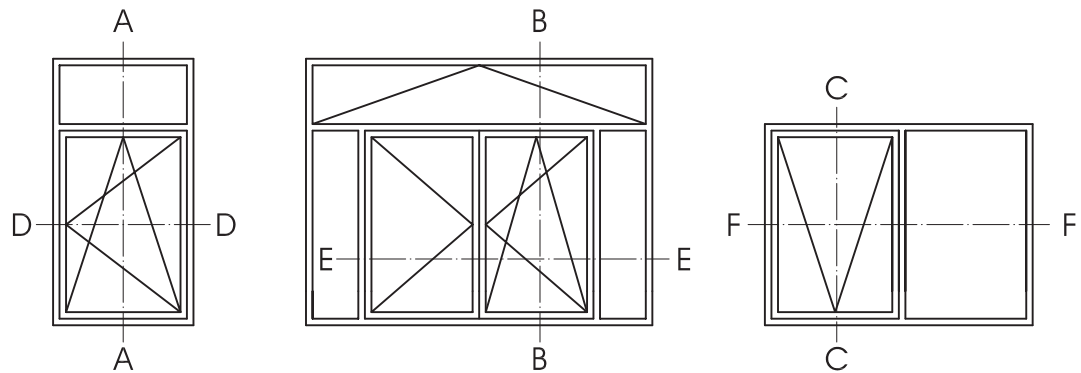
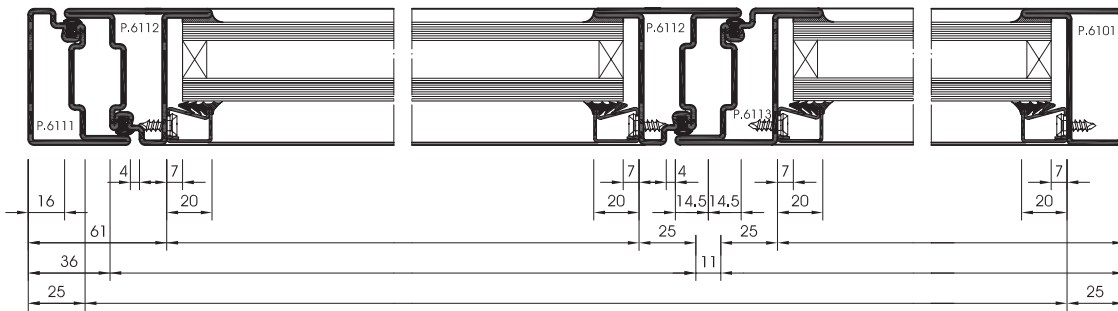
SEZIONE / Section D - D



SEZIONE / Section E - E

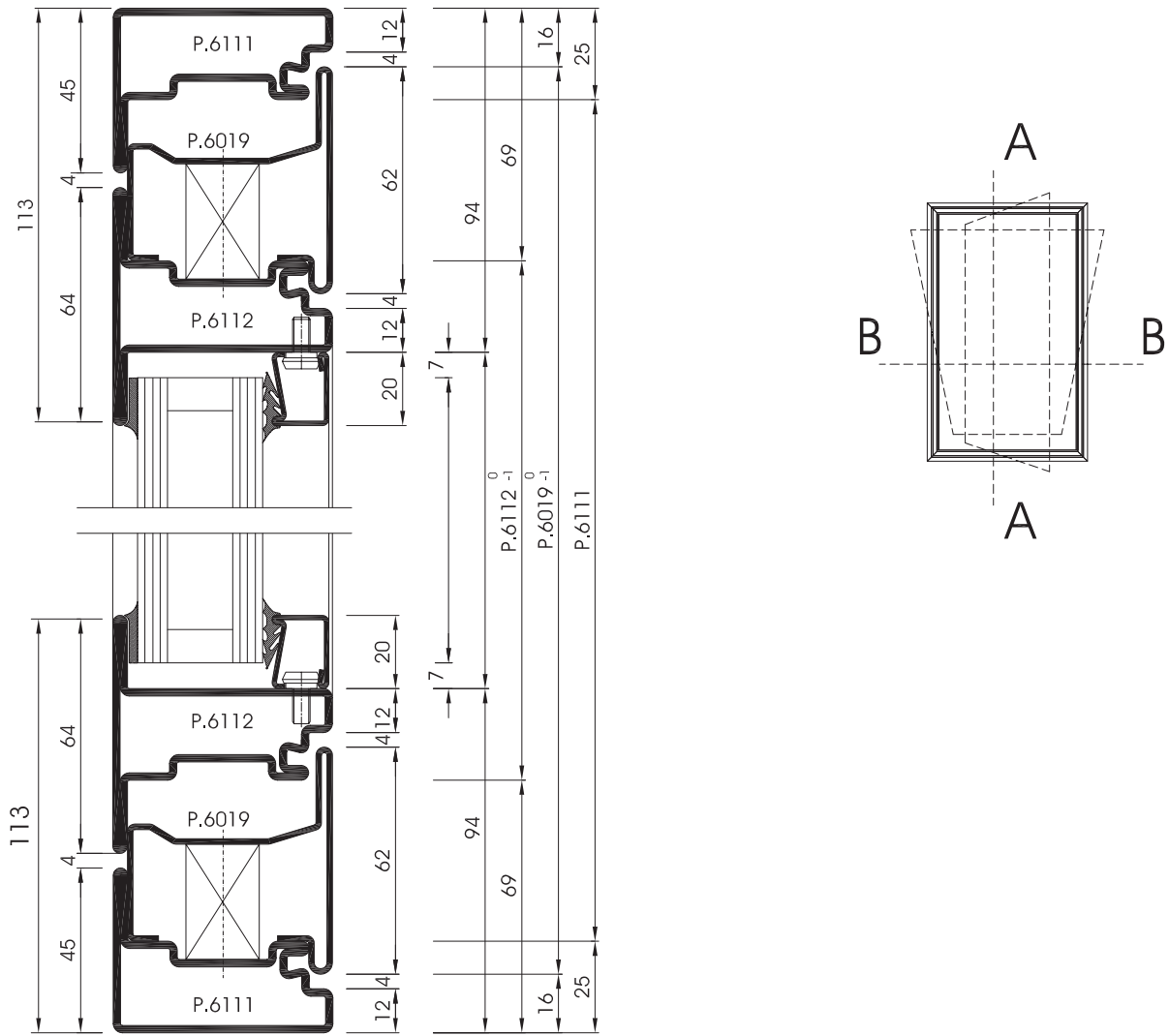


SEZIONE / Section F - F

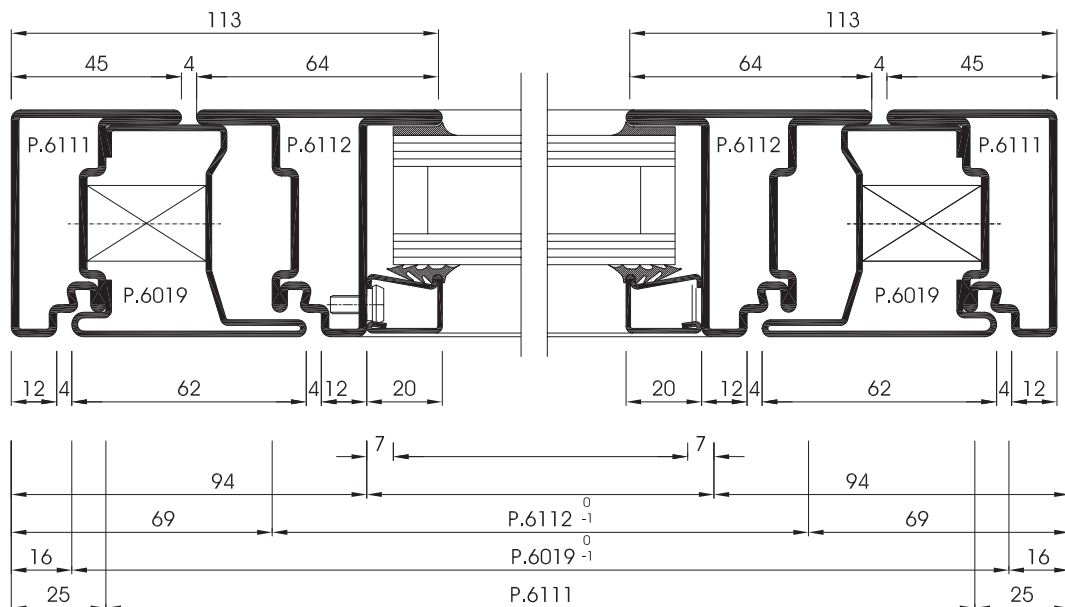


Secco Security System

SEZIONE / Section A-A

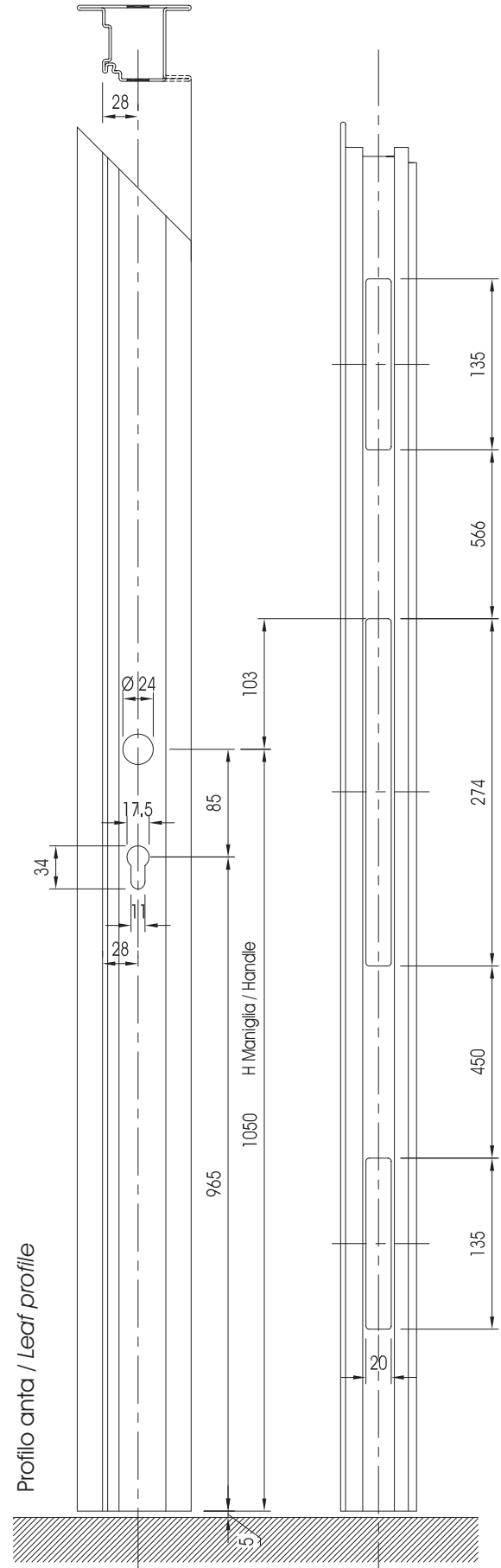
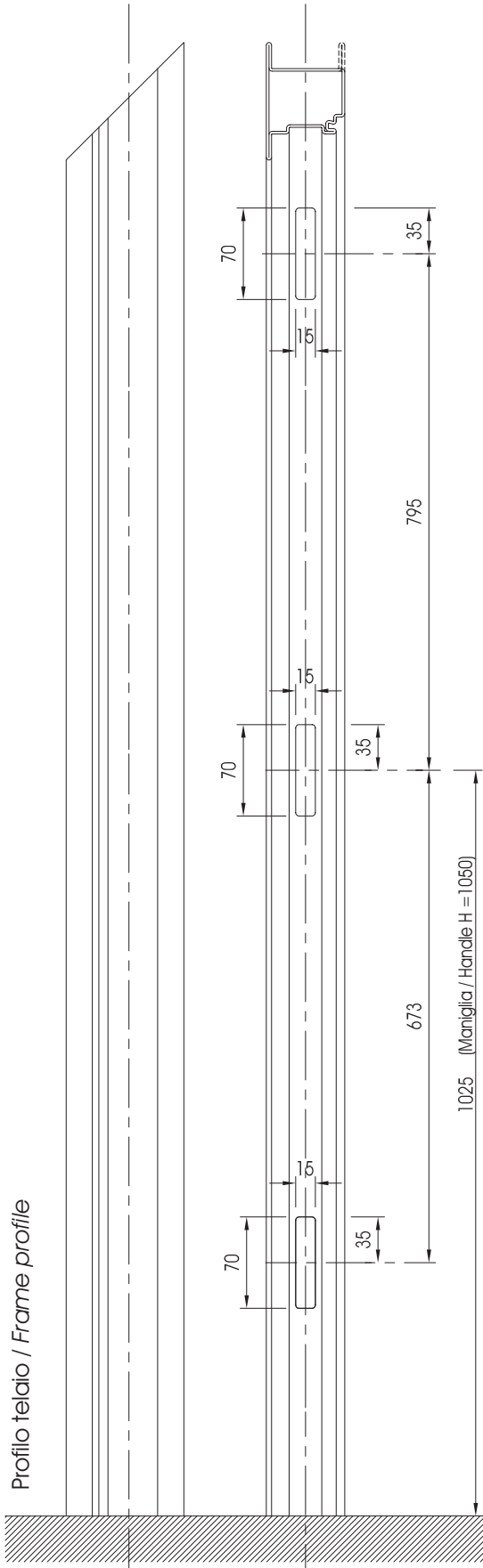


