

System Acciaio

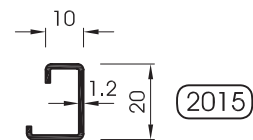
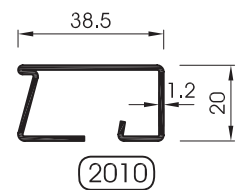
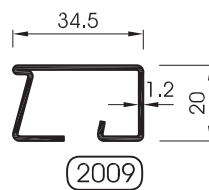
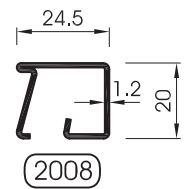
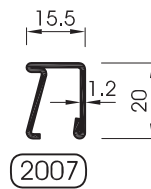
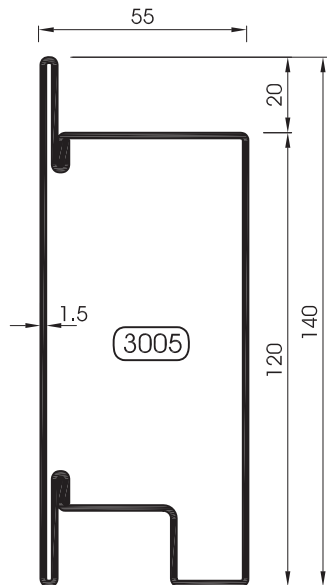
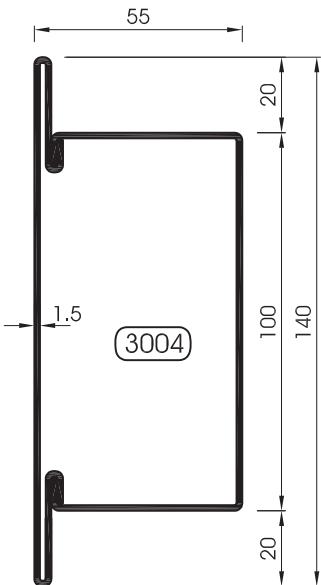
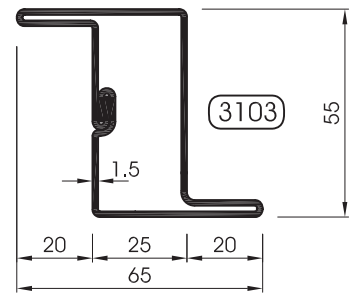
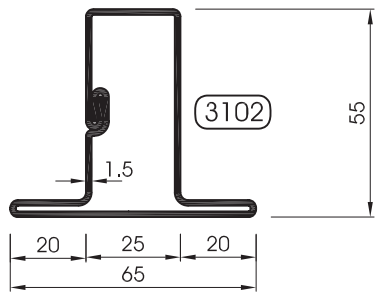
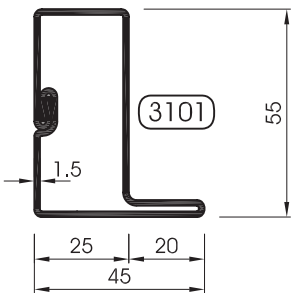
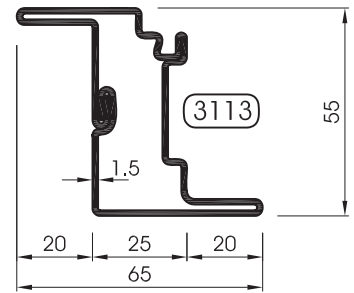
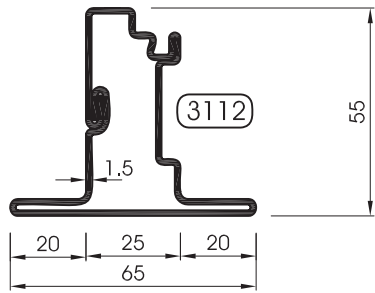
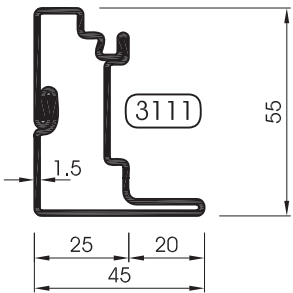
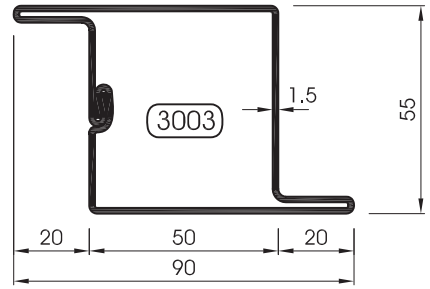
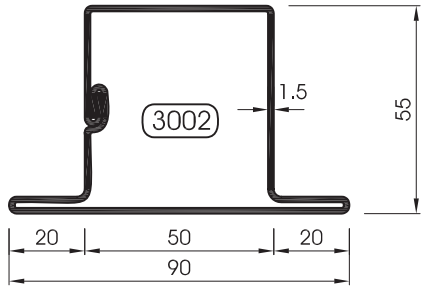
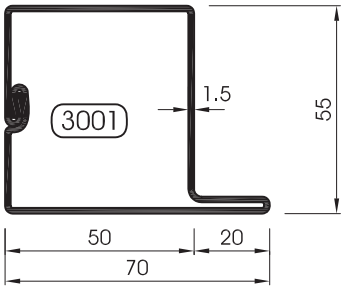
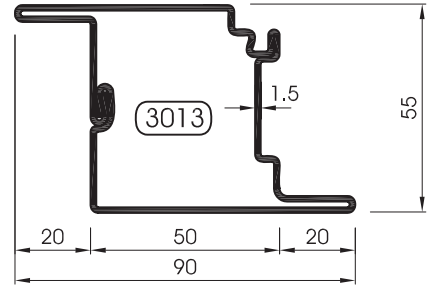
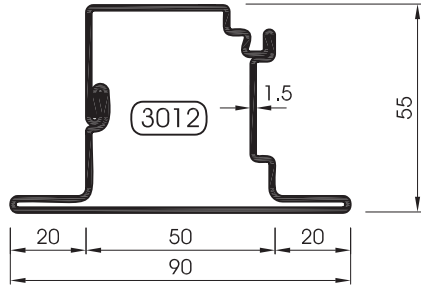
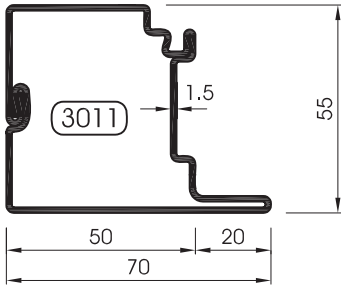
Zincato / Decapato

CATALOGO TECNICO
TECHNICAL CATALOGUE

secco sistemi

SISTEMACCIAIO®

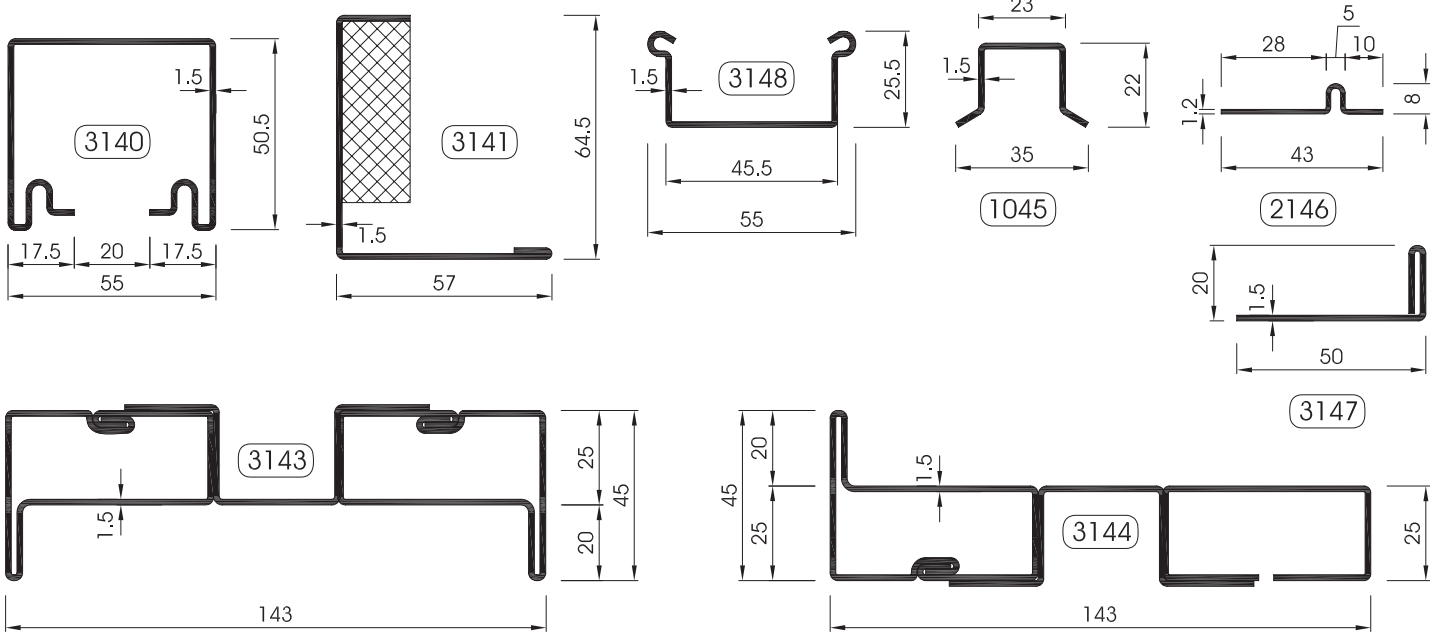
In ACCIAIO DECAPATO - ZINCATO 15/10



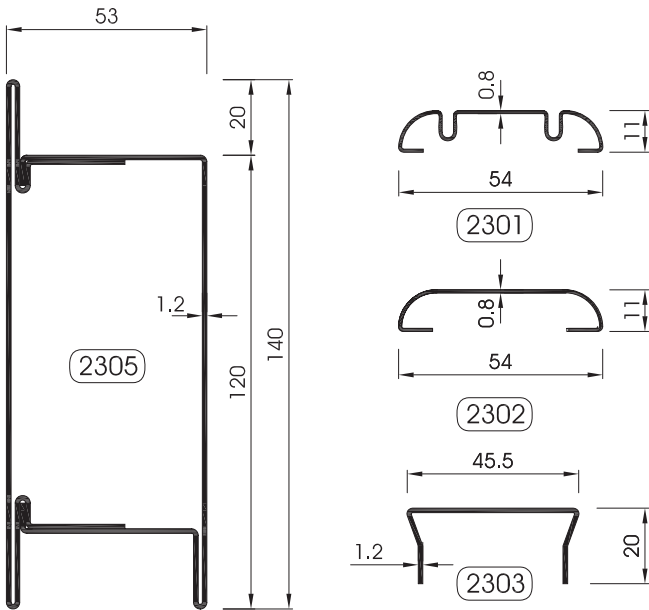
SISTEMACCIAIO®

In ACCIAIO DECAPATO - ZINCATO 15/10

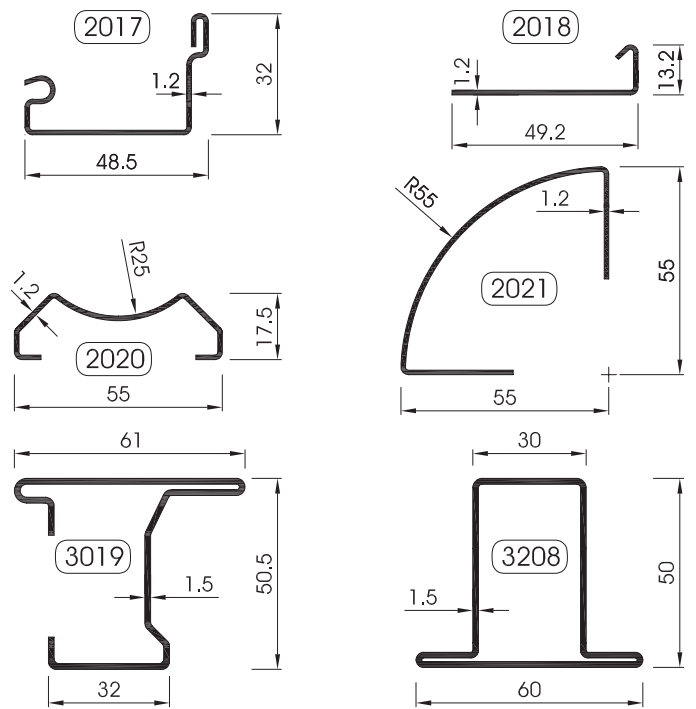
ALZANTE SCORREVOLE / LIFT-SLIDE SASH



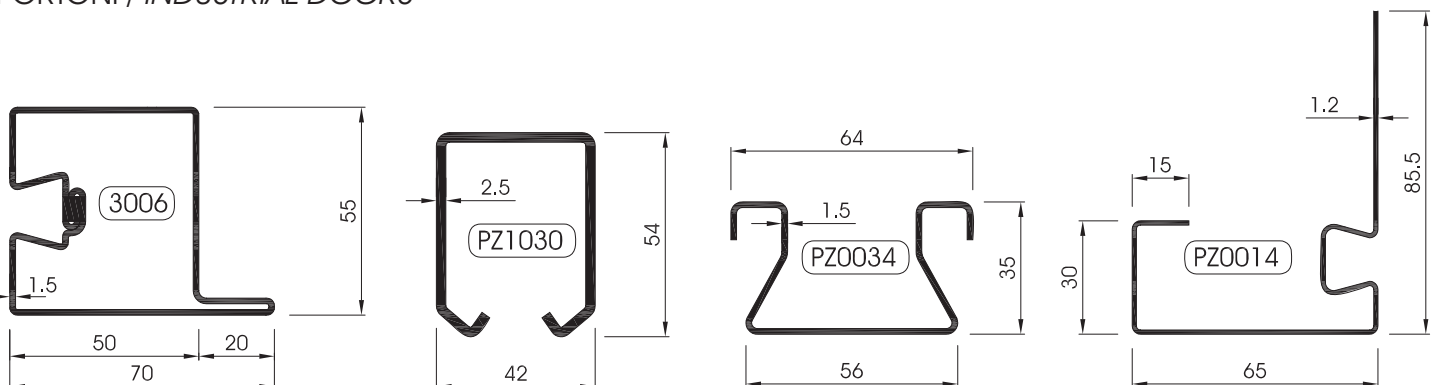
PORTE A VENTO E AUTOMATICHE / SWING DOORS



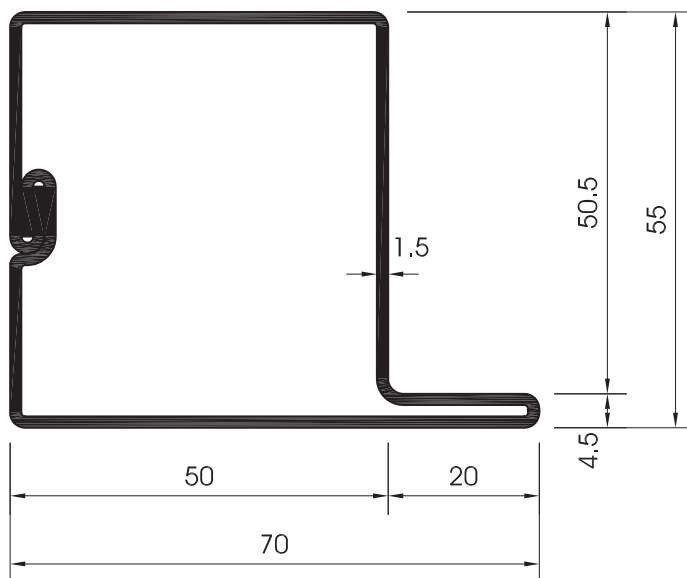
COMPLEMENTARI / OTHER PROFILES



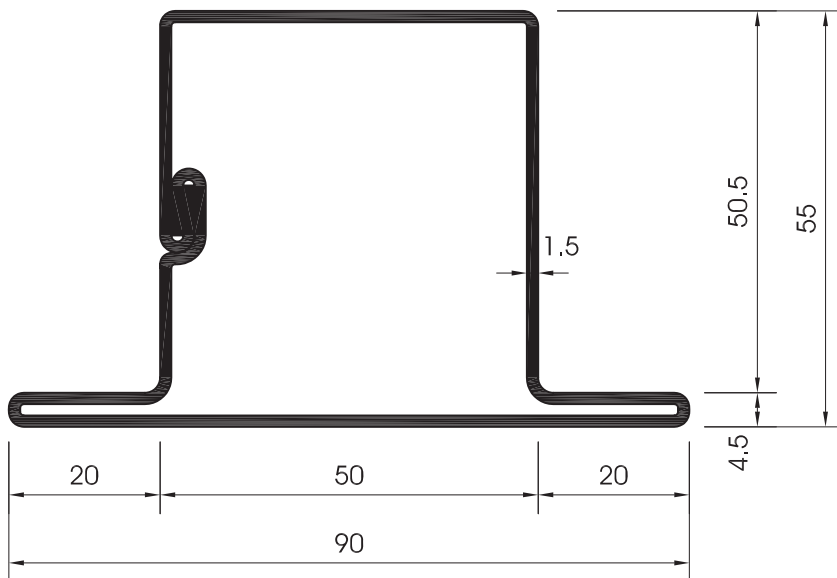
PORTONI / INDUSTRIAL DOORS



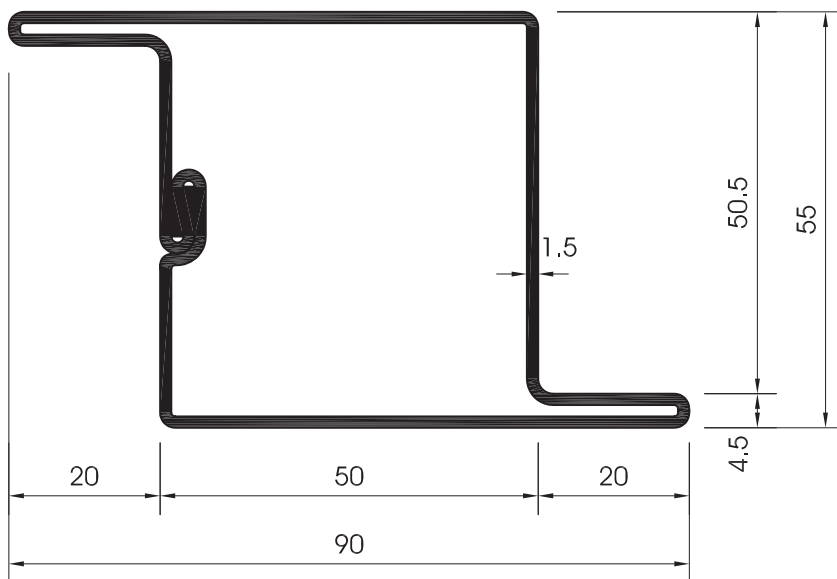
PZ*-PD* 3001	
A cm ²	4.03
P kg/m	3.02
Jx cm ⁴	17.3
Jy cm ⁴	22.07
Wx cm ³	5.58
Wy cm ³	5.13
X cm	3.1
Y cm	4.305
S m ² /m	0.24



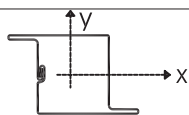
PZ - PD 3002	
A cm ²	4.80
P kg/m	3.65
Jx cm ⁴	19.68
Jy cm ⁴	29.44
Wx cm ³	5.85
Wy cm ³	6.19
X cm	3.366
Y cm	4.76
S m ² /m	0.28



PZ - PD 3003	
A cm ²	4.80
P kg/m	3.65
Jx cm ⁴	21.55
Jy cm ⁴	29.38
Wx cm ³	7.84
Wy cm ³	6.17
X cm	2.75
Y cm	4.76
S m ² /m	0.28

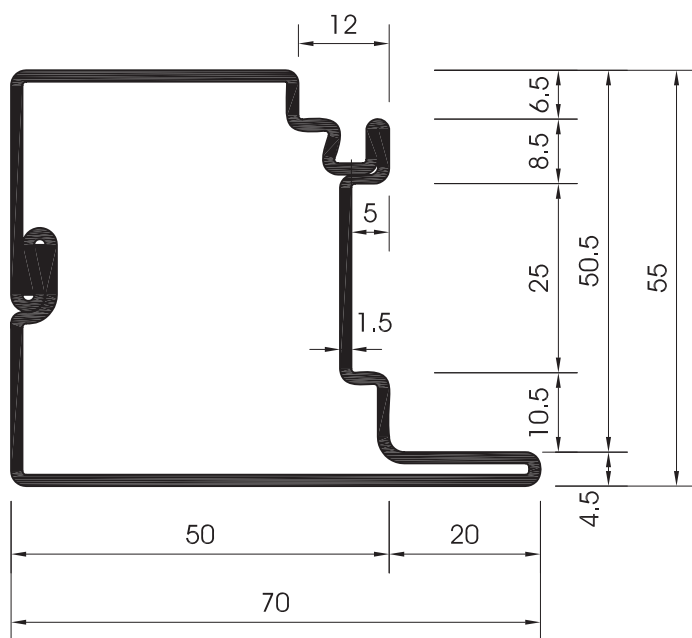


* PZ= profilo in acciaio zincato -
 galvanized steel profiles
 PD= profilo in acciaio decapato -
 black steel profiles

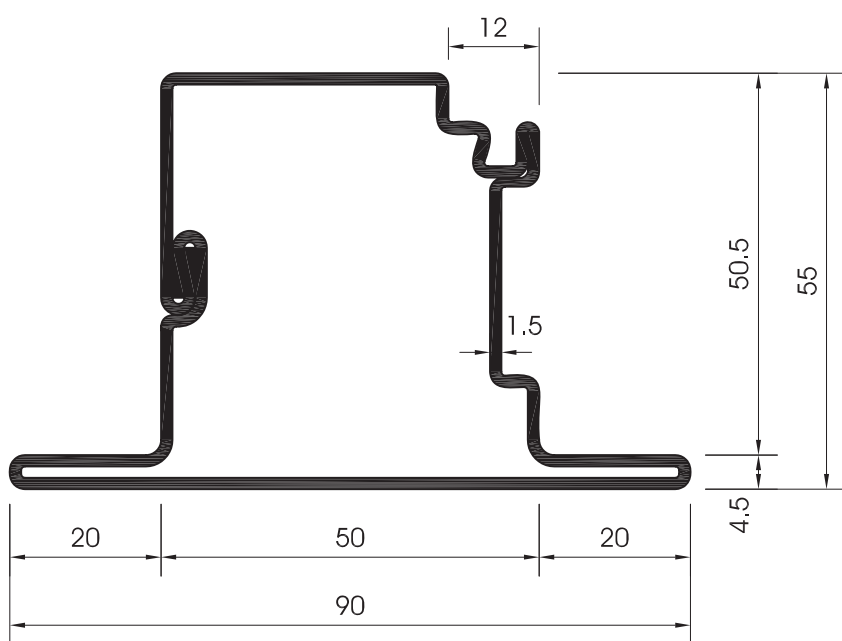


A = area della sezione
 P = massa teorica
 Jx= momento d'inerzia baricentrico, asse x
 Jy= momento d'inerzia baricentrico, asse y

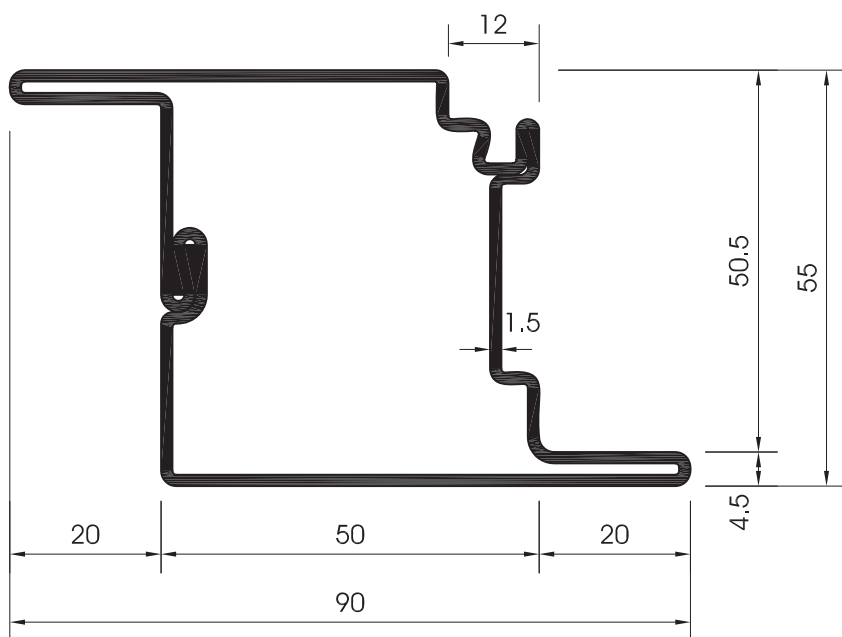
Wx= momento resistente baricentrico, asse x
 Wy= momento resistente baricentrico, asse y
 x,y= distanza dagli assi baricentrici
 S = superficie di rivestimento



PZ - PD 3011	
A cm ²	4.24
P kg/m	3.33
Jx cm ⁴	17.42
Jy cm ⁴	21.95
Wx cm ³	5.71
Wy cm ³	5.16
X cm	3.05
Y cm	4.25
S m ² /m	0.26

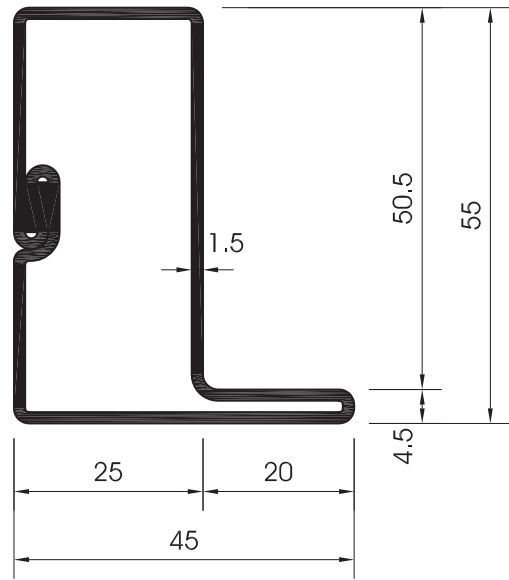


PZ - PD 3012	
A cm ²	4.80
P kg/m	3.77
Jx cm ⁴	19.99
Jy cm ⁴	29.51
Wx cm ³	6.06
Wy cm ³	6.31
X cm	3.3
Y cm	4.68
S m ² /m	0.303

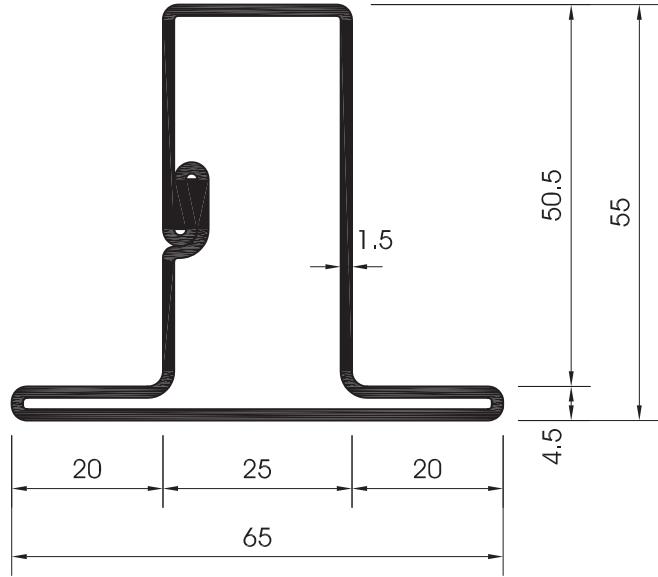


PZ - PD 3013	
A cm ²	4.80
P kg/m	3.77
Jx cm ⁴	21.55
Jy cm ⁴	29.51
Wx cm ³	7.77
Wy cm ³	6.31
X cm	2.774
Y cm	4.68
S m ² /m	0.303

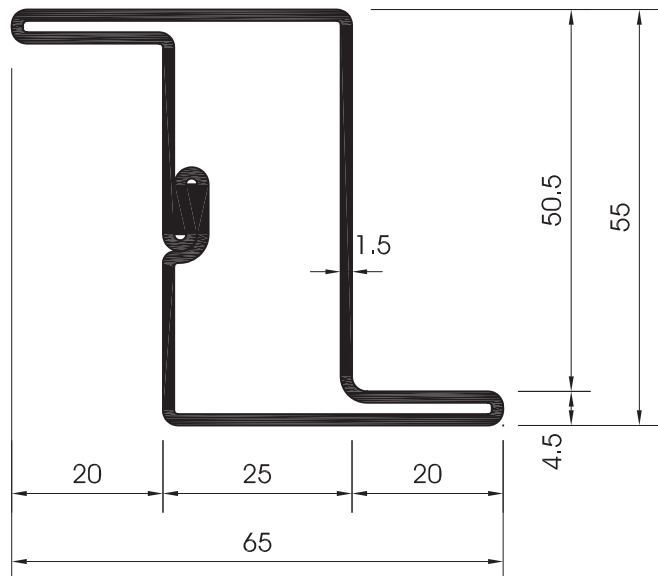
PZ - PD 3101	
A cm ²	3.30
P kg/m	2.6
Jx cm ⁴	11.85
Jy cm ⁴	5.95
Wx cm ³	3.95
Wy cm ³	1.90
X cm	3.00
Y cm	3.18
S m ² /m	0.19



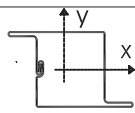
PZ - PD 3102	
A cm ²	4.00
P kg/m	3.00
Jx cm ⁴	14.00
Jy cm ⁴	9.35
Wx cm ³	4.16
Wy cm ³	2.70
X cm	3.370
Y cm	3.485
S m ² /m	0.23



PZ - PD 3103	
A cm ²	4.00
P kg/m	3.00
Jx cm ⁴	16.20
Jy cm ⁴	9.35
Wx cm ³	4.80
Wy cm ³	3.40
X cm	3.370
Y cm	2.75
S m ² /m	0.23

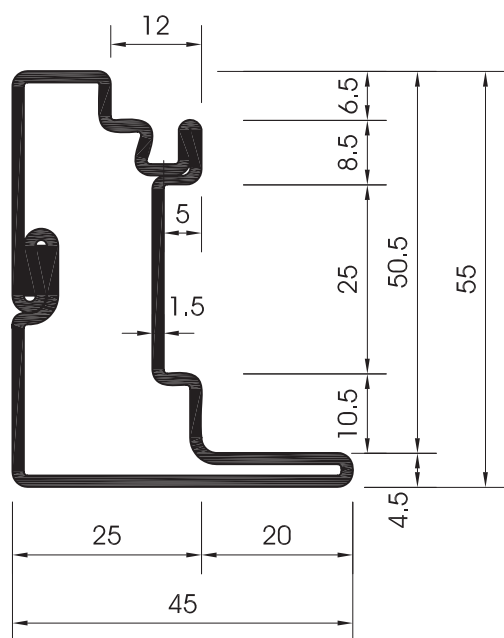


* PZ= profilo in acciaio zincato - galvanized steel profiles
PD= profilo in acciaio decapato - black steel profiles

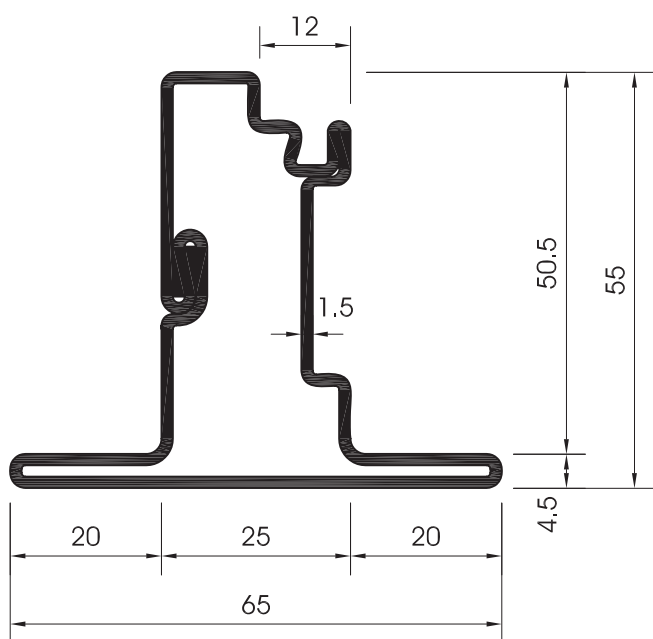


A = area of cross section
P = calculated mass
Jx = x axis moment of inertia, about the center of gravity
Jy = y axis moment of inertia, about the center of gravity

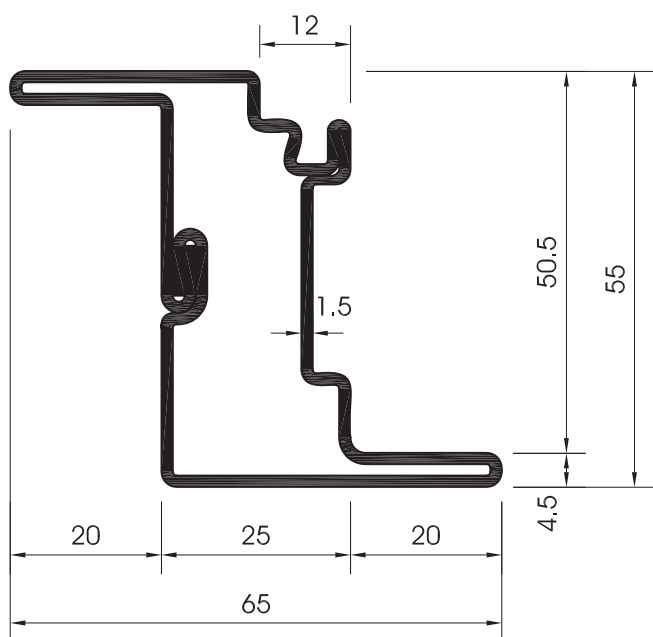
Wx = x axis moment of resistance, about the center of gravity
Wy = y axis moment of resistance, about the center of gravity
x,y = distance from the axes of the center of gravity
S = surface area of coating



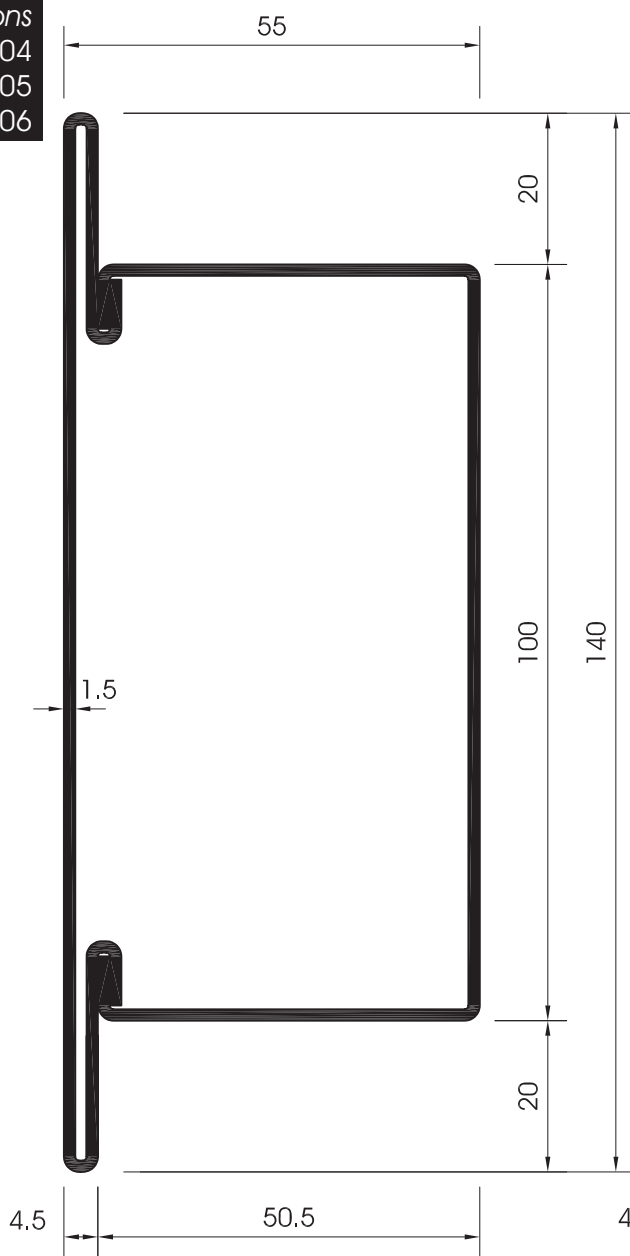
PZ - PD 3111	
A cm ²	3.50
P kg/m	2.75
Jx cm ⁴	11.85
Jy cm ⁴	5.70
Wx cm ³	3.90
Wy cm ³	1.8
X cm	3.04
Y cm	3.130
S m ² /m	0.21