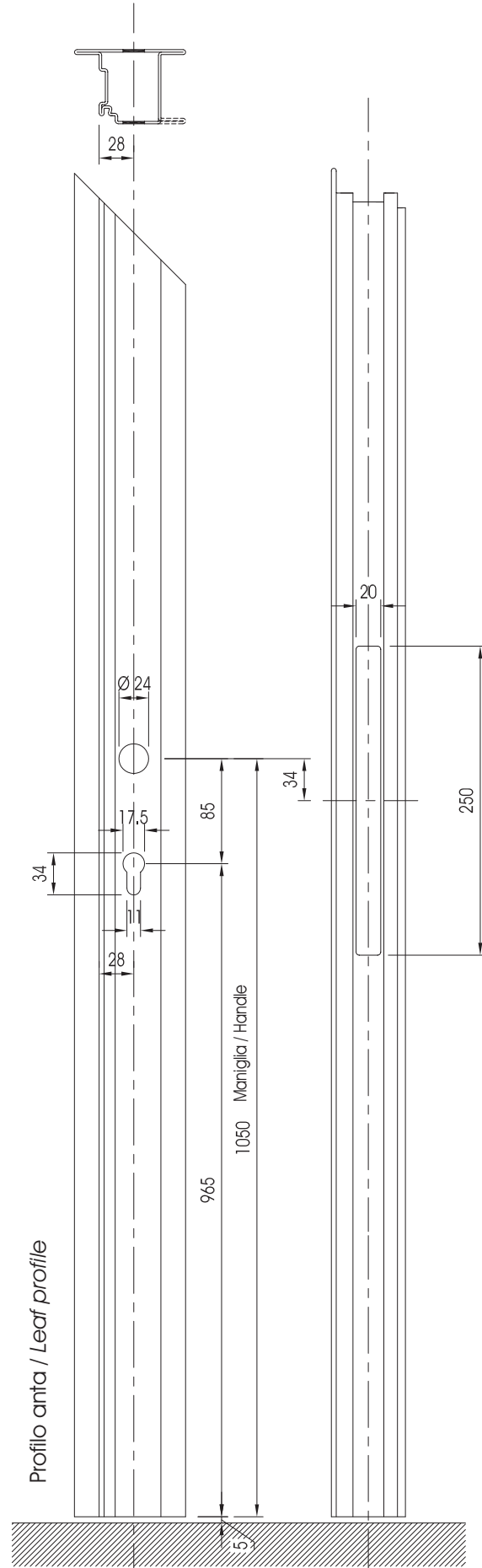
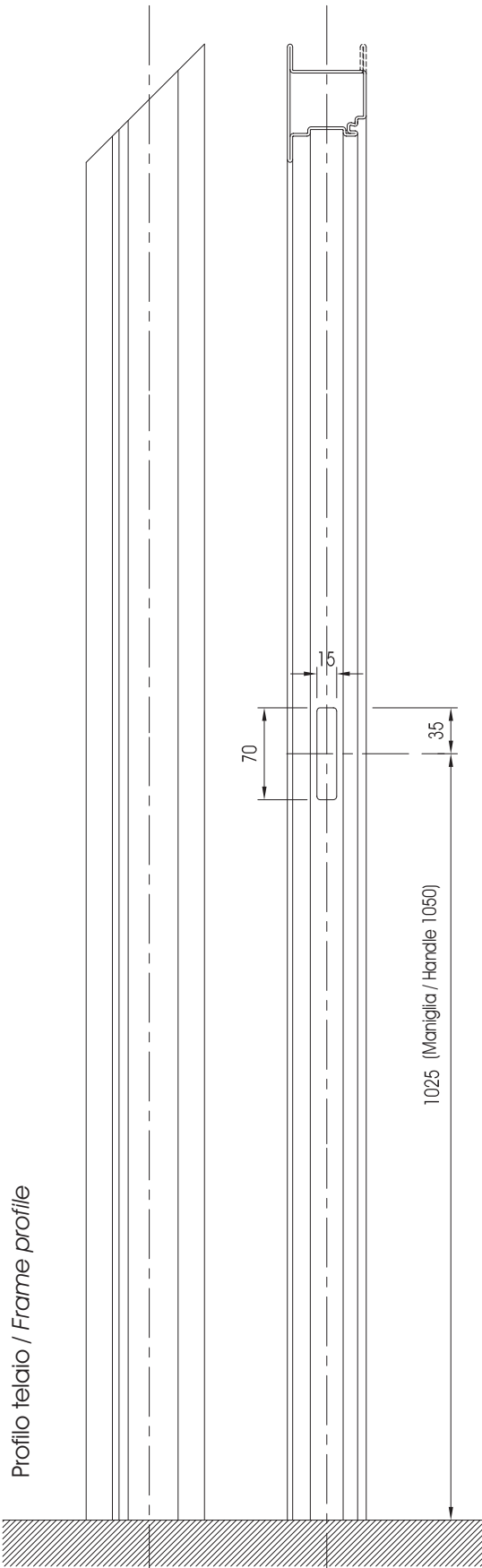
SEZIONE / Section B-B



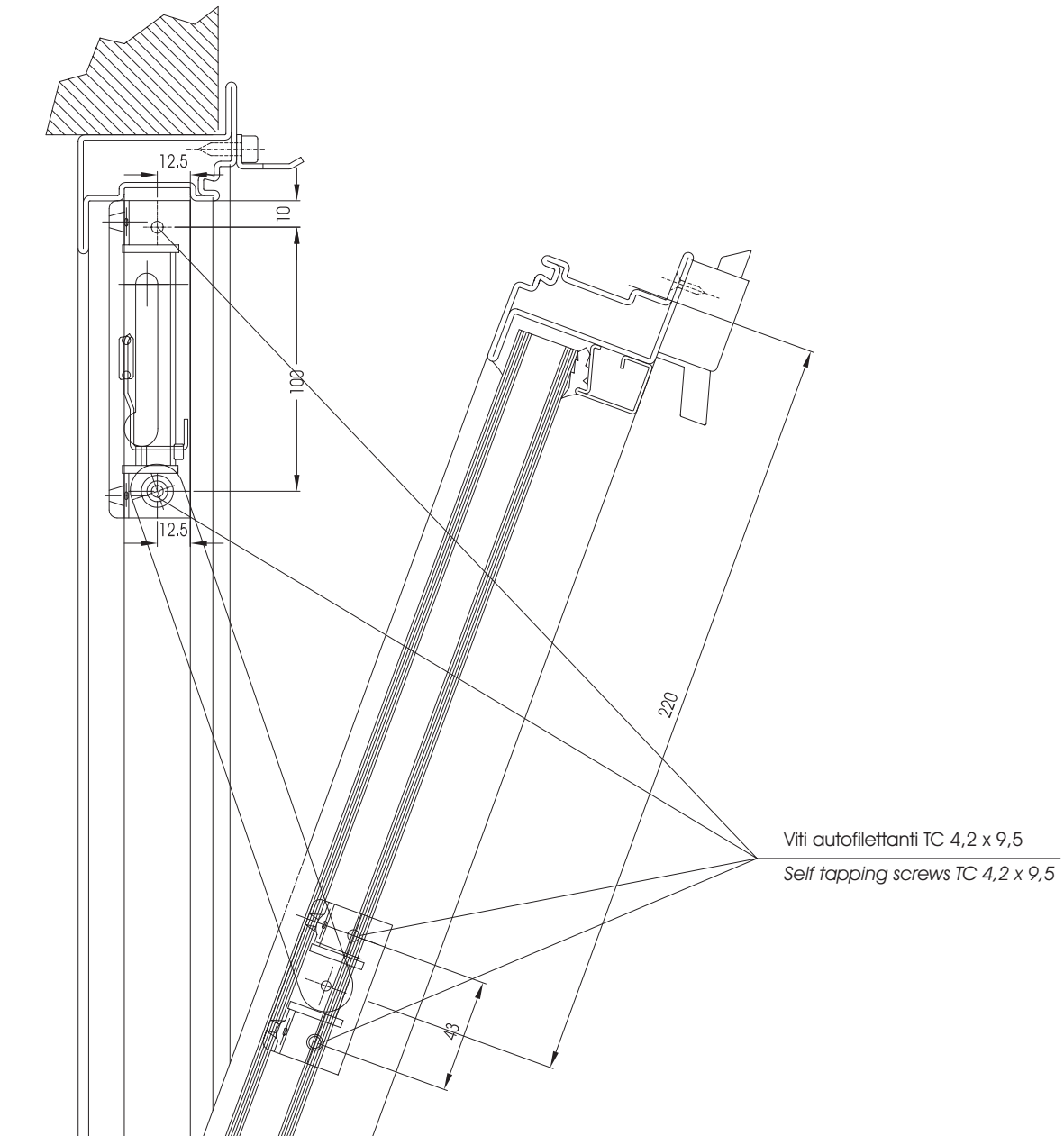
SecCO Security System

Secco Security System

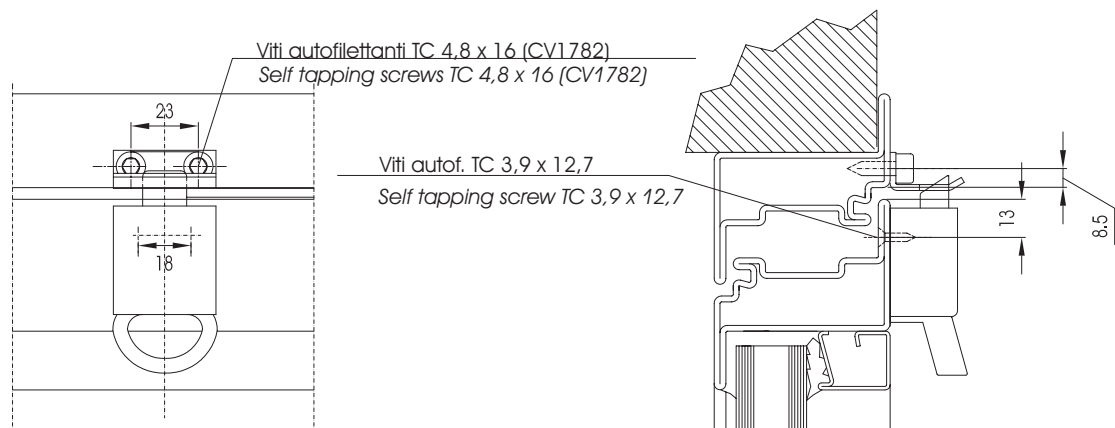




LAVORAZIONI PER FISSAGGIO LIMITATORI VASISTAS AC 5030
INSTRUCTION FOR FIXING CASEMENT STAY AC 5030



LAVORAZIONI PER CRICCHETTO VASISTAS AC 5040
WORKING INSTRUCTION FOR CATCH DETENT AC 5040



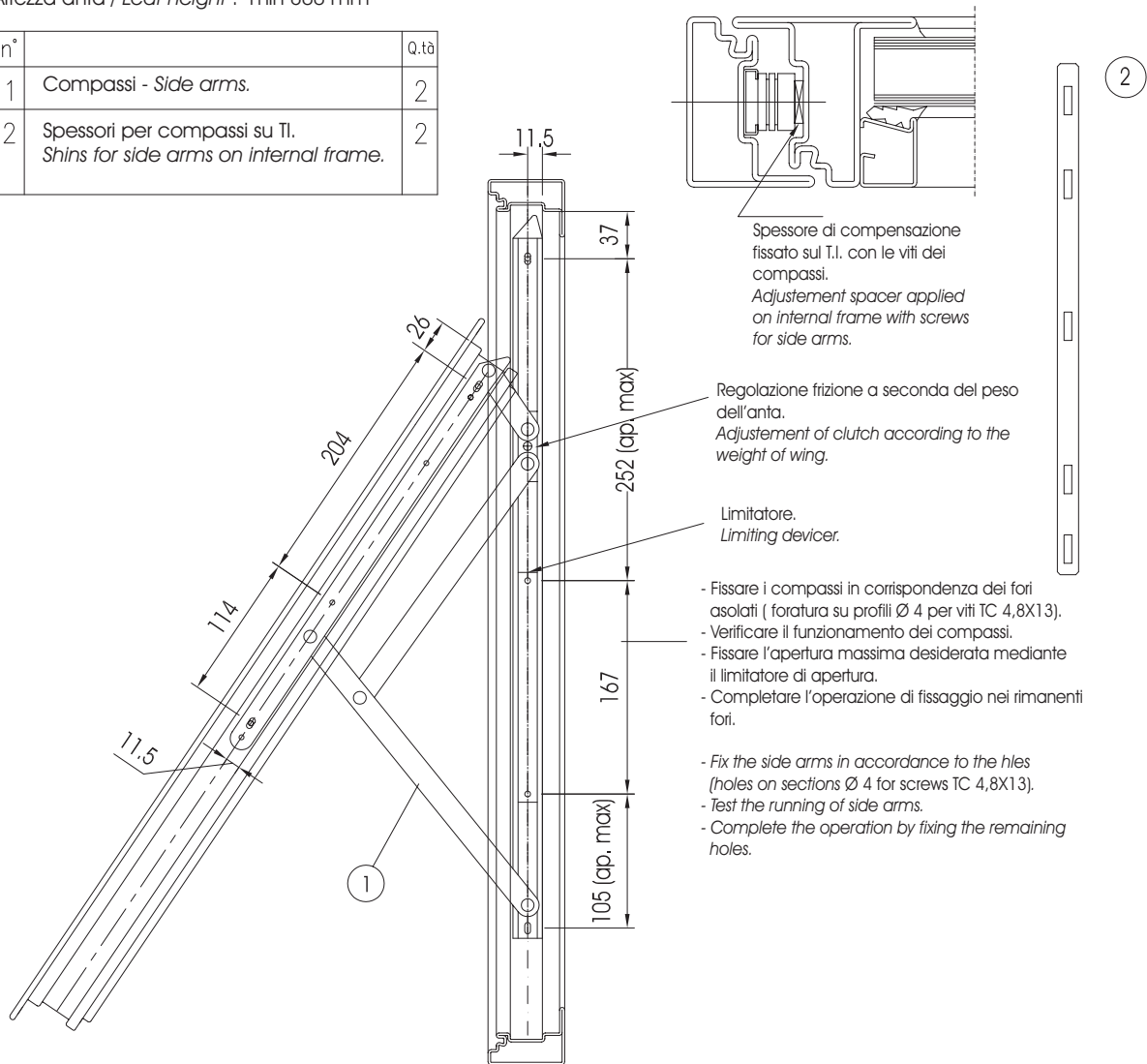
SISTEMA DI FISSAGGIO COMPASSI AC 5039
INSTRUCTION FOR FIXING SIDE ARMS AC 5039

Working
on the
profile

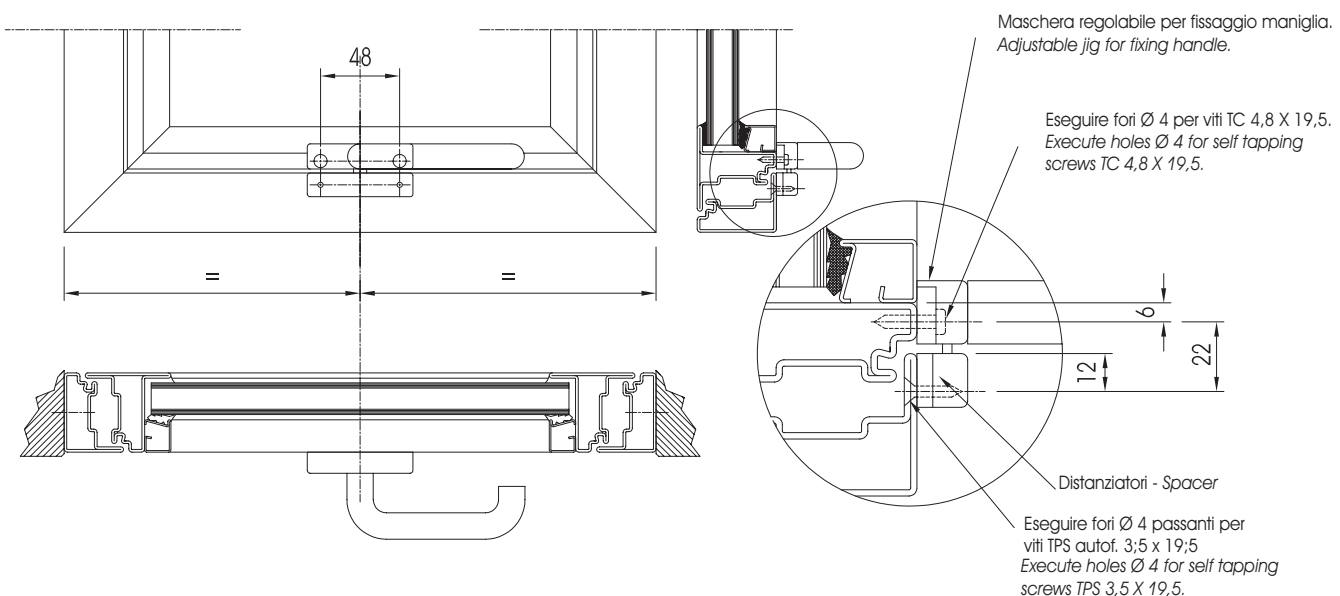
Lavorazioni
sul
profilo

Limiti dimensionali / Dimensional limits:
Peso anta / Leaf weight: 75 kg
Altezza anta / Leaf height : min 800 mm

n°		Q.tà
1	Compassi - Side arms.	2
2	Spessori per compassi su T.I. Shims for side arms on internal frame.	2



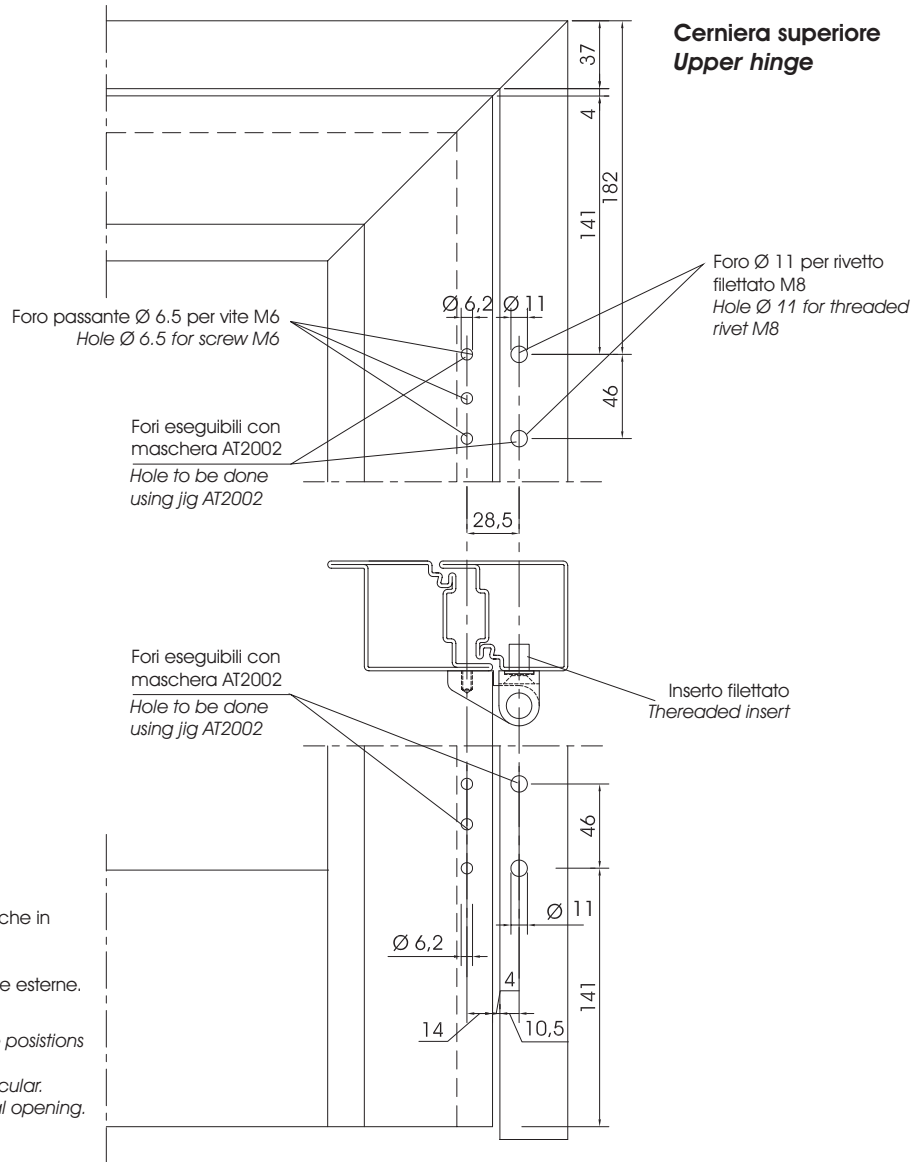
SISTEMA DI FISSAGGIO MANIGLIA E INCONTRO AC 5037
INSTRUCTION FOR FIXING HANDLE AND PLATE AC 5037



Secco Security System

SISTEMA DI FISSAGGIO CERNIERA AC 6006
INSTRUCTION FOR FIXING HINGE AC 6006

Limiti dimensionali / Dimensional limits:
Peso anta / Leaf weight: 100 kg



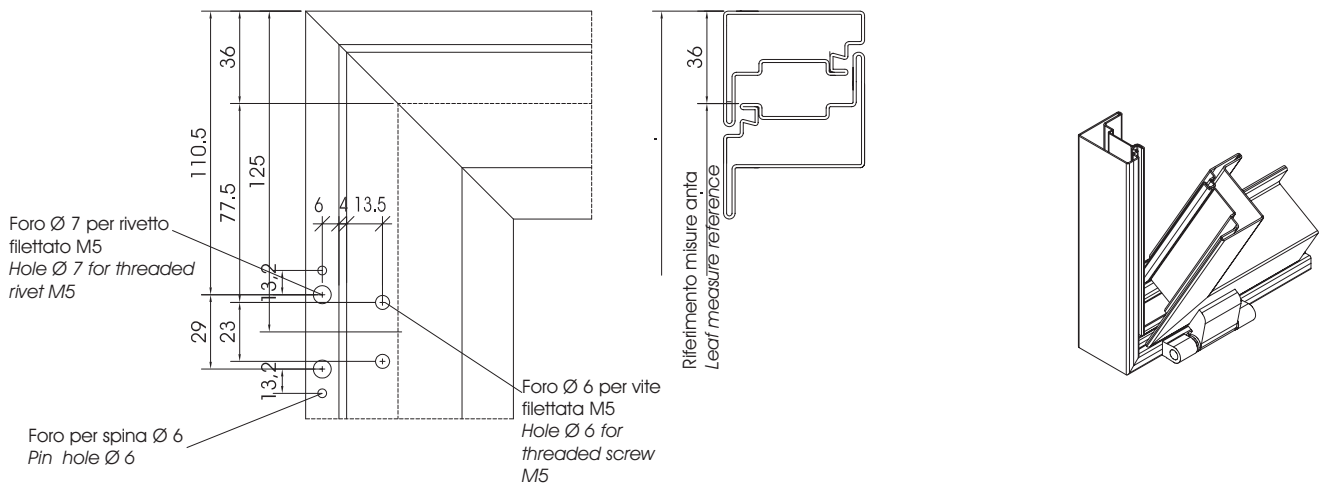
- * - La lavorazione può essere prevista anche in posizioni intermedie della porta.
- La lavorazione SX speculare alla DX.
- Lavorazione valida anche per aperture esterne.

- * - Working can be forseen in the middle positions of the door.
- Working on left and right side are specular.
- Working can be done also on external opening.

SISTEMA DI FISSAGGIO CERNIERA AC 6045I
INSTRUCTION FOR FIXING HINGE AC 6045I

Limiti dimensionali / Dimensional limits:
Peso anta / Leaf weight: 70 kg

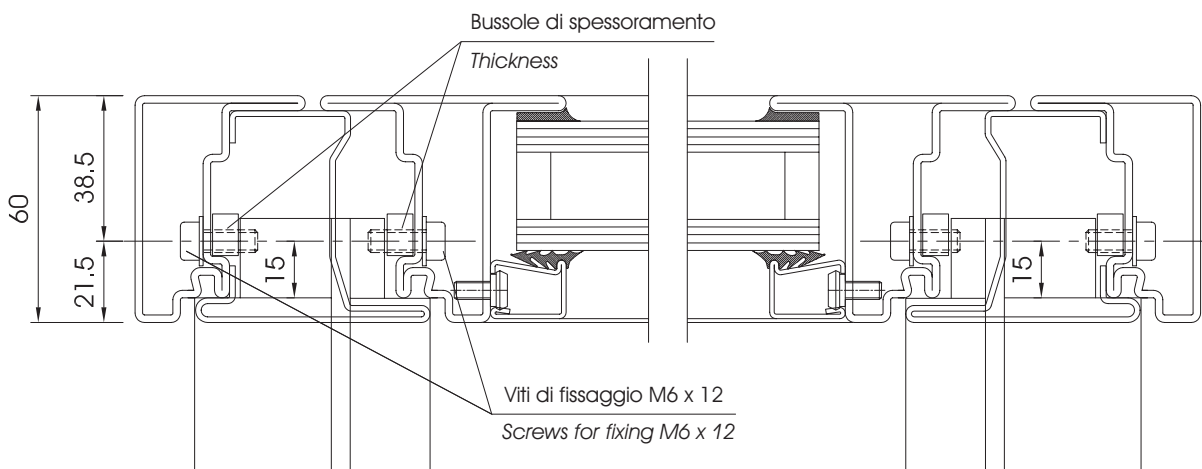
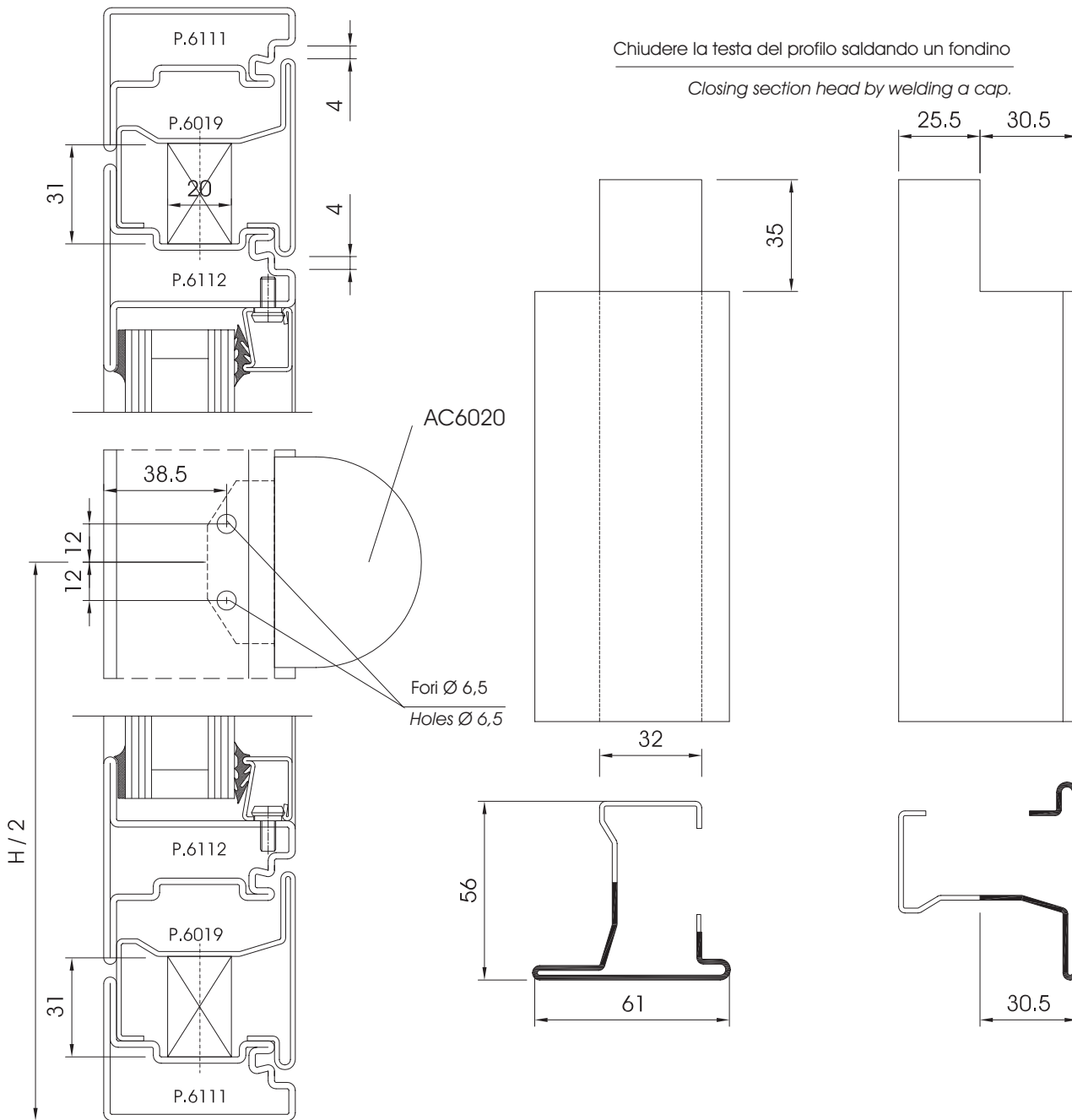
Fori eseguibili con maschera AT 2002
Hole to be done using jig AT 2002