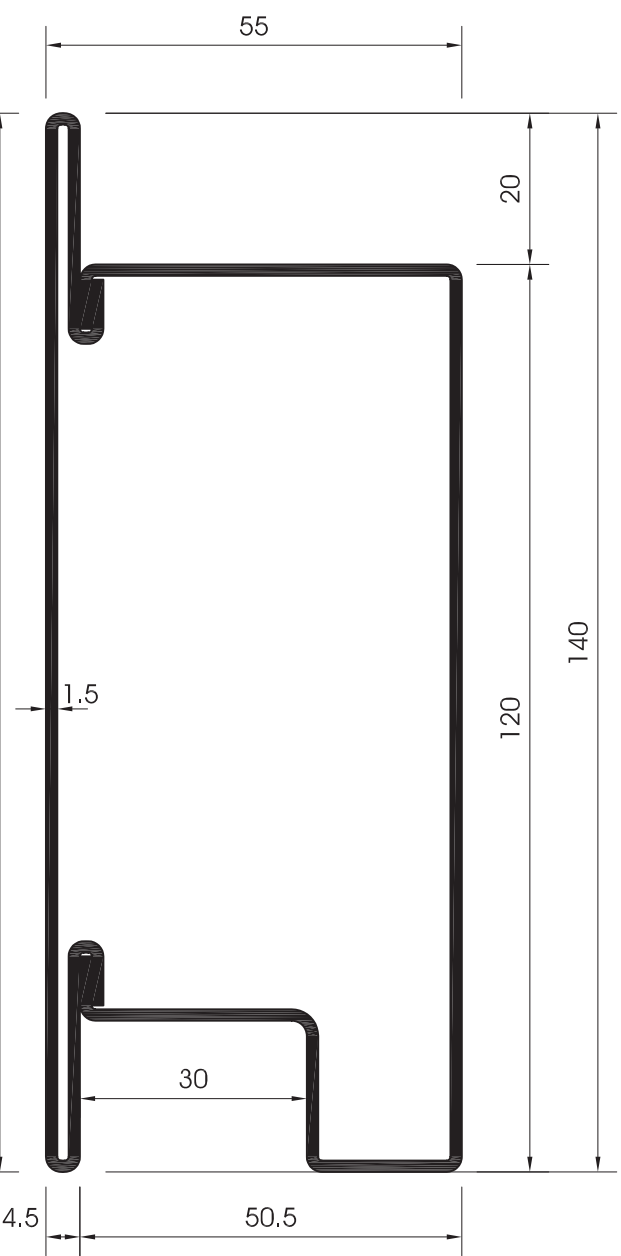
PZ - PD 3112	
A cm ²	4.00
P kg/m	3.1
Jx cm ⁴	14.20
Jy cm ⁴	9.00
Wx cm ³	4.20
Wy cm ³	2.63
X cm	3.38
Y cm	3.42
S m ² /m	0.25



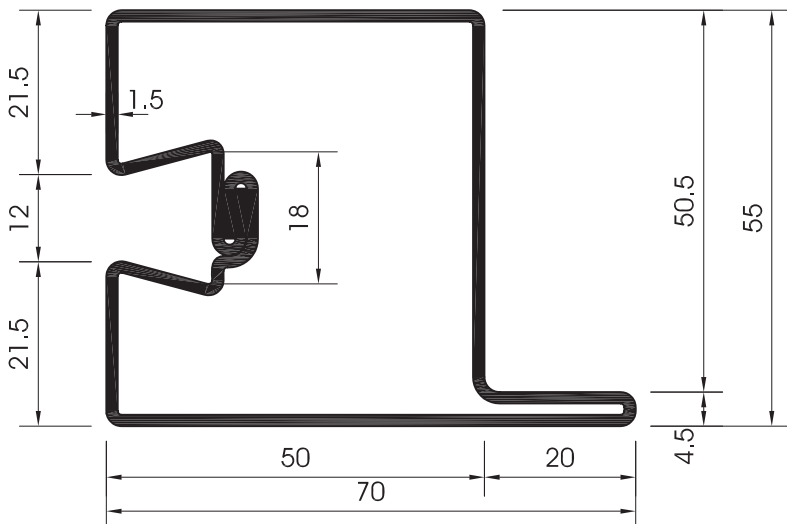
PZ - PD 3113	
A cm ²	4.00
P kg/m	3.1
Jx cm ⁴	16.00
Jy cm ⁴	9.00
Wx cm ³	5.77
Wy cm ³	2.63
X cm	3.38
Y cm	2.770
S m ² /m	0.25



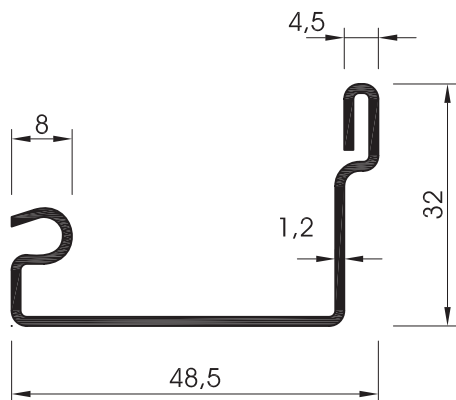
PZ - PD 3004		Wx cm ³	15.24
A cm ²	6.11	Wy cm ³	10.36
P kg/m	5.00	X cm	7.13
Jx cm ⁴	108.66	Y cm	3.280
Jy cm ⁴	30.85	S m ² /m	0.38



PZ - PD 3005		Wx cm ³	17.95
A cm ²	6.62	Wy cm ³	11.07
P kg/m	5.50	X cm	7.48
Jx cm ⁴	134.27	Y cm	4.76
Jy cm ⁴	33.40	S m ² /m	0.40



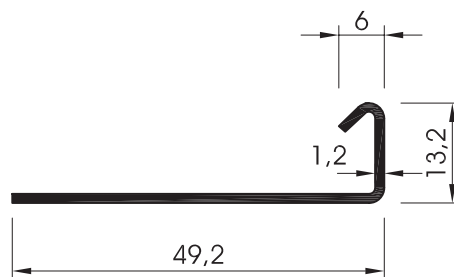
PZ - PD 3006		Wx cm ³	5.58
A cm ²	4.03	Wy cm ³	5.13
P kg/m	3.49	X cm	3.1
Jx cm ⁴	17.5	Y cm	4.305
Jy cm ⁴	22.07	S m ² /m	0.24



PZ - PD 2017

Profilo per riporto battente
Bringing back bracket

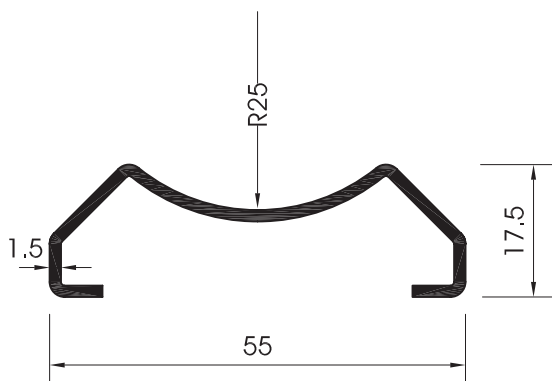
Peso / Weight = 1.03 kg/m
Lunghezza / Length = 4 m



PZ - PD 2018

Profilo copri canalino
Covering profile canalization

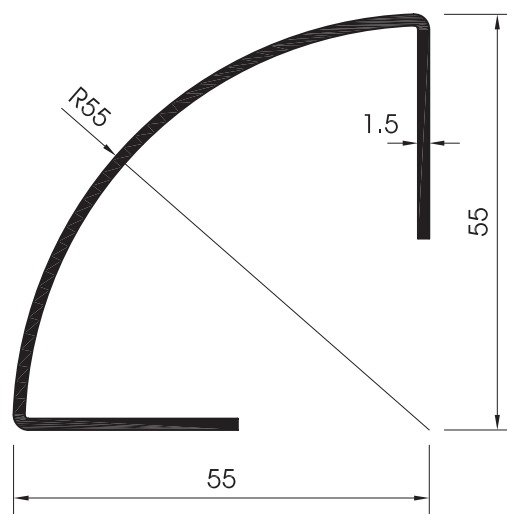
Peso / Weight = 0.62 kg/m
Lunghezza / Length = 4 m



PZ - PD 2020

Profilo di raccordo
Connecting profile

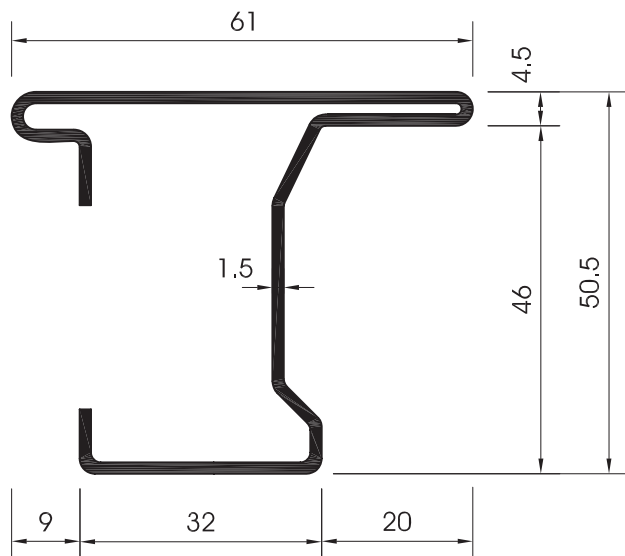
Peso / Weight = 0.85 kg/m
Lunghezza / Length = 4 m



PZ - PD 2021

Profilo angolare curvo
Angular bend profile

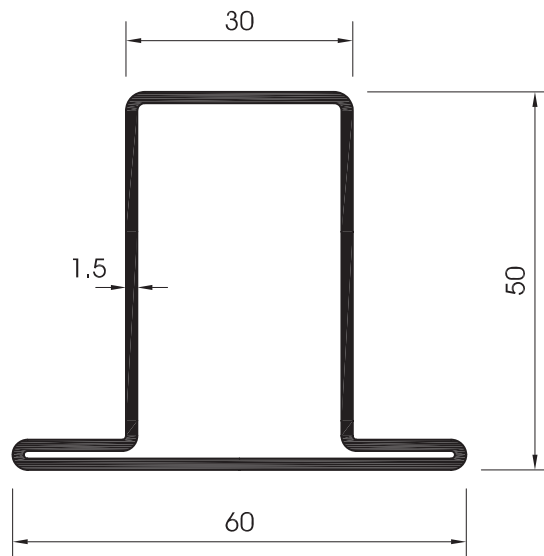
Peso / Weight = 1.30 kg/m
Lunghezza / Length = 4 m



PZ - PD 3019

Profilo centrale inversione battuta
Central profile for double-leafed door

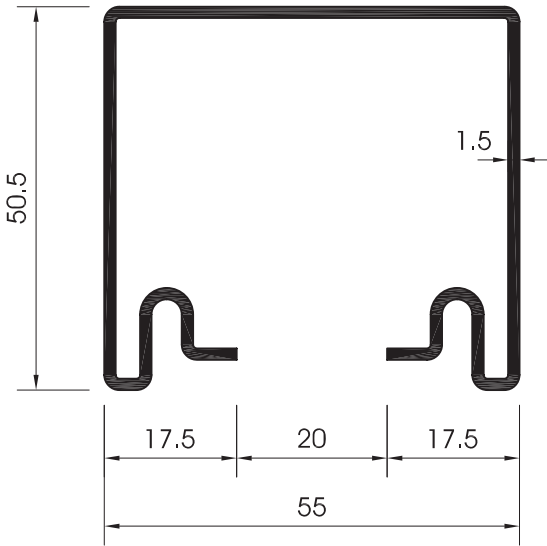
Peso / Weight = 2.17 kg/m
Lunghezza / Length = 4,5 m



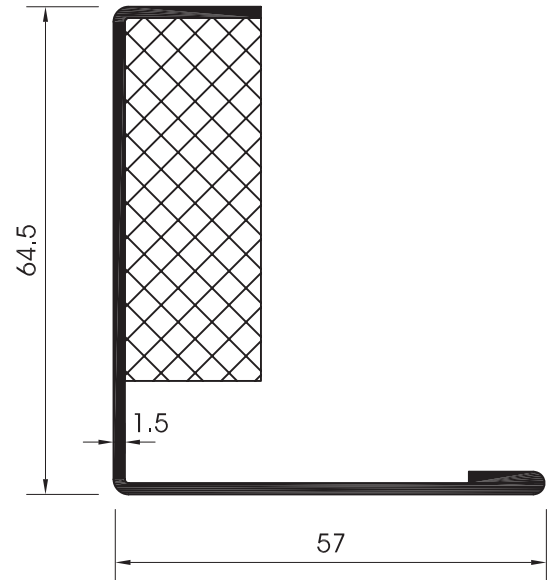
PZ 3208

Profilo a T commerciale
Commercial T profile

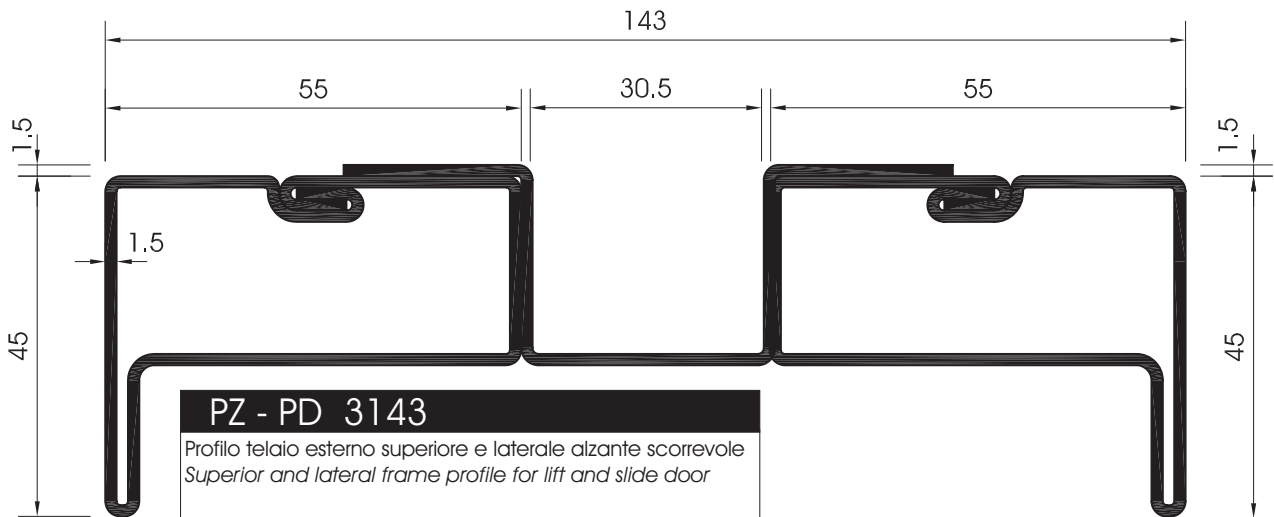
Peso / Weight = 2.49 kg/m
Lunghezza / Length = 6 m



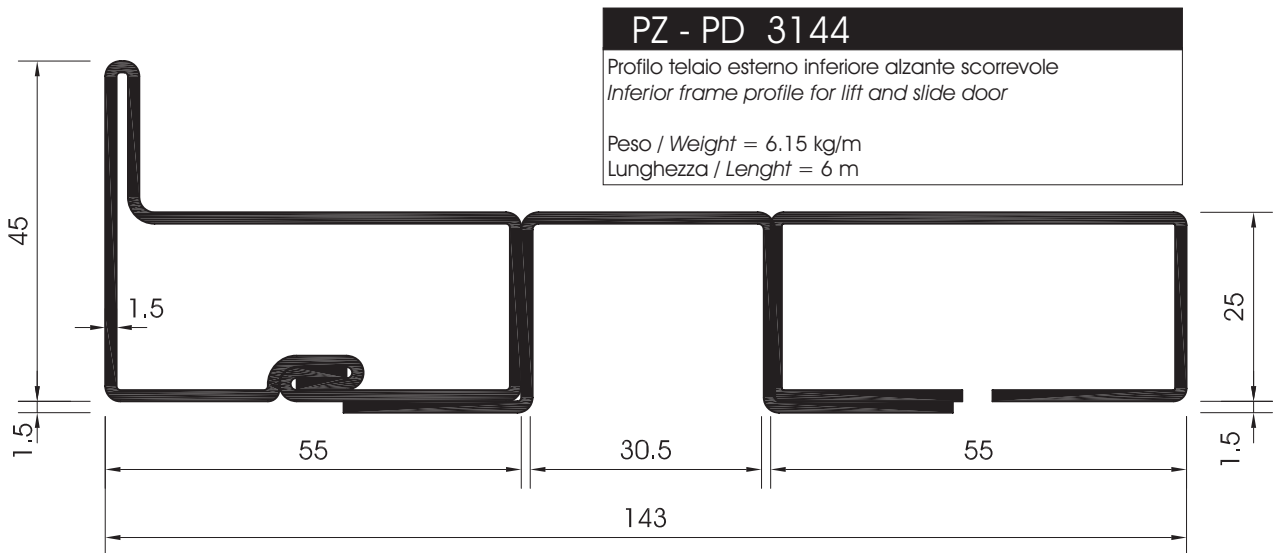
PZ - PD 3140
 Profilo di riporto per zoccolo
Additional profile under socle
 Peso / Weight = 2.70 kg/m
 Lunghezza / Length = 6 m



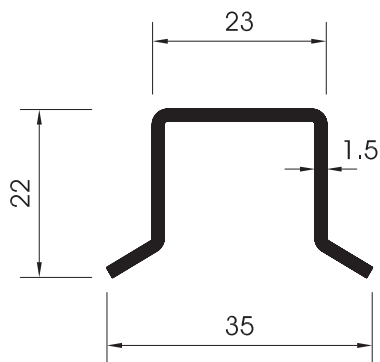
PZ - PD 3141
 Profilo battuta centrale
Central ledge
 Peso / Weight = 1.80 kg/m
 Lunghezza / Length = 4 m



PZ - PD 3143
 Profilo telaio esterno superiore e laterale alzante scorrevole
Superior and lateral frame profile for lift and slide door
 Peso / Weight = 6.90 kg/m
 Lunghezza / Length = 6 m

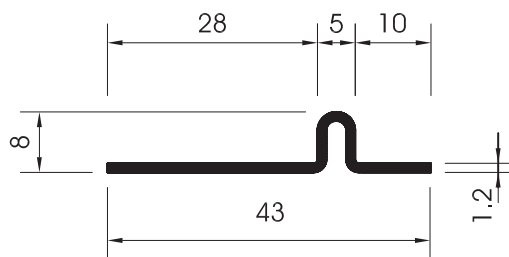


PZ - PD 3144
 Profilo telaio esterno inferiore alzante scorrevole
Inferior frame profile for lift and slide door
 Peso / Weight = 6.15 kg/m
 Lunghezza / Length = 6 m



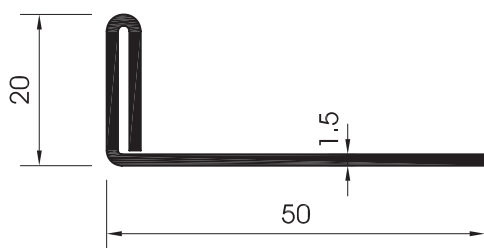
PI 1045

Guida superiore alzante scorrevole
Superior guide for lift and slide door
Acciaio inox / Stainless steel
Peso / Weight = 1.53 kg/m
Lunghezza / Length = 4.5 m



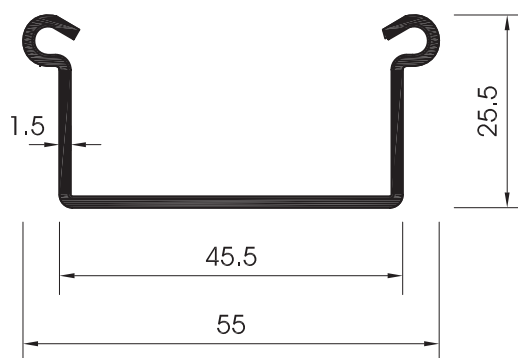
PI 2146

Guida inferiore alzante scorrevole
Inferior guide for lift and slide door
Acciaio inox / Stainless steel
Peso / Weight = 0.61 kg/m
Lunghezza / Length = 4.5 m



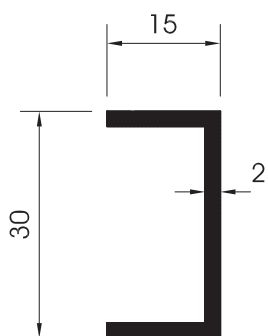
PZ - PD 3147

Profilo di battuta laterale e superiore
Superior profile for lift and slide door
Peso / Weight = 1.06 kg/m
Lunghezza / Length = 6 m



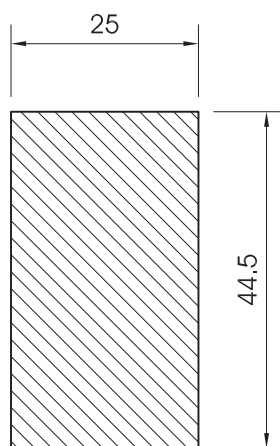
PZ - PD 3148

Profilo porta guarnizione superiore
Superior profile gasket holder
Peso / Weight = 1.60 kg/m
Lunghezza / Length = 6 m



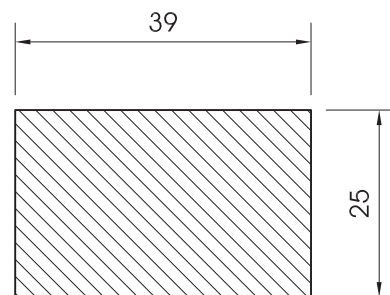
GU 1001

Guida laterale in PVC
Lateral guide in PVC
Lunghezza / Length = 5 m



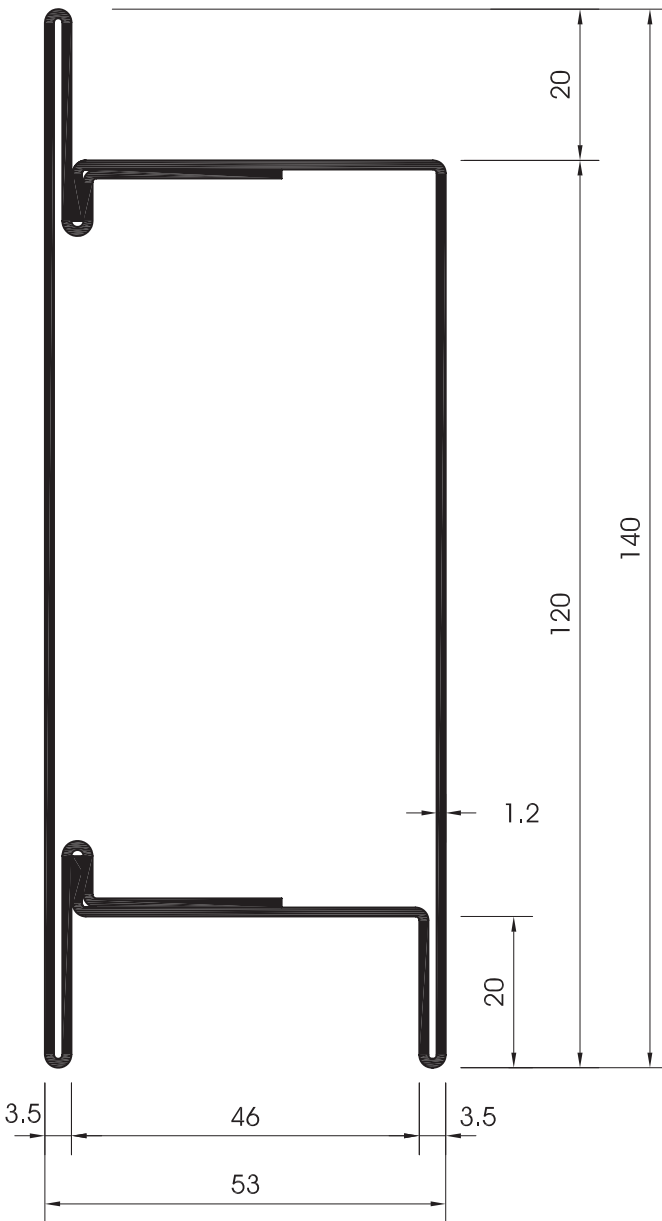
GU 2111

Estruso laterale in PVC
Lateral extruded profile in PVC
Lunghezza / Length = 5 m



GU 2112

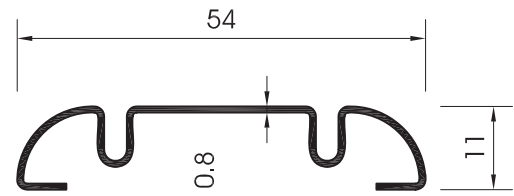
Estruso superiore in PVC
Superior extruded profile in PVC
Lunghezza / Length = 5 m



PZ - PD 2305

Profilo zoccolo per porte a vento
Socle profile for swing door

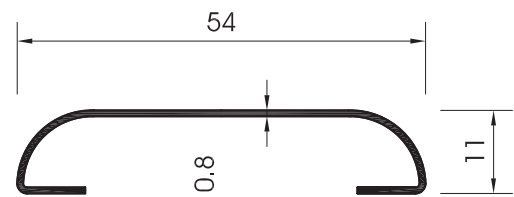
Peso / Weight = 4.67 kg/m
Lunghezza / Length = 4 m



PZ 2301

Profilo di riporto porta spazzolino
Adjuntive profile brushing hander

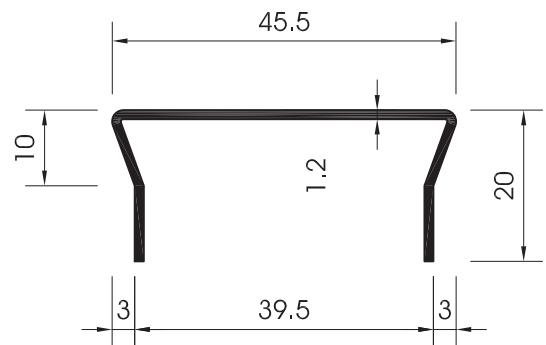
Peso / Weight = 0.64 kg/m
Lunghezza / Length = 3 m



PZ 2302

Profilo finitura laterale
Lateral finishing profile

Peso / Weight = 0.51 kg/m
Lunghezza / Length = 3 m



PZ 2303

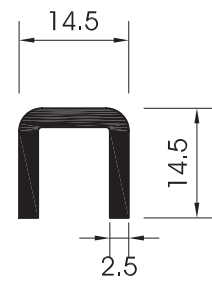
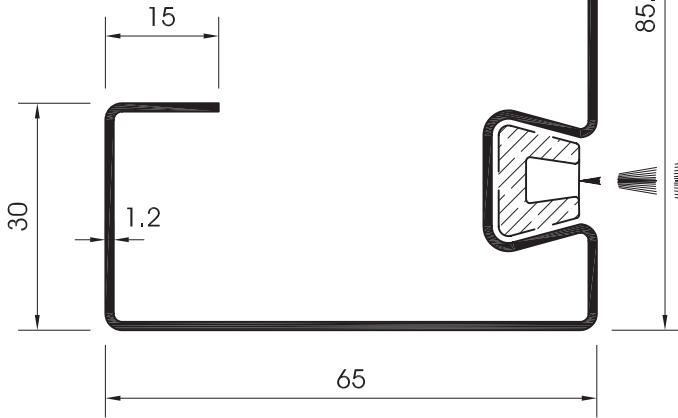
Profilo porta spazzolino sotto zoccolo
Brushing hander profile under socle

Peso / Weight = 0.51 kg/m
Lunghezza / Length = 3 m

PZ 0014

Profilo finitura porta guarnizione
Gasket holder finishing profile

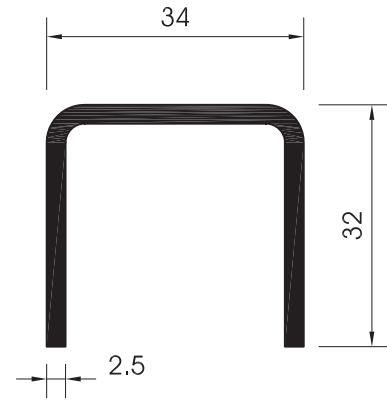
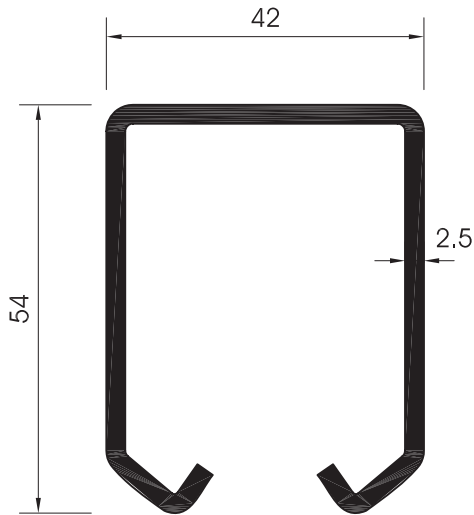
Peso / Weight = 1.90 kg/m
Lunghezza / Length = 4.6 m



PZ 0016

Profilo per asta cariglione
Lever handle profile

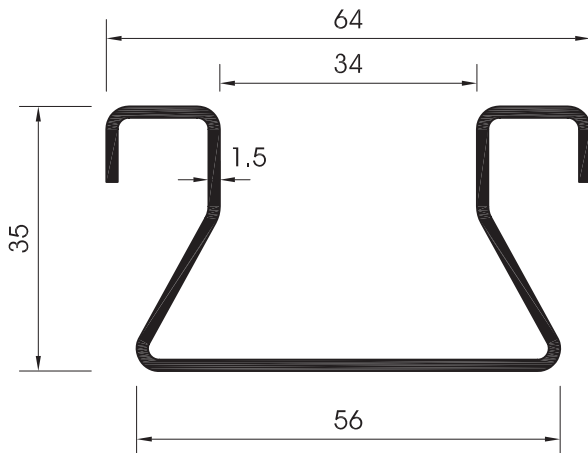
Peso / Weight = 0.69 kg/m
Lunghezza / Length = 6 m



PZ 1030

Guida superiore per portoni alibro
Folding industrial door superior guide

Peso / Weight = 3.00 kg/m
Lunghezza / Length = 6 m



PZ 0021

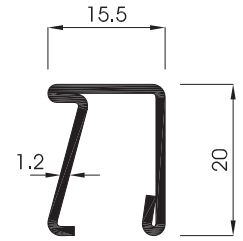
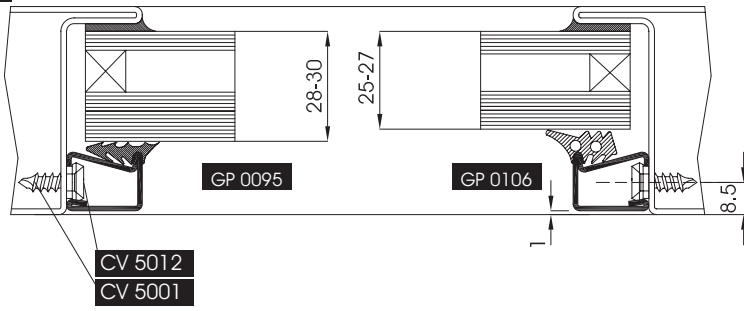
Guida per rullino deviatore
Guide for deviation roll

Peso / Weight = 1.76 kg/m
Lunghezza / Length = 4,6 m

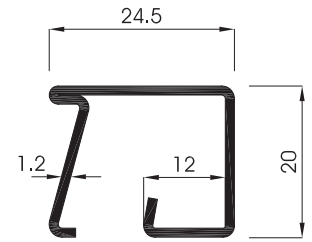
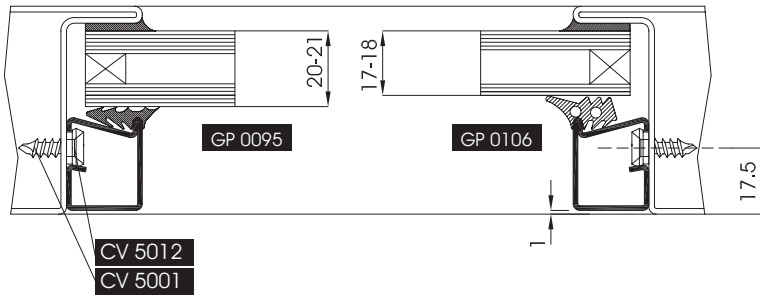
PZ 0034

Guida inferiore per portoni industriali
Folding industrial door inferior guide

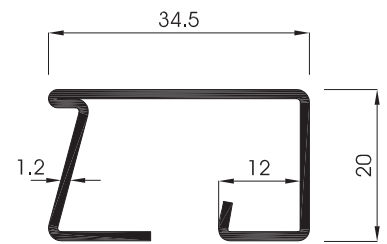
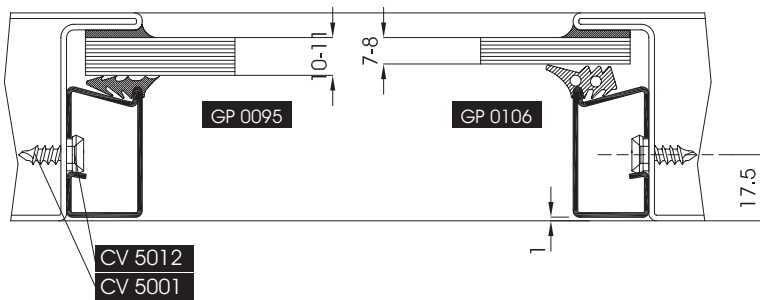
Peso / Weight = 1.94 kg/m
Lunghezza / Length = 6 m



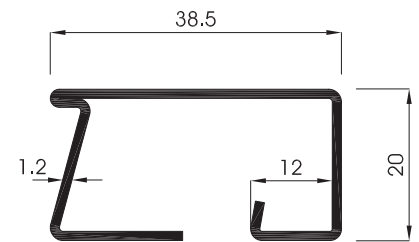
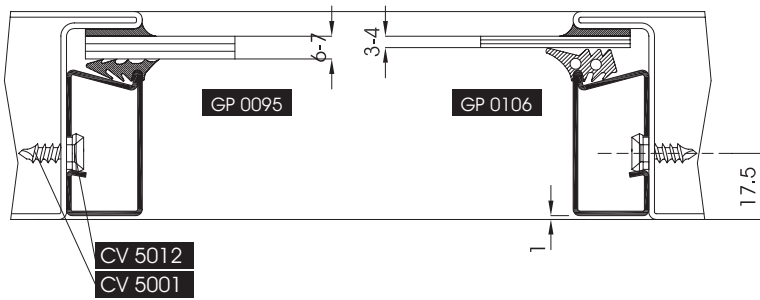
PZ - PD 2007



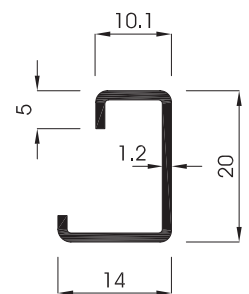
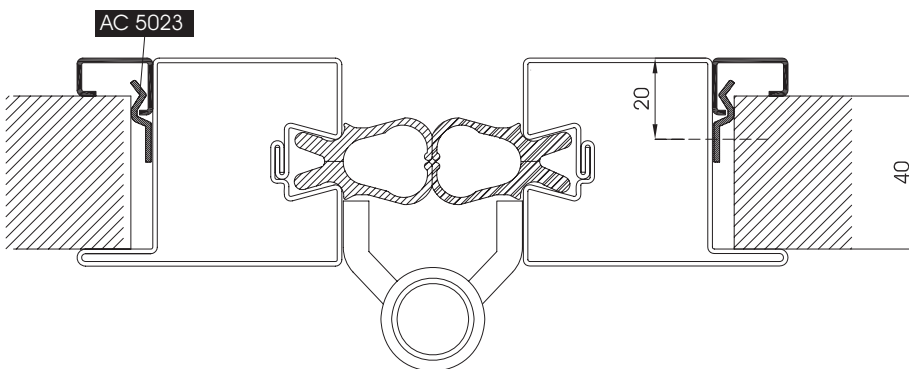
PZ - PD 2008



PZ - PD 2009



PZ - PD 2010



PZ - PD 2015



AC 0388

Gocciolatoio per aperture interne.
(Vite di fissaggio TC 3.5x9.5)

*Drip for inwards opening.
(Screws TC 3.5x9.5)*



AC 1229

Cariglione zincato.
(Completo di n°12 viti TPS 4.2x16)

*Galvanized Lever handle.
(With n°12 screws TPS 4.2x16)*



AC 0729

Ferma anta per portoni.

Wing stop for industrial doors.



AC 1230

Cariglione zincato con serratura.
(Completo di n°12 viti TPS 4.2x16)

*Galvanized Lever handle with lock.
(With n°12 screws TPS 4.2x16)*



AC 0732

Maniglione per portoni.

Industrial main doors big handle.



AC 1248

Rullino deviatore.

Guide roll (deviator).



AC 0905

Puntale superiore per asta cariglione.

Upper fitting for rod lever handle.



AC 1249

Perno inferiore portone a libro ø 32.

Inferior pivot folding



AC 0921

Fermo inferiore per portone a 2+2 ante senza guida a pavimento.

Inferior stop for hinging 2+2 folding industrial door without sliding floor guide.



AC 1259

Carrello a 4 ruote con perno centrale per guida PZ1030.

Sliding trolley on 4 wheels with central pivot-for upper guide PZ1030.



AC 1260

Carrello a 4 ruote con perno laterale, per guida PZ1030.

Sliding trolley on 4 wheels with side pivot-for upper guide PZ1030.



AC 3470

Guida laterale per impacchettamento ante sx.
Lateral guide for wing folding left.

AC 3471

Guida laterale per impacchettamento ante dx.
Lateral guide for wing folding right.



AC 5001

Cerniera a due ali in acciaio zincato con cuscinetto Ø 20.

Two wings hinge, to be welded in galvanized steel with bearing Ø 20.



AC 5002

Coppia di maniglie in acciaio inox complete di viti.

Stainless steel couple handle with screws.



AC 5003

Fioretto destro in acciaio zincato, per inversione di battuta.
Right drill in galvanized steel.

AC 5004

Fioretto sinistro in acciaio zincato, per inversione di battuta.
Left drill in galvanized steel.



AC 5005

Serratura multipunto scrocco con catenaccio.
(Completa di viti)

*Three point spring bolt lock+ latch and couple of vertical rod.
(With screws)*

AC 5006

Serratura multipunto rullo con catenaccio.
(Completa di viti)

*Three point lock + latch and couple of vertical rod.
(With screws)*



AC 5007

Serratura normale scrocco con catenaccio. *(Completa di viti)*
Standard spring bolt lock latch. (With screws)

AC 5008

Serratura normale rullo con catenaccio. *(Completa di viti)*
Standard bolt lock latch. (With screws)

AC 5009

Elettroserratura normale. *(Completa di viti)*
Standard electric lock. (With screws)



AC 5010

Coppia aste verticali per serratura normale.

Couple of vertical rods for standard lock.



AC 5011

Catenaccio in lega. *(Completa di viti).*

*Door bolt.
(With screws)*



AC 5014

Cerniera per portoni in acciaio zincato.
(Con 6 viti TPEI M8x20 inox).

*Galvanized steel hinge for industrial main doors.
(With 6 stainless steel screws TPEI M8x20).*



AC 5019

Supporto perno guida superiore e inferiore in acciaio zincato.
(Completo di 3 viti TPEI M8x20 inox).