LAVORAZIONI PER FISSAGGIO SNODI PER BILICO AC 6020
 INSTRUCTION FOR FIXING OF JOINT FOR PIVOT AC 6020

Working
 on the
 profile

Lavorazioni
 sul
 profilo

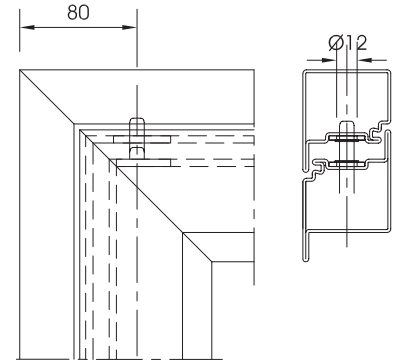


Secco Security System

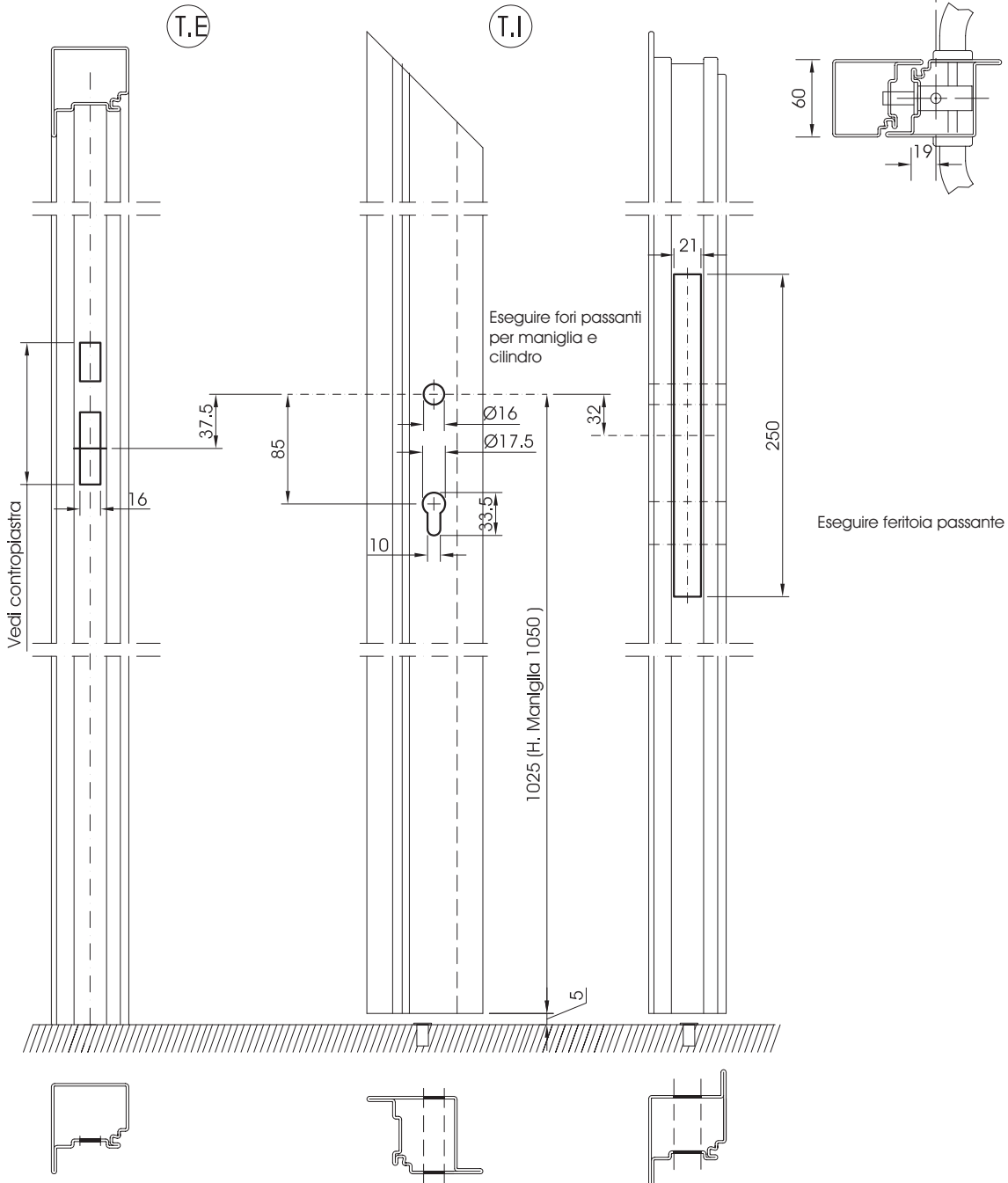
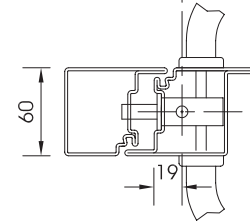
LAVORAZIONE PER INSERIMENTO SERRATURA AC 6025
WORKING INSTRUCTION FOR APPLYING AC 6025

COMPOSIZIONE KIT AC6025

- A) Serratura con contropiastra (N° 1);
- B) Coppia aste da 1200 filettate M8 con puntali (n° 1);
- C) Piastrine guida aste (n° 2);
- D) Boccola a pavimento (n° 1);
- E) Cilindro da 60 centrato (n° 1).

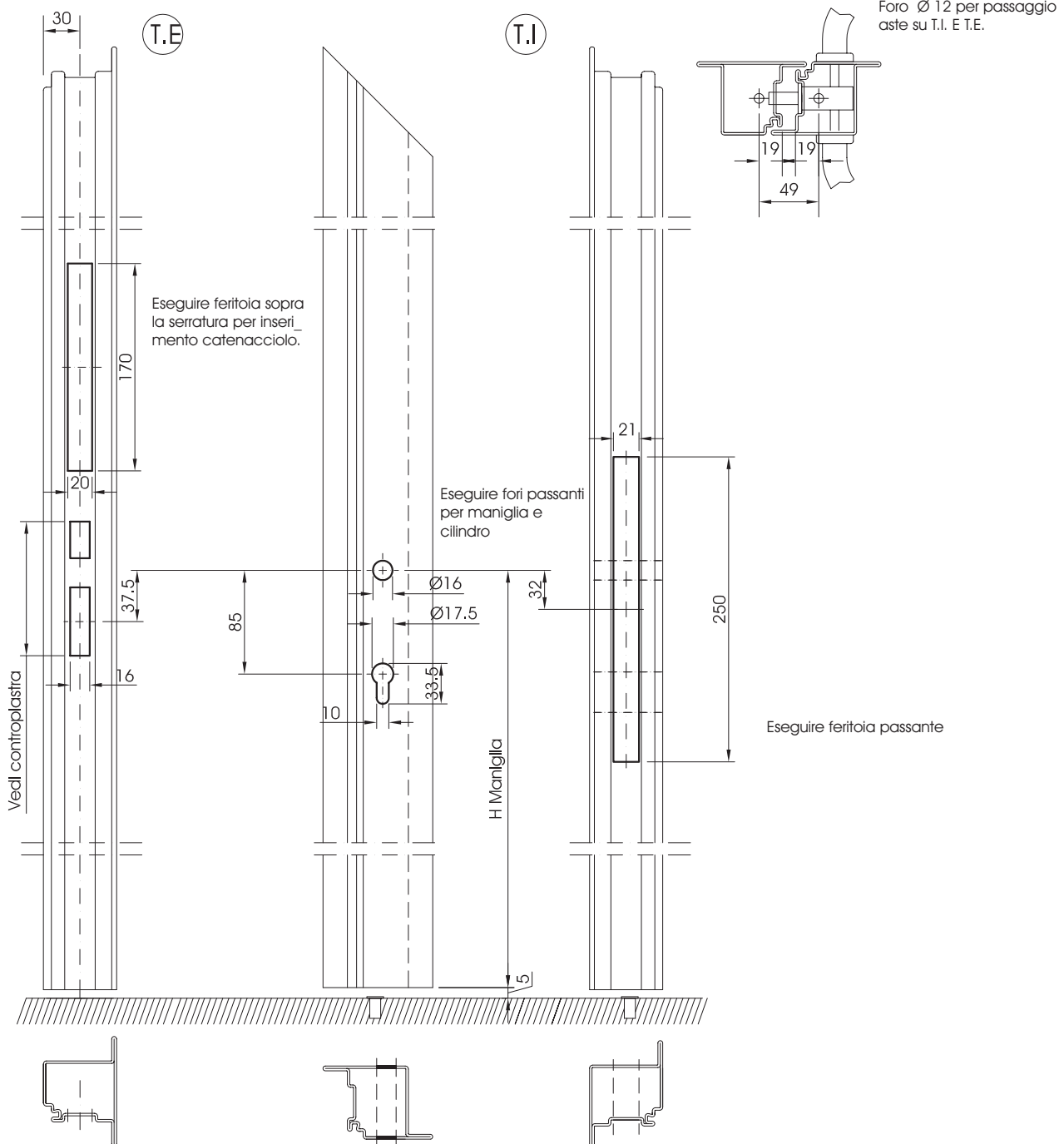
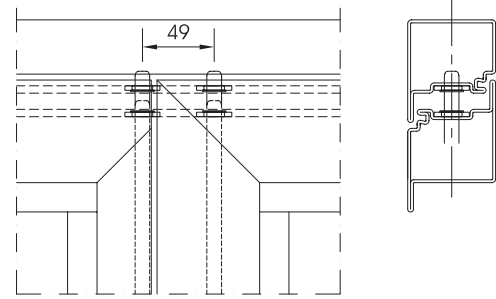


Foro Ø 12 per passaggio
aste su T.I. E.T.E.

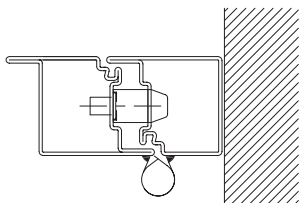
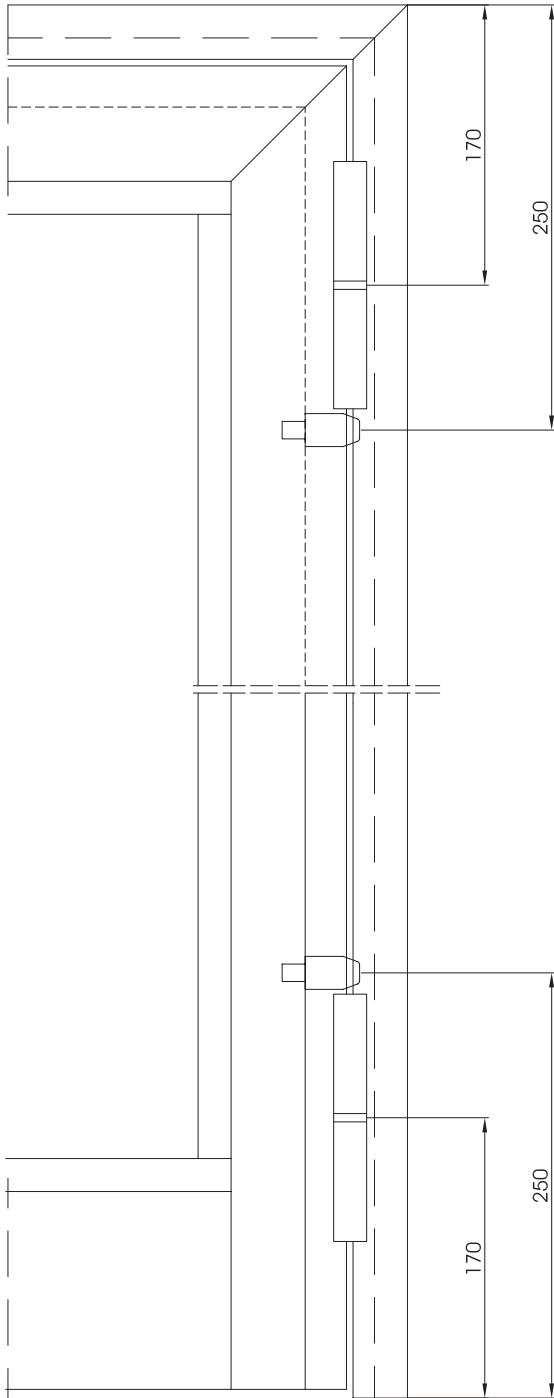


COMPOSIZIONE KIT AC6025 + AC6029

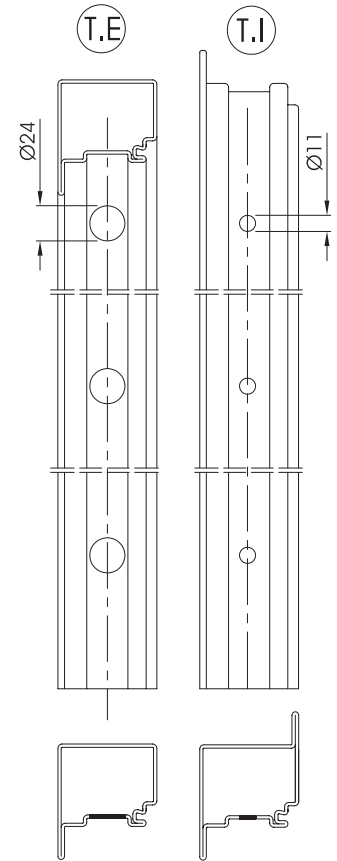
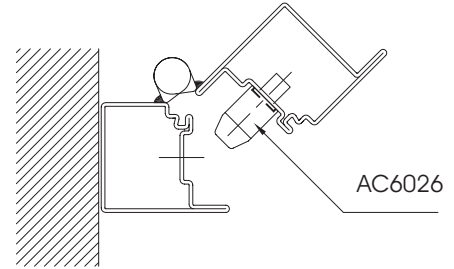
- A) Serratura con contropiastra (N° 1);
- B) Coppia aste da 1200 filettate M8 con puntali (n° 2);
- C) Piastrine guida aste (n° 4);
- D) Boccola a pavimento (n° 1);
- E) Cilindro da 60 centrato (n° 1);
- F) Catenaccio doppia mandata (n° 1).



Secco Security System

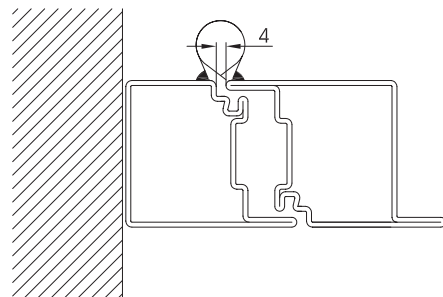


N.B. Misure fissaggio cerniere da aletta
esterna del profilo.
Valide anche per porte con nr. 3 rostri.

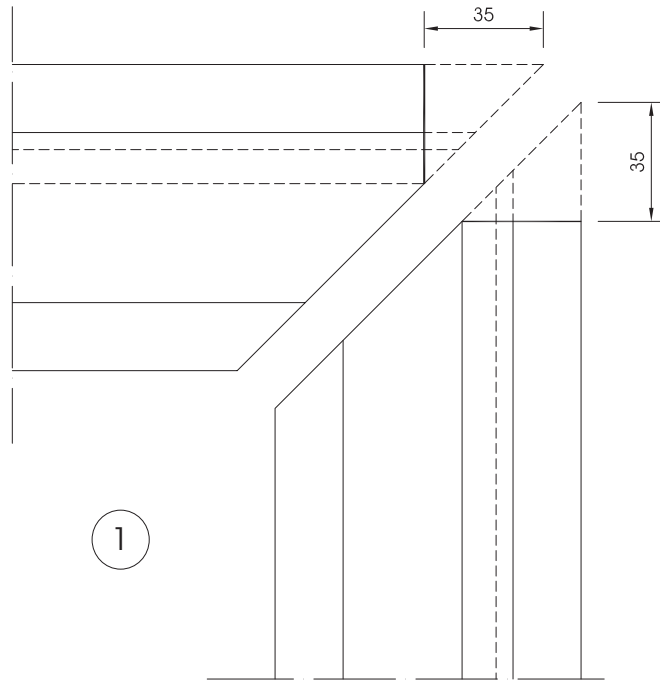
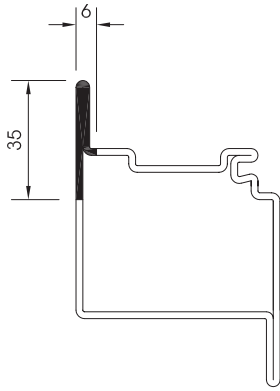


Fisare i rivetti M8 sul T.I. ed
avvitare i cardini.
N.B. nr. 2 rivetti per le finestre
nr. 3 rivetti per le porte

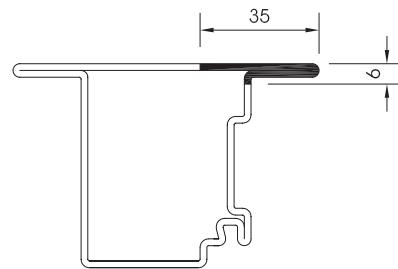
FISSAGGIO CERNIERE
AC5001 - AC6023



Posizionare le cerniere come da
disegno saldandole sui lati.



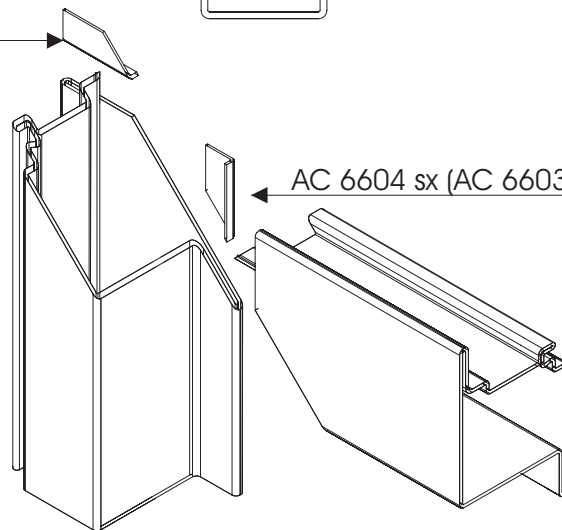
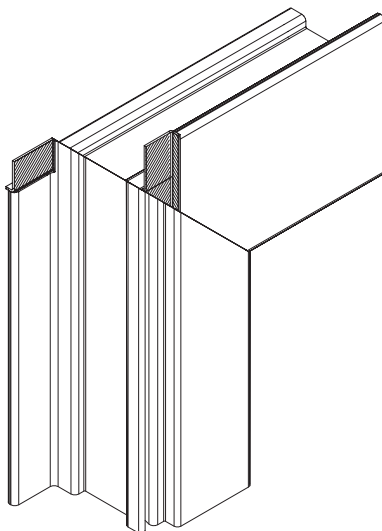
1



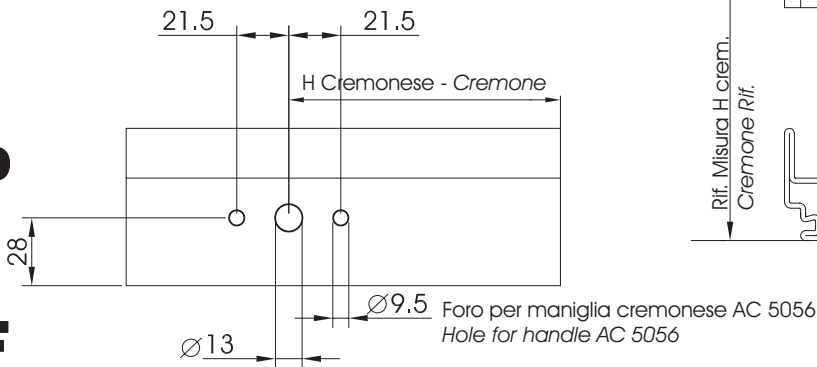
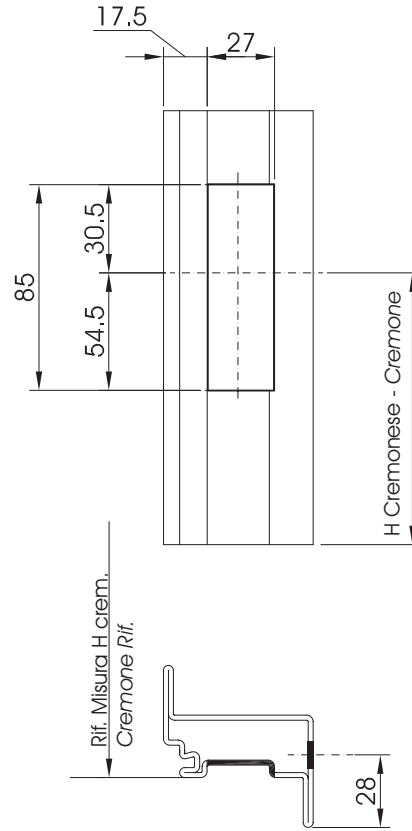
2

AC 6604 sx (AC 6603 dx)

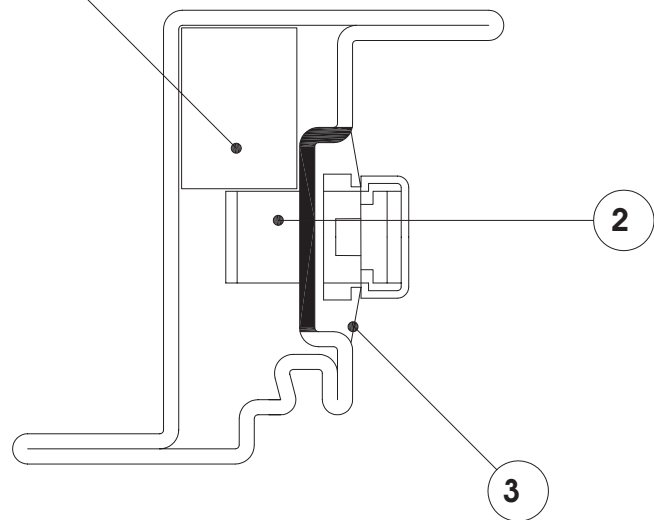
AC 6604 sx (AC 6603 dx)



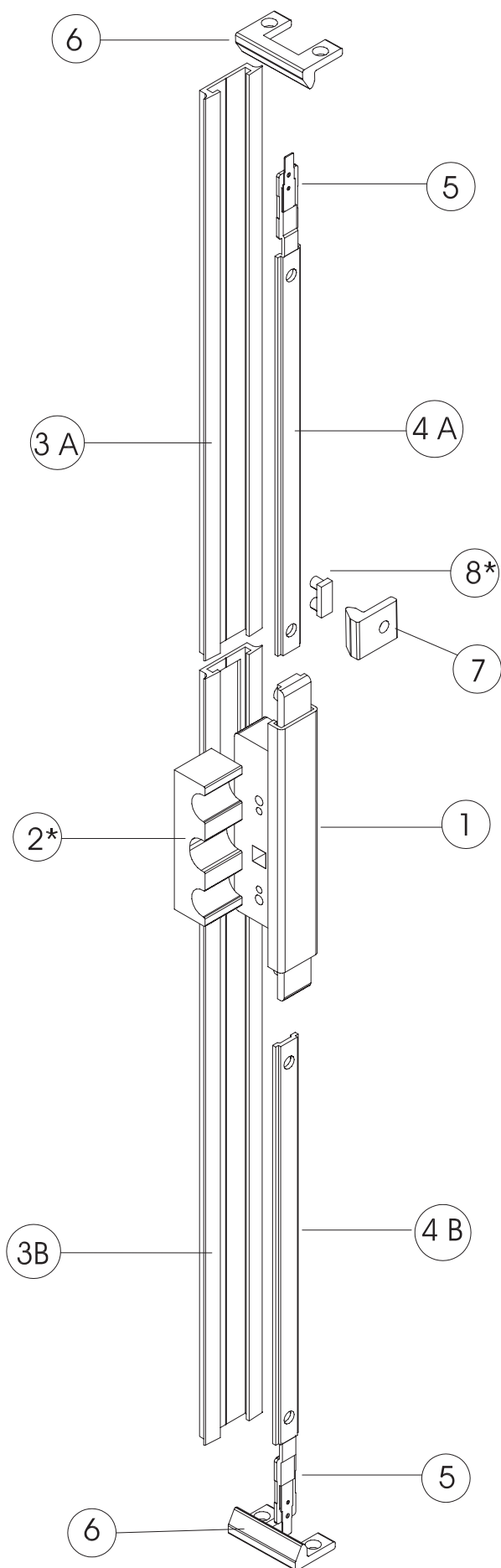
N.B. Rifilatura del quadretto maniglia a 35 mm.
Milling of the square of the handle 35 mm.



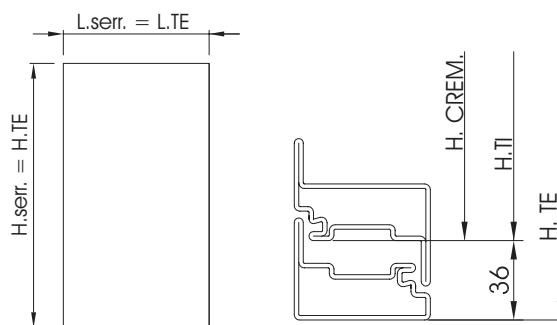
1 - Fissare al profilo con silicone.
- Fix to the profile using silicone



n°	DESCRIZIONE - DESCRIPTION	Q.tà
1	Adattatore - Adjust element	1
2	Mecc. Cremonese - Cremonese mechanism.	1
3	Canalina verticale - Vertical channel	1



n°	DESCRIZIONE - DESCRIPTION	Q.tà
1	meccanismo - mechanism	1
2	adattatore - adjust element	1
3	canalina verticale - vertical channel	1
4	asta di movimentazione - movement rod	1
5	puntale - irod	2
6	incontro terminale aste - ending rod	2
7	incontro terza chiusura - ending rod for third closing	1
8	nasello terza chiusura - tooth for third closing	1



MISURE CANALINE - DIMENSION OF CHANNEL

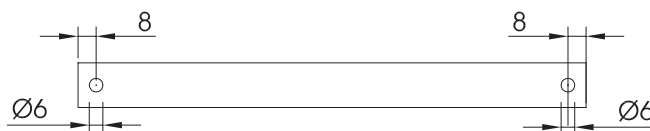
$3A = H.TI - H.crem. - 44$



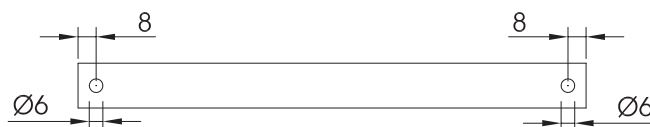
$3B = H.crem. + 34$



$4A = H.TI - H.crem. - 105$



$4B = H.crem. - 130$

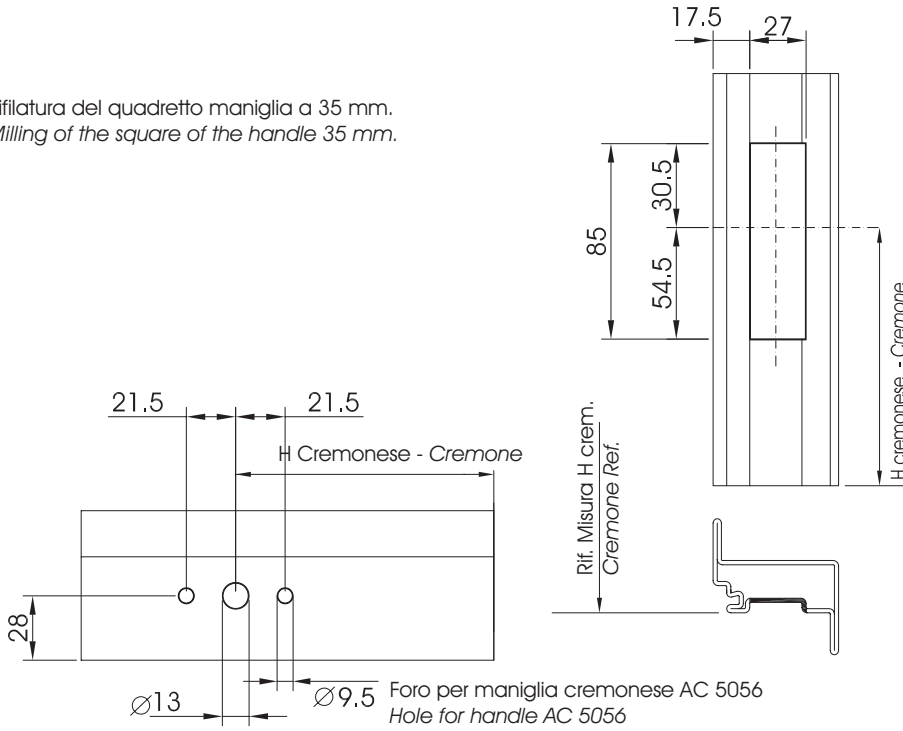


2* N.B. Per evitare lo spostamento dell'adattatore fissarlo al profilo con del silicone.
 To avoid the moving of the adjust fix to the profile using silicone.