*Lateral support for superior and bottom pivot.
(With 3 stainless steel screws TPEI M8x20).*



AC 5020

Staffa di supporto rullo deviatore.

Support stirrup for deviating roll.



AC 5023

Clips fermapannello in acciaio inox.
(Completo di 1 vite di fissaggio TCTC 3.5x10 inox).

*Stainless steel clips for opening section stopping.
(With 1 stainless steel screw TCTC 3.5x10).*



AC 5024

Kit cremonese, in lega verniciata nero. Per finestre.
H max 2.2m
(Completo di viti)

*Cremona bolt set, in alloy black painted.
For windows.
H max 2.2m
(With screws)*



AC 5027

Meccanismo anta/ribalta dx con cerniere inox.
Right tilt-turn mechanism with stainless steel hinges.

AC 5027/X

Kit dx ridotto
L min = 410 mm
Small size right kit
L min = 410 mm

Dimensioni anta / Dimensional limits:

- Peso / Weight da 70 a 130 kg
- L min = 540 L max = 1200 mm
- H min = 600 H max = 2200 mm
con H > L

AC 5028

Meccanismo anta/ribalta sx con cerniere inox.
Left tilt-turn mechanism with stainless steel hinges.

AC 5028/X

Kit sx ridotto
L min = 410 mm
Small size left kit
L min = 410 mm



Limiti dimensionali / Dimensional limits:
Peso anta / Leaf weight: 50 kg
Larghezza anta / Leaf length: 1 m

AC 5029

Cerniera a 2 ali da avvitare, in acciaio zincato per finestre.
(Completa di viti TC 4.2x12.7 inox).

*Hinge to be screwed, two wings in galvanized steel for windows.
(With 8 stainless steel screws TC 4.2x12.7).*



Limiti dimensionali / Dimensional limits:
Peso anta / Leaf weight: 75 kg
Altezza anta / Leaf height: min 800 mm

AC 5039

Coppia compassi per persiana in acciaio inox.
(Completi di 12 viti di fissaggio TC 4.8x13 inox).

*Couple of side arms in stainless steel.
(With 12 fixing screws TC 4.8x13 in stainless steel).*



Limiti dimensionali / Dimensional limits:
Peso anta / Leaf weight: 50 kg
Altezza anta / Leaf height: min 320

AC 5030

Coppia limitatori di apertura vasistas in acciaio inox. (Completi di 8 viti TC 4.2x9.5 inox).

*Couple of casement stay in stainless steel for bottom hinged window.
(With 8 stainless steel screws TC 4.2x9.5).*



AC 5040

Cricchetto da avvitare in lega e nylon nero con incontro in acciaio inox.
(Completo di 2 viti TCEI 4.8x16; 2 viti TPS 3.9x13).

*Catch detent to be screwed in nylon, black colour, complete with stainless steel plate.
(With 2 screws TCEI 4.8x16; 2 screws TPS 3.9x13).*



AC 5031

Cerniera in acciaio ad avvitare per porte a due ali, verniciata nera.
(Completa di viti TCEI M8x25 e inserti filettati M8).

*Two wings steel hinge for door, colour black.
(With screws TCEI M8x25, and threaded inserts M8).*

Peso max anta 80 kg
Door weight up to 80 kg



AC 5041

Kit chiusura supplementare anta ribalta su lato cerniere.
Altezza anta > 1200 mm

*Tilt and turn additional kit locking for hinge side
Leaf height > 1200 mm*



AC 5032

Cerniera in acciaio ad avvitare per porte a tre ali, verniciata nera.
(Completa di viti TCEI M8x25 e inserti filettati M8).

*Three wings steel hinge for door, colour black.
(With screws TCEI M8x25, and threaded inserts M8).*

Peso max anta 150 kg
Door weight up to 150 kg



AC 5042

Kit chiusura 2° anta finestra

Second leaf locking kit for windows



AC 5037

Maniglia con incontro in lega colore nero per apertura a sporgere.
(Completa di viti di fissaggio).

*Handle with the alloy black painted or in the PVC hardware.
(Complete fixing screws).*



AC 5043

Braccio supplementare per anta ribalta
Larghezza anta > 1200 mm

*Additional arm dual purpose
Leaf length > 1200 mm*



AC 5056

Maniglia DK per cremonese in acciaio inox scotch brite

Handle DK for cremone bolt, in scotch brite stainless steel.



AC 6006

Cerniera regolabile a tre ali da avvitare. (Completa di 2 viti TSPEI M.8x20 inox, 3 viti TB M.6x14 inox e inserti filettati).

Adjustable three wing hinge to be screwed (with threaded inserts and 2 screws TSPEI M.8x20, 3 screws TB M.6x14)



AC 6020

Coppia di snodi a frizione con fermo per bilico. Portata anta: 60 kg 100 kg con rinforzo

Couple of friction joints with stop for pivot. Leaf weight: 60 kg 100 kg reinforced



AC 6045

Cerniera a tre ali da avvitare in acciaio zincato, per profili ridotti. (Completo di viti TSPEI M.5x10; TCEI M5x8).

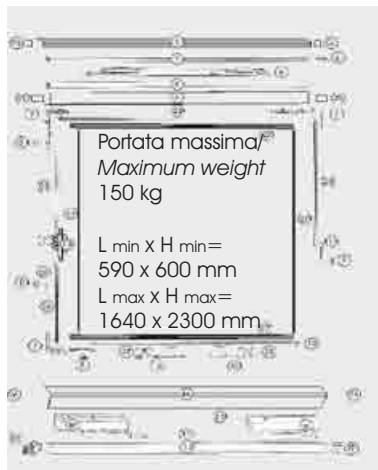
Three fin hinge in galvanized steel, for reduced profiles (Complete with oxidated TSPEI M.5x10, TCEI M5x8).

Limiti dimensionali / Dimensional limits:
Peso anta / Leaf weight: 70 kg



AC 6049 i

Piastrina di aggancio per P.2301/P.2302/P.3019 Joint plate for P.2301/P.2302/P.3019



AC 5056

Kit sx per scorrevole parallelo e ribalta. *Left parallel tilt and slide mechanism.*

AC 6051.

Kit destro *Right mechanism.*

Larghezza anta/
Wing lenght
AC 605../1 590 - 890
AC 605../2 891 -1040
AC 605../3 1041-1240
AC 605../4 1241-1440
AC 605../5 1441-1640



AC 6056

Cerniera a scomparsa registrabile in acciaio (Completa di viti)

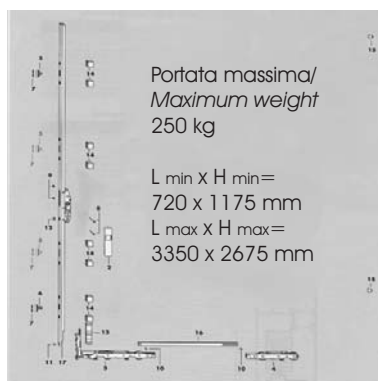
Concealed hinges for steel door in steel (With screws)



AC 6119

Fondino di testa per P. 3019

Terminal cup for P. 3019



AC 6148

Kit per alzante scorrevole. (Specificare all'ordine misure anta)

Left and slide unit. (Leaf measures to be specify once ordered)



AC 8764

Puntale inferiore per asta cariglione.

Bottom fitting for rod lever handle.

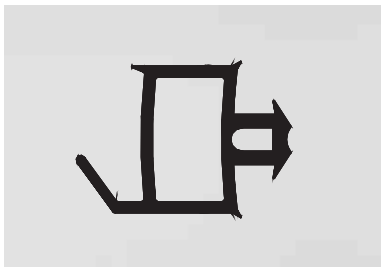


CV 5001

Vite per boccolla fermavetri TPS 4,2 x16. *Screw for glazing bead bushing TPS 4,2 x16.*

CV 5012

Boccolla per fermavetri. *Bushings for glazing beads.*



GE 0013

Guarnizione per portoni industriali - 0,41 Kg/m.

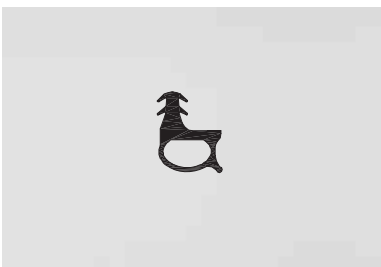
Weather strip for main industrial door - 0,41 Kg/m.



GP 0106

Guarnizione interna fermavetro, spessore 6 mm.

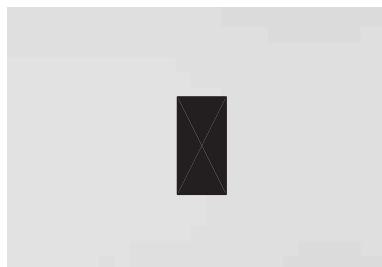
Weather strip for internal use on glazing bead of thickness 6 mm.



GE 1048

Guarnizione di tenuta per alzante scorrevole.

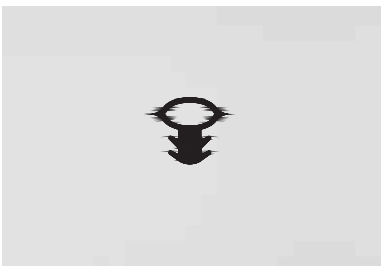
Weather strip for lift and slide door.



GU 0002

Guarnizione centrale di battuta per alzante scorrevole.

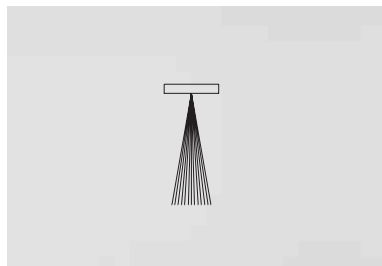
Central weather strip for lift and slide door.



GE 2000

Guarnizione di battuta a palloncino.

Weather strip for rabbet.



GU 0087

Spazzolino per porte, su GU 0120

Brushing for doors, on GU 0120.

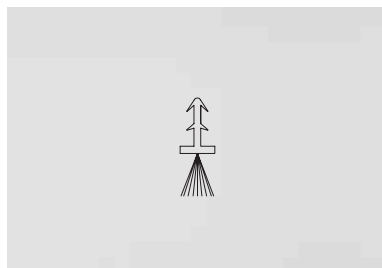
H = 5 mm



GE 2001

Guarnizione di battuta con aletta.

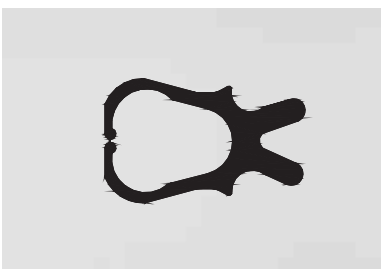
Weather strip for rabbet with fin.



GU 0100

Guarnizione di tenuta laterale e superiore per alzante scorrevole.

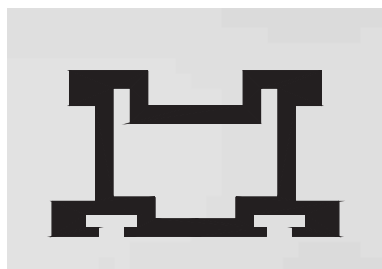
Lateral and superior weather strip for left and slide door.



GP 0010

Guarnizione per portoni industriali - 0,38kg/m

Weather strip for main industrial doors - 0,38 kg/m



GU 0120

Estruso porta spazzolino per porte.

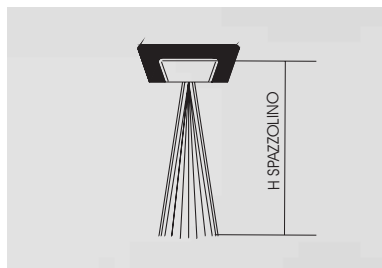
Extruded PVC for brushing for door.



GP 0095

Guarnizione interna fermavetro, spessore 3 mm.

Weather strip for internal use on glazing bead of thickness 3 mm.



GU 0142

Spazzolino per portoni.

Brushing h 50 mm with support for industrial door.

H = 50 mm

STAMPI E ATTREZZATURE

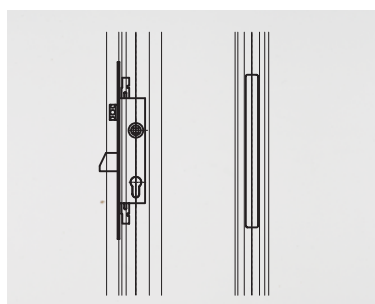
DIE AND EQUIPEMENT



AT 2002

Maschera per esecuzione fori fissaggio cerniere AC 6006 e AC 6045

Jig for execution of holes for fixing hinges AC 6006 and AC 6045

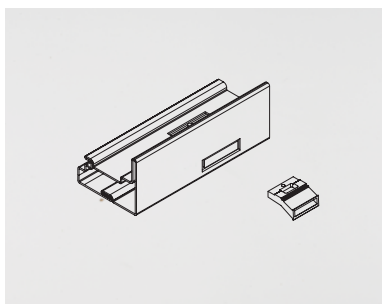


AT 2202

Stampo esecuzione spacco incontri serratura

Dig for execution of holes for striking plates

Pressa / Press :
10 Tonnellate / Tons

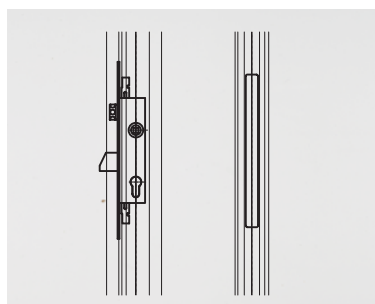


AT 2023

Stampo esecuzione fori scarico acqua

Dig for execution of holes of water drip.

Pressa / Press :
5 Tonnellate / Tons

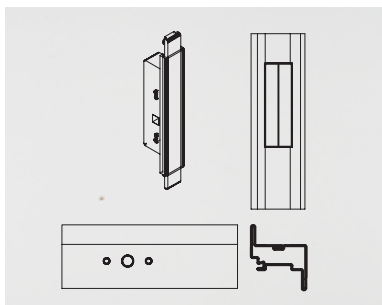


AT 2203

Stampo esecuzione spacco serratura

Dig for execution of holes for lock

Pressa / Press :
10 Tonnellate / Tons

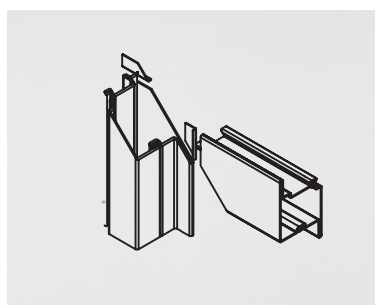


AT 2024

Stampo per spacchi e fori applicazione meccanismo cremonese e anta ribalta

Jig for execution holes for tilt-turn and cremon mechanism

Pressa / Press :
10 Tonnellate / Tons

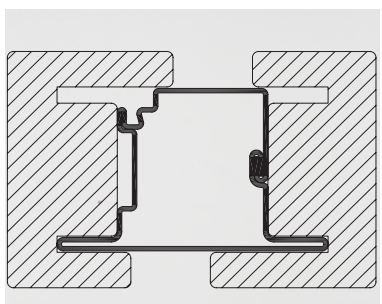


AT 2204

Stampo esecuzione taglio punte

Jig for execution of cut for T and Z union

Pressa / Press :
5 Tonnellate / Tons



AT 2105

Ganasce per taglio profili L,T e Z maggiorati e ridotti

Cutting jaws for L, T e Z to 50 or 25 sections.



AT 5001

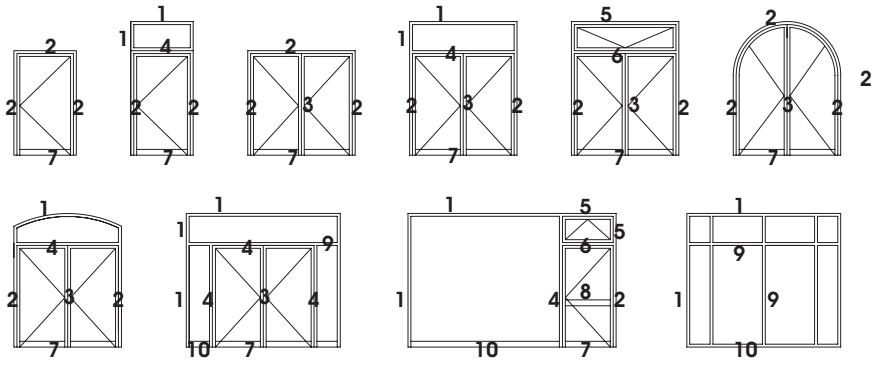
Maschera per esecuzione fori di fissaggio fermavetri.

Jig for execution of holes of fixing glazing beads.

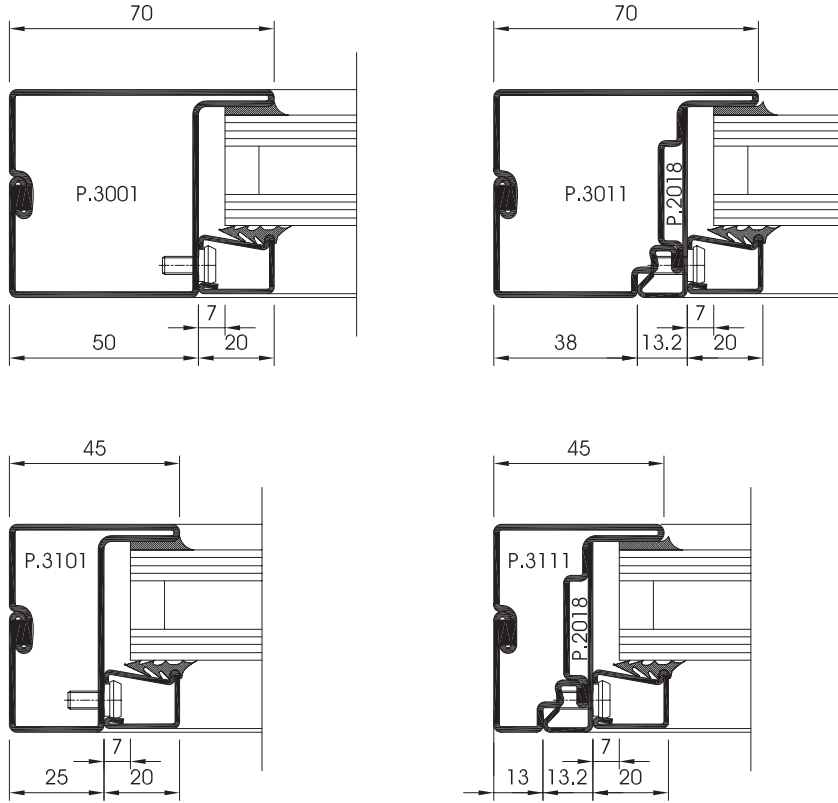
TIPOLOGIE DI VITI

SCREWS TIPOLOGIES

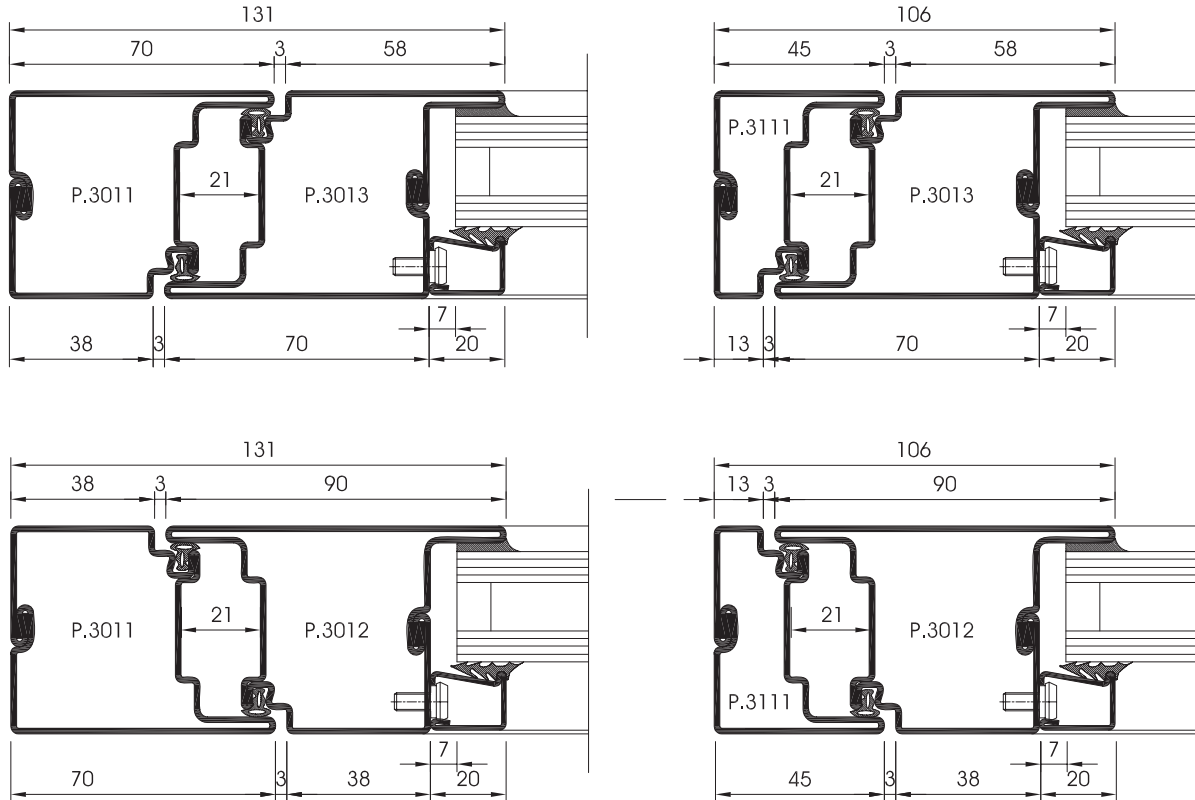
TC	Testa Cilindrica	Pan head
TCEI	Testa Cilindrica Esagono Incassato	Hex socket head cap screw
TPEI	Testa Piana Esagono Incassato	Flat head socket head screw
TCTC	Testa Cilindrica Taglio Croce	Pan head phillips
TPS	Testa Piana Svasata	Phillips flat cap
TSPEI	Testa Svasata Piana Esagono Incassato	Phillips flat hex socket cap

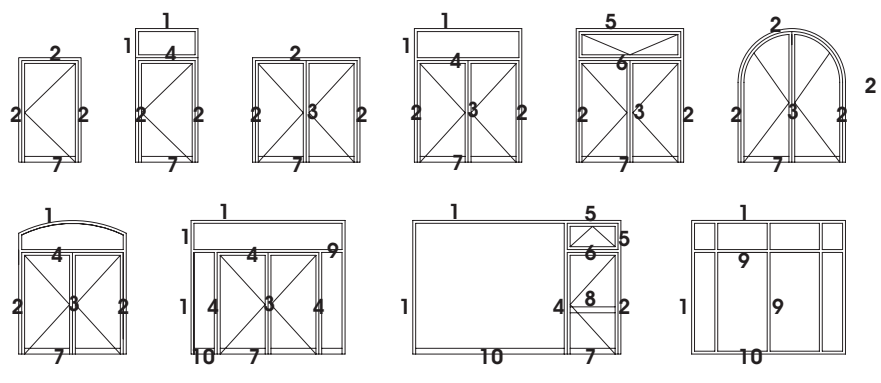


SEZIONE 1 / Section 1

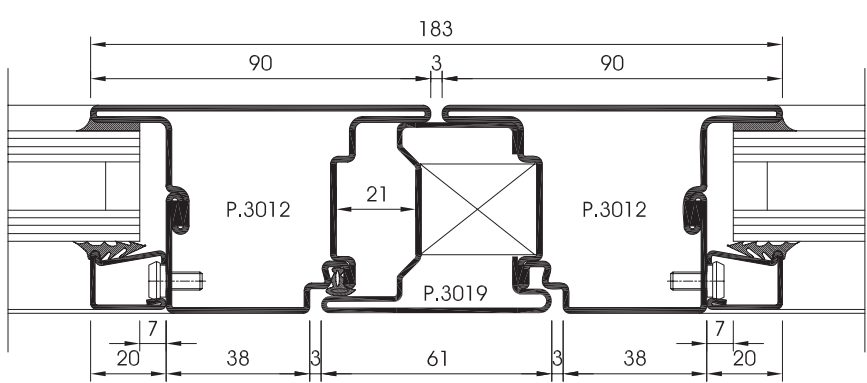
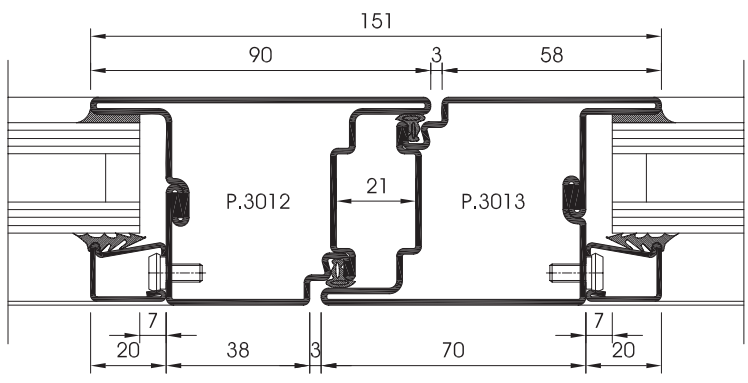


SEZIONE 2 / Section 2

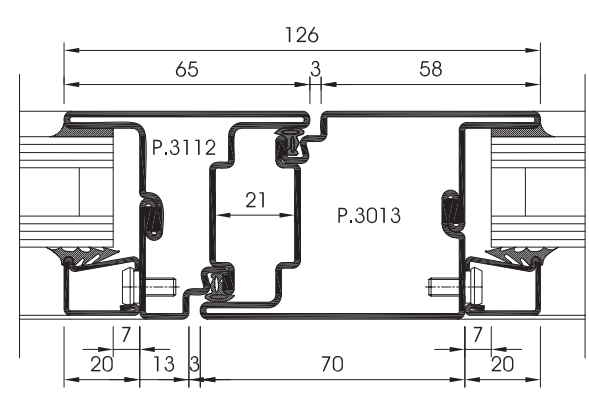
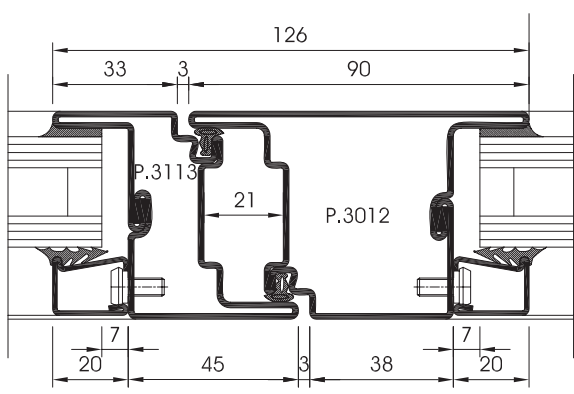
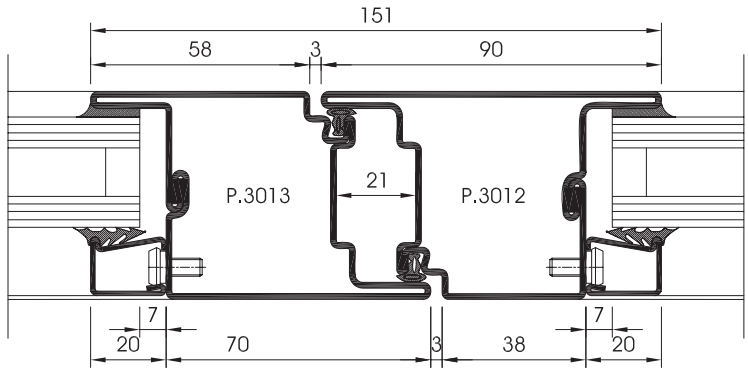


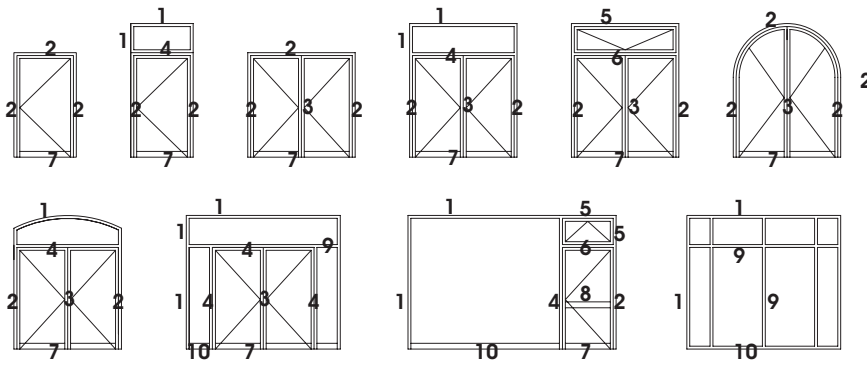


SEZIONE 3 / Section 3

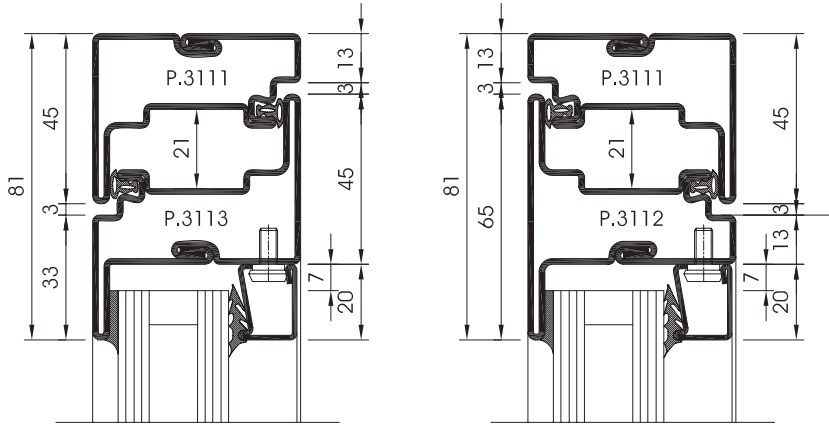


SEZIONE 4 / Section 4

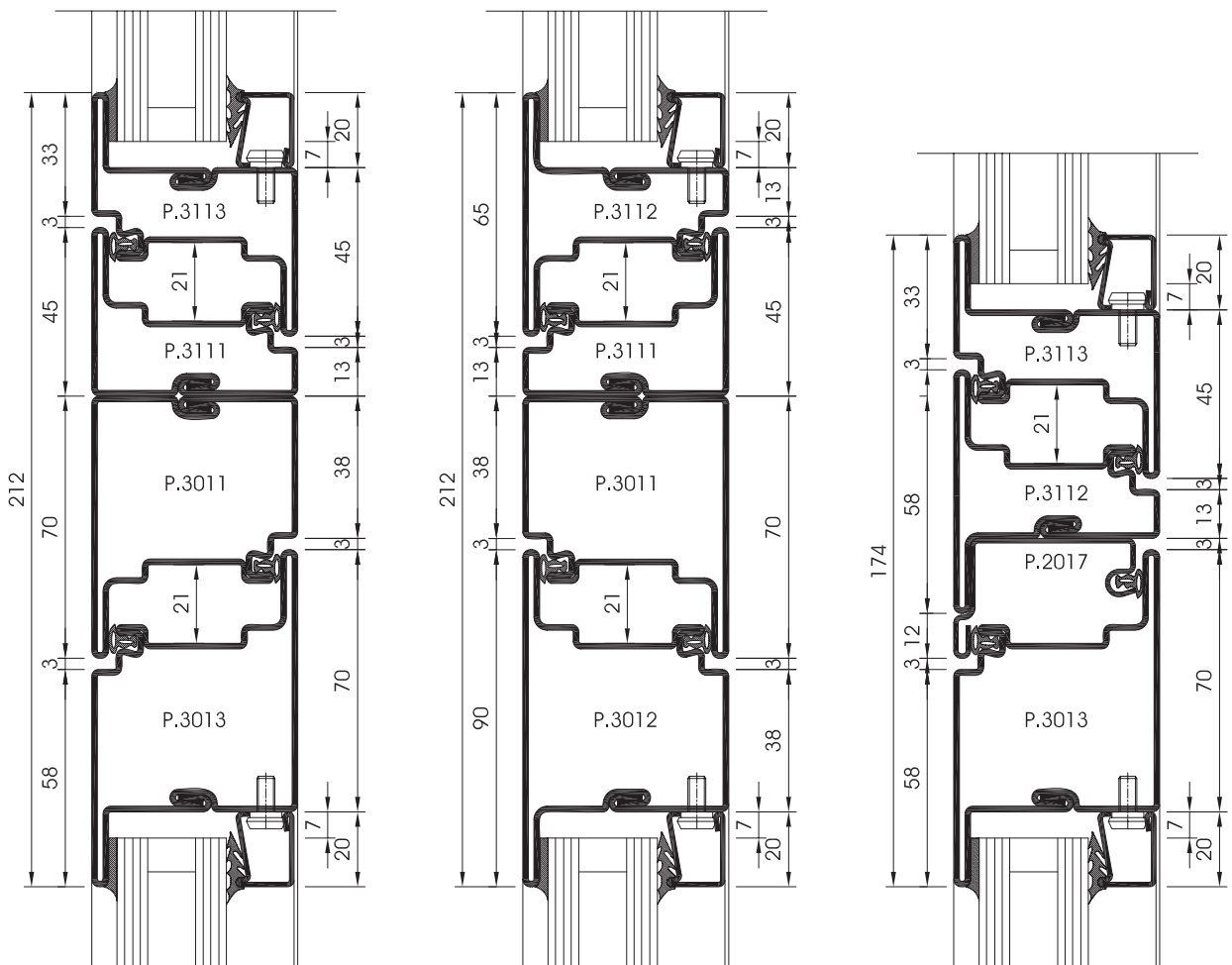


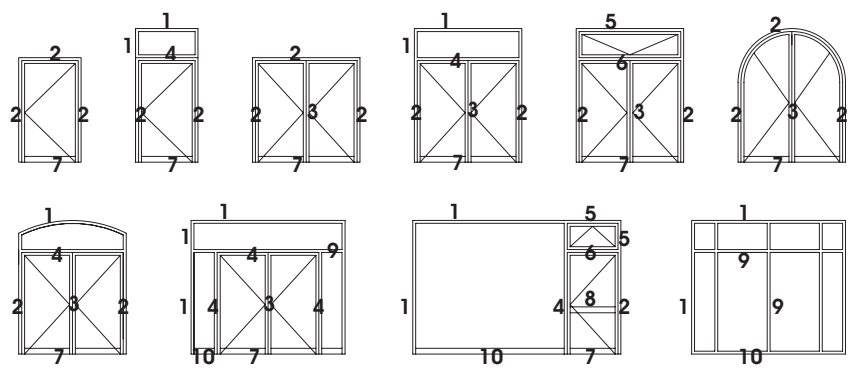


SEZIONE 5 / Section 5



SEZIONE 6 / Section 6

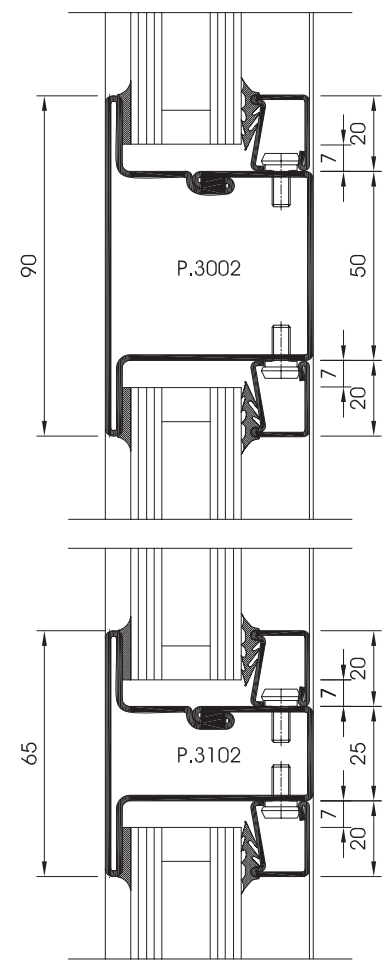
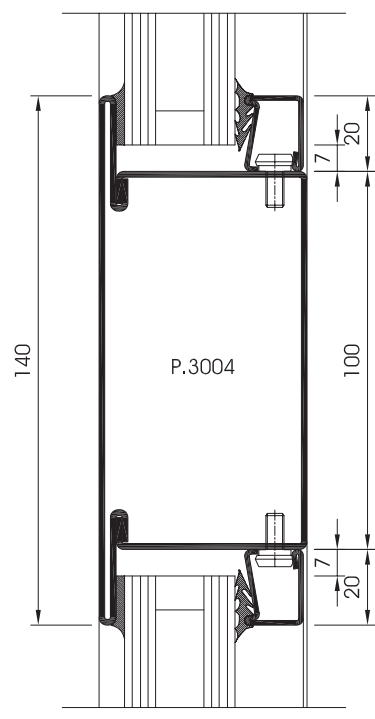
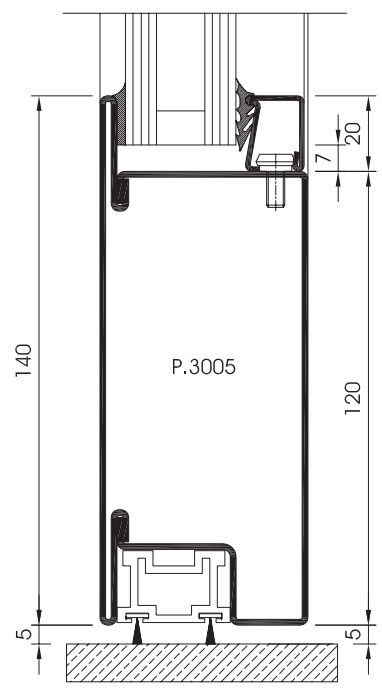