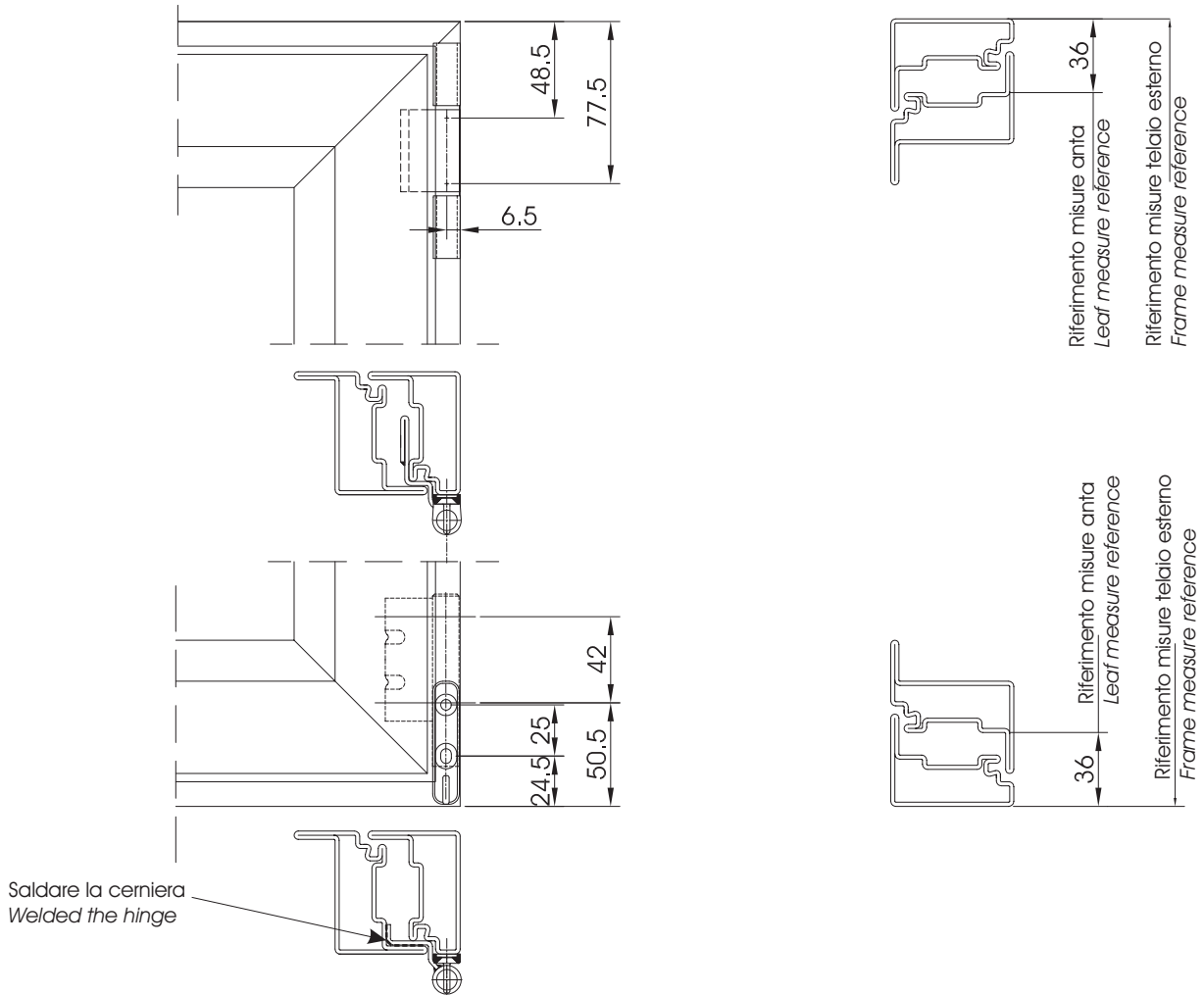
8* N.B. Per fissare il nasello terza chiusura forare l'asta di movimentazione, inserire il nasello e ribadire in corrispondenza dei pioli.
 To fix the third closing drill the movement road, insert the tooth and rivet it right on the pegs.

LAVORAZIONI PER MECCANISMO ANTA RIBALTA AC 6627-28
WORKING INSTRUCTION FOR TILT AND TURN MECHANISM AC 6627-28

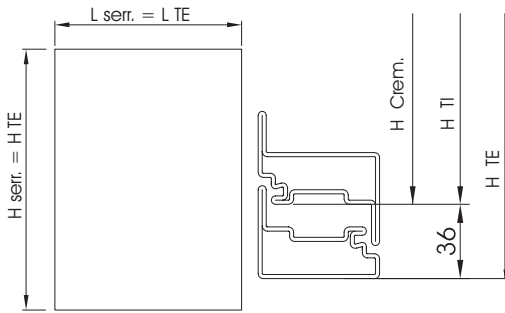
N.B. Rifilatura del quadretto maniglia a 35 mm.
Milling of the square of the handle 35 mm.



MISURE PER IL FISSAGGIO DELLE CERNIERE ANTARIBALTA
DIMENSION FOR FIXING HINGES OF TILT AND TURNER



n°	DESCRIZIONE - DESCRIPTION	Q.tà
1	Braccio anta ribalta - arm dual purpose	1
2	Meccanismo base A/R - mechanism	1
3	Incontro terza chiusura - third closing plate	2
4	Cerniera superiore - upper hinge	1
5	Canalina verticale e orizz. - vert. and horiz. channel	1
6	Astina di movimentazione - movement rod	1
7	Meccanismo cremoese - cremone mechanism	1
8	Incontro falsa manovra - false move plate	1
9	Adattatore - adjustment	1
10	Incontro antieffrazione - plate	1
11	Pattino sostentamento anta - plate for support wing	1
12	Incontro inferiore - lower plate	1
13	Cerniera inferiore - lower hinge	1



MISURE CANALINE - DIMENSION OF CHANNEL

5A = L TI - 10 mm.



5B = H TI - H Crem. - 44 mm.

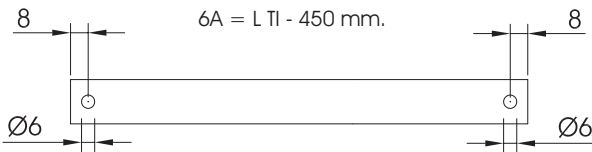


5C = H Crem. + 34 mm.

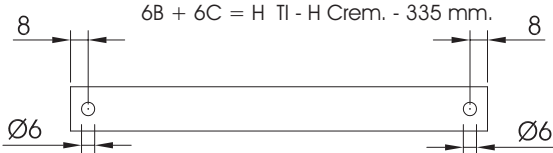


MISURE ASTE - DIMENSION OF RODS

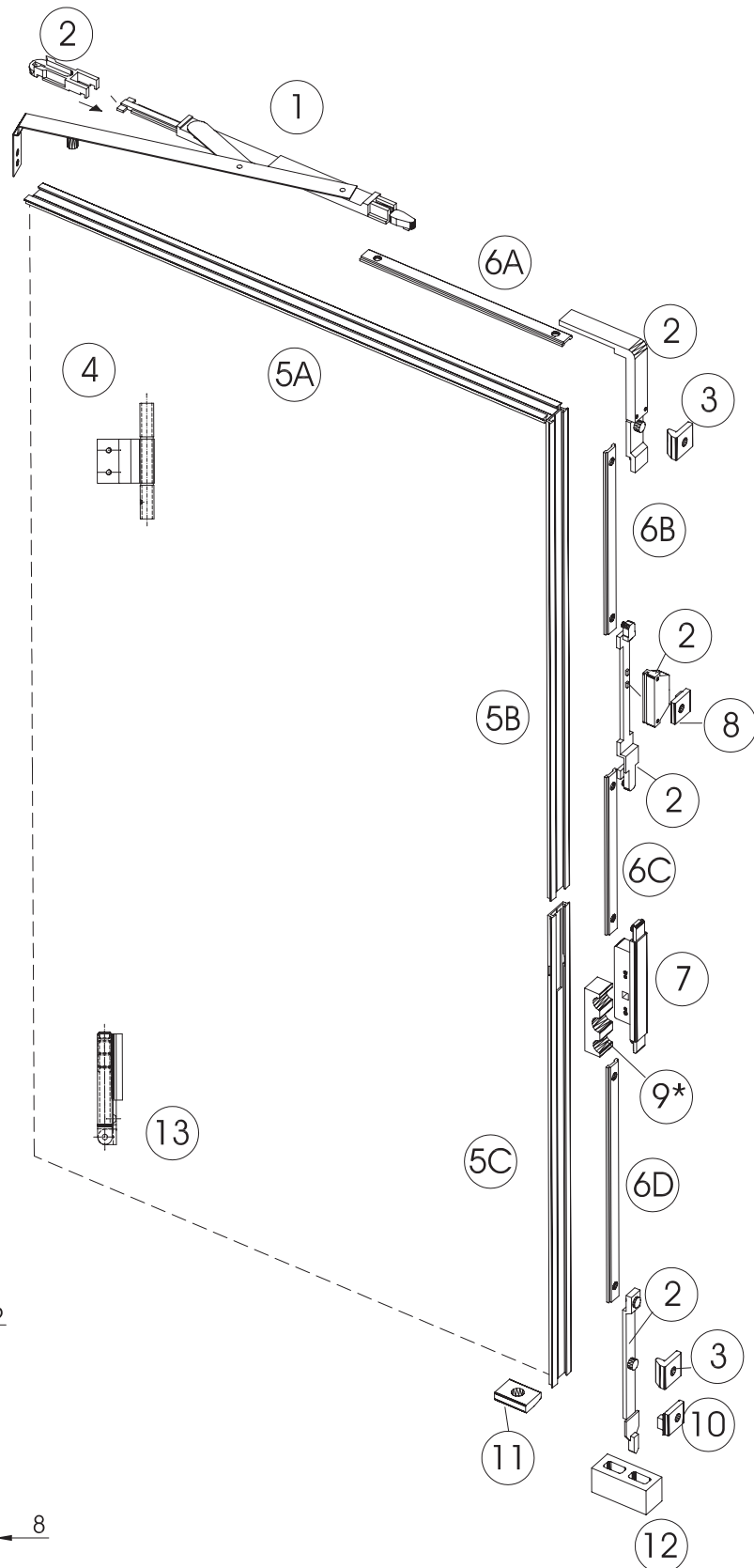
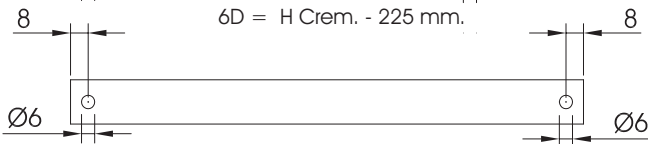
6A = L TI - 450 mm.



6B + 6C = H TI - H Crem. - 335 mm.



6D = H Crem. - 225 mm.

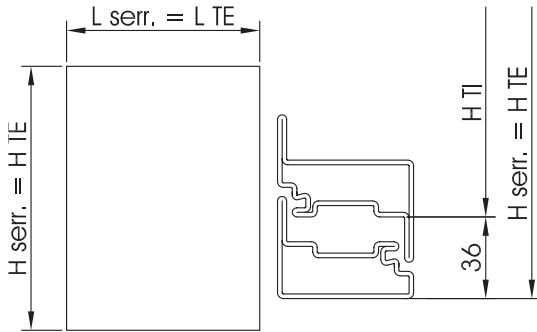


Secco Security System

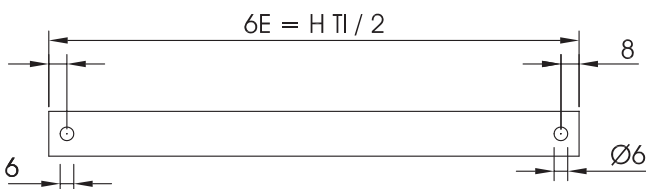
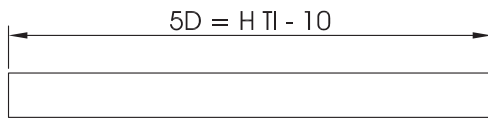
9*

N.B.: Per evitare lo spostamento dell'adattatore fissarlo al profilo con del silicone.
 To avoid the moving of the adjustment fix it to the profile using siling.