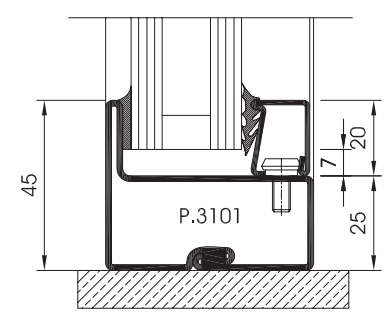
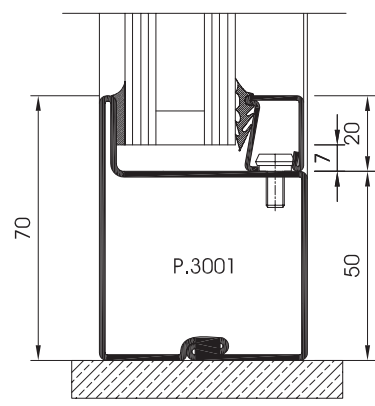
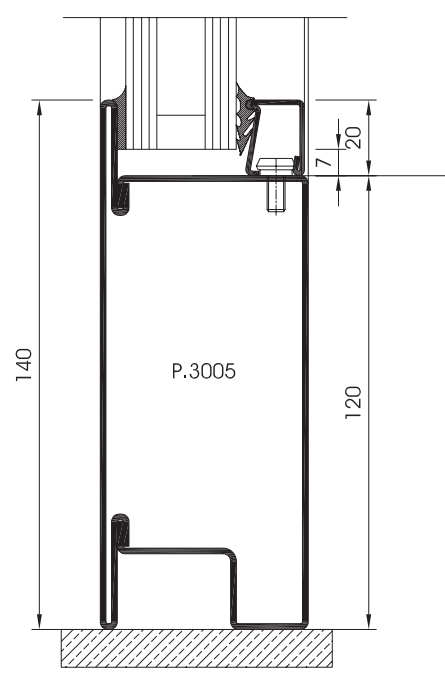
SEZIONE 7 / Section 7

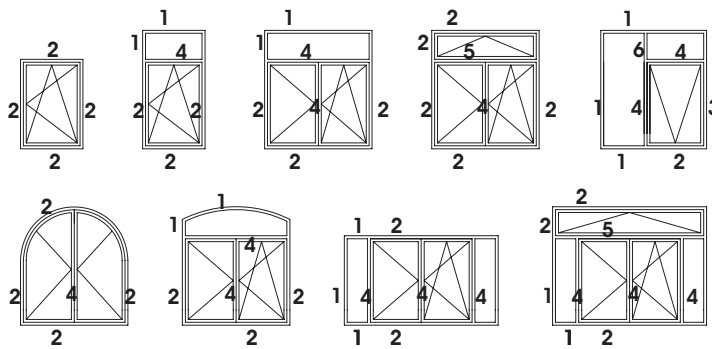
SEZIONE 8 / Section 8

SEZIONE 9 / Section 9

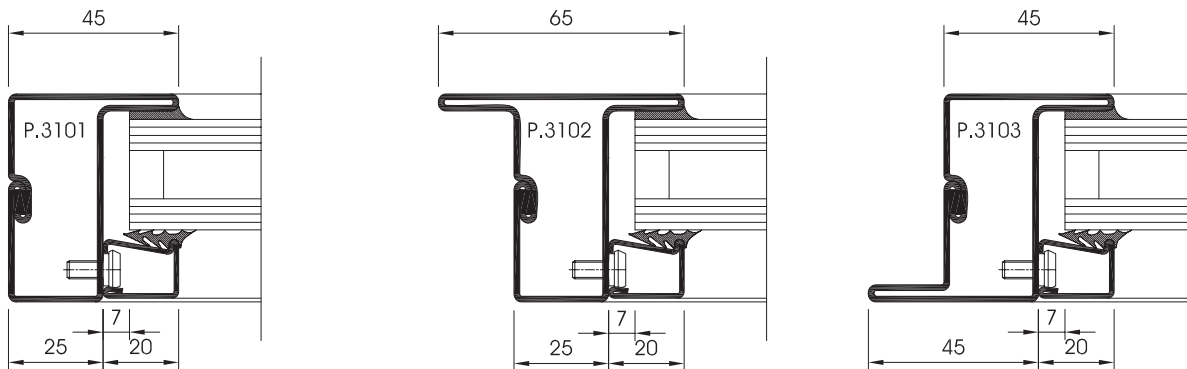


SEZIONE 10 / Section 10

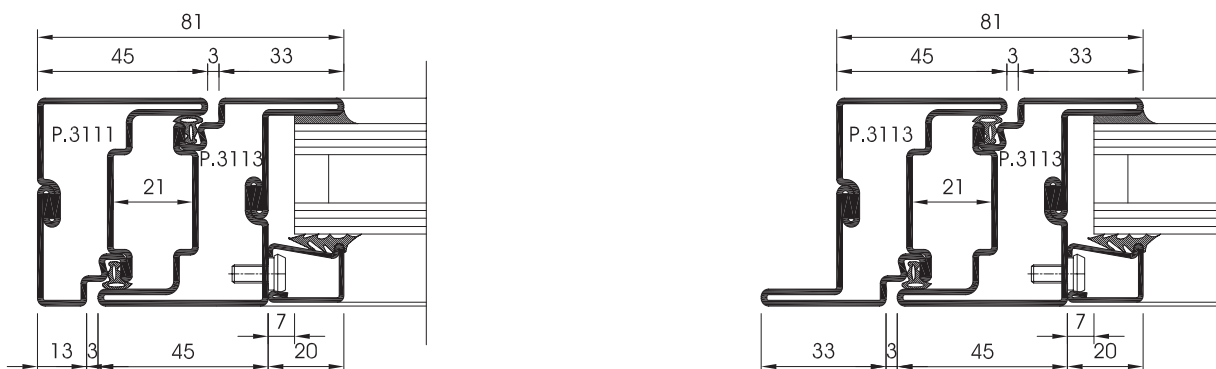




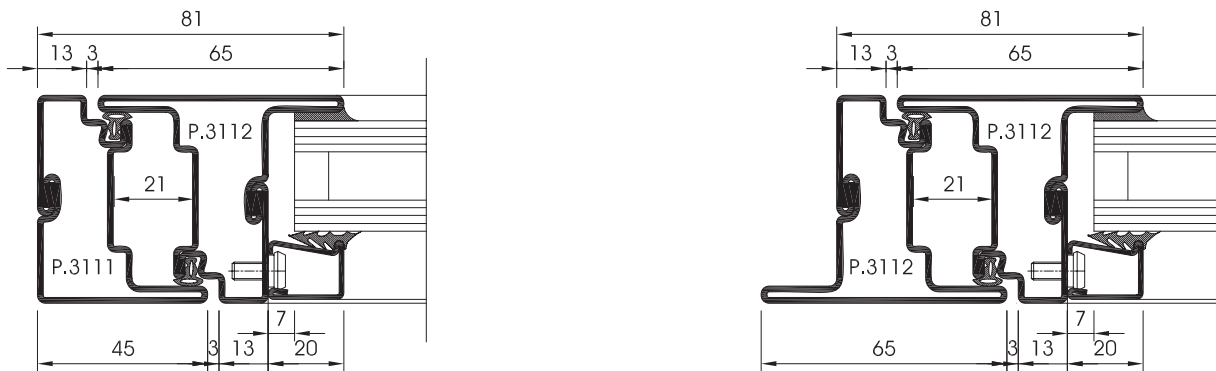
SEZIONE 1 / Section 1



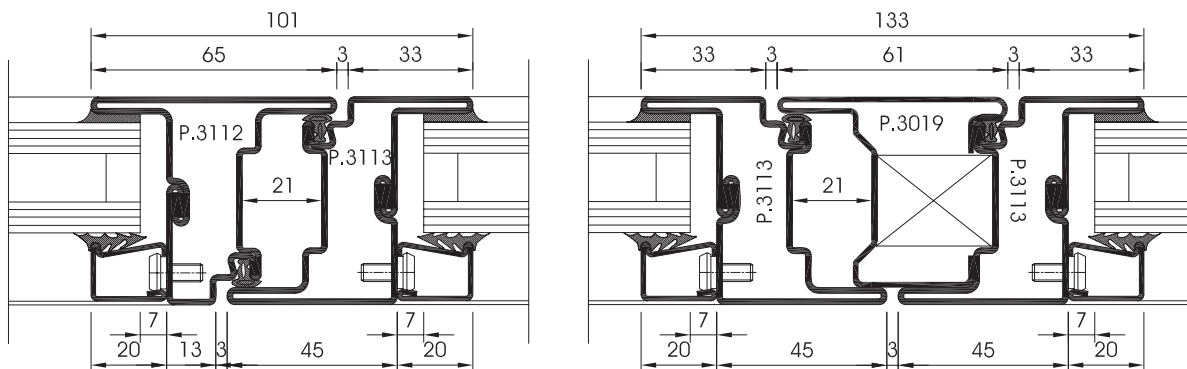
SEZIONE 2 / Section 2

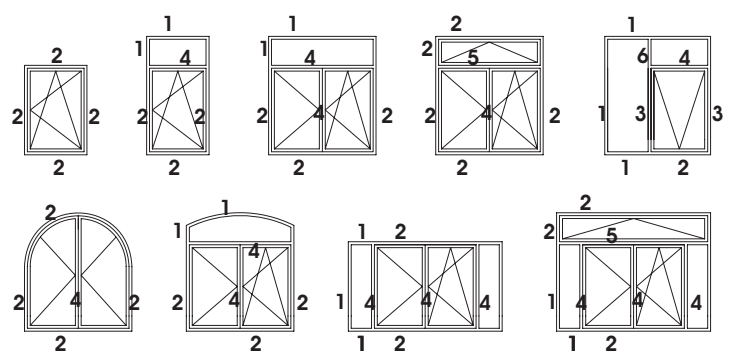


SEZIONE 3 / Section 3

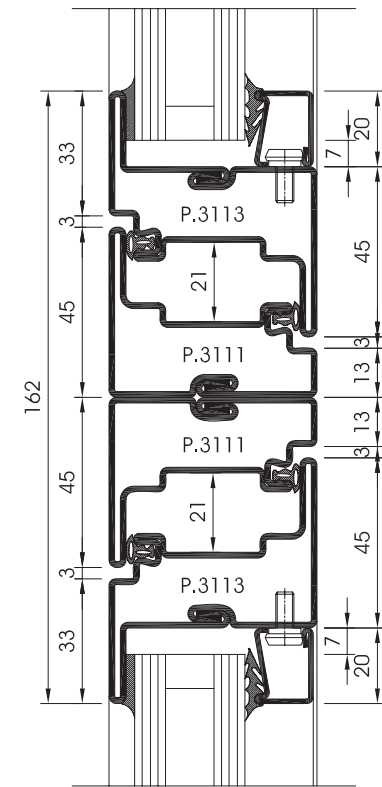
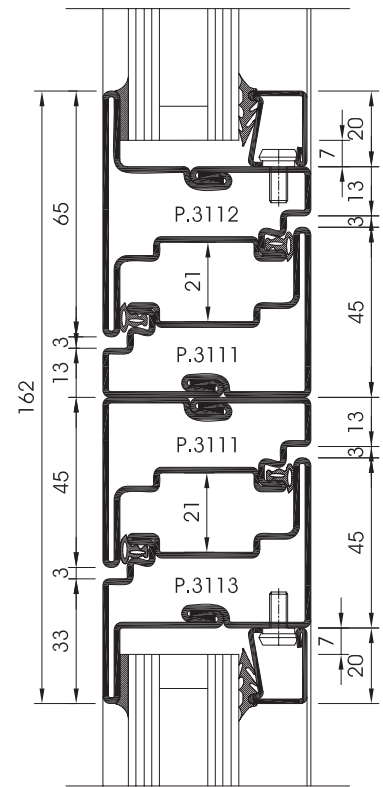
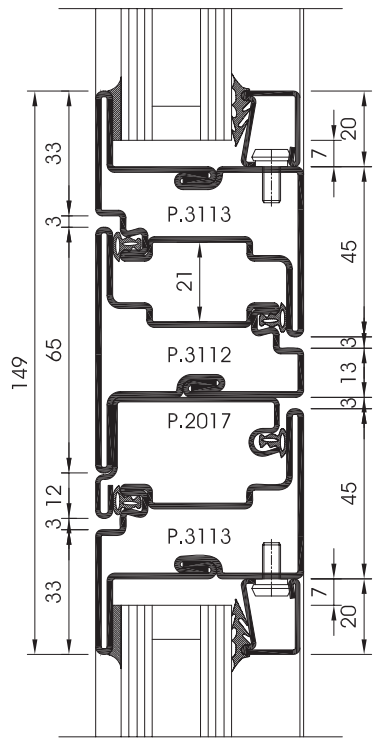


SEZIONE 4 / Section 4

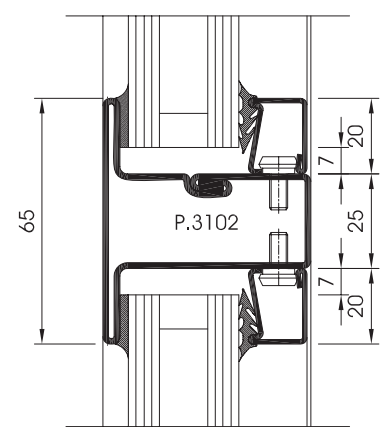
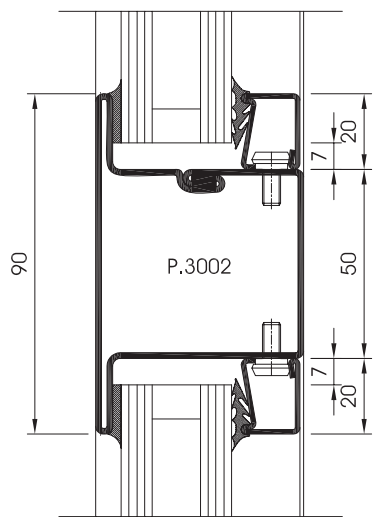




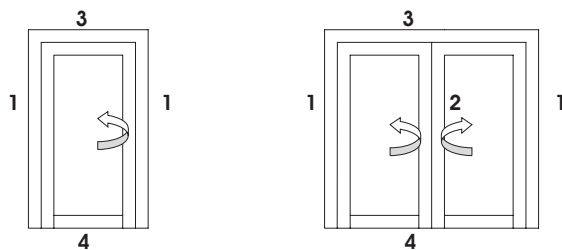
SEZIONE 5 / Section 5



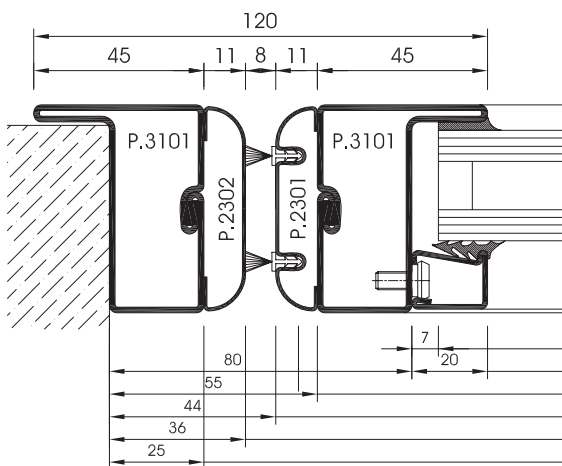
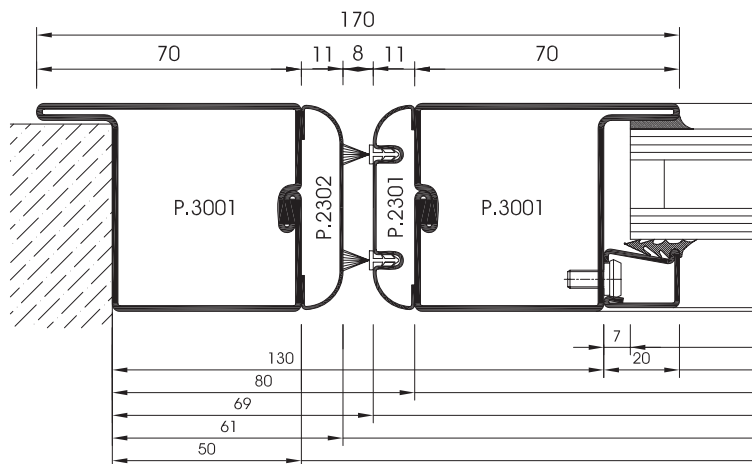
SEZIONE 6 / Section 6



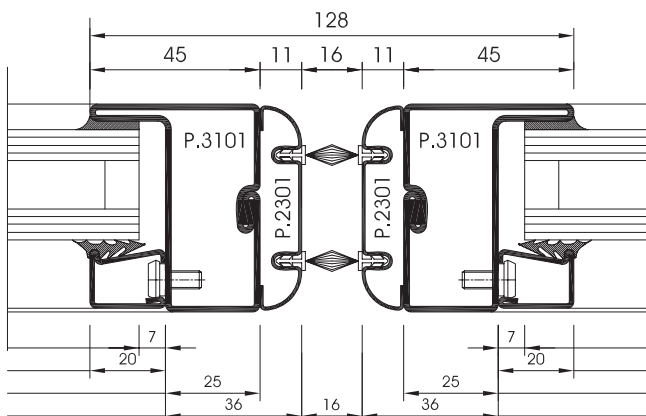
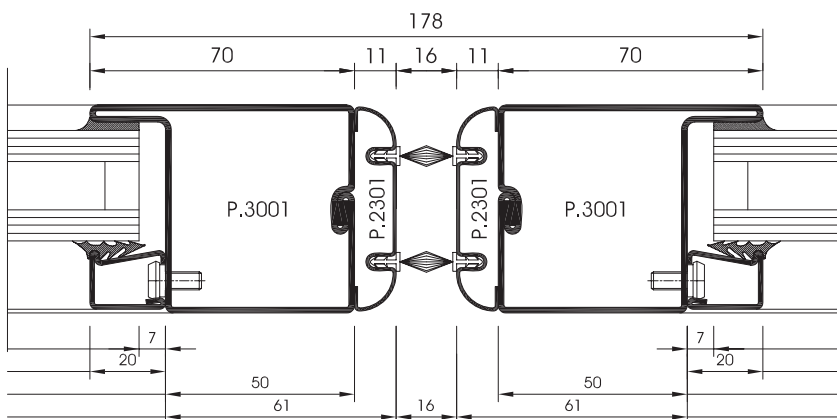
SISTEMA ACCIAIO®

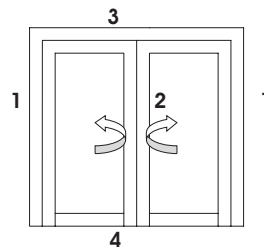
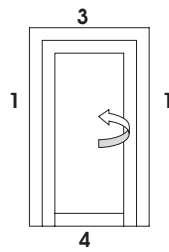


SEZIONE 1 / Section 1

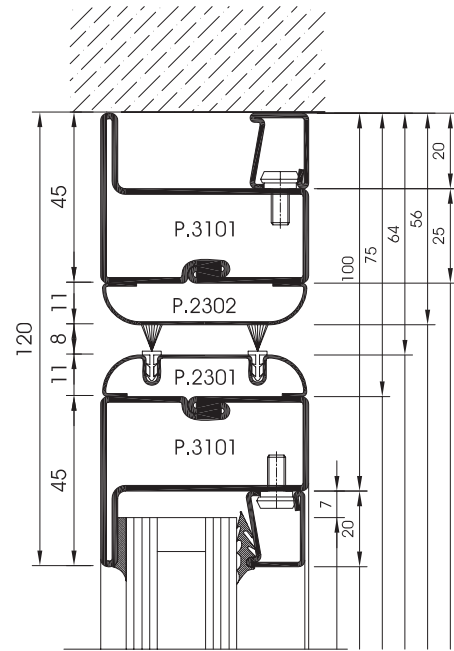
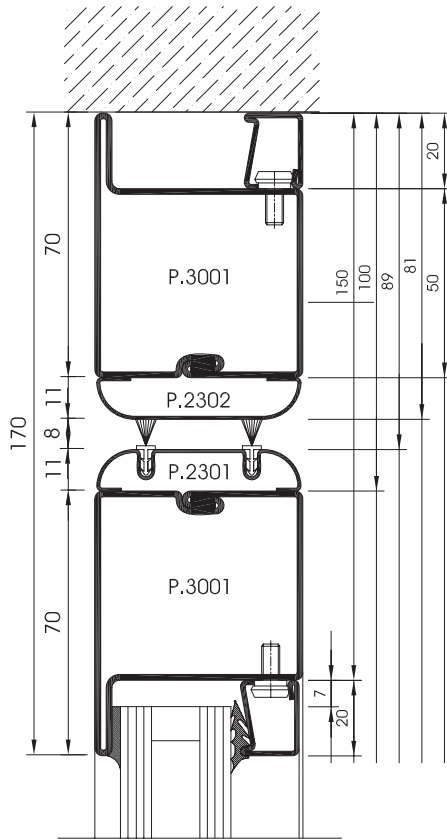


SEZIONE 2 / Section 2

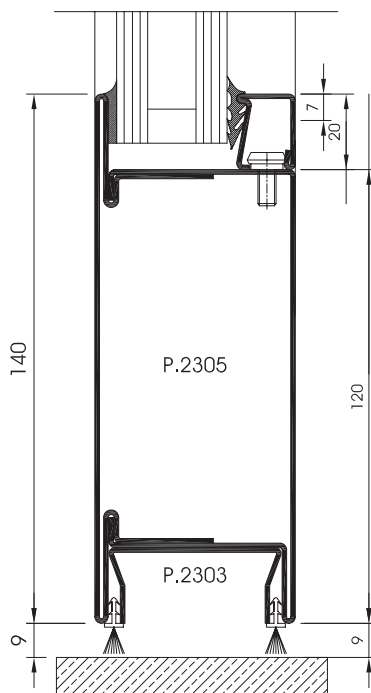


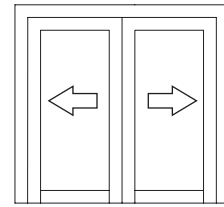
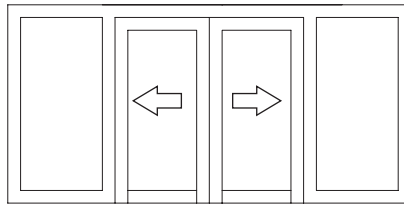


SEZIONE 3 / Section 3

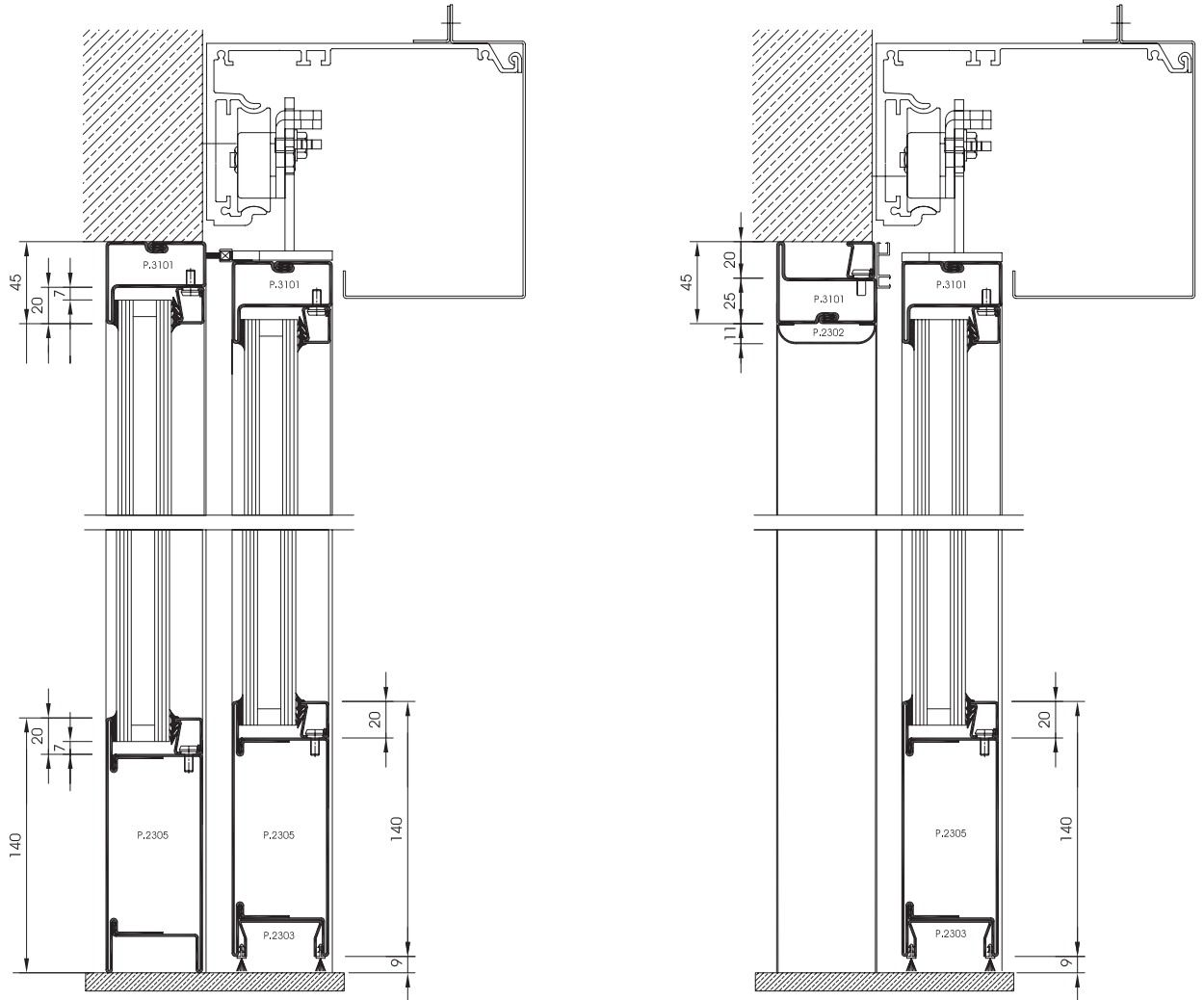


SEZIONE 4 / Section 4

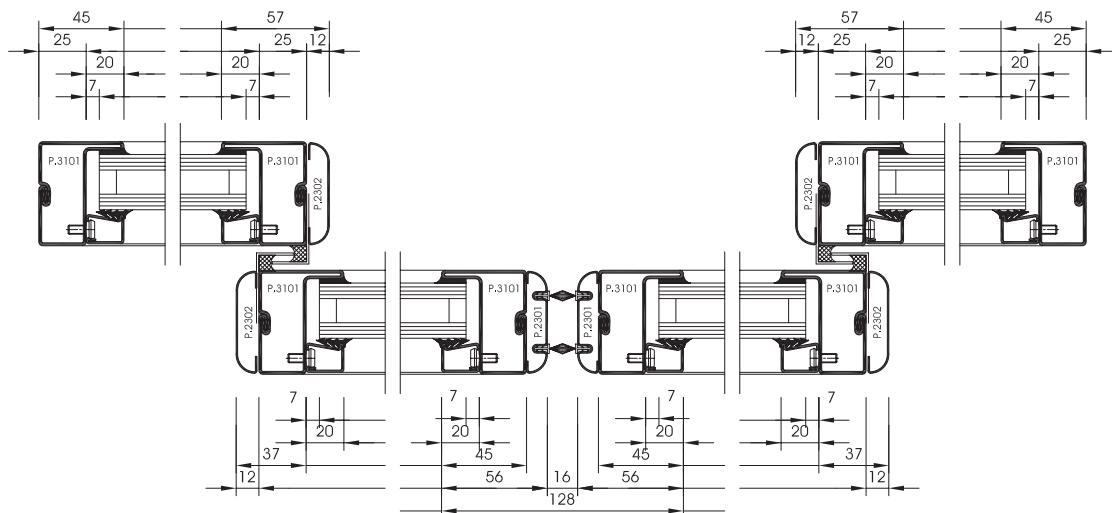




SEZIONE VERTICALE / Vertical section

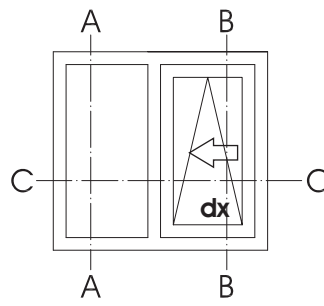
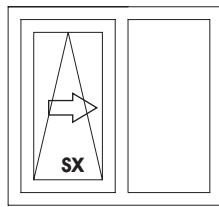


SEZIONE ORIZZONTALE / Horizontal section



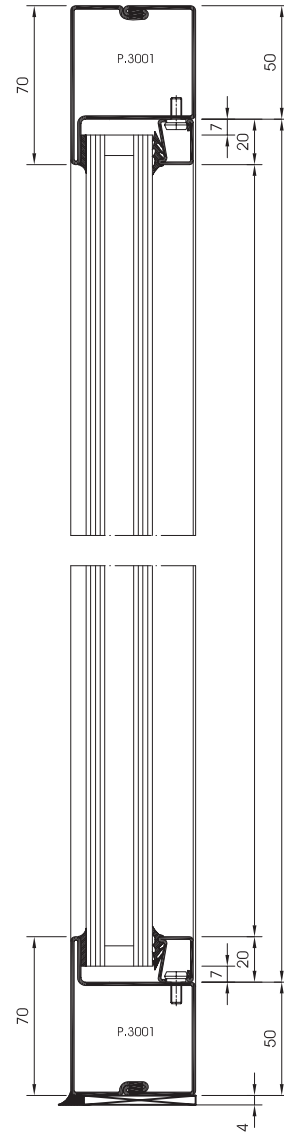
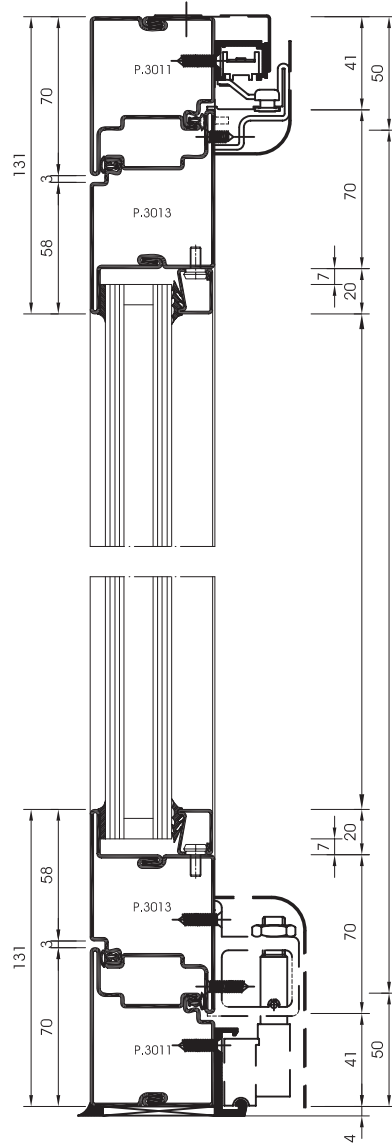
Sections
Parallel
tilt and slide
window

Sezioni
Scorrevole
parallelo
e ribalta

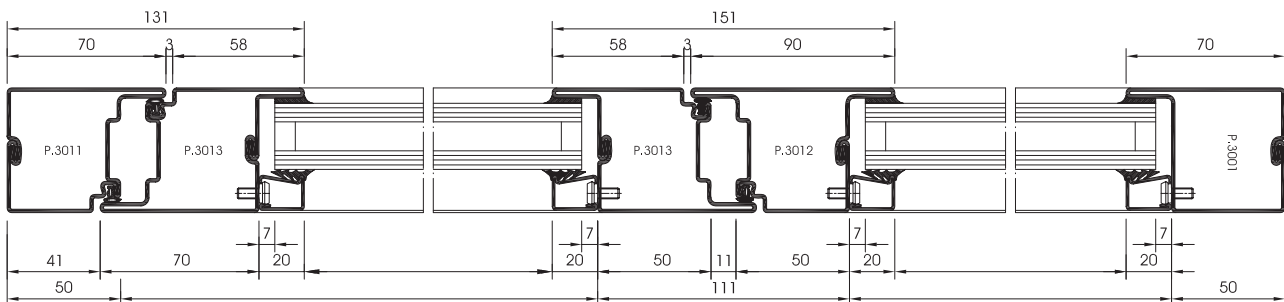


SEZIONE / Section B - B

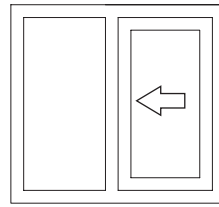
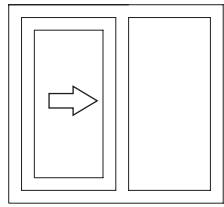
SEZIONE / Section A - A



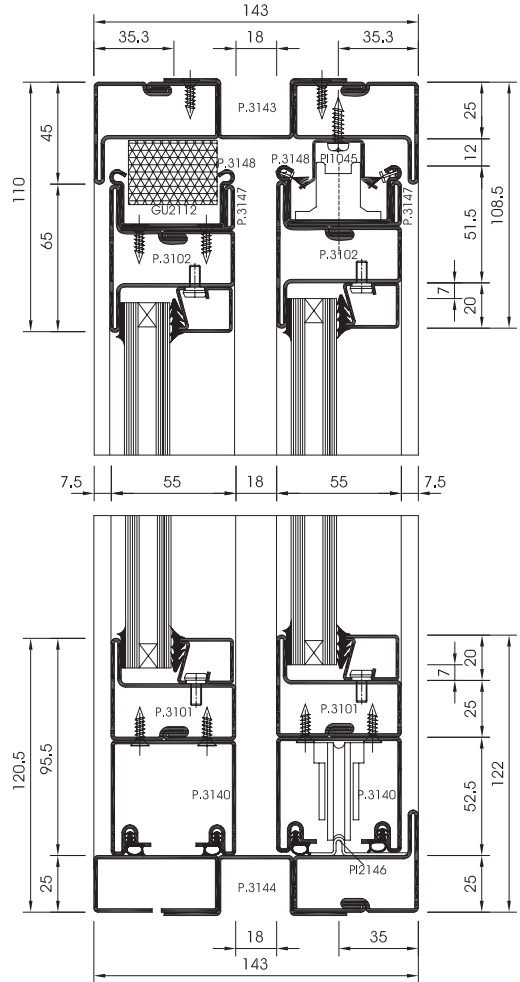
SEZIONE / Section C - C



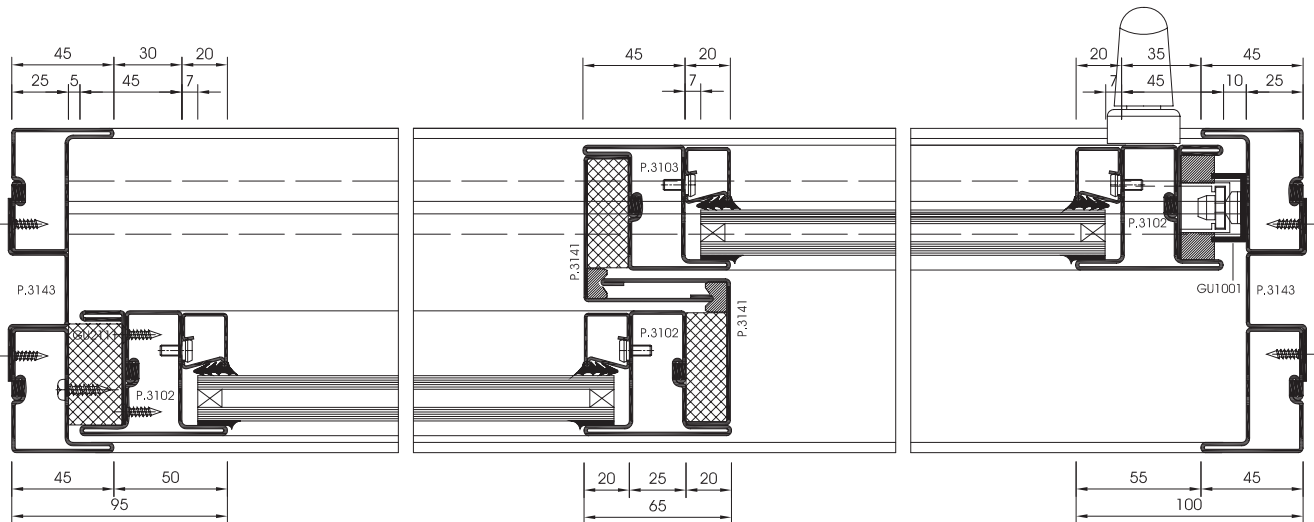
SISTEMA ACCIAIO®

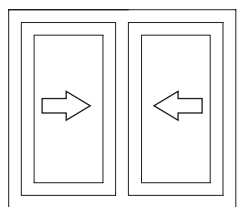


SEZIONE VERTICALE / Vertical section

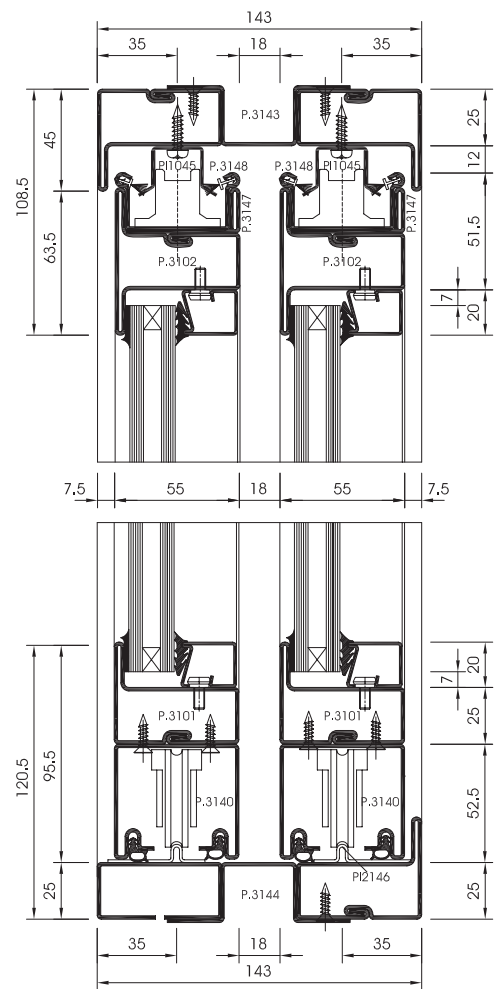


SEZIONE ORIZZONTALE / Horizontal section

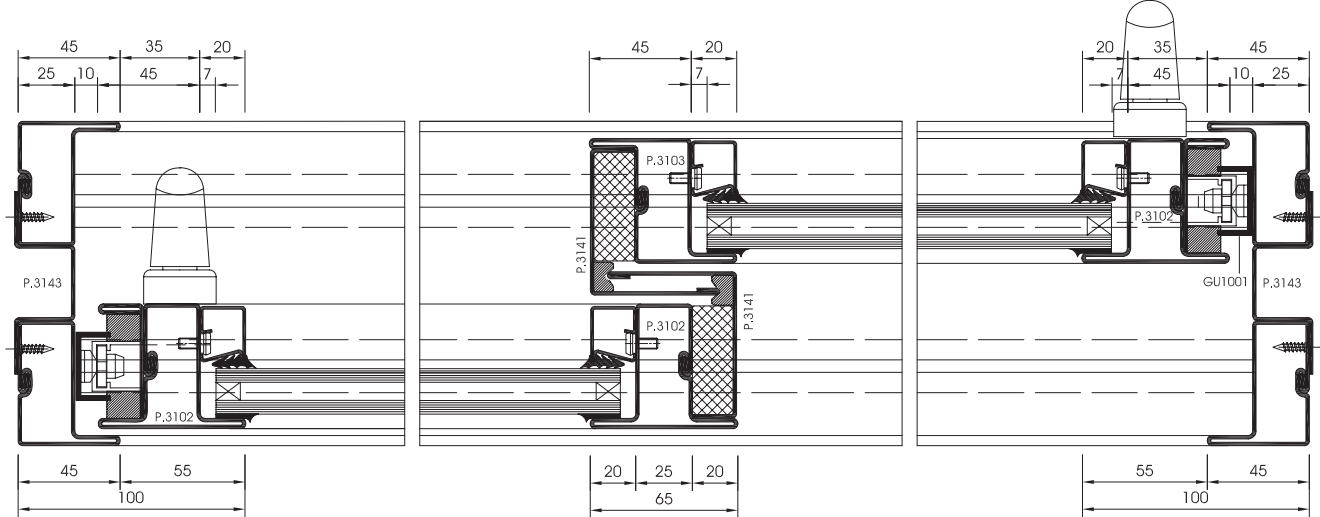




SEZIONE VERTICALE / Vertical section

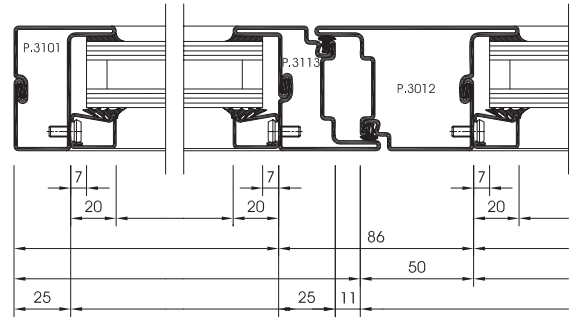


SEZIONE ORIZZONTALE / Horizontal section

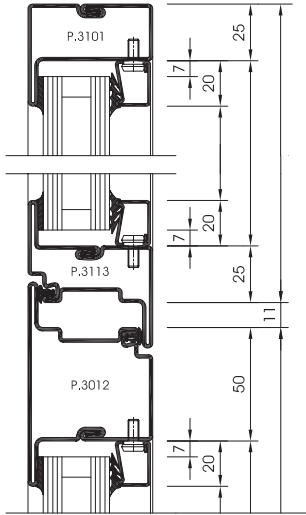


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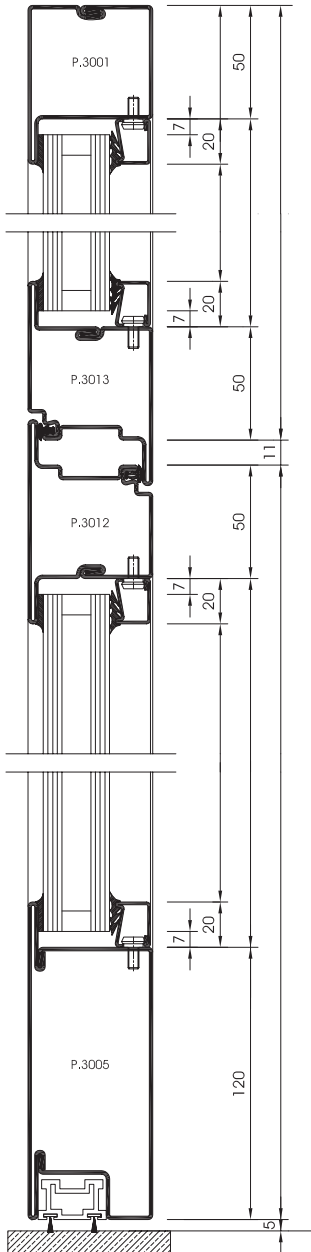
SEZIONE / Section F - F (variante)



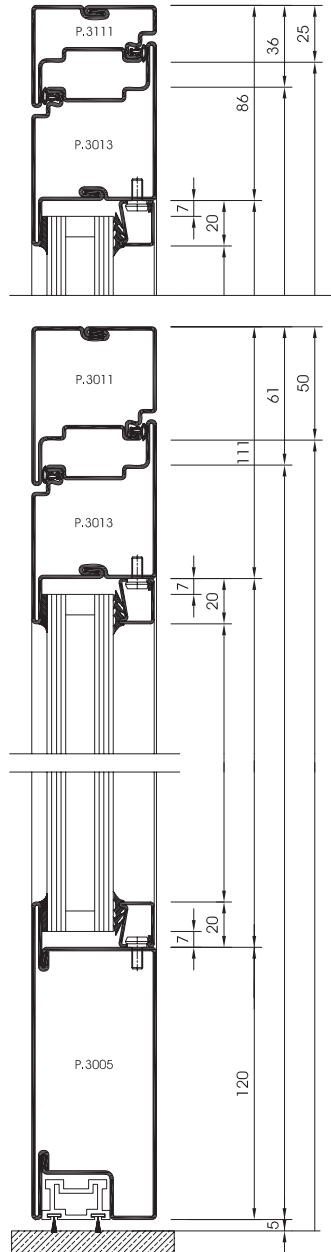
SEZIONE / Section B - B (variante)



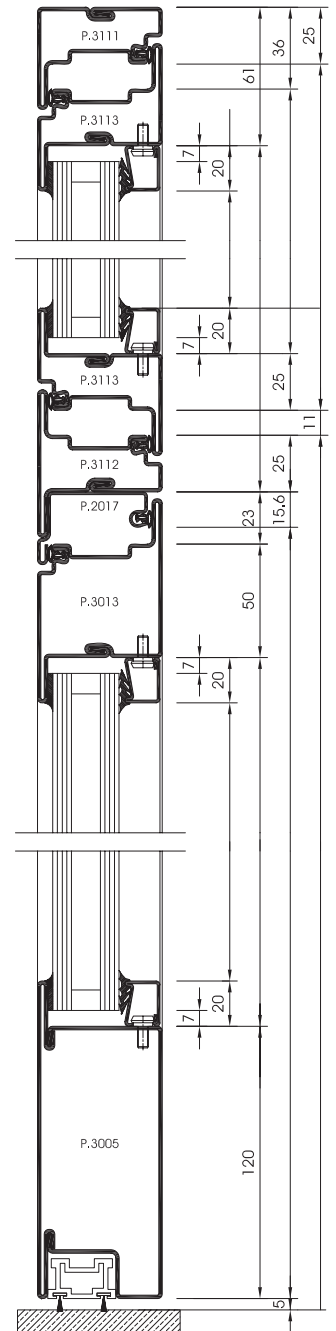
SEZIONE / Section B - B



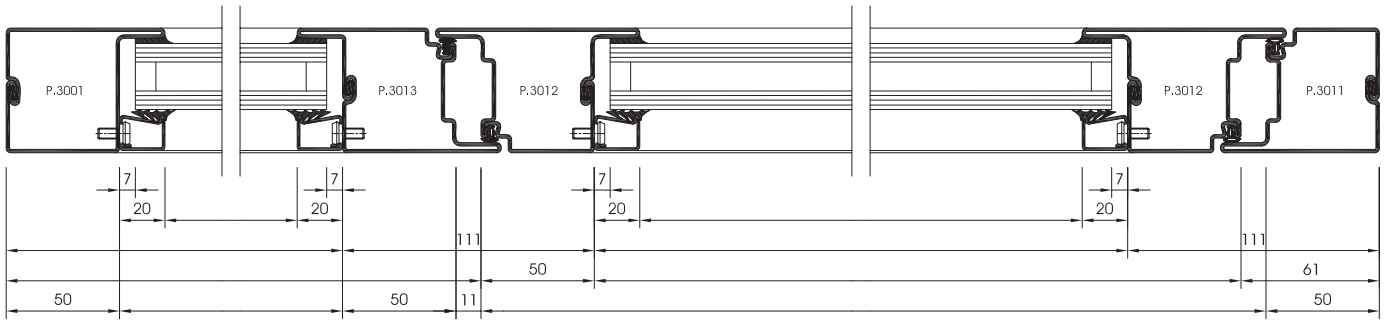
SEZIONE / Section A - A



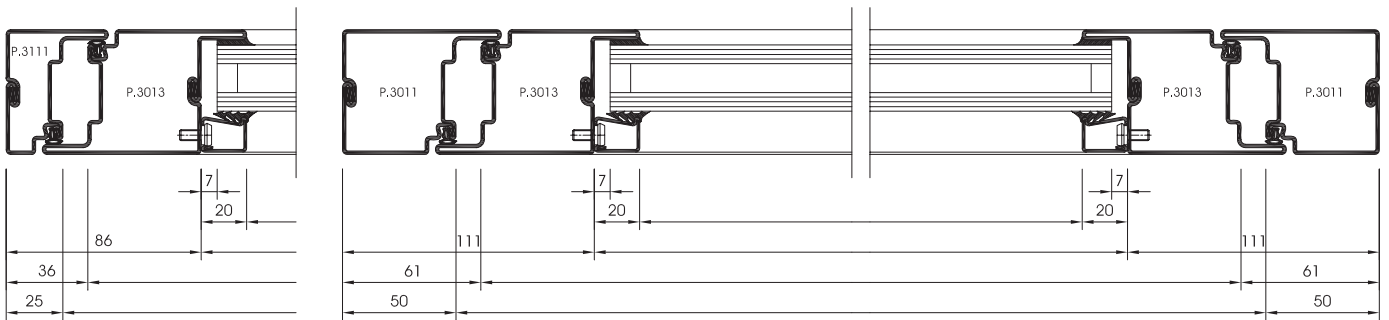
SEZIONE / Section C - C



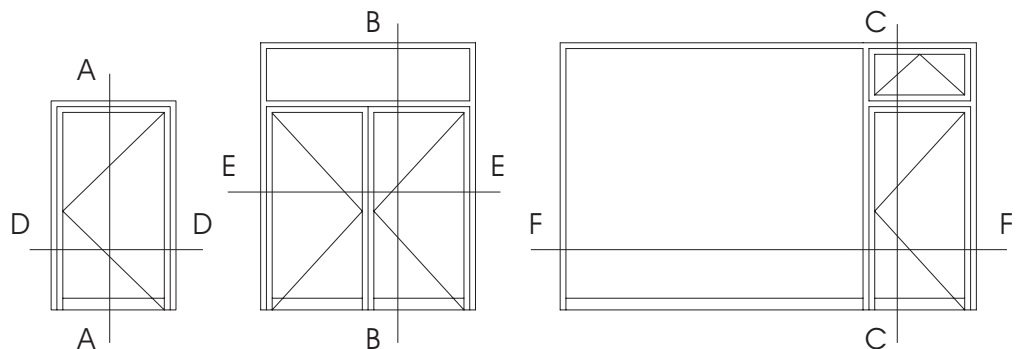
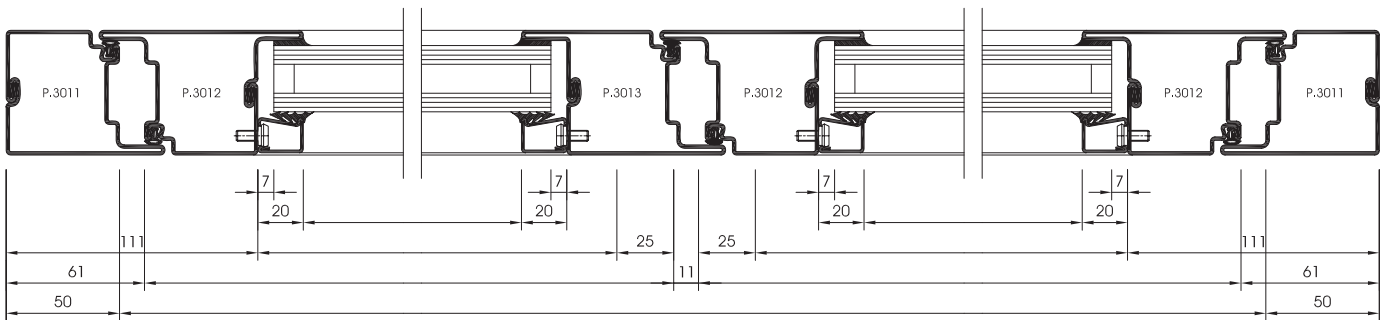
SEZIONE / Section F - F



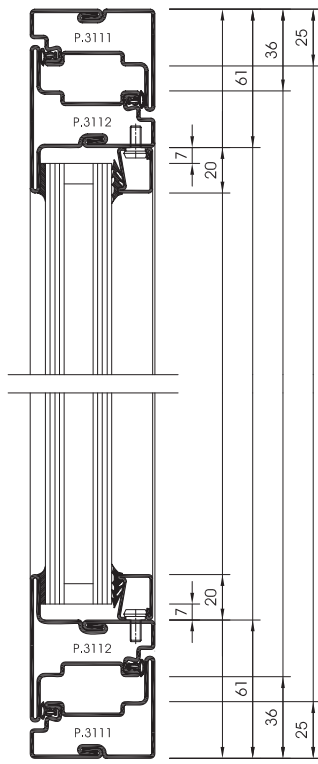
SEZIONE / Section D - D



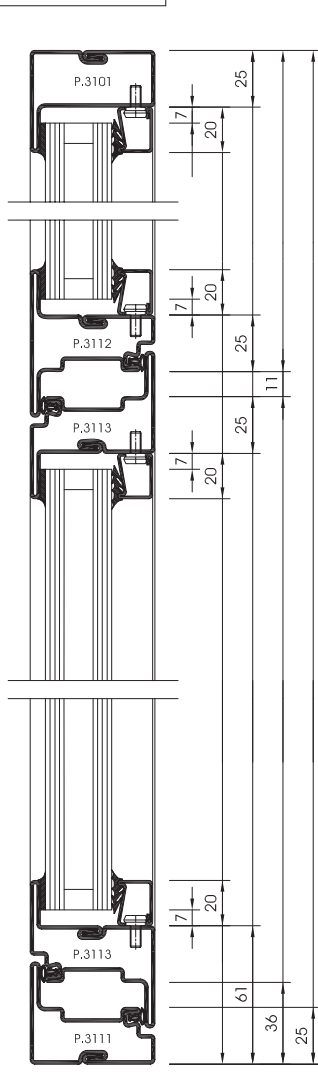
SEZIONE / Section E - E



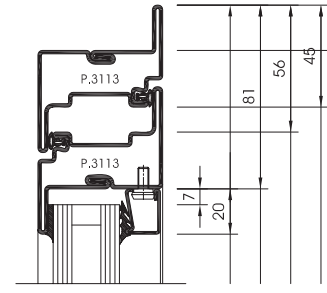
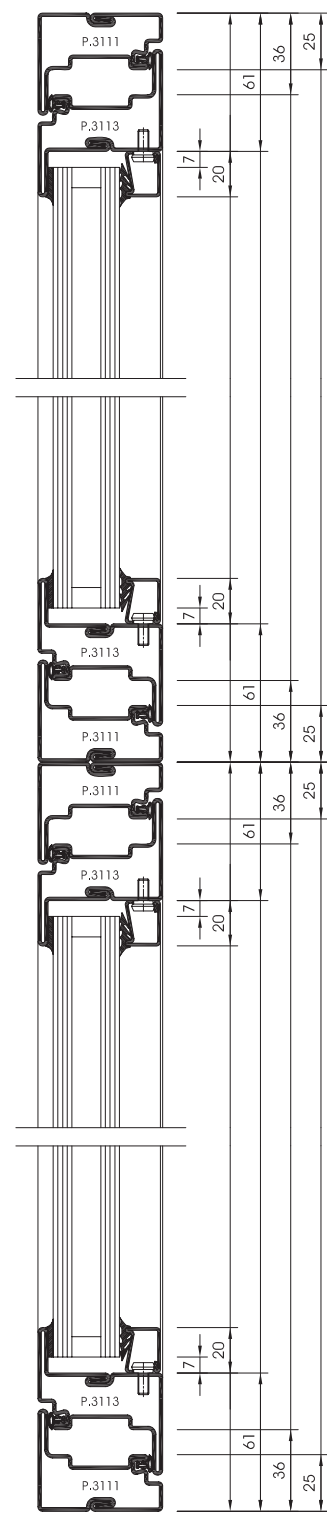
SEZIONE / Section C - C



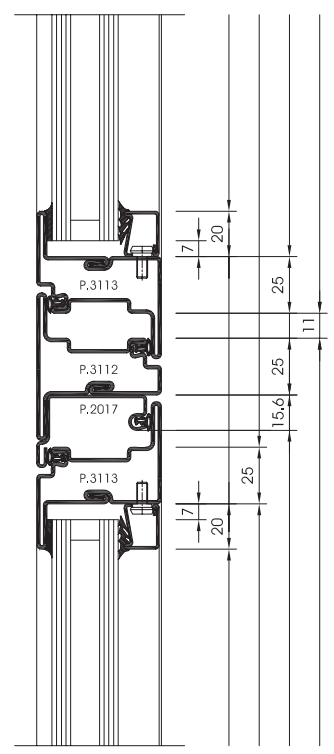
SEZIONE / Section A - A



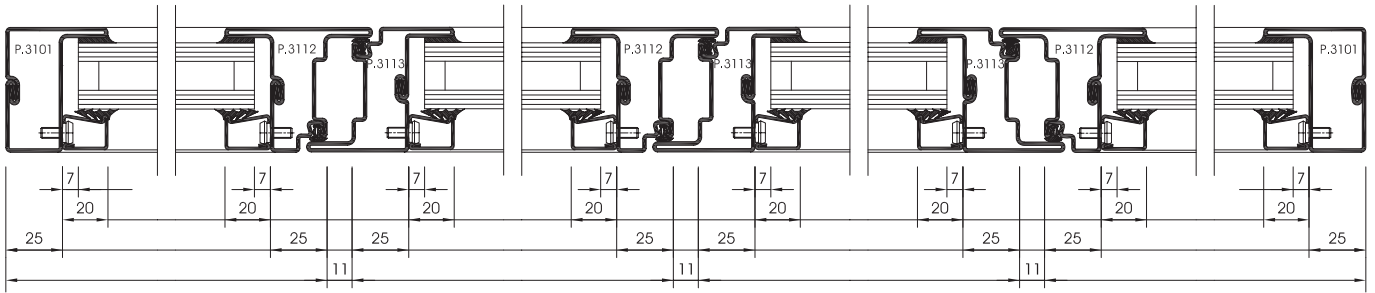
SEZIONE / Section B - B



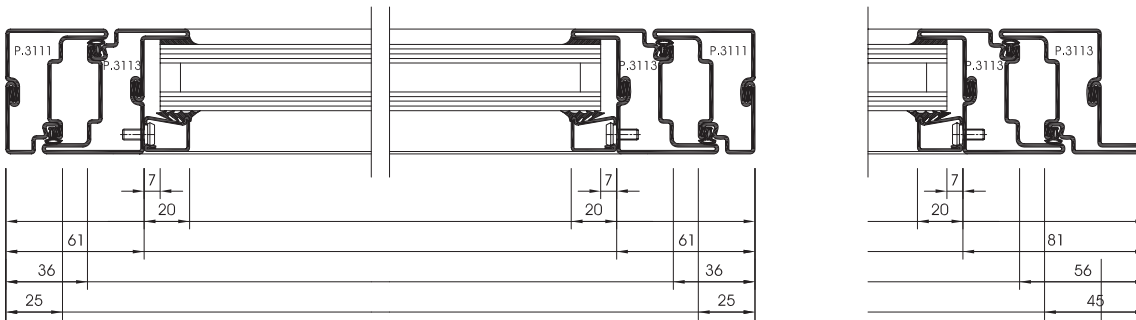
SEZIONE / Section B - B (variante)



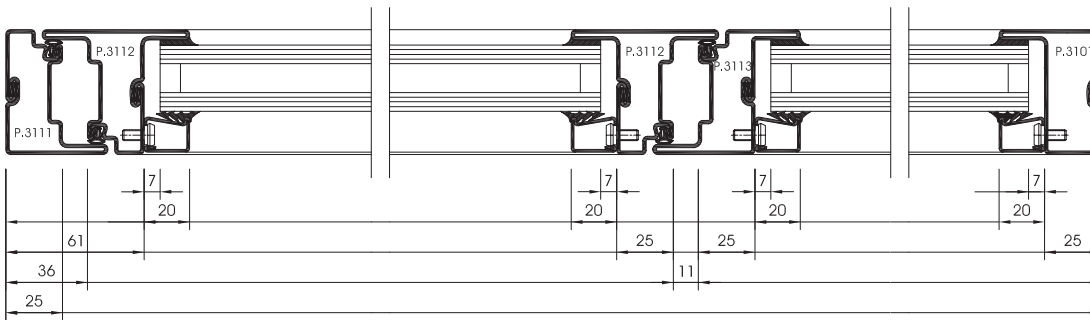
SEZIONE / Section E - E



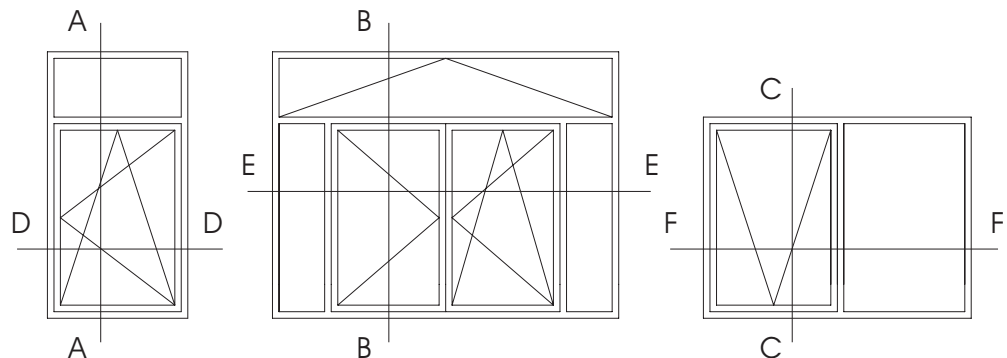
SEZIONE / Section D - D



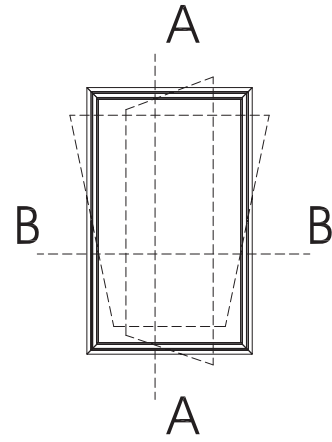
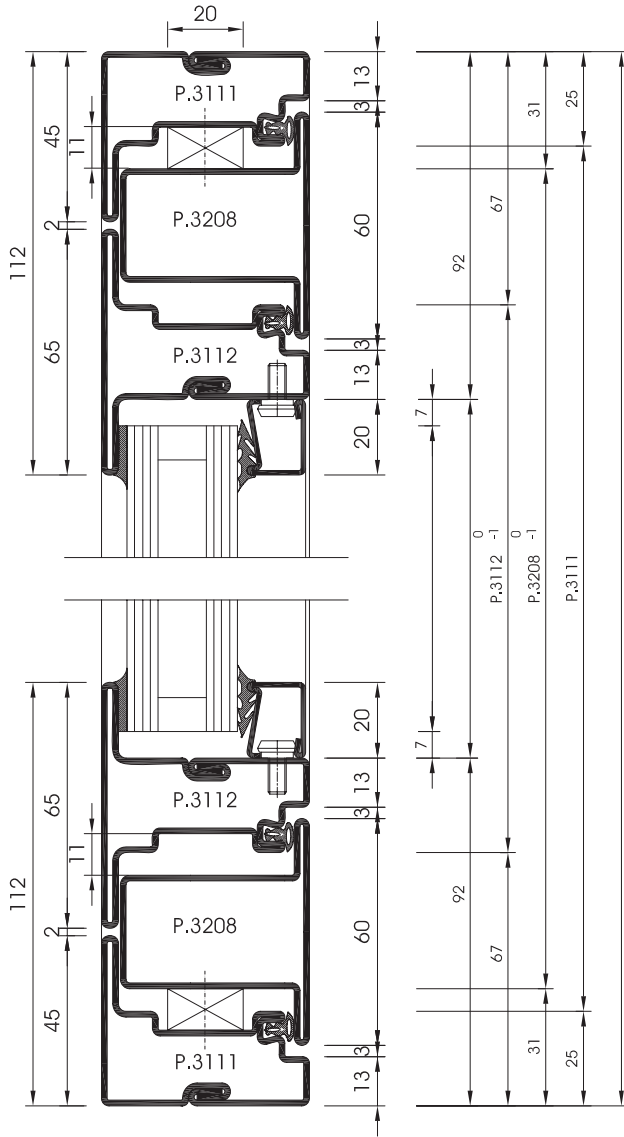
SEZIONE / Section F - F



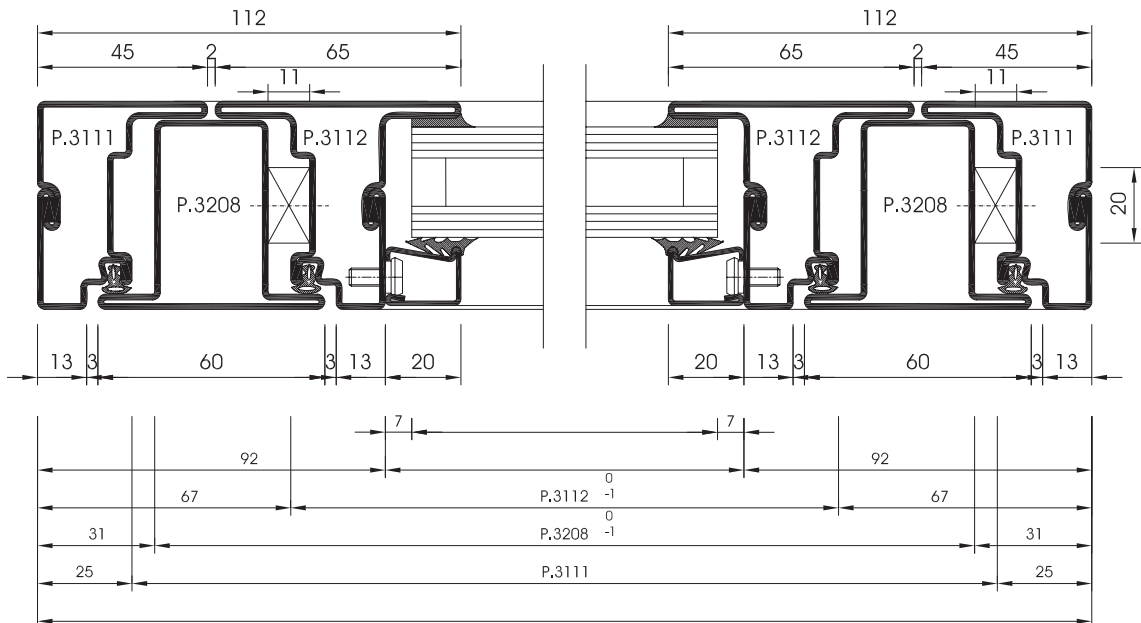
N.B. Per la tipologia ad Anta/Ribalta tagliare l'anta 1 mm. più corta.



SEZIONE / Section A-A



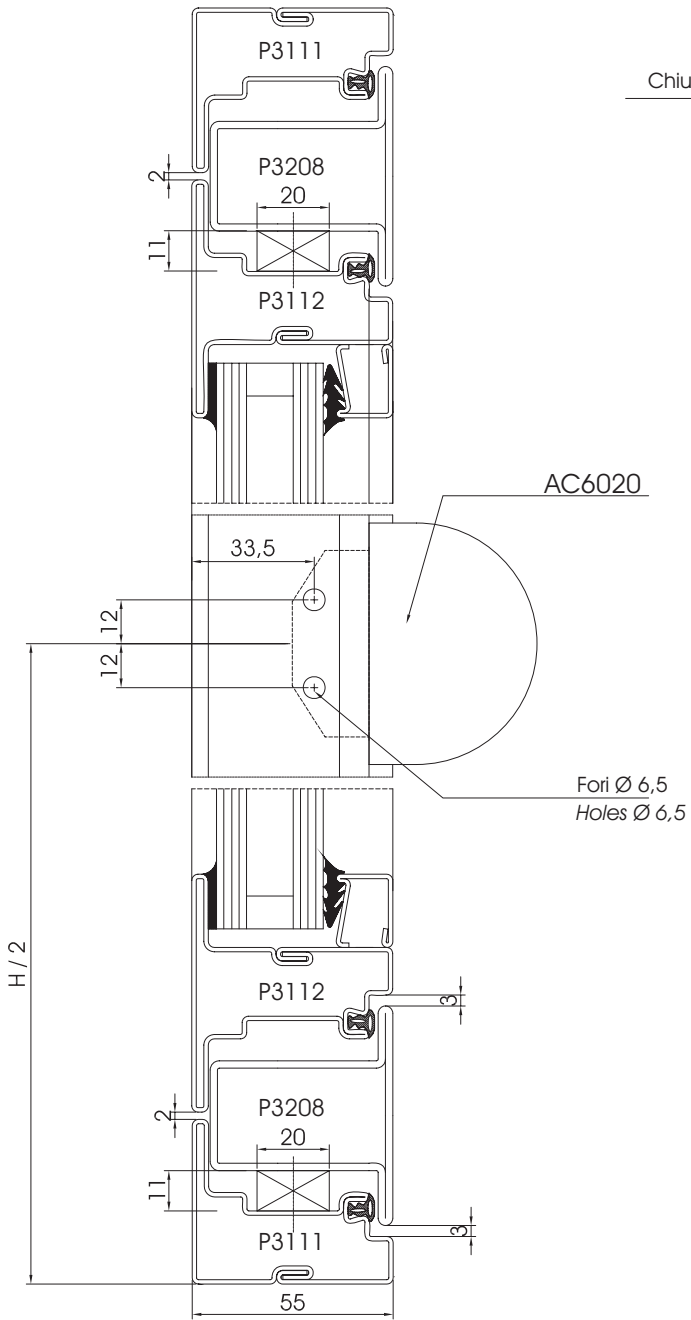
SEZIONE / Section B-B



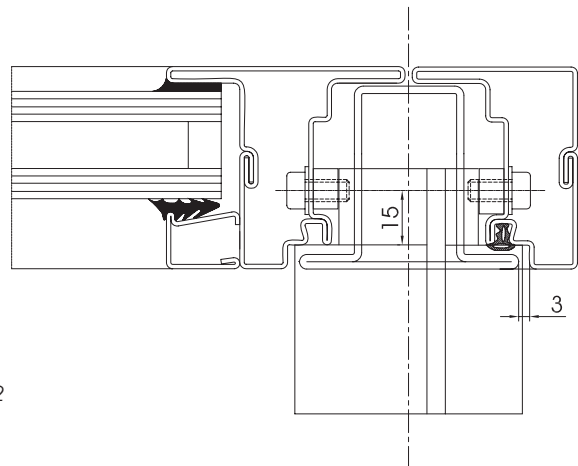
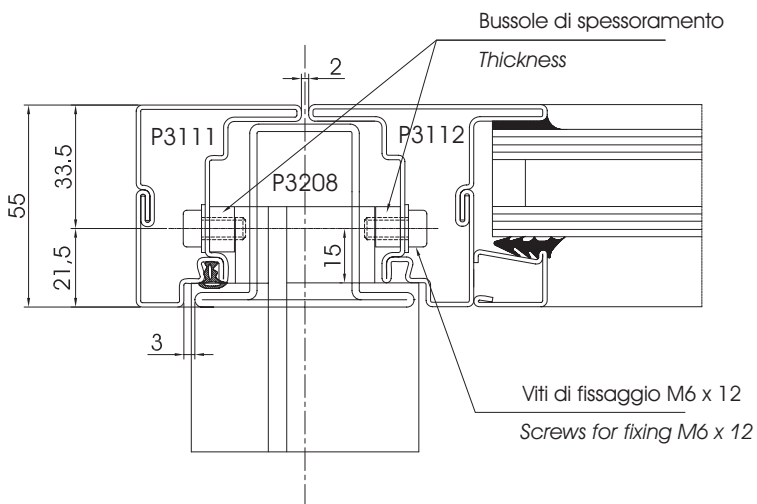
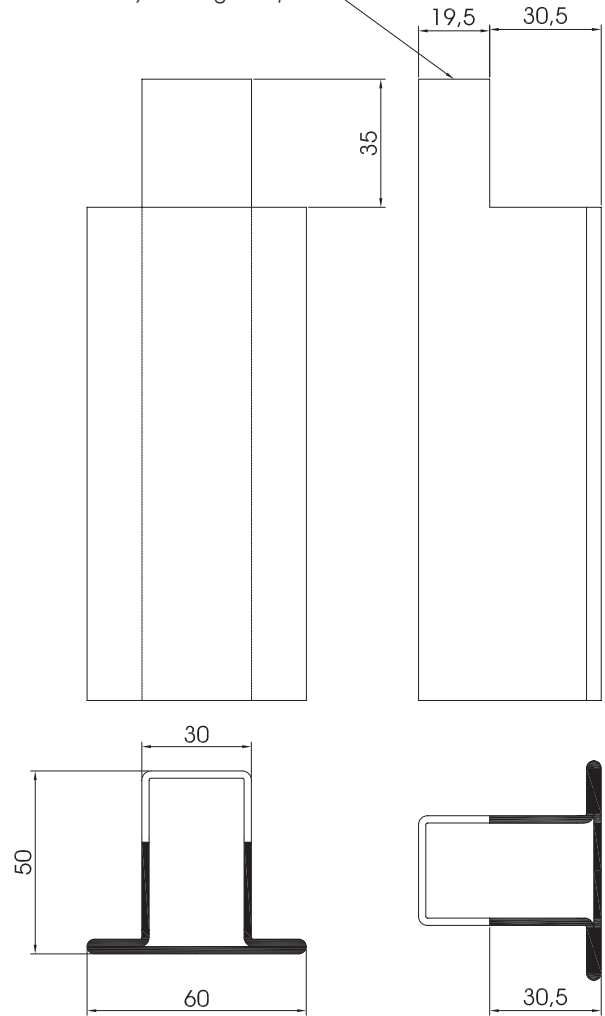
LAVORAZIONI PER FISSAGGIO SNODI BILICO AC 6020
 INSTRUCTION FOR FIXING FRICTION JOINTS FOR PIVOT AC 6020

Working
 on the
 profile

Lavorazioni
 sul
 profilo

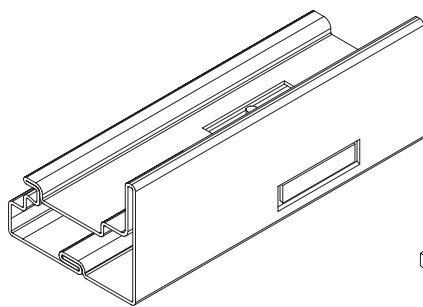


Chiudere la testa del profilo saldando un fondino
 Closing section head by welding a cap.



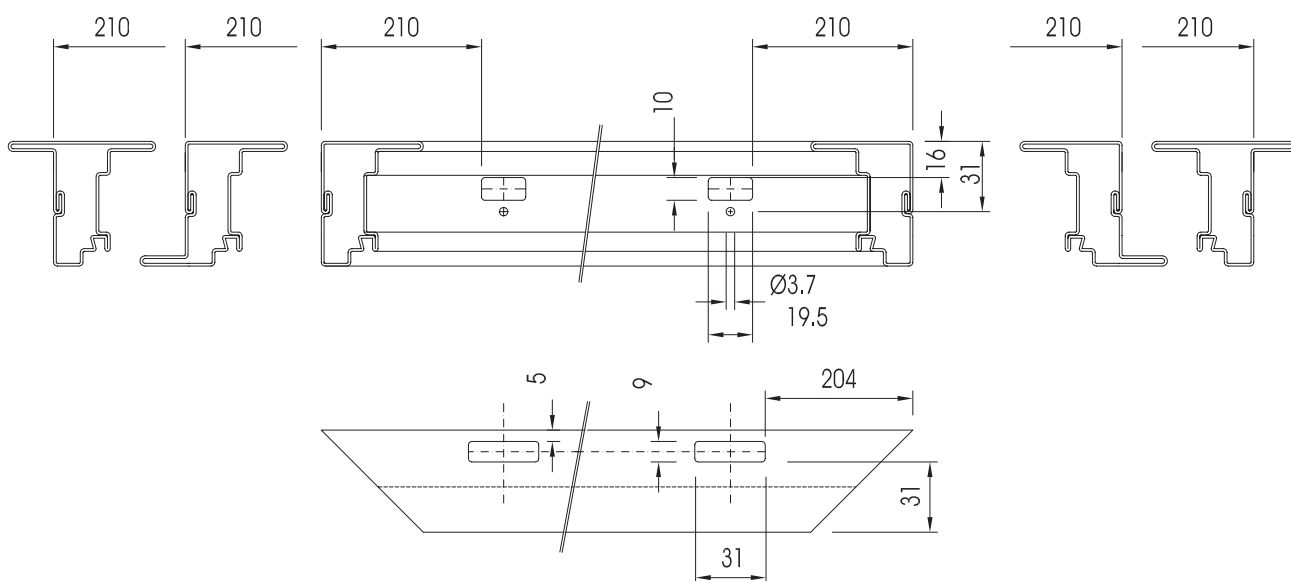
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LAVORAZIONI E SIGILLATURE PER SCARICHI ACQUA APERTURE INTERNE
WORKING AND SEALING FOR DRIP INTERNAL OPENING (*)



N.B. Applicare il sigillante nei perimetri indicati ed inserire nella feritoia del profilo.