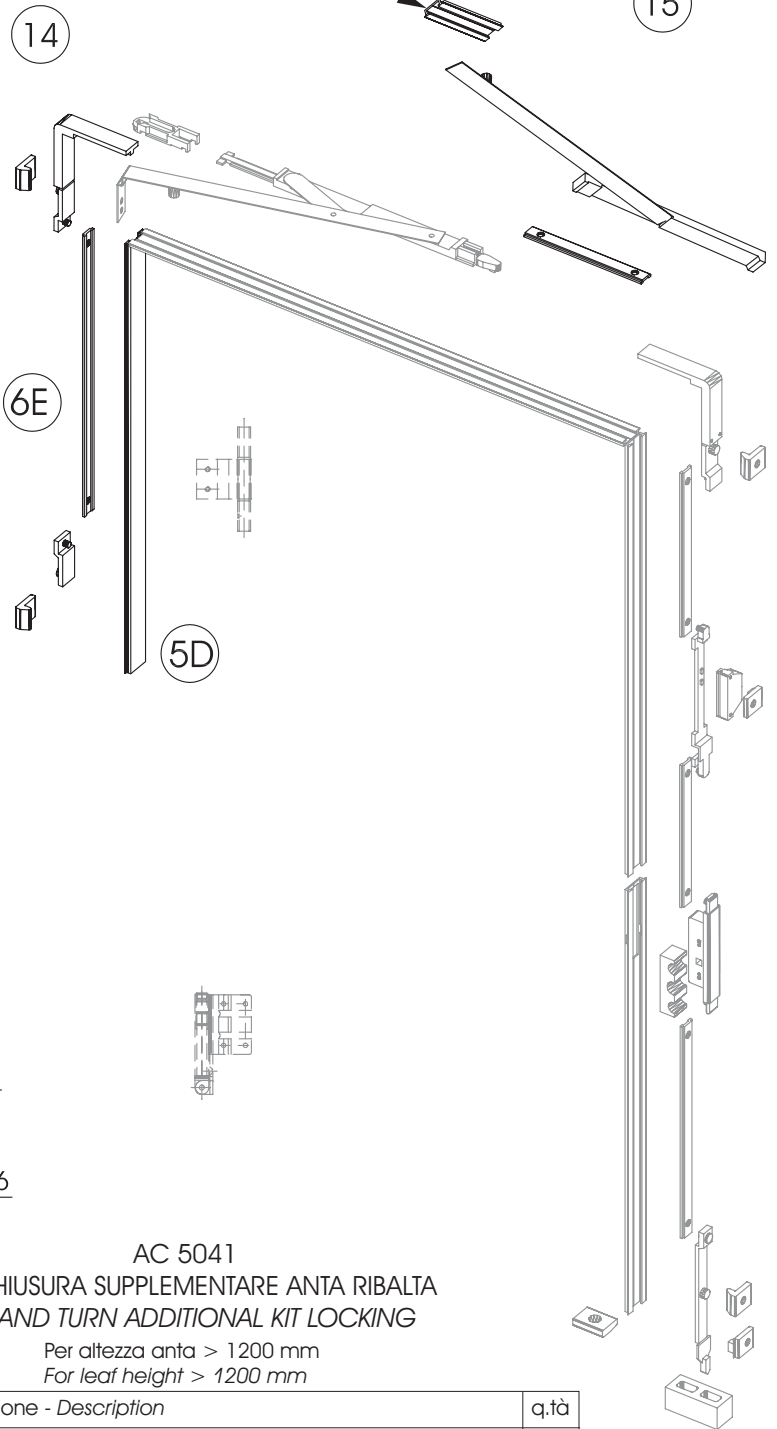
KIT AGGIUNTIVI PER ANTA RIBALTA AC 5041 E AC 5043
ADDITIONAL KIT FOR TILT AND TURN MECHANISM AC 5041 AND AC 5043



MISURE CANALINE - DIMENSION OF CHANNEL



Canalina per fissaggio su telaio
Channel for fixing to external frame



AC 5041
KIT CHIUSURA SUPPLEMENTARE ANTA RIBALTA
TILT AND TURN ADDITIONAL KIT LOCKING

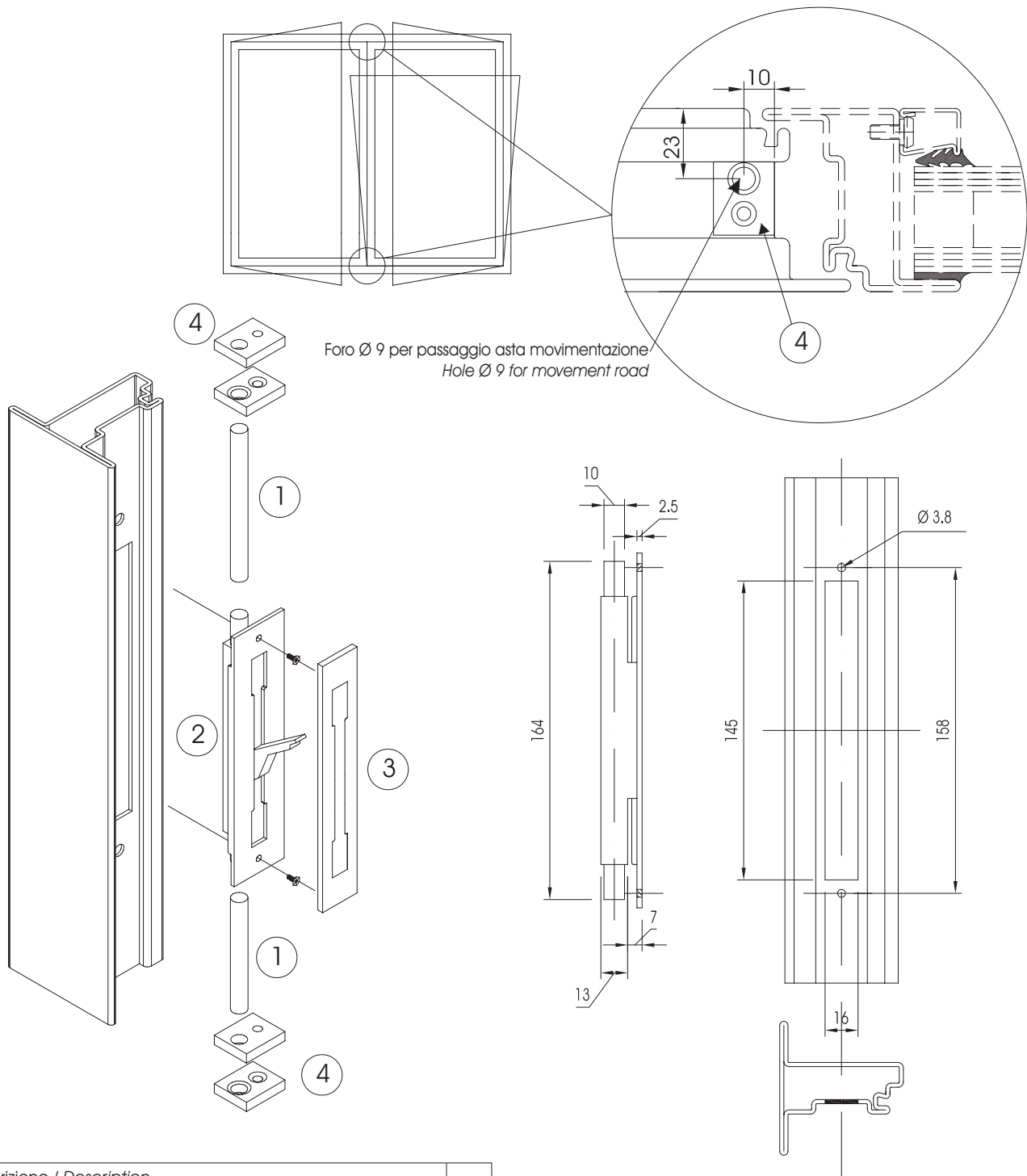
Per altezza anta > 1200 mm
For leaf height > 1200 mm

pos.	Descrizione - Description	q.tà
5	Canalina per asta movimento - Channel for movement road	1
6	Incontro per 3° chiusura - Third closing plate	1
14	Rinvio d'angolo - Corner fitting	1

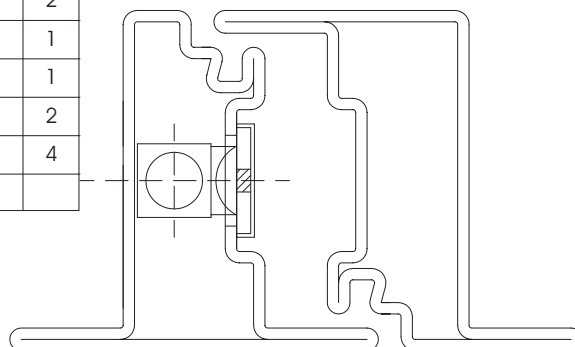
AC 5043
BRACCIO SUPPLEMENTARE ANTA RIBALTA
ADDITIONAL ARM DUAL PURPOSE

Per larghezza anta > 1200 mm
For leaf length > 1200 mm

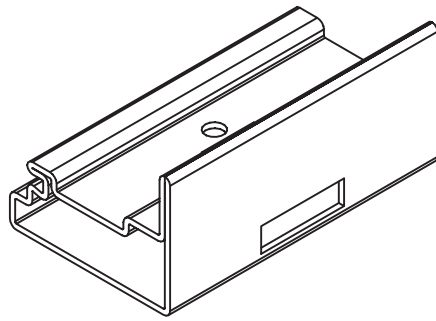
pos.	Descrizione - Description	q.tà
15	Braccio aggiuntivo anta ribalta - Additional arm dual purpose	1



pos.	Descrizione / Description	
1	Aste di movimentazione - Movement rod (L= 1500 mm)	2
2	Catenaccio a doppia mandata / Bidirectional bolt	1
3	Mascherina per catenaccio / Bolt cover	1
4	Incontro per catenaccio / Bolt strike	2
		4



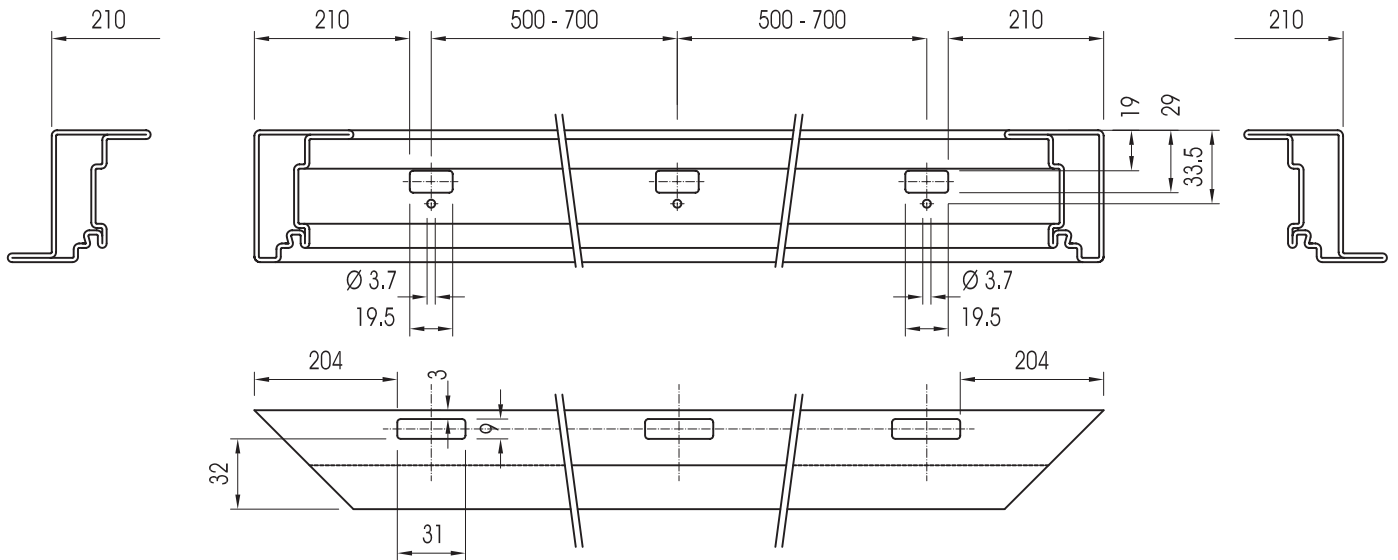
LAVORAZIONI E SIGILLATURE PER SCARICHI ACQUA APERTURE INTERNE
WORKING AND SEALING FOR DRIP INTERNAL OPENING (*)



AC 6688

N.B. Applicare il sigillante nei perimetri indicati ed inserire nella feritoia del profilo.

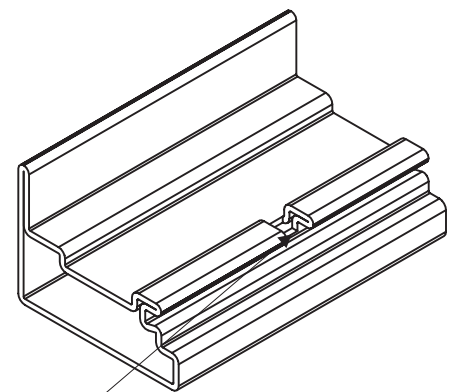
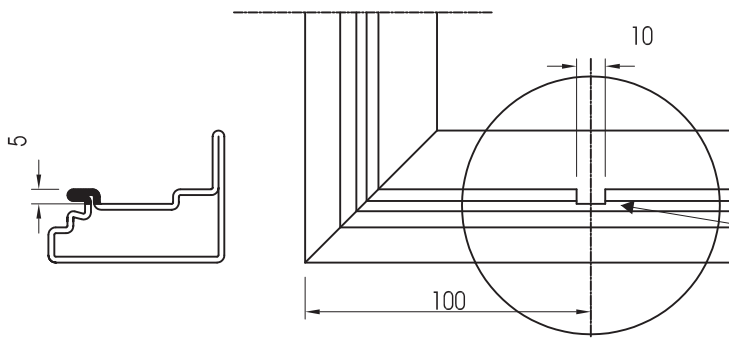
Apply the sealing as indicate, then introduce it in the hole of the section.



LAVORAZIONI E SIGILLATURE PER SCARICHI ACQUA APERTURE ESTERNE
WORKING AND SEALING FOR DRIP EXTERNAL OPENING

(Asportazione di parte del canalino da eseguire con pantografo).

(Removal of part of channel to be done by the pantograph).



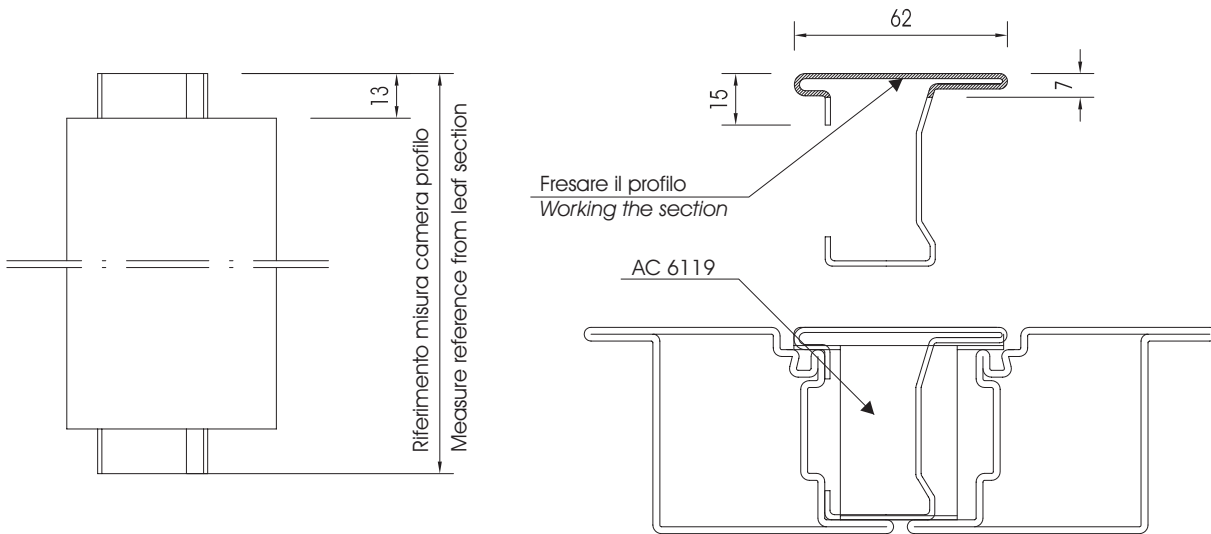
N.B. Applicare il sigillante nella feritoia creata con l'asportazione del canalino.

Apply sealing in the hole after the removal of channel.

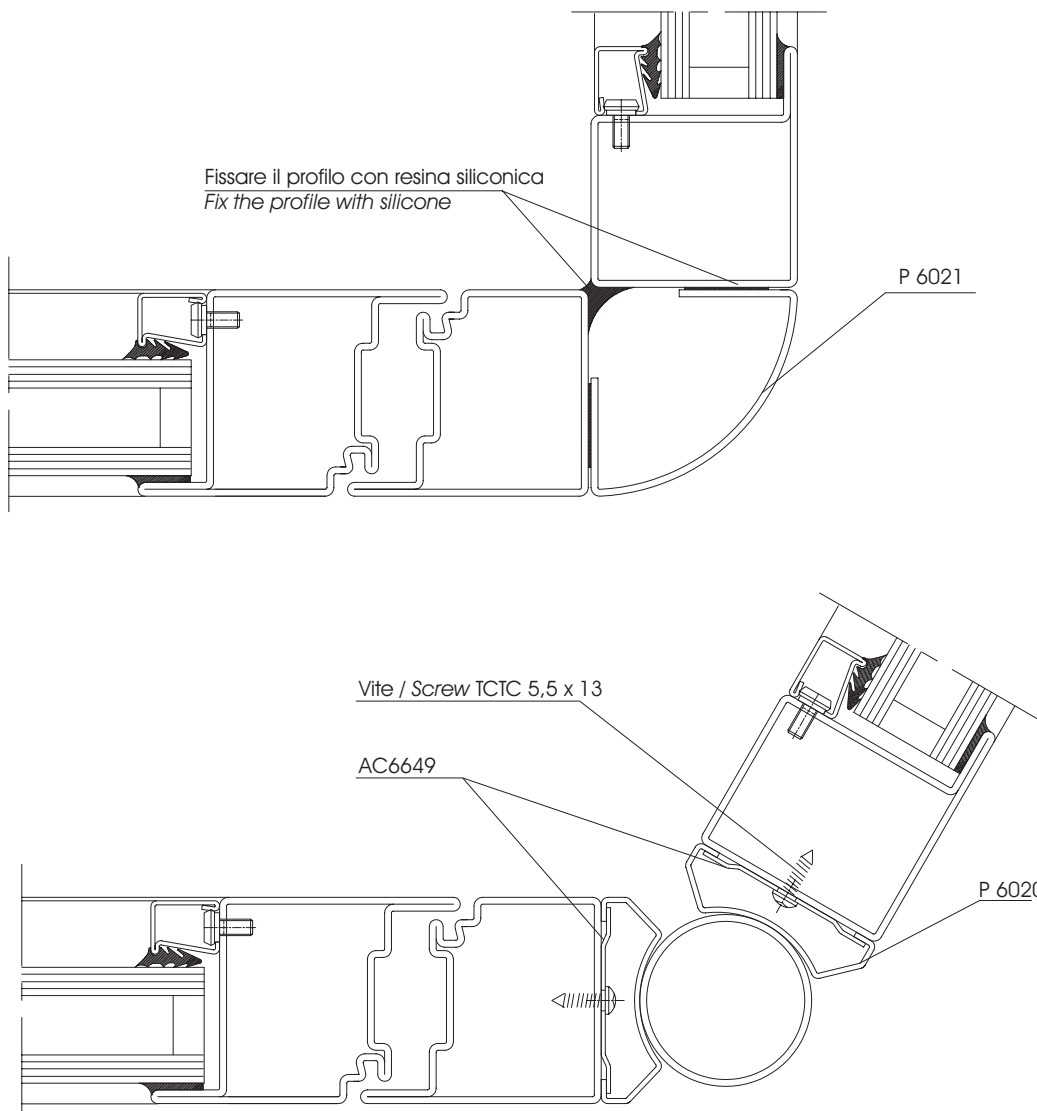
LAVORAZIONE PER INSERIMENTO FONDINO DI TESTA AC 6619
 WORKING FOR TERMINAL CUP AC 6619

Working
 on the
 profile

Lavorazioni
 sul
 profilo

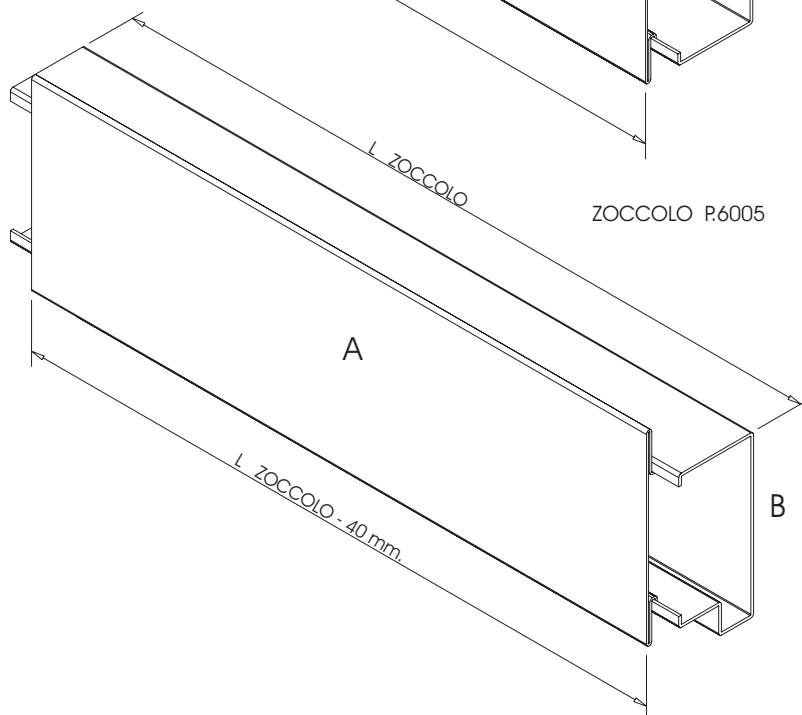
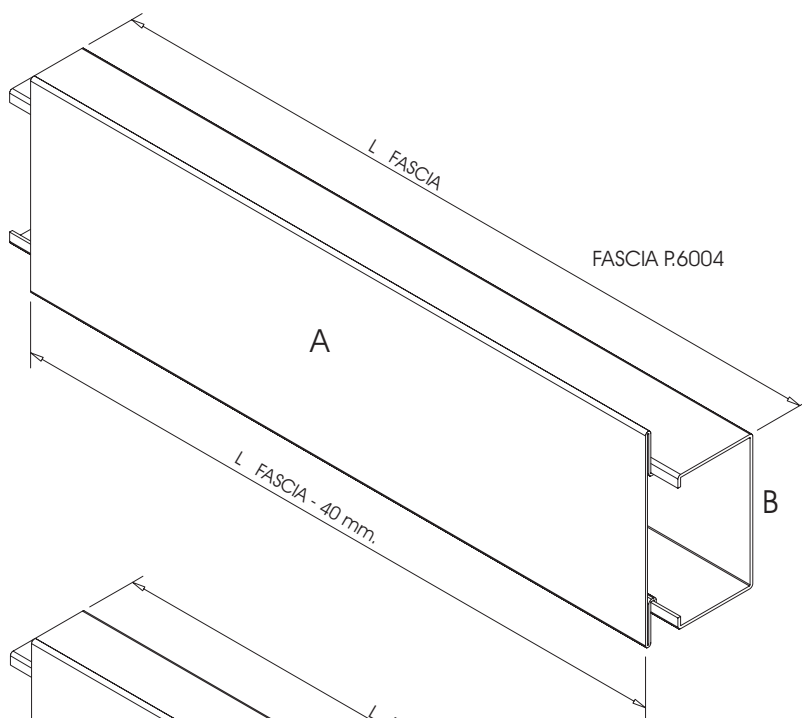
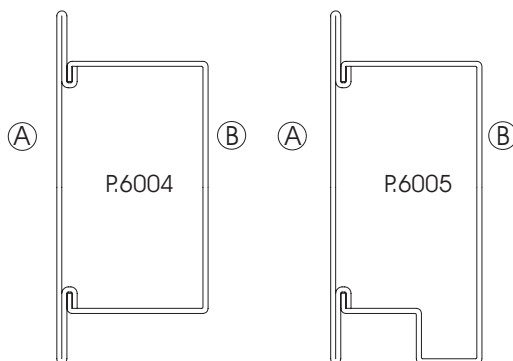
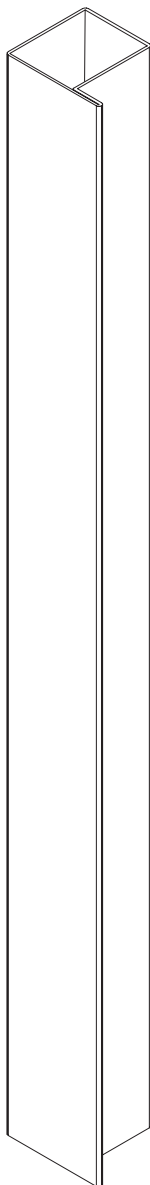


SOLUZIONE ANGOLO 90° E ANGOLO VARIABILE
 SOLUTION CORNER 90° AND VARIABLE CORNER



Secco Security System

GIUNZIONE FASCIA E ZOCCOLO
WORKING FOR TRANSOM AND SOCLE



Secco Security System

Sistema integrato di profili, accessori e guarnizioni con profili non tagliati termicamente aventi sezione di 60 e 68,5 mm idoneo per la realizzazione di porte e finestre, serramenti scorrevoli, rettangolari, sagomati o curvi, con ingombri sino a 81 mm.

I **profili in metallo** componenti il sistema sono dello spessore di 20/10 mm e sono ottenuti tramite profilatura a freddo di nastri in **acciaio zincato a caldo** "Sistema Sendzmir" e cromatati, con rivestimento di zinco pari a 275 gr/mq su entrambe le facce, chiusi mediante saldatura in continuo ad alta frequenza, e con qualità del prodotto secondo la norma UNI EN 10142/3/7.

La **costruzione dei telai** prevede l'unione tra i profili tramite saldatura in continuo delle sezioni in contatto con successive operazioni di pulizia e ripresa delle zone soggette a saldatura.

Le **caratteristiche di tenuta** dei serramenti sono garantite per le porte e finestre complanari da un sistema a giunto chiuso con doppia guarnizione di tenuta e per le finestre a sormonto da un sistema a giunto aperto con guarnizione centrale di tenuta.

Sistema porte e finestre complanari

- **Robustezza** garantita dallo spessore dell'acciaio, 20/10, e dalla particolare conformazione del profilo;
- **Eleganza** del prodotto grazie alla complanarità delle ante interna ed esterna;
- **Doppia guarnizione** di tenuta per elevate caratteristiche prestazionali e acustiche;
- **Camera europea** e canalina porta accessori per l'alloggiamento di ferramenta certificata;
- Sistema integrato completo di accessori per lo **scarico acqua**;
- **Curvatura ad arco** regolare e su sagoma secondo le esigenze del Cliente;
- **Completa dotazione di accessori:**
 - Cerniere a saldare o ad avvitare registrabili per grandi portate
 - Cerniere a scomparsa
 - Kit per apertura ad anta e anta ribalta
 - Compassi per aperture a sporgere
 - Limitatori di apertura vasistas
 - Kit per apertura a bilico
 - Ogni altro componente per la movimentazione e la chiusura.

Sistema finestre a sormonto

- **Sistema di guarnizioni a giunto aperto** per le massime prestazioni di resistenza all'aria, acqua e vento ed elevati valori di resistenza acustica;
- **Complanarità** esterna e sormonto interno delle ante;
- Idonea camera porta-accessori per l'alloggiamento di **ferramenta certificata** e per la riduzione dei tempi di lavorazione;
- Sistema integrato completo di accessori per lo **scarico acqua**;
- **Completa dotazione di accessori:**
 - Ferramenta per apertura ad anta, anta ribalta, vasistas per serramenti r fino a 130 kg;
 - Ferramenta per cerniere a scomparsa;
 - Ogni altro componente per la movimentazione e la chiusura.

Non insulated integrated system of profiles, accessories and gaskets with a 60 and/or 68,5 mm section height, for rectangular, trapezoidal, arched shaped door and window frames and sliding systems, with visible section of only 81 mm.

The metal profiles that make up the system are 20/10 mm thick and are processed out of hot galvanized steel coils, band "Sendzmir, skinpassed finishing with zinc coating of 275 gr/sq x m (on both faces). The metal profiles are closed by high frequency continuous welding and with quality of product guaranteed by conformity to UNI EN 10142/3/7.

The assembly of the frames requires that the profiles be connected by welding together the sections in contact and then that the visible welds must be ground down neatly and finished.

Windows and doors performances are guaranteed for the flat system with double gasket of estate and for the surmounted system with a central seal system.

Door and windows flat system characteristics:

- **Strength** guaranteed by stainless steel thickness, 20/10 mm, and by the special and particular profile shaping;
- **Flat design** of inside and outside sections gives high elegance to the product;
- **Double gasket seal**, inside and outside, for the best air, wind water and acoustic performances;
- **European chamber** and pipe for accessories for certified hardware;
- **Integrated system complete of accessories for water drain**;
- **Arch-bending**, according to the customer's demands.
- **Complete supply of accessories:**
 - Adjustable heavy-duty hinges to be screwed or welded
 - Concealed hinges
 - Kit for tilt-turn sash
 - Outside-opening compasses
 - Fanlight opening controllers
 - Kit for pivot-opening
 - Any other tool and accessories for movement and closing

Windows surmounted system

- **Gasket system** with central joint placed for the best water, wind and air tightness and for acoustic performances ;
- **Flat external design** and surmounted internal design of the sections;
- **Special chamber** for the installation of **certified hardware** and for allowing a great reduction of working times;
- **Integrated system complete of accessories for water drain**;
- **Complete supply of accessories:**
 - Hardware for side-hung, turn-tilt, bottom-hung up to 130 kg;
 - Hardware for concealed hinges;
 - Any other tool and accessories for movement and closing