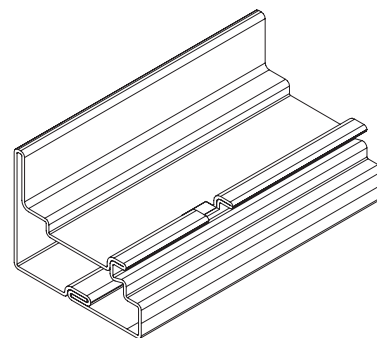
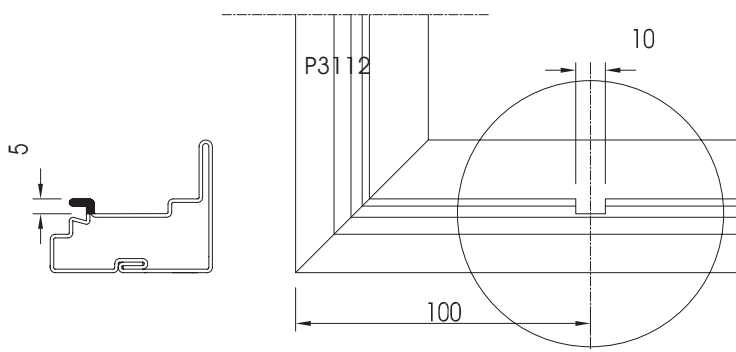
Apply the sealing as indicate, then introduce it in the hole of the section.



LAVORAZIONI E SIGILLATURE PER SCARICHI ACQUA APERTURE ESTERNE
WORKING AND SEALING FOR DRIP EXTERNAL OPENING

(Asportazione di parte del canalino da eseguire con pantografo).

(Removal of part of channel to be done by the pantograph).



N.B. Applicare il sigillante nella feritoia creata con l'asportazione del canalino.

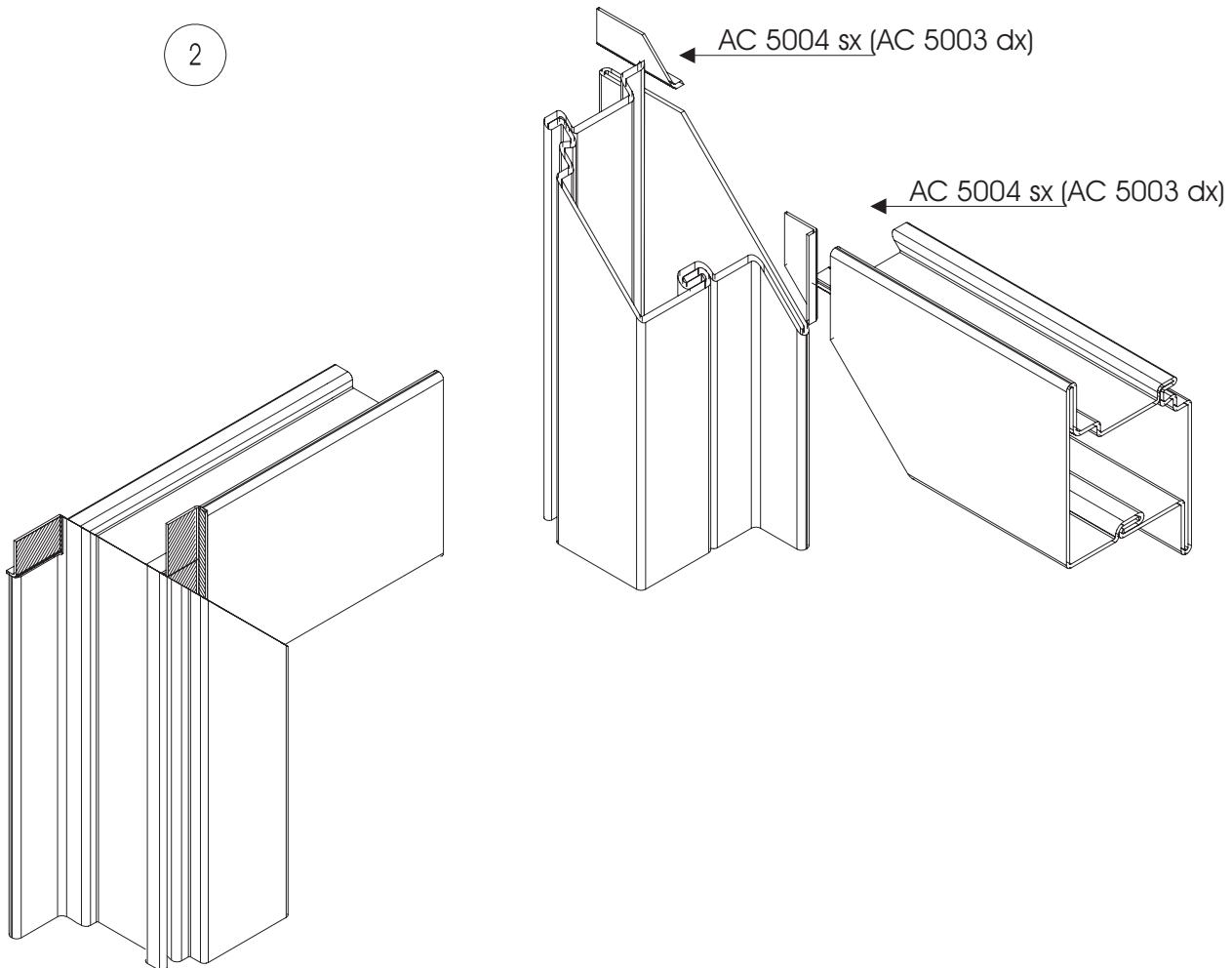
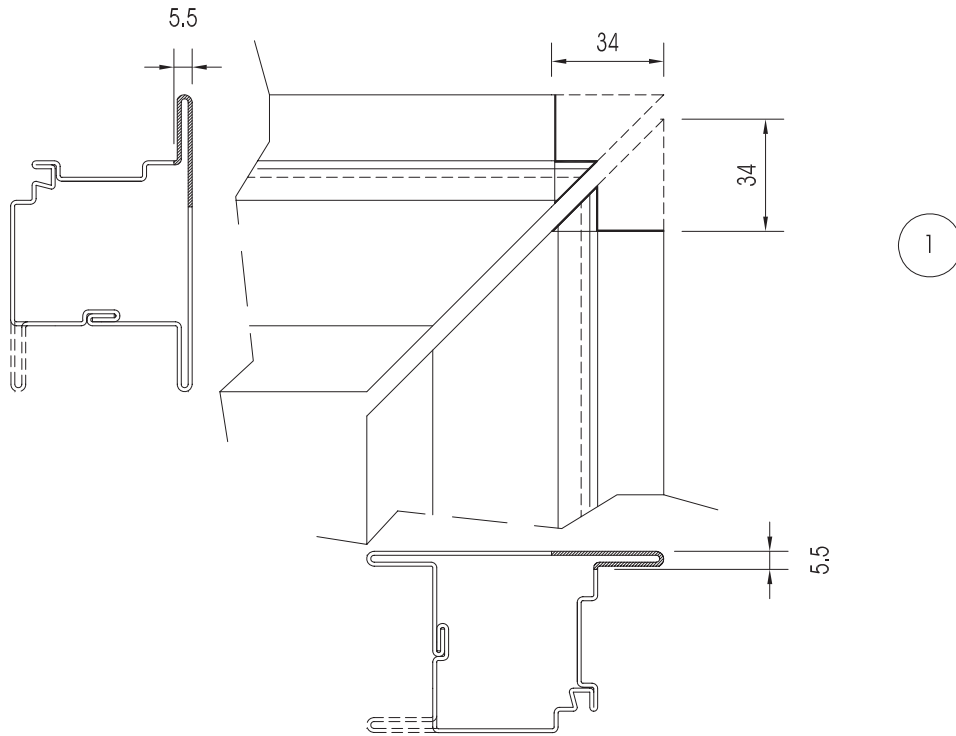
Apply sealing in the hole after the removal of channel.

(*) Lavorazione effettuabile con AT 2023
Working with AT 2023

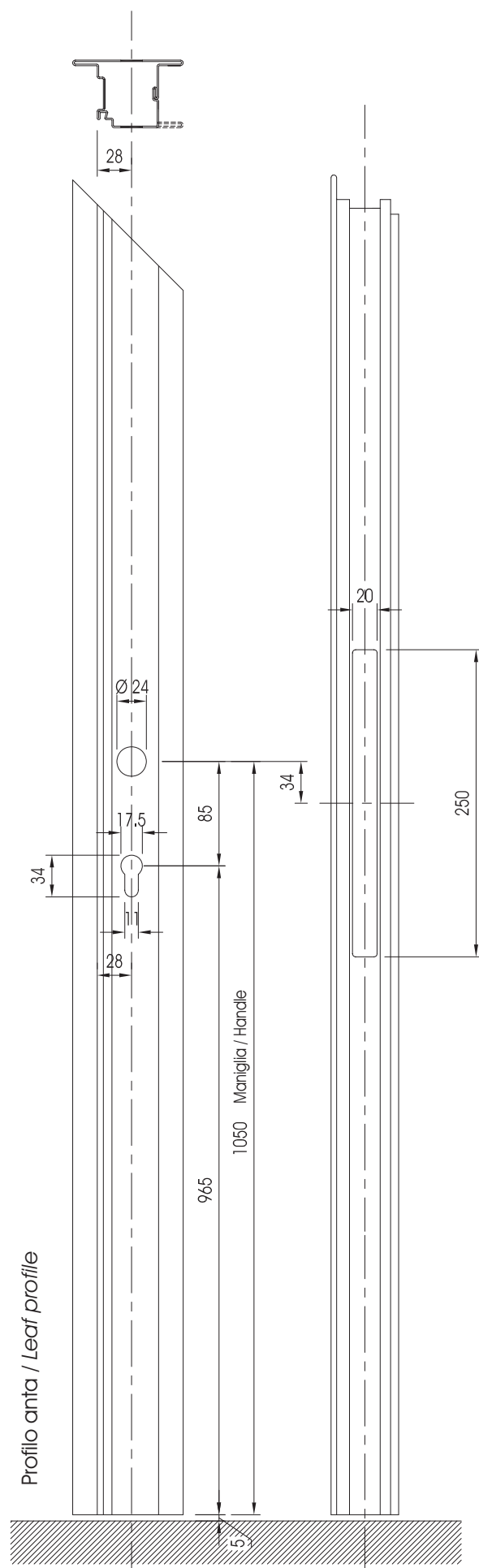
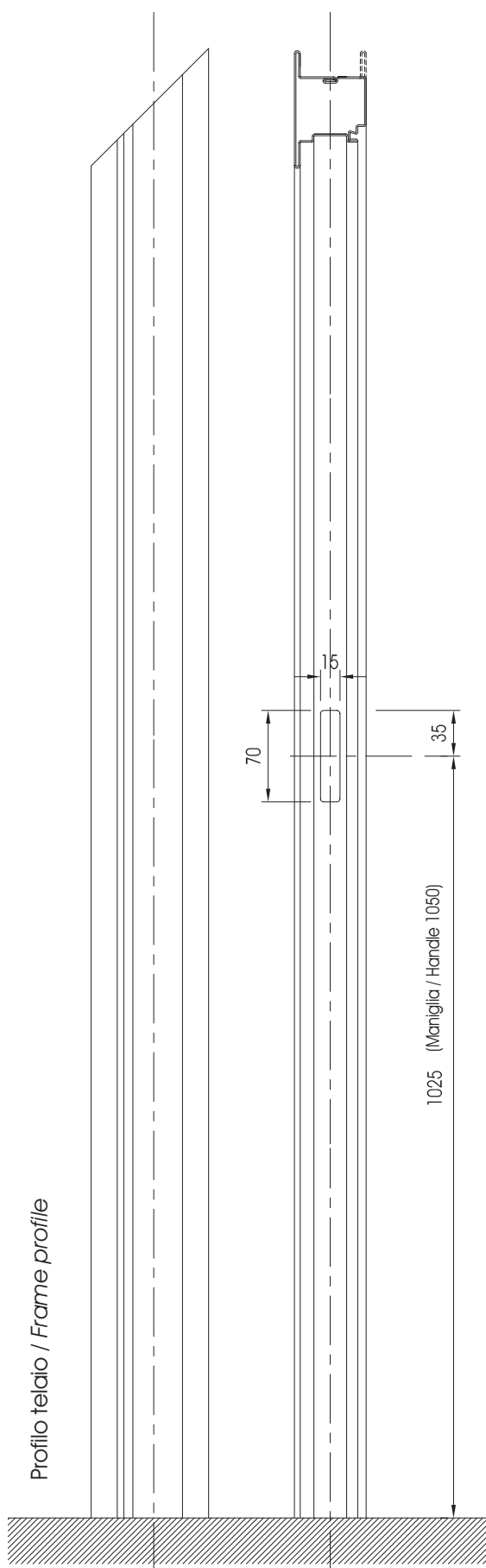
LAVORAZIONE TAGLIO PUNTA PORTA E FINESTRA 2 ANTE
WORKING OF CENTRAL SECTION DOUBLE LEAFED DOOR OR WINDOWS

Working
on the
profile

Lavorazioni
sul
profilo

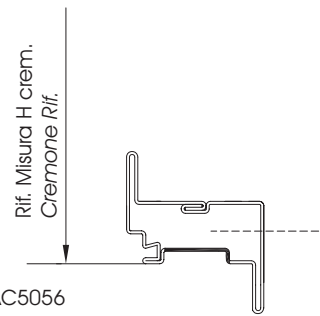
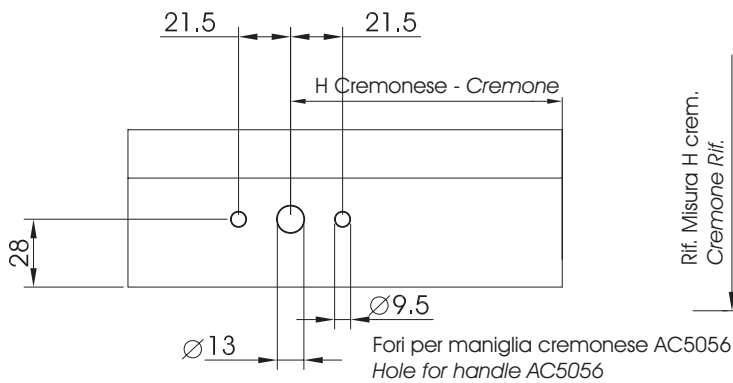
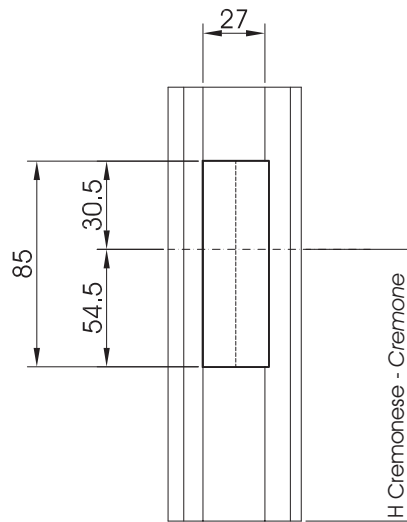


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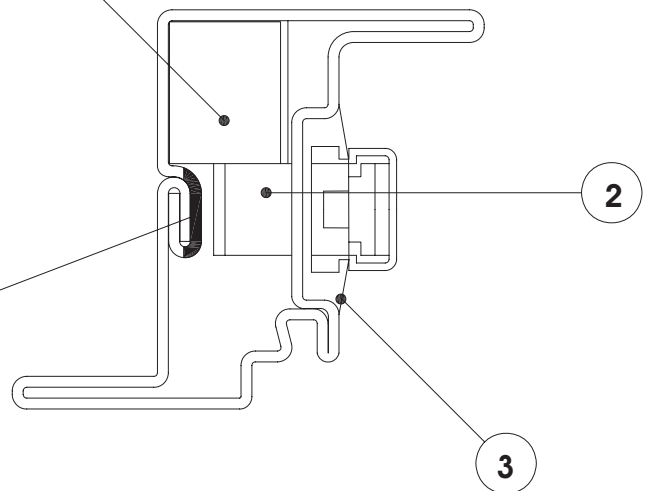
LAVORAZIONI PER MECCANISMO CREMONESE AC 5024-25
WORKING INSTRUCTION FOR CREMONE MECHANISM AC 5024-25

N.B. Rifilatura del quadretto maniglia a 35 mm.
Milling of the square of the handle 35 mm.



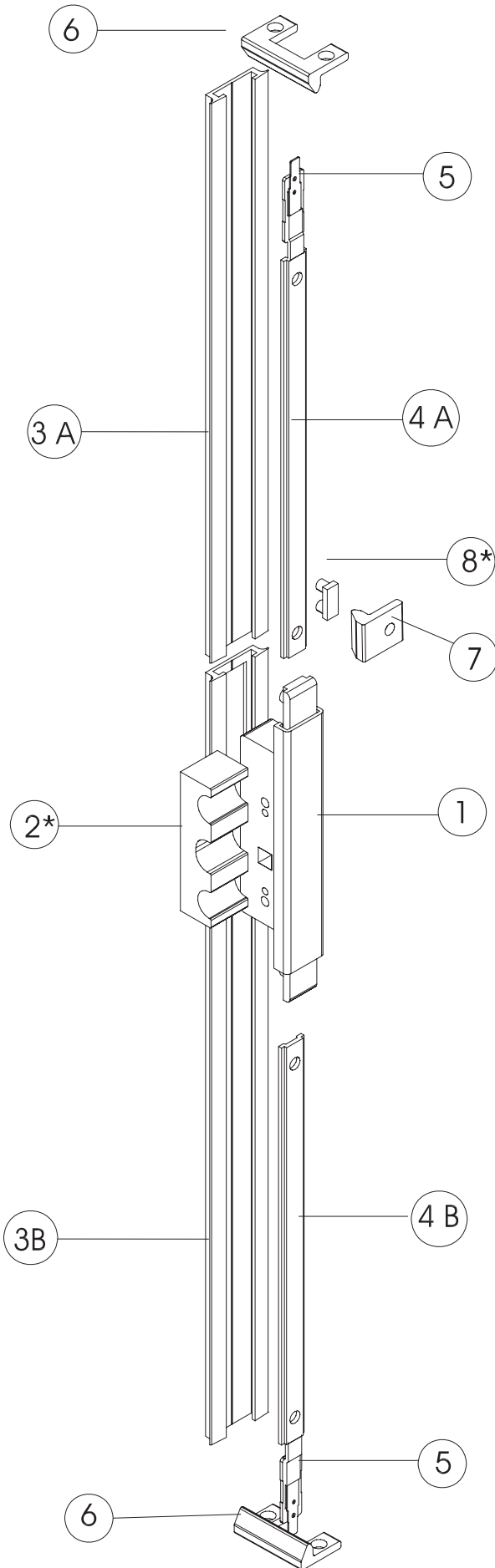
- 1 - Fissare al profilo con silicone.
- Fix to the profile using silicone

n°	DESCRIZIONE - DESCRIPTION	Q.tà
1	Adattatore - Adjust element	1
2	Mecc. Cremonese - Cremonese mechanism.	1
3	Canalina verticale - Vertical channel	1

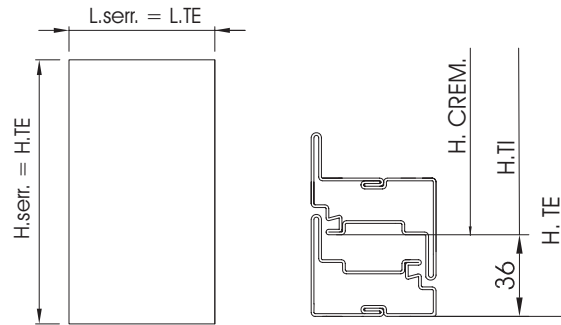


Abbassare (tramite fresatura o pantografo)
L'aggraffatura di 2 mm. In corrispondenza della
feritoia per permettere il perfetto inserimento del
meccanismo del cremonese.
N.B. In caso di profilo maggiorato la lavorazione
non serve.

Lower, by pantograph the seaming of 2 mm in
correspondance of hole in order to introduce the
cremonese mechanism perfectly.
N.B. Not to be done in case of max section.



n°	DESCRIZIONE - DESCRIPTION	Q.tà
1	meccanismo - mechanism	1
2	adattatore - adjust element	1
3	canalina verticale - vertical channel	1
4	asta di movimentazione - movement road	1
5	puntale - irod	2
6	incontro terminale aste - ending rod	2
7	incontro terza chiusura - ending rod for third closing	1
8	nasello terza chiusura - tooth for third closing	1



MISURE CANALINE - DIMENSION OF CHANNEL

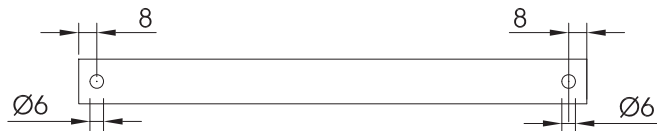
$$3A = H.TI - H.crem. - 44$$



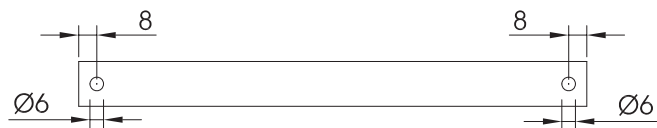
$$3B = H.crem. + 34$$



$$4A = H.TI - H.crem. - 105$$



$$4B = H.crem. - 130$$

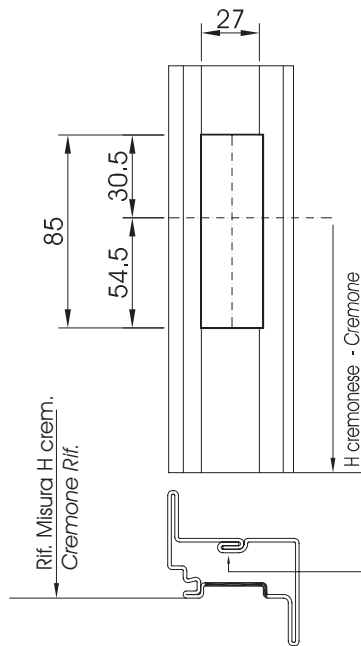
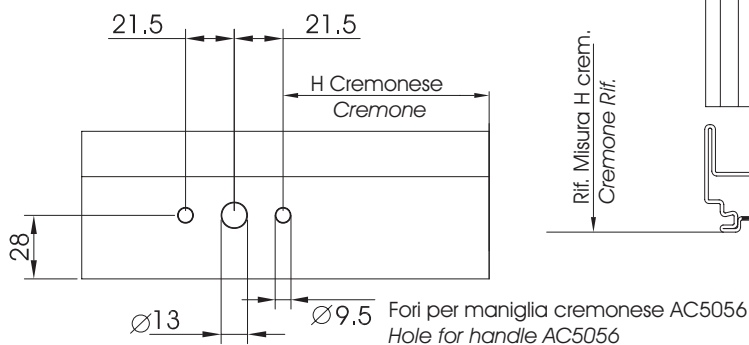


2* N.B. Per evitare lo spostamento dell'adattatore fissarlo al profilo con del silicone.
 To avoid the moving of the adjust fix to the profile using silicone.

8* N.B. Per fissare il nasello terza chiusura forare l'asta di movimentazione, inserire il nasello e ribadire in corrispondenza dei pioli.
 To fix the third closing drill the movement road, insert the tooth and rivet it right on the pegs.

LAVORAZIONI PER MECCANISMO ANTA RIBALTA AC 5027-28
WORKING INSTRUCTION FOR TILT AND TURN MECHANISM AC 5027-28

N.B. Rifilatura del quadretto maniglia a 35 mm.
Milling of the square of the handle 35 mm.

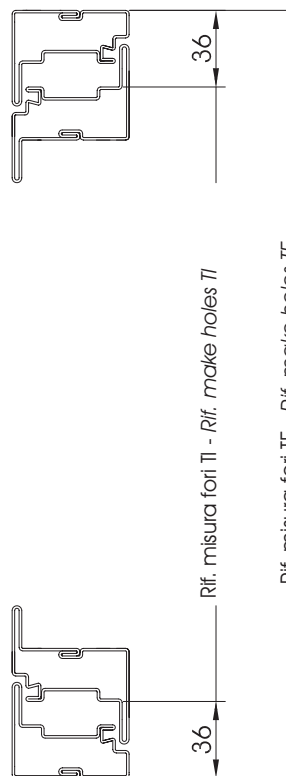
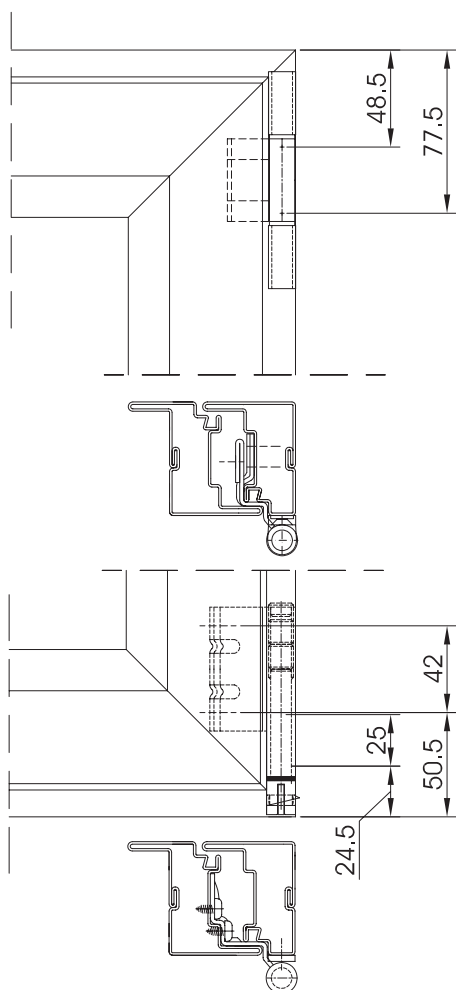


Abbassare (tramite fresatura o pantografo) l'aggraffatura di 2 mm. In corrispondenza della feritoia per permettere il perfetto inserimento del meccanismo cremonese.

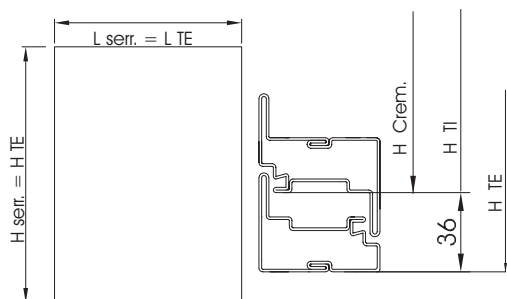
Lower (by pantograf) the seaming of 2 mm. In correspondence of hole in order to introduce the cremone mechanism perfectly.

N.B. In caso di profilo maggiorato la lavorazione non va eseguita.
Not to be done in case of max. section.

MISURE PER IL FISSAGGIO DELLE CERNIERE ANTA RIBALTA
DIMENSION FOR FIXING HINGES OF TILT AND TURNER



n°	DESCRIZIONE - DESCRIPTION	Q.tà
1	Braccio anta ribalta - arm dual purpose	1
2	Meccanismo base A/R - mechanism	1
3	Incontro terza chiusura - third closing plate	2
4	Cerniera superiore - upper hinge	1
5	Canalina verticale e orizz. - vert. and horiz. channel	1
6	Astina di movimentazione - movement rod	1
7	Meccanismo cremoese - cremone mechanism	1
8	Incontro falsa manovra - false move plate	1
9	Adattatore - adjustment	1
10	Incontro antieffrazione - plate	1
11	Pattino sostentamento anta - plate for support wing	1
12	Incontro inferiore - lower plate	1
13	Cerniera inferiore - lower hinge	1



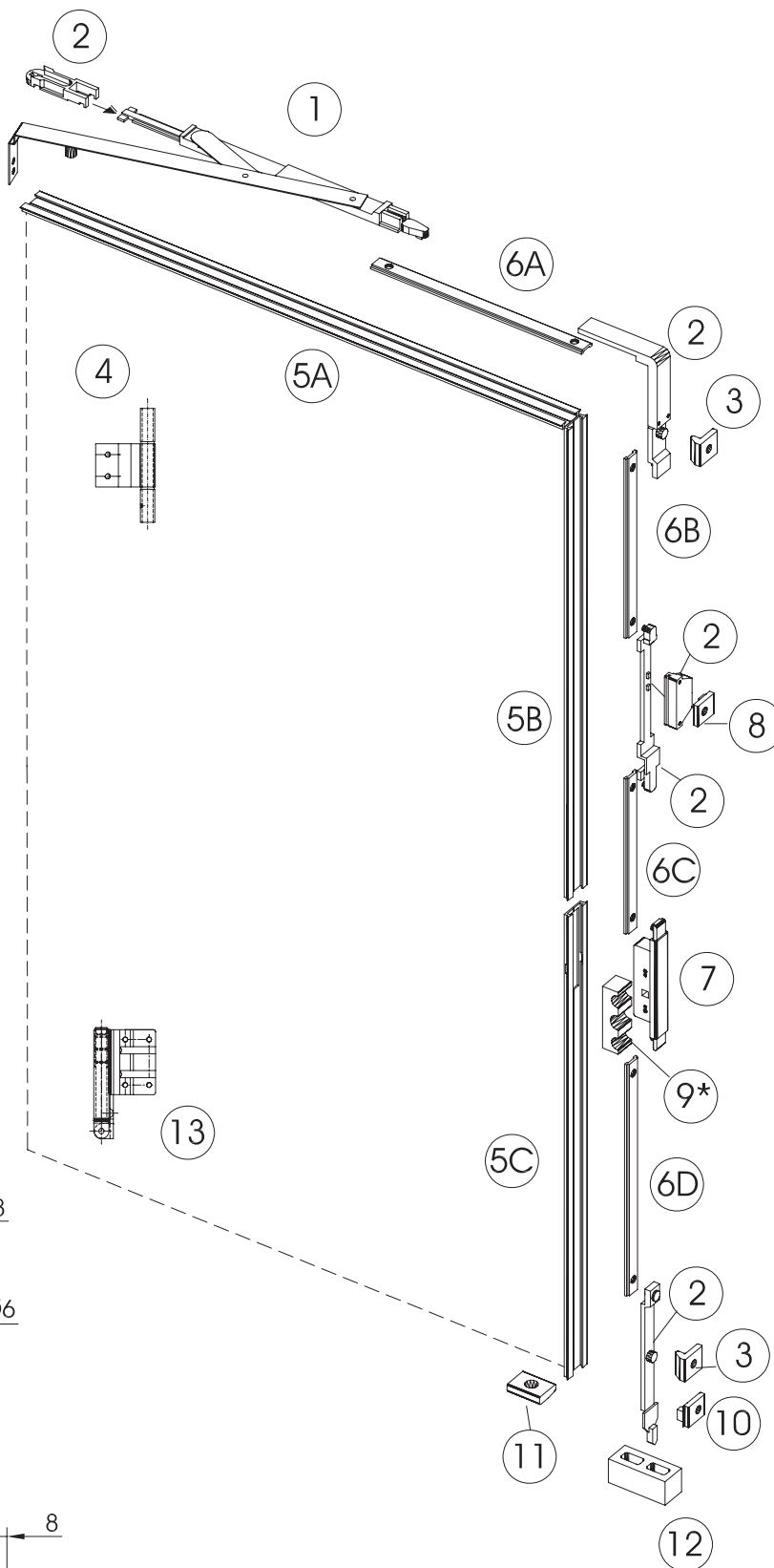
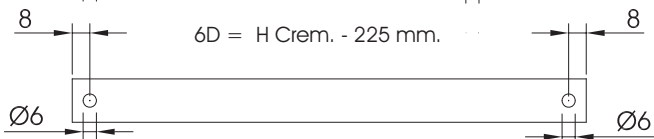
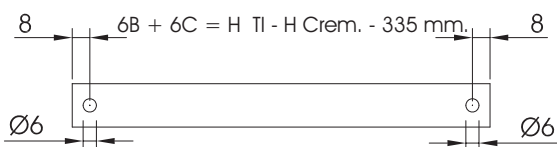
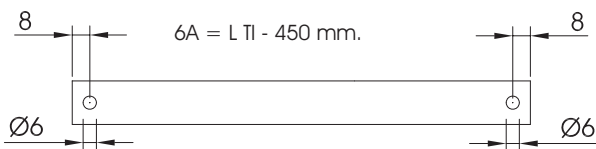
MISURE CANALINE - DIMENSION OF CHANNEL

5A = L TI - 10 mm.

5B = H Crem. - 44 mm.

5C = H Crem. + 34 mm.

MISURE ASTE - DIMENSION OF RODS

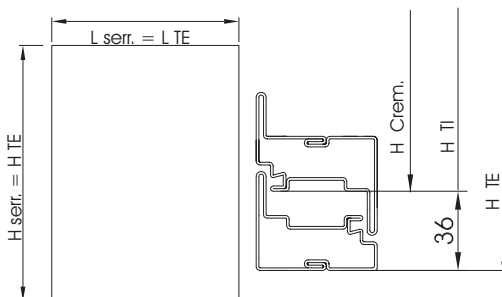


SISTEMA ACCIAIO®

9* N.B.: Per evitare lo spostamento dell'adattatore fissarlo al profilo con del silicone.
 To avoid the moving of the adjustment fix it to the profile using siling.

LAVORAZIONI PER MECCANISMO RIDOTTO ANTA RIBALTA AC 5027X-28X
WORKING INSTRUCTION FOR TILT AND TURN MECHANISM AC 5027X-28X

n°	DESCRIZIONE - DESCRIPTION	Q.tà
1	Braccio anta ribalta ridotto - arm dual purpose rid.	1
2	Meccanismo base A/R - mechanism	1
3	Incontro terza chiusura - third closing plate	2
4	Cerniera superiore - upper hinge	1
5	Canalina verticale e orizz. - vert. and horiz. channel	1
6	Astina di movimentazione - movement rod	1
7	Meccanismo cremoese - cremone mechanism	1
8	Incontro falsa manovra - false move plate	1
9	Adattatore - adjustment	1
10	Incontro antieffrazione - plate	1
11	Pattino sostentamento anta - plate for supporto wing	1
12	Incontro inferiore - lower plate	1
13	Cerniera inferiore - lower hinge	1



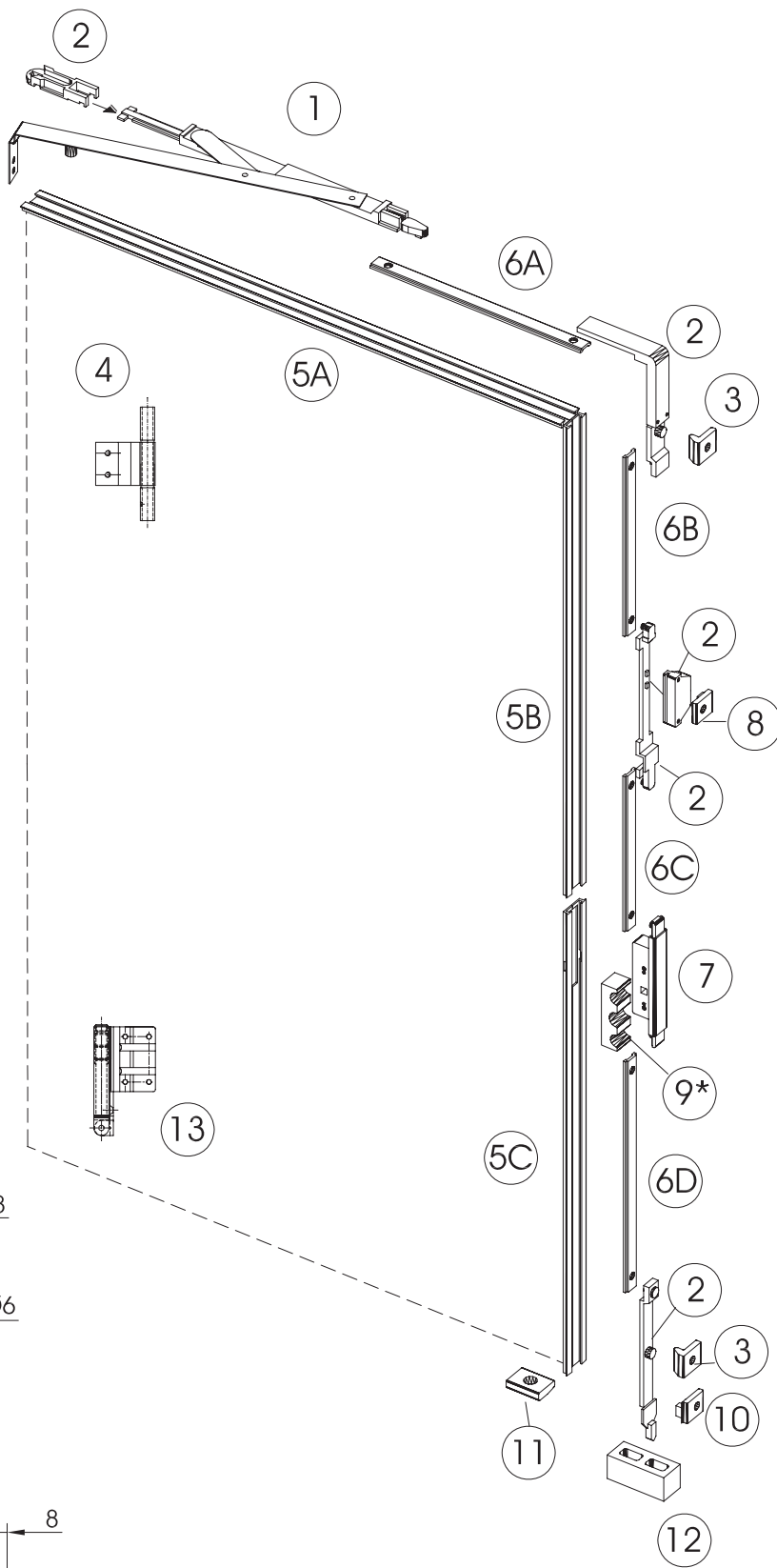
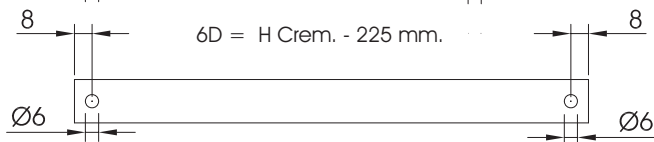
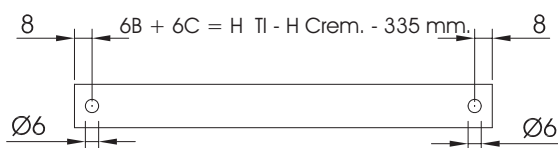
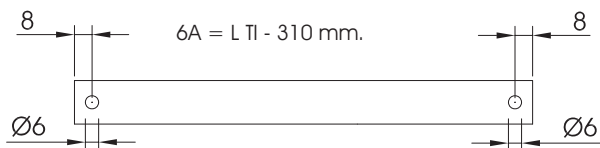
MISURE CANALINE - DIMENSION OF CHANNEL

5A = L TI - 10 mm.

5B = H Crem. - 44 mm.

5C = H Crem. + 34 mm.

MISURE ASTE - DIMENSION OF RODS

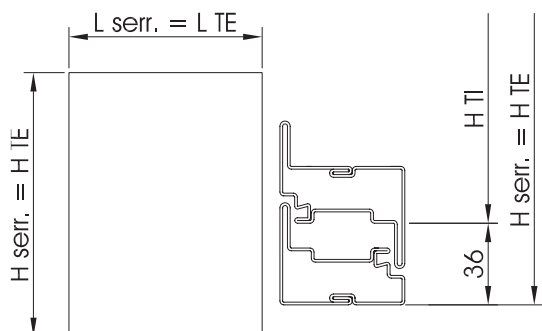


9* N.B.: Per evitare lo spostamento dell'adattatore fissarlo al profilo con del silicone.
To avoid the moving of the adjustment fix it to the profile using siling.

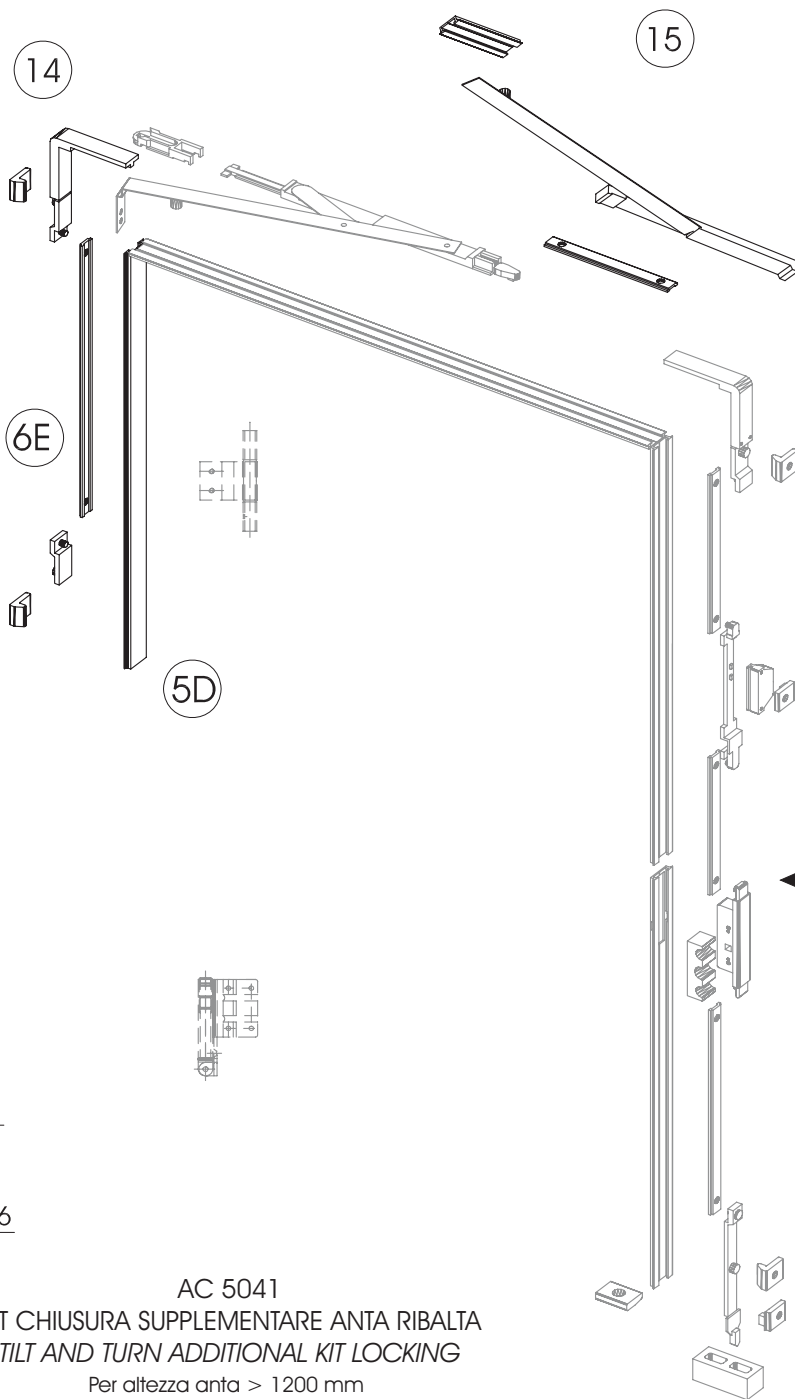
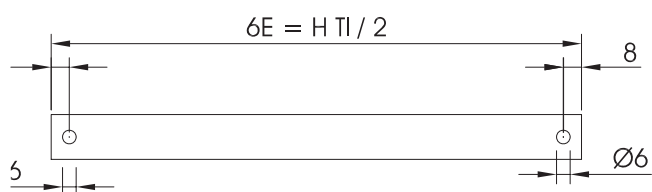
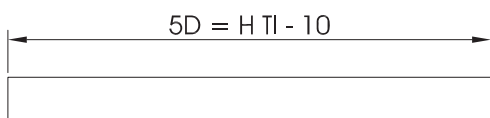
KIT AGGIUNTIVI PER ANTA RIBALTA AC 5041 E AC 5043
 ADDITIONAL KIT FOR TILT AND TURN MECHANISM AC 5041 AND AC 5043

Working
 on the
 profile

Lavorazioni
 sul
 profilo



MISURE CANALINE - DIMENSION OF CHANNEL



AC 5041
 KIT CHIUSURA SUPPLEMENTARE ANTA RIBALTA
 TILT AND TURN ADDITIONAL KIT LOCKING

Per altezza anta > 1200 mm
 For leaf height > 1200 mm

pos.	Descrizione - Description	q.tà
5	Canalina per asta movimento - Channel for movement road	1
6	Incontro per 3° chiusura - Third closing plate	1
14	Rinvio d'angolo - Corner fitting	1

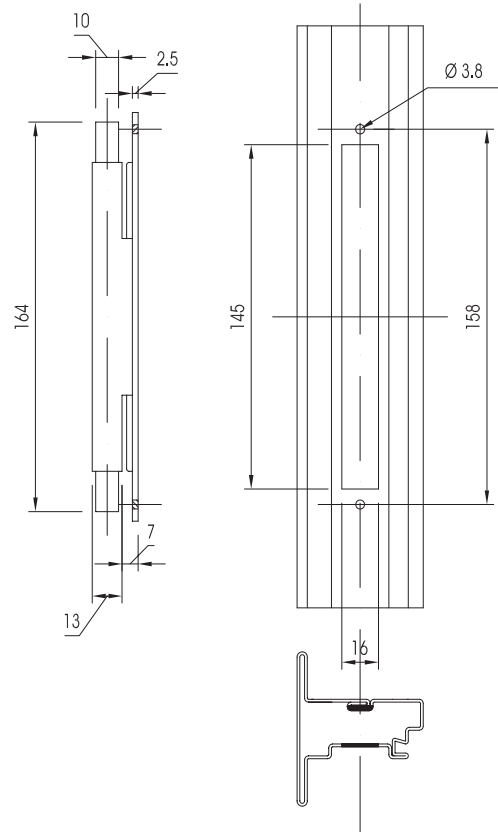
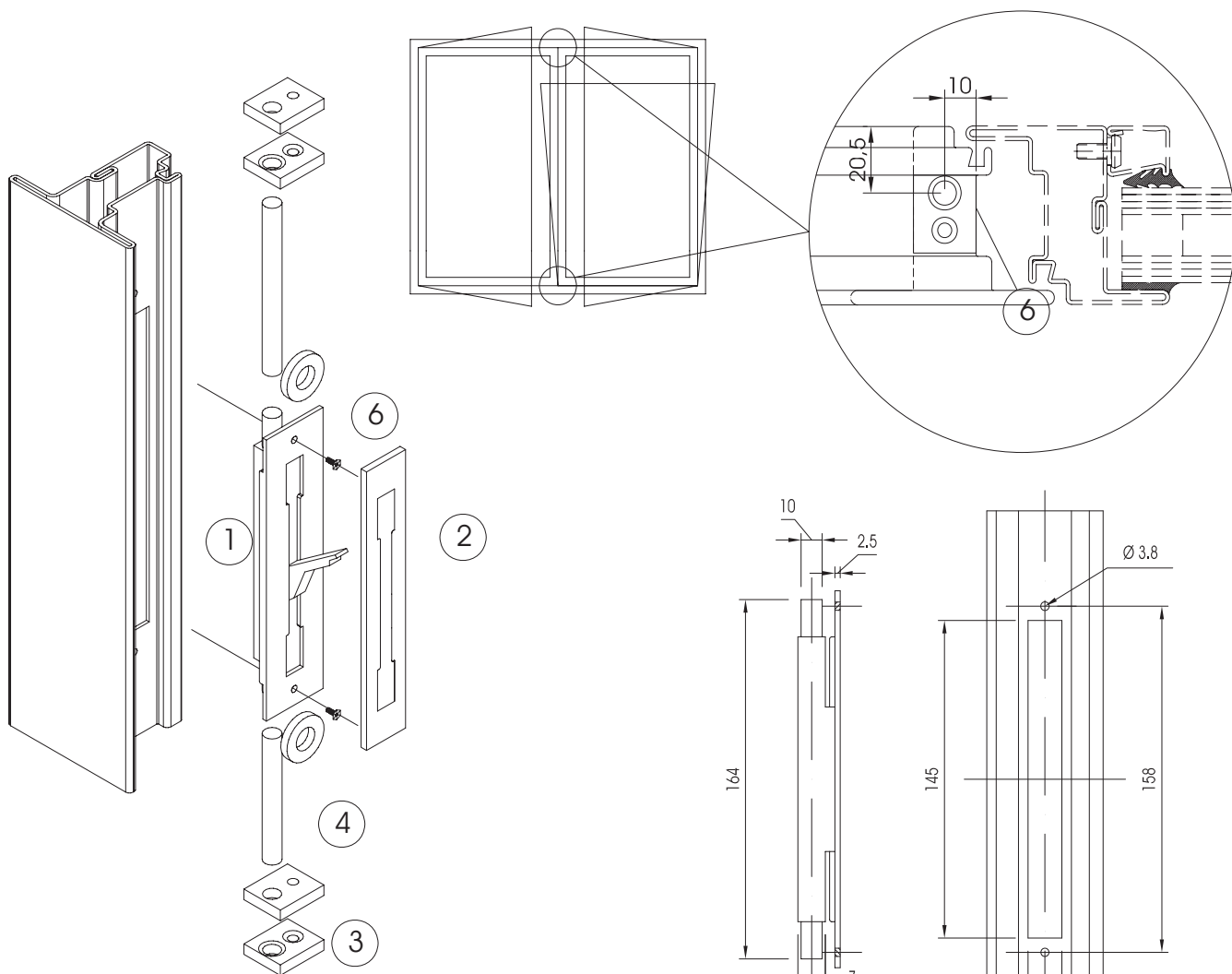
AC 5043
 BRACCIO SUPPLEMENTARE ANTA RIBALTA
 ADDITIONAL ARM DUAL PURPOSE

Per larghezza anta > 1200 mm
 For leaf length > 1200 mm

pos.	Descrizione - Description	q.tà
15	Braccio aggiuntivo anta ribalta - Additional arm dual purpose	1

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LAVORAZIONI PER KIT CHIUSURA SECONDA ANTA AC 5042
WORKING INSTRUCTION FOR SECOND LEAF LOCK KIT AC 5042

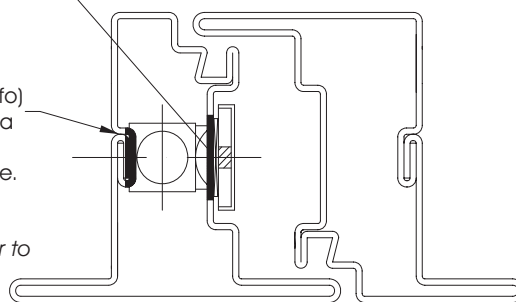


pos.		
1	Canalina per asta movimento - Channel for movement road	1
2	Incontro per 3° chiusura - Third closing plate	1
3	Rinvio d'angolo - Corner fitting	1
4	Canalina per asta movimento - Channel for movement road	1
5	Incontro per 3° chiusura - Third closing plate	1
6	Rinvio d'angolo - Corner fitting	1

Rondella di spessoramento
Thickness

Abbassare (tramite fresatura o pantografo)
l'aggraffatura di 2 mm. In corrispondenza
della feritoia per permettere il perfetto
inserimento del meccanismo cremone.

Lower (by pantograf) the seaming of 2
mm. In correspondence of hole in order to
introduce the cremone mechanism
perfectly.

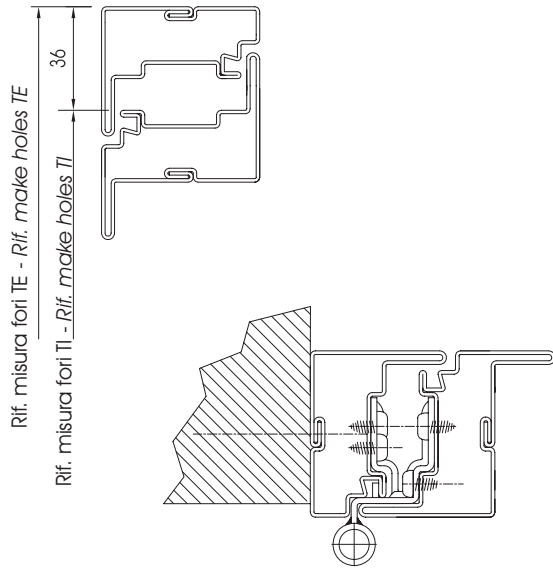
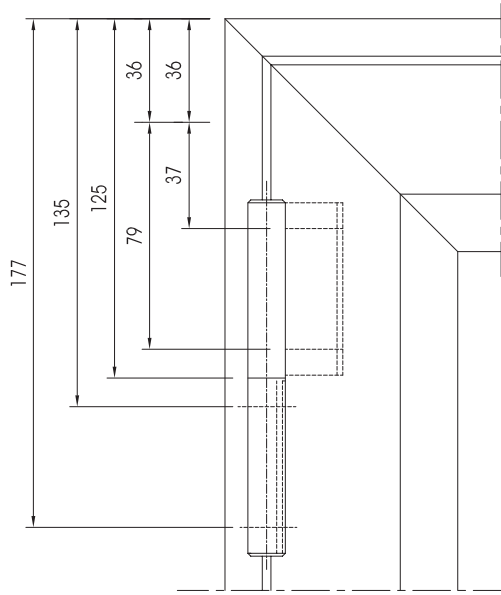


SISTEMA DI FISSAGGIO CERNIERA AC 5029
INSTRUCTION FOR FIXING HINGE AC 5029

Working
on the
profile

Lavorazioni
sul
profilo

Limiti dimensionali / Dimensional limits:
Peso anta / Leaf weight: 50 kg
Larghezza anta / Leaf length: 1 m

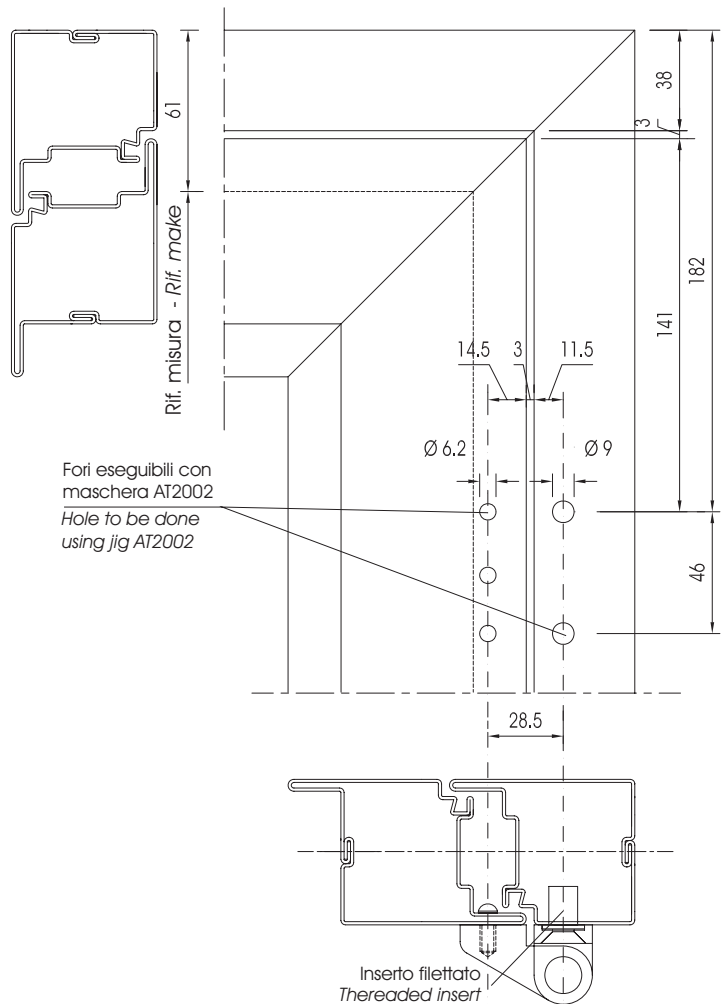
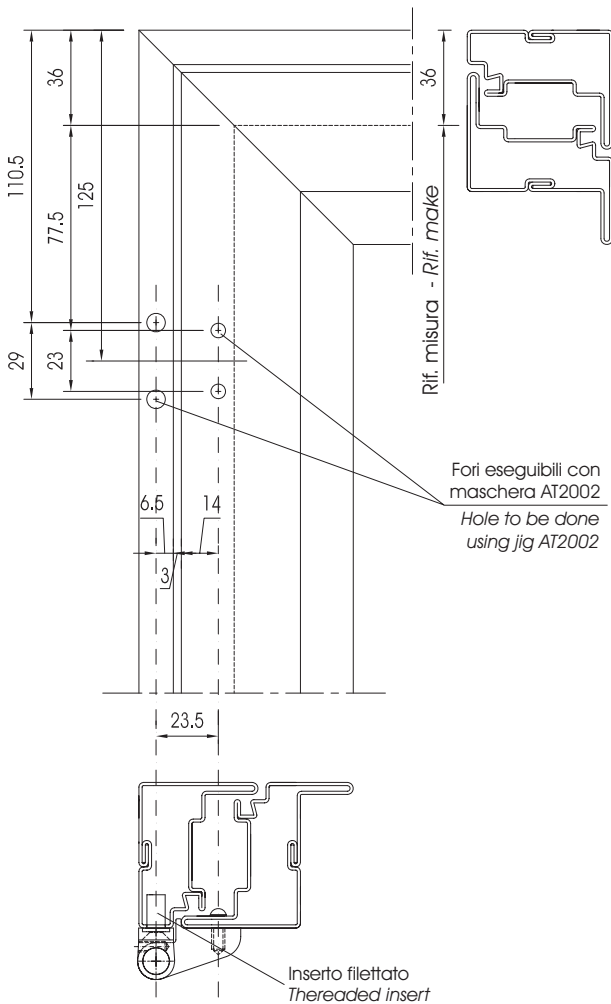


SISTEMA DI FISSAGGIO CERNIERA AC 6045
INSTRUCTION FOR FIXING HINGE AC 6045

Limiti dimensionali / Dimensional limits:
Peso anta / Leaf weight: 70 kg

SISTEMA DI FISSAGGIO CERNIERA AC 6006
INSTRUCTION FOR FIXING HINGE AC 6006

Limiti dimensionali / Dimensional limits:
Peso anta / Leaf weight: 100 kg



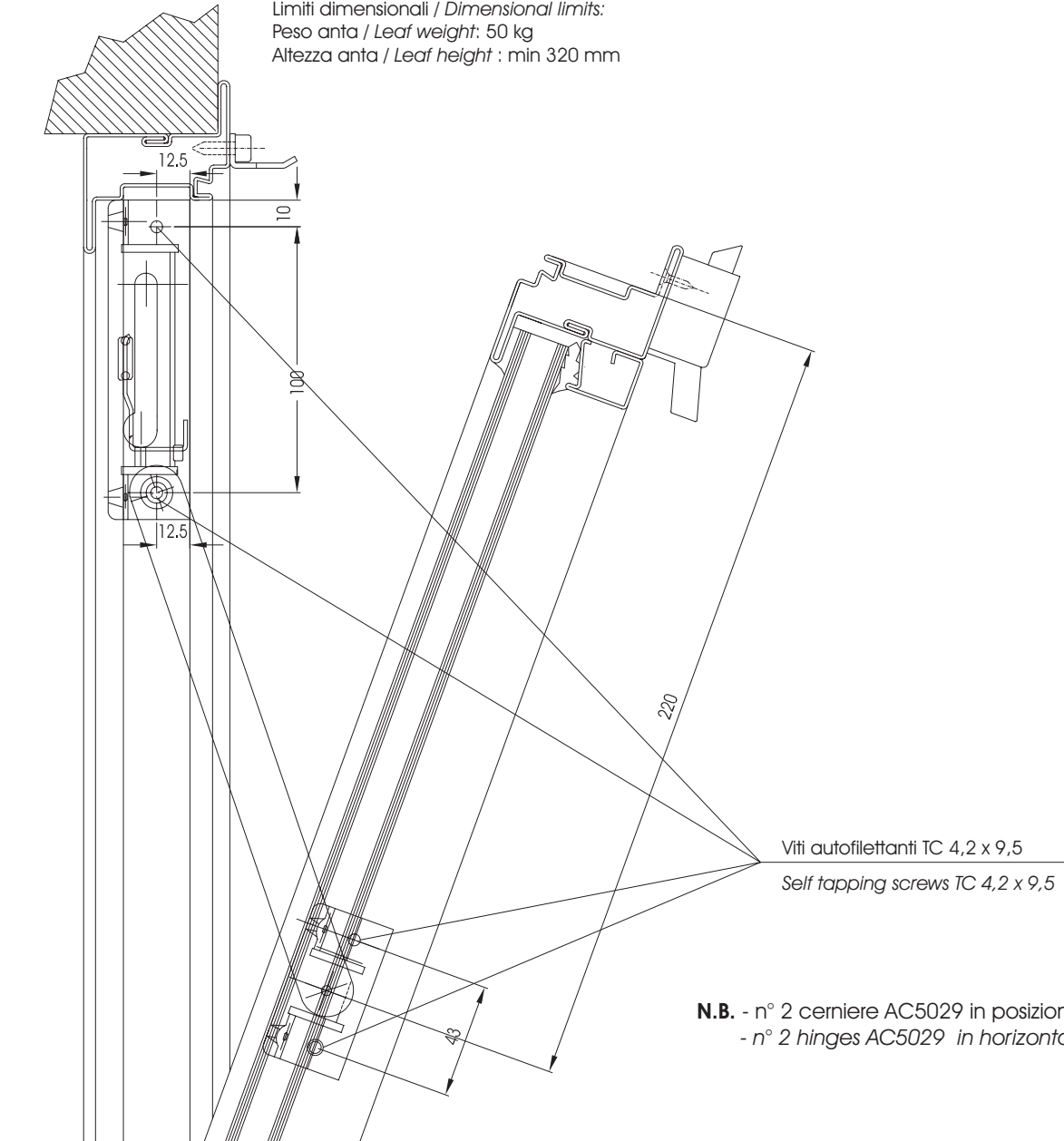
- * - La lavorazione può essere prevista anche in posizioni intermedie della porta.
- La lavorazione SX speculare alla DX.
- Lavorazione valida anche per aperture esterne.

- * - Working can be forseen in the middle positions of the door.
- Working on left and right side are specular.
- Working can be done also on external opening.

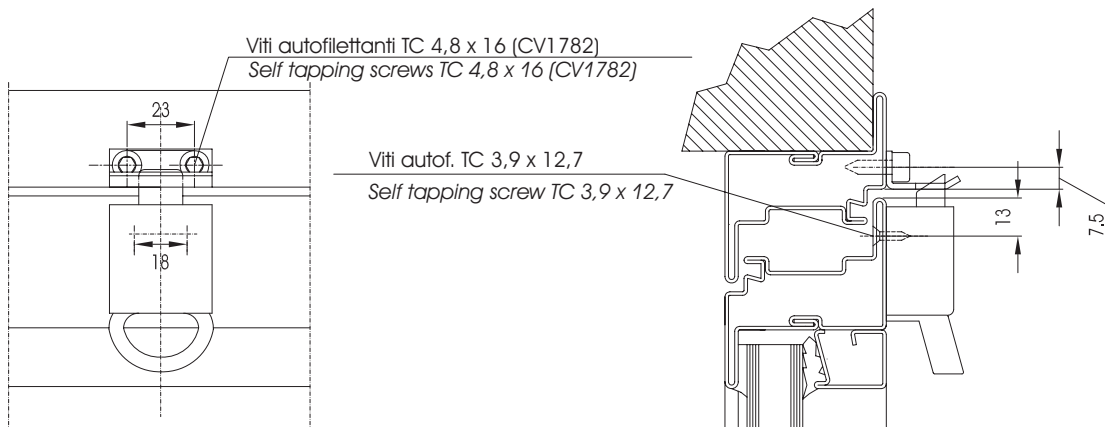
SISTEMA ACCIAIO®

LAVORAZIONI PER FISSAGGIO LIMITATORI VASISTAS AC 5030
INSTRUCTION FOR FIXING CASEMENT STAY AC 5030

Limiti dimensionali / Dimensional limits:
Peso anta / Leaf weight: 50 kg
Altezza anta / Leaf height : min 320 mm



LAVORAZIONI PER CRICCHETTO VASISTAS AC 5040
WORKING INSTRUCTION FOR CATCH DETENT AC 5040



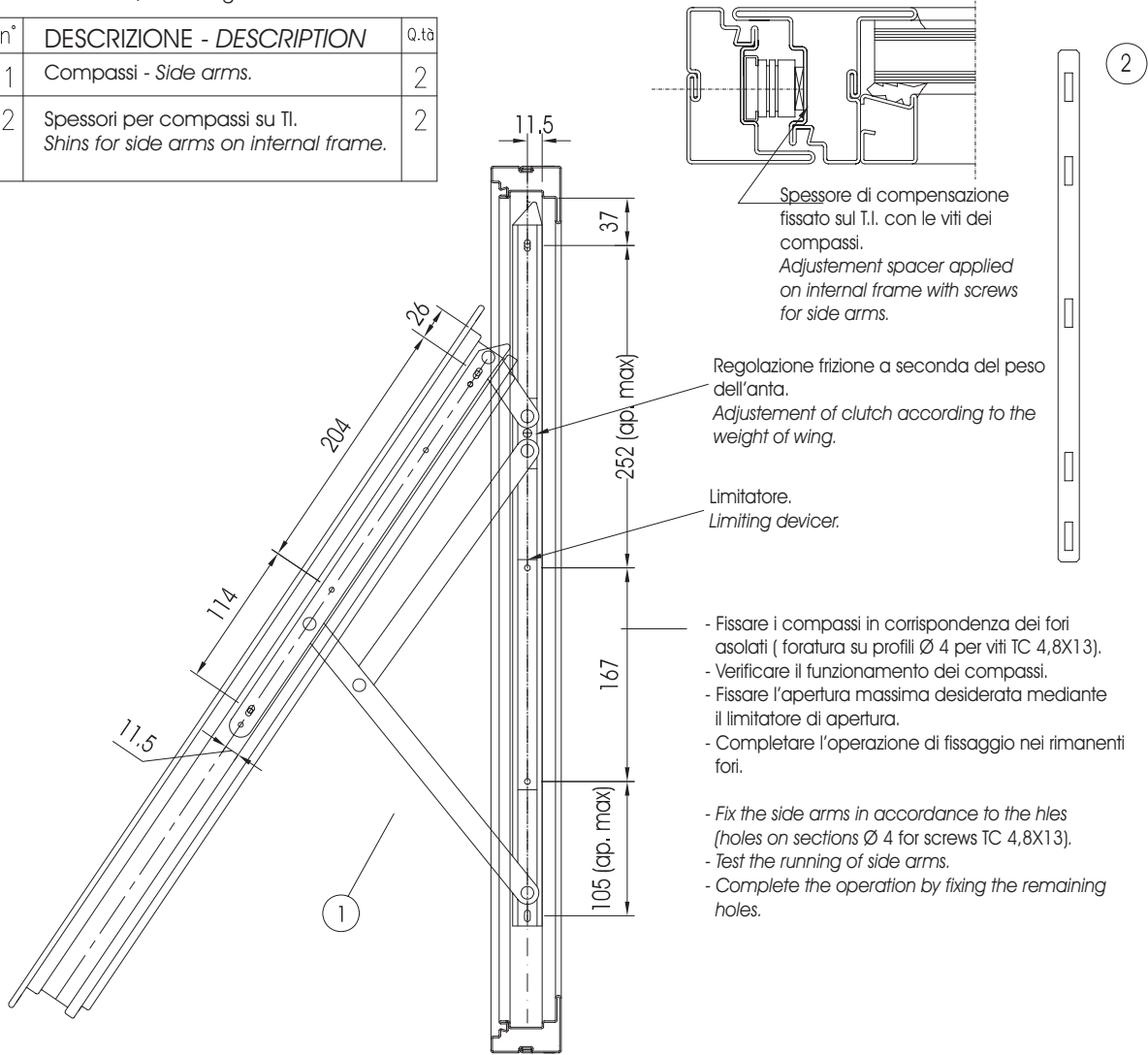
SISTEMA DI FISSAGGIO COMPASSI AC 5039
INSTRUCTION FOR FIXING SIDE ARMS AC 5039

Working
on the
profile

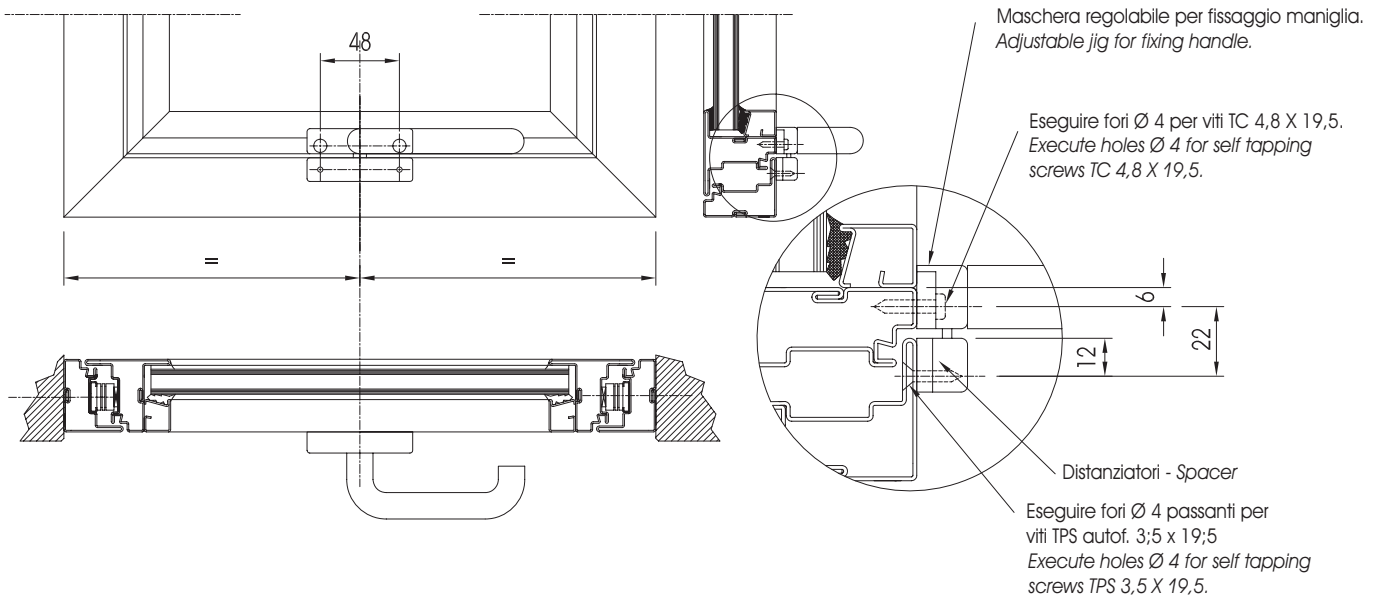
Lavorazioni
sul
profilo

Limiti dimensionali / Dimensional limits:
Peso anta / Leaf weight: 75 kg
Altezza anta / Leaf height : min 800 mm

n°	DESCRIZIONE - DESCRIPTION	Q.tà
1	Compassi - Side arms.	2
2	Spessori per compassi su T.I. Shims for side arms on internal frame.	2



SISTEMA DI FISSAGGIO MANIGLIA E INCONTRO AC 5037
INSTRUCTION FOR FIXING HANDLE AND PLATE AC 5037



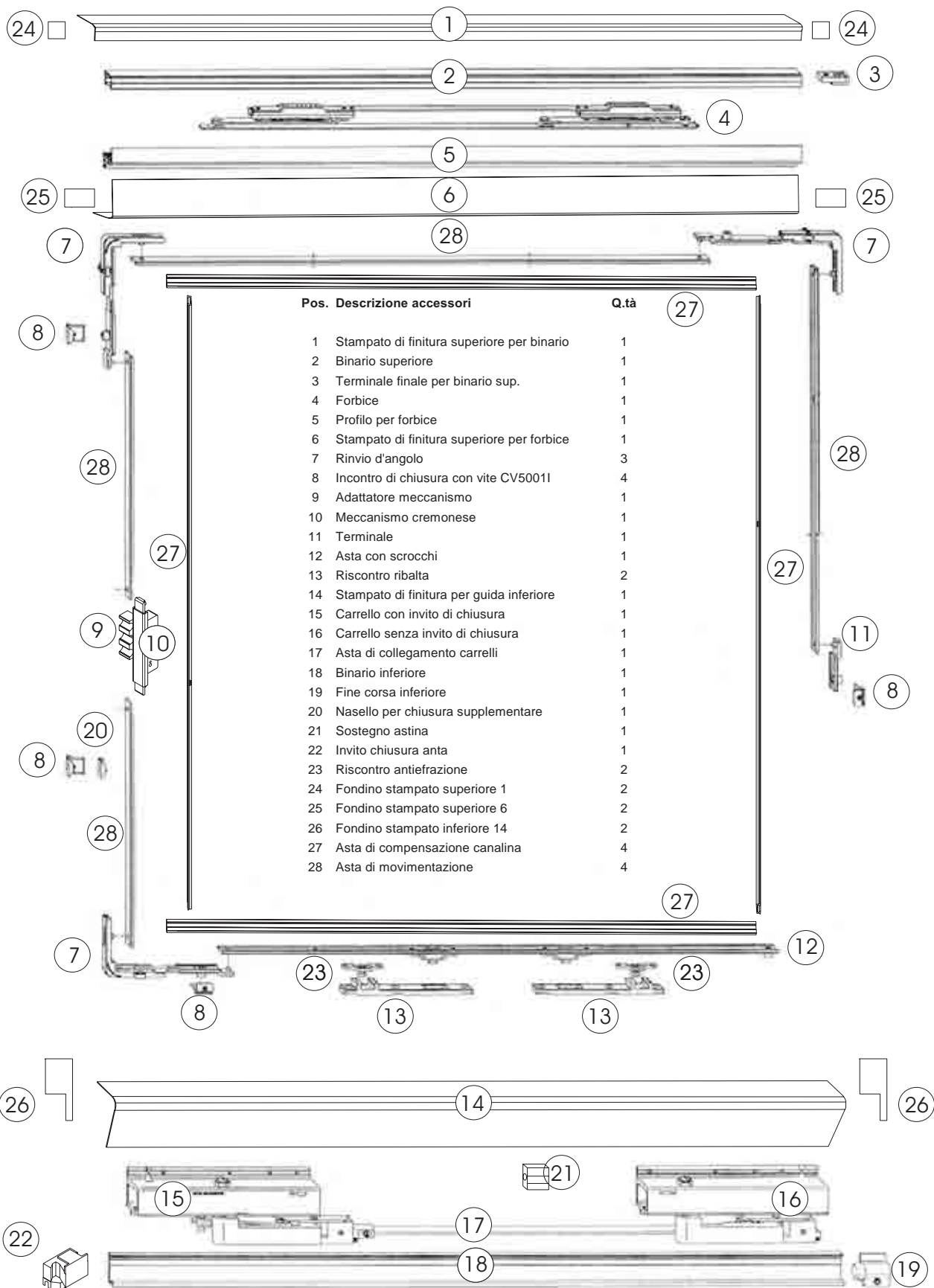
SISTEMA ACCIAIO®

SCORREVOLE PARALLELO E RIBALTA AC 6050/1
PARALLEL TILT AND SLIDE MECHANISM AC 6050/1

Portata massima / Maximum weight = 150 kg

L min x H min= 590 x 600 mm

L max x H max= 1640 x 2300 mm



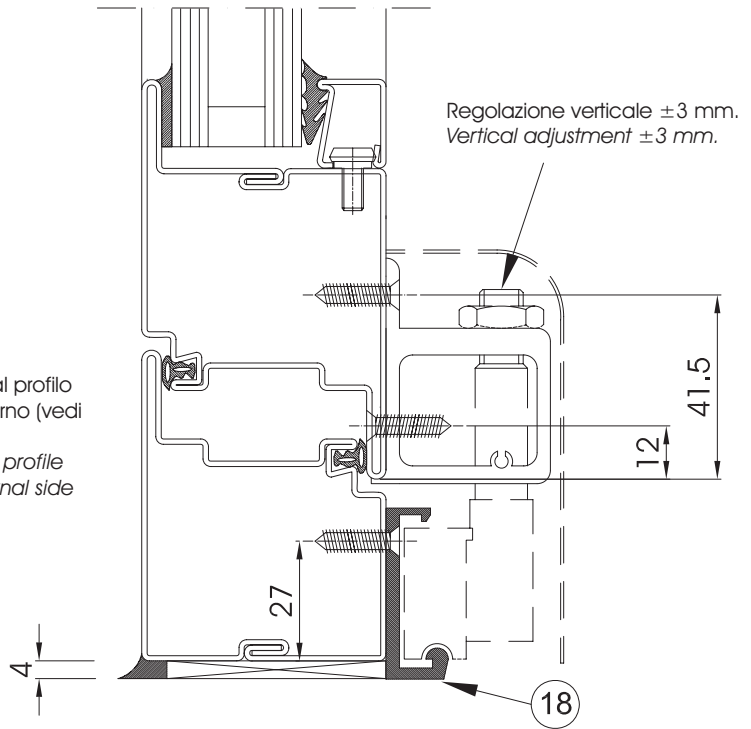
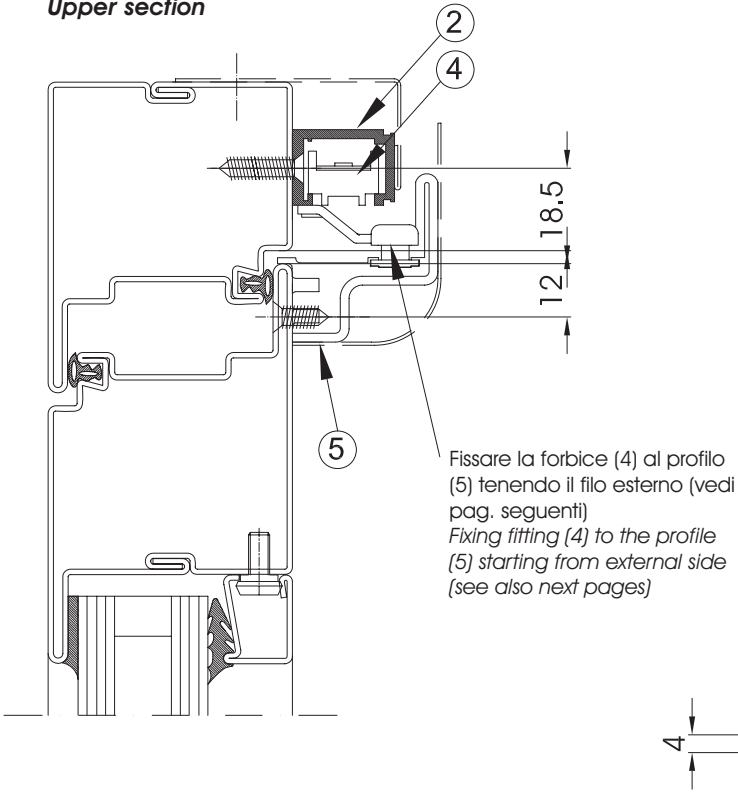
SCORREVOLE PARALLELO E RIBALTA AC 6050/1
 PARALLEL TILT AND SLIDE MECHANISM AC 6050/1

Working
 on the
 profile

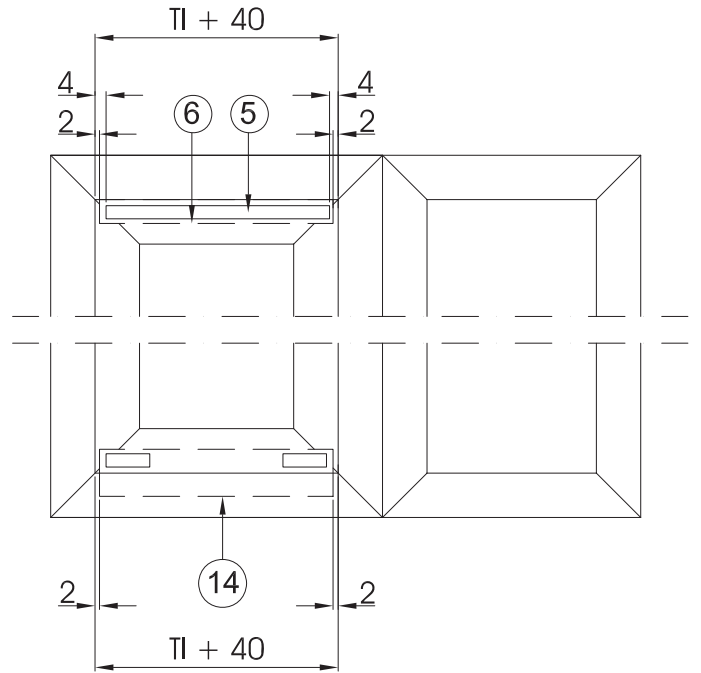
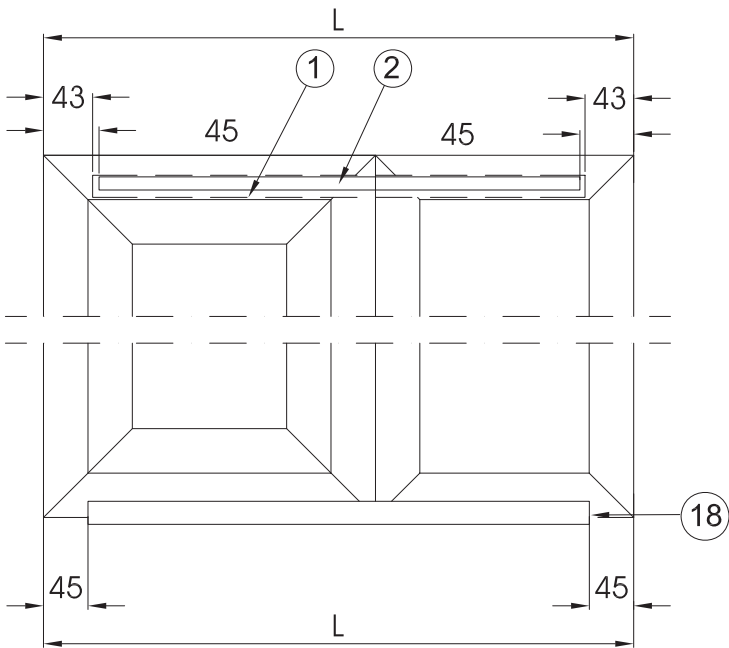
Lavorazioni
 sul
 profilo

Nodo superiore
 Upper section

Nodo inferiore
 Lower section

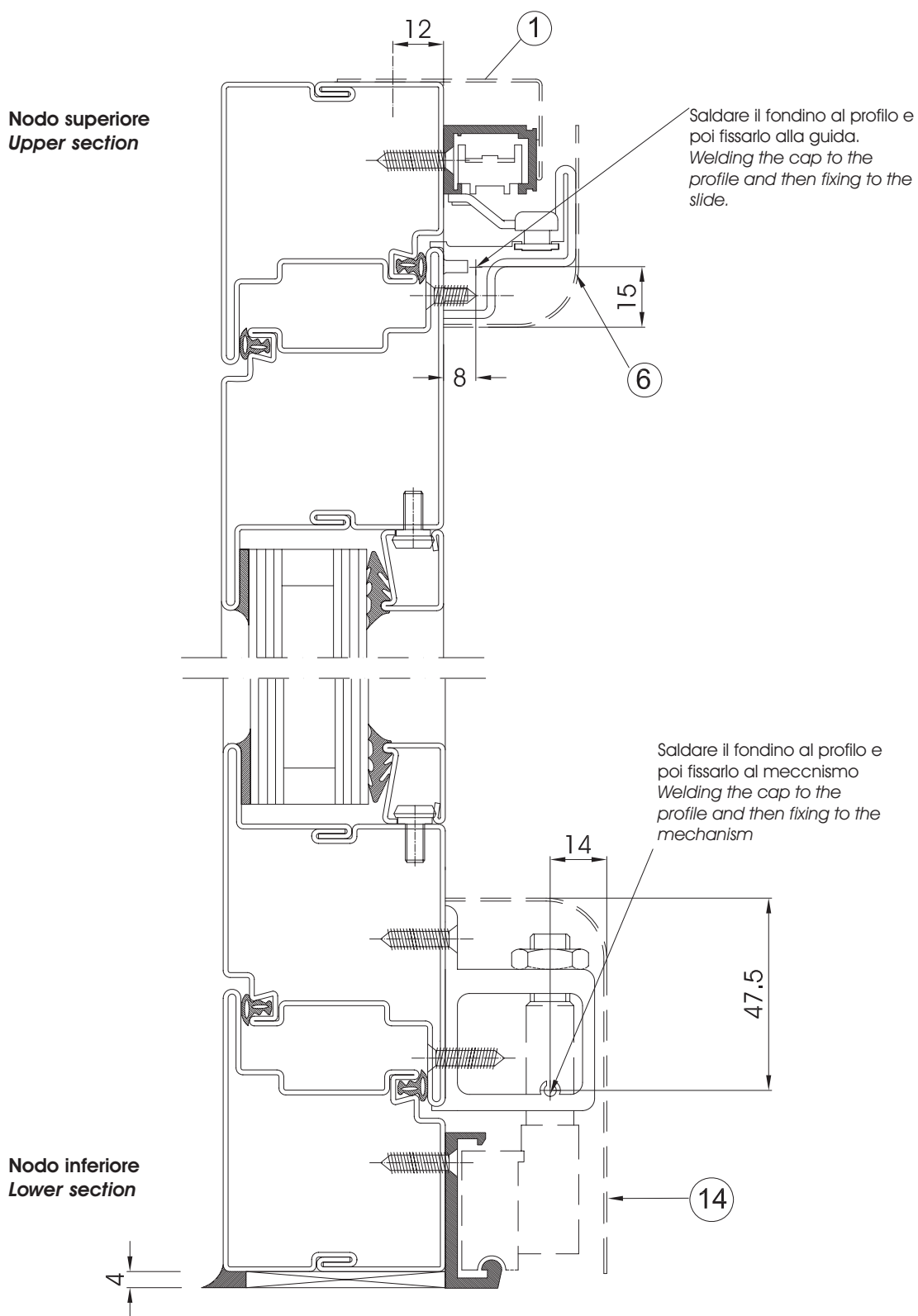


Distinte di taglio
 Cutting list



SISTEMA ACCIAIO®

SCORREVOLE PARALLELO E RIBALTA AC 6050/1
PARALLEL TILT AND SLIDE MECHANISM AC 6050/1

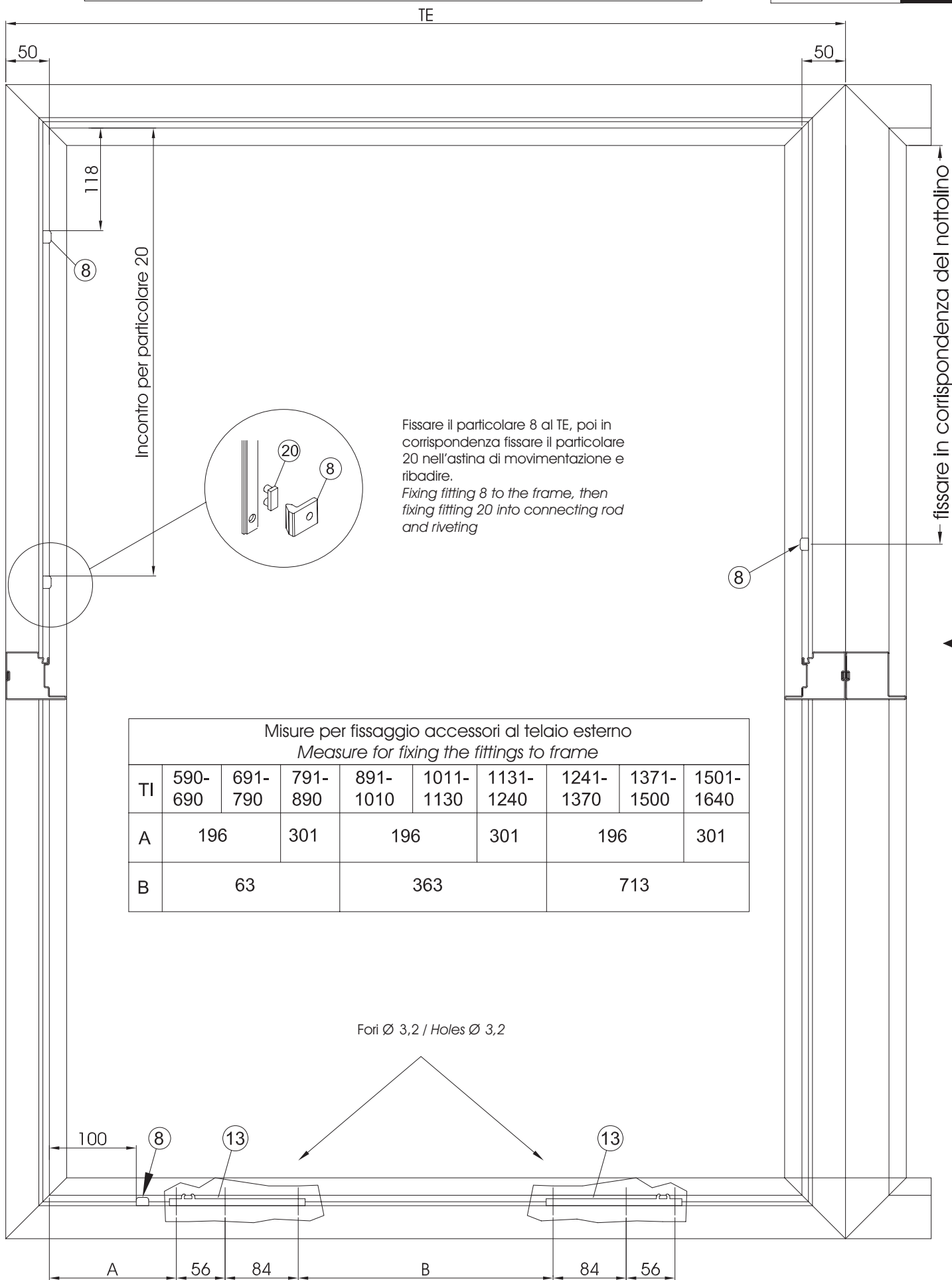


Fissare le guide con viti TPS 4,2 x 17 come indicato nel disegno.
Fixing the slides with screws TPS 4,2 x 17 as specified on the drawing.

SCORREVOLE PARALLELO E RIBALTA AC 6050/1
 PARALLEL TILT AND SLIDE MECHANISM AC 6050/1

Working
 on the
 profile

Lavorazioni
 sul
 profilo



SISTEMA ACCIAIO®

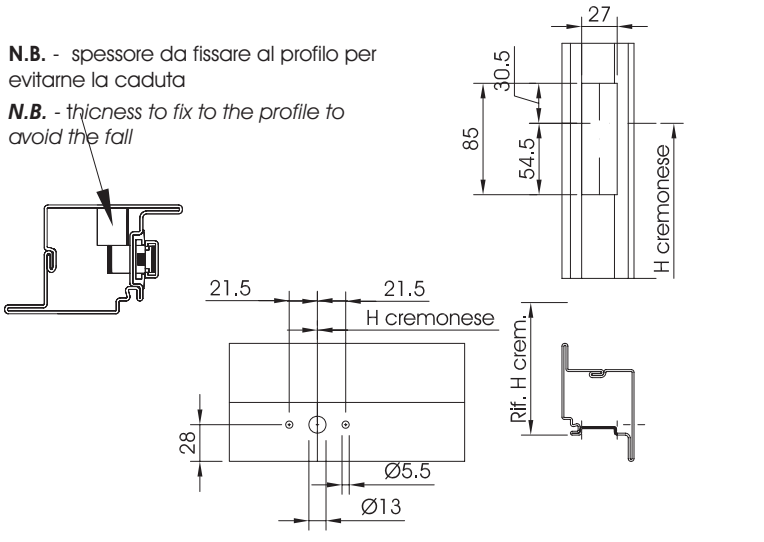
SCORREVOLE PARALLELO E RIBALTA AC 6050/1
PARALLEL TILT AND SLIDE MECHANISM AC 6050/1

TI

Misure per fissaggio cremonese
Measure for fixing cremon mechanism

N.B. - spessore da fissare al profilo per evitarne la caduta

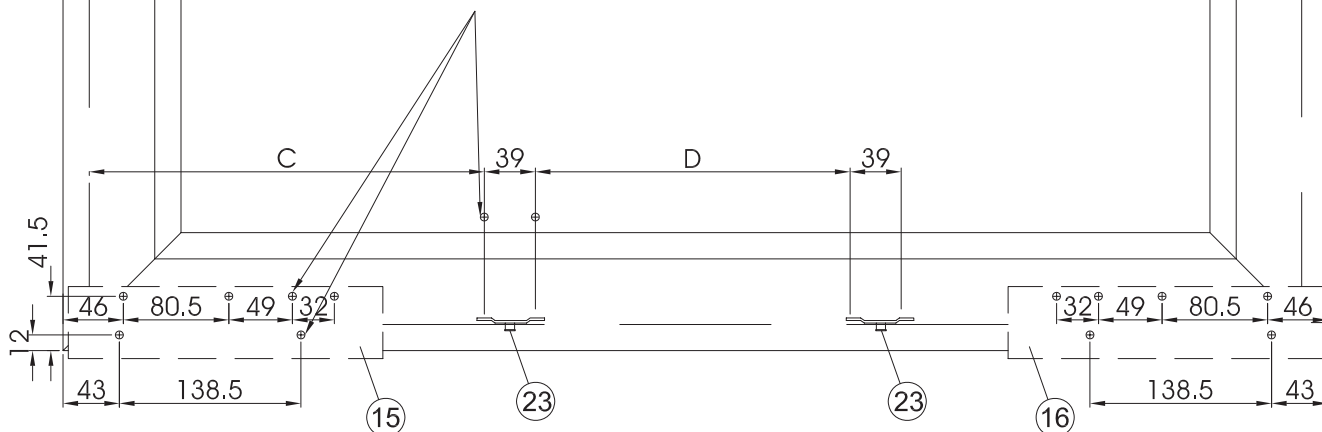
N.B. - thickness to fix to the profile to avoid the fall



Misure per fissaggio accessori al telaio interno
Measure for fixing the fittings to internal frame

TI	590-690	691-790	791-890	891-1010	1011-1130	1131-1240	1241-1370	1371-1500	1501-1640
C	180	285	180	285	180	285	180	285	285
D	264		564			914			

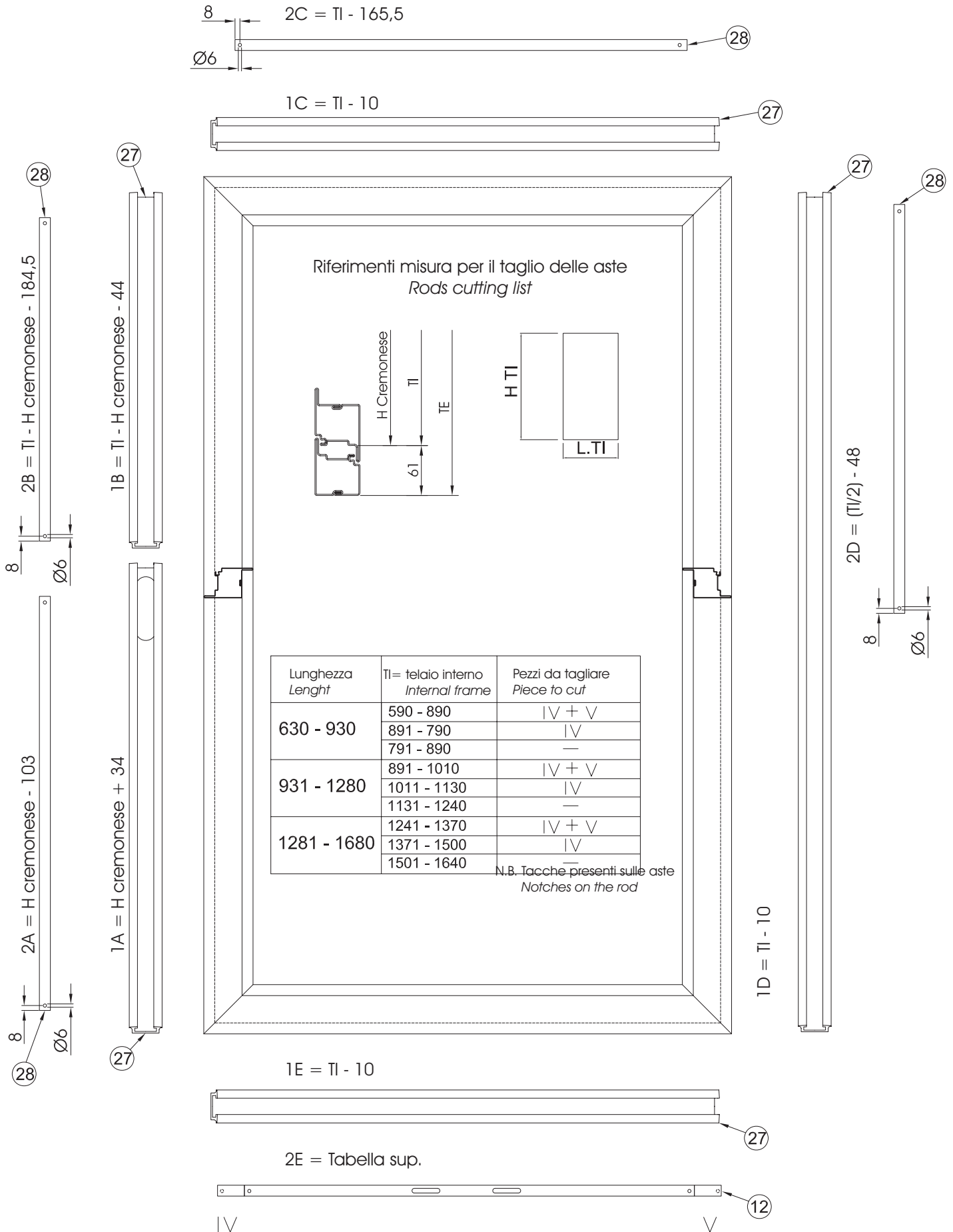
Fori Ø 3,2 / Holes Ø 3,2



SCORREVOLE PARALLELO E RIBALTA AC 6050/1
 PARALLEL TILT AND SLIDE MECHANISM AC 6050/1

Working
 on the
 profile

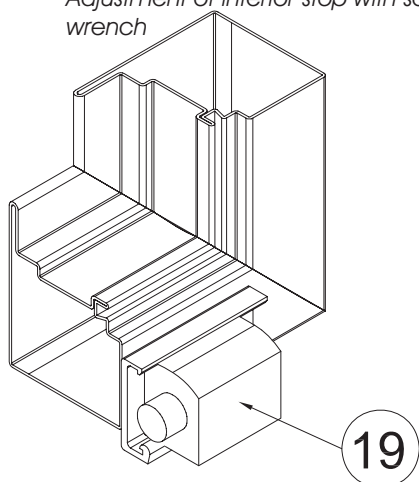
Lavorazioni
 sul
 profilo



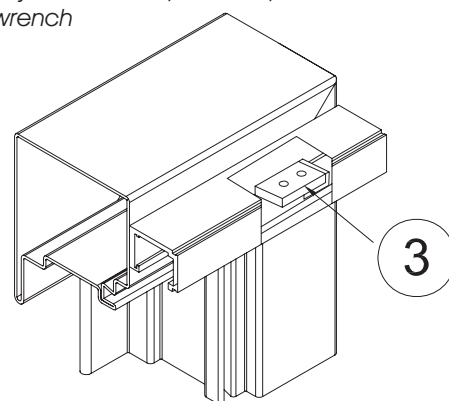
SISTEMA ACCIAIO®

SCORREVOLE PARALLELO E RIBALTA AC 6050/1
PARALLEL TILT AND SLIDE MECHANISM AC 6050/1

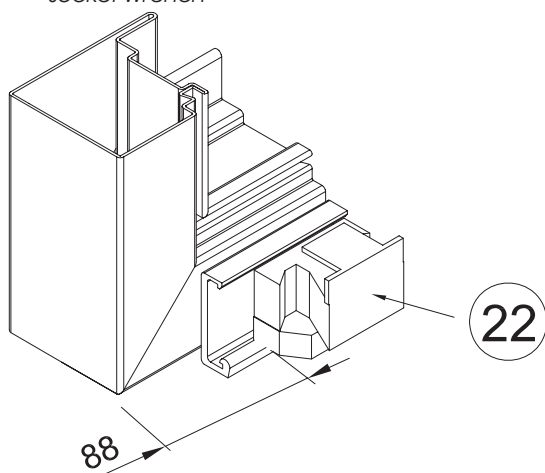
- A) Finecorsa inferiore regolabile
con chiave a brugola.
*Adjustment of inferior stop with socket
wrench*



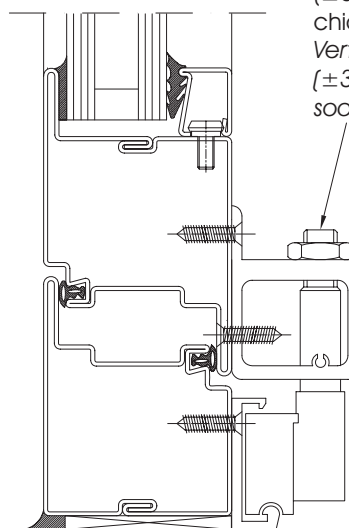
- B) Finecorsa superiore regolabile
con chiave a brugola.
*Adjustment of superior stop with socket
wrench*



- C) Invito per chiusura anta, regolabile
con chiave a brugola.
*Adjustment of closing mechanism with
socket wrench*



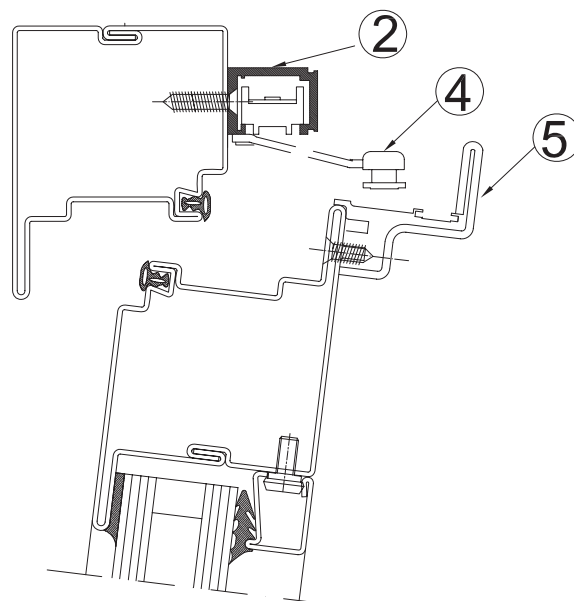
- D) Regolazione verticale
(± 3 mm) con
chiave a brugola.
*Vertical adjustment
(± 3 mm) with
socket wrench*



INSERIMENTO DELL'ANTA
LEAF FIXING

- 1) Inserire la forbice 4 nel binario ingrassato 2.
N.B. Per apertura DX aprire la forbice con la vite di fissaggio
rivolta a sinistra;
Per apertura SX aprire la forbice con la vite di fissaggio
rivolta a destra.
- 2) Posizionare l'anta tenendola inclinata sul binario 18 e
inserire la forbice 4 nel profilo forbice 5.
- 3) Fissare la vite della forbice all'estremità del profilo forbice.

- 1) Insert the stay arm 4 in greased rail 2.
N.B. For right hand-side opening, open the stay arm with
the fixing screw facing left;
For left hand-side opening, open the stay arm with
the fixing screw facing right;
- 2) Tilt the leaf to insert in the rail 18 and position the stay arm
into its profile.
- 3) Fix stay arm screw at the end of its profile

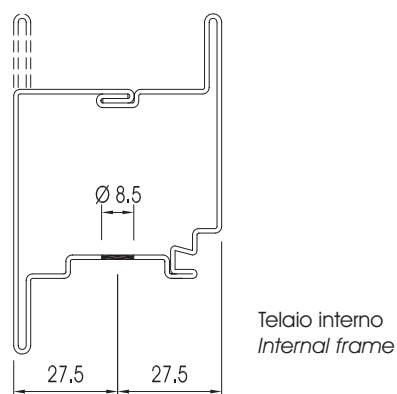
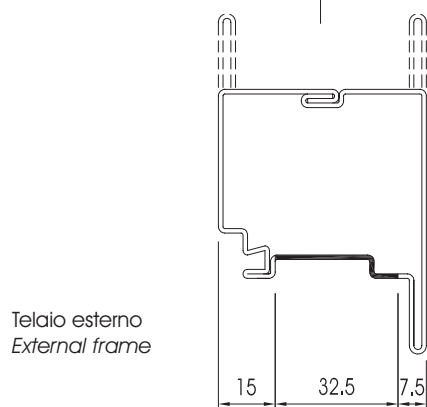
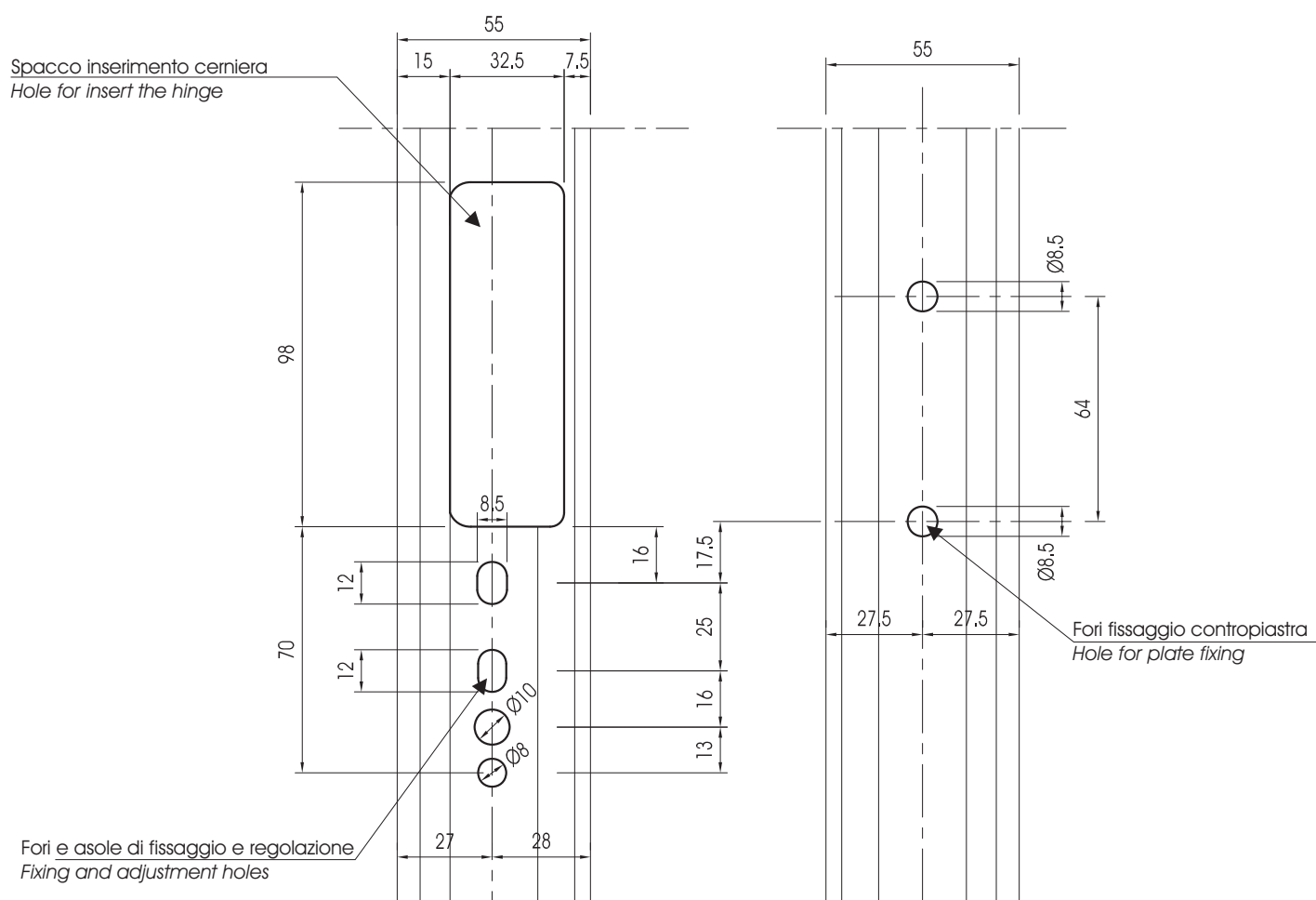
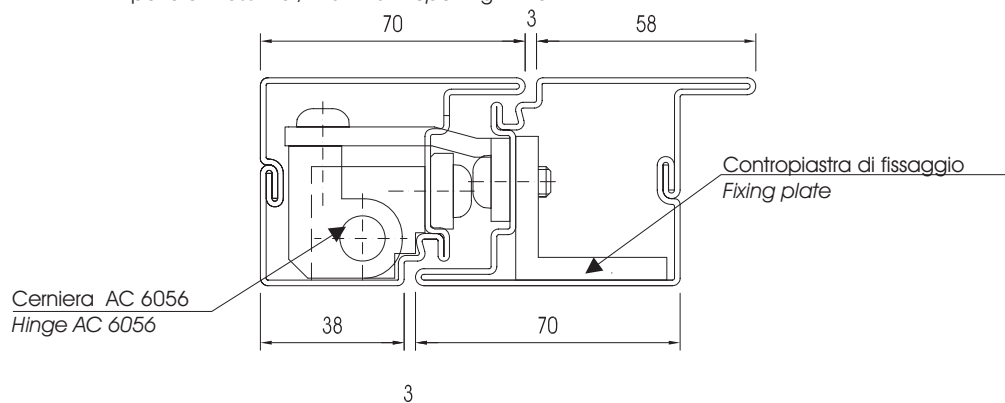


SISTEMA DI FISSAGGIO CERNIERA A SCOMPARSA AC 6056
 INSTRUCTION FOR FIXING CONCEALED HINGES AC 6056

Working
 on the
 profile

Lavorazioni
 sul
 profilo

Portata massima / Maximum weight = 160 kg
 Apertura massima / Maximum opening = 96°



SISTEMA ACCIAIO®

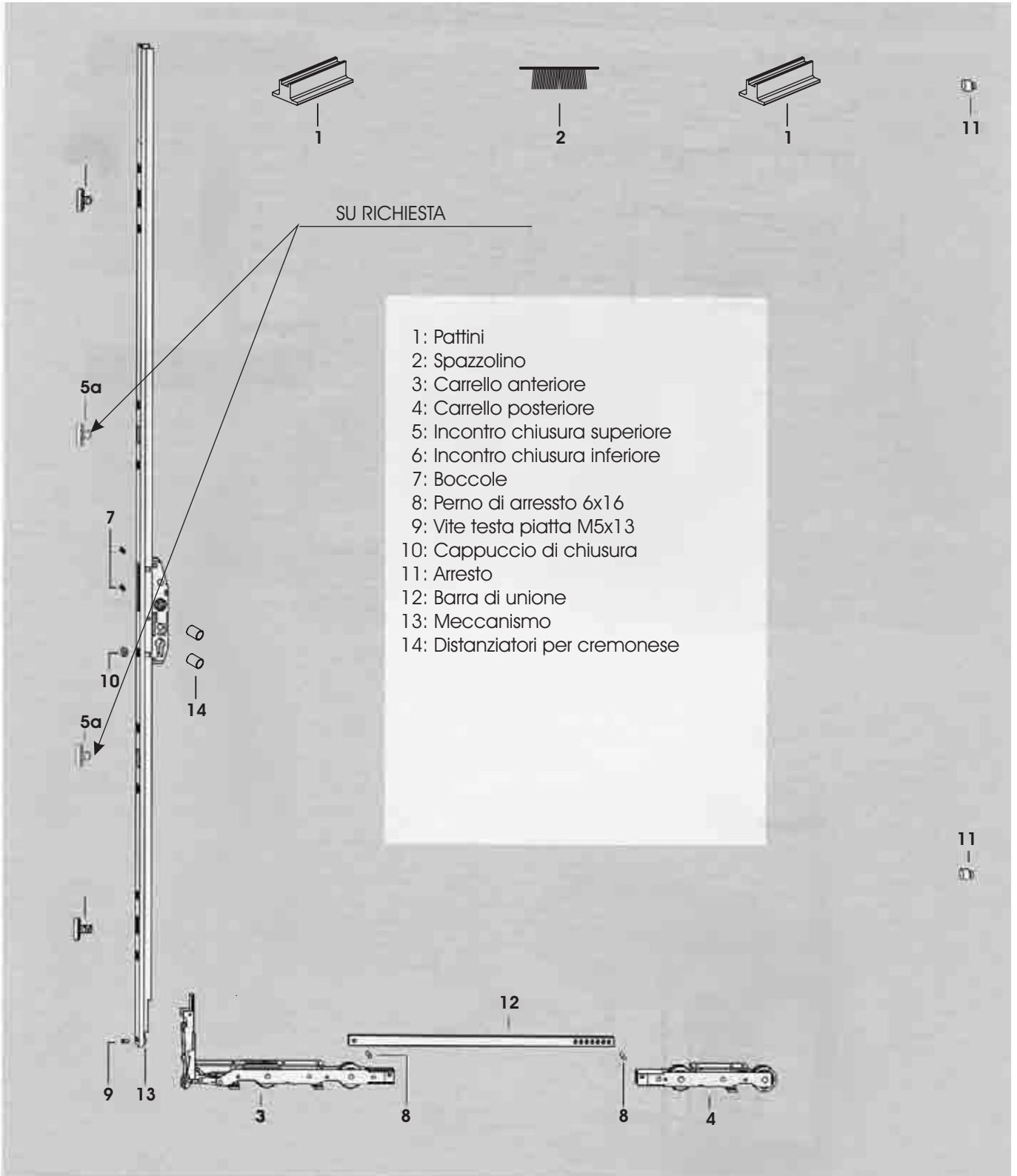
ALZANTE SCORREVOLE PARALLELO AC 6148

LIFT AND SLIDE MECHANISM AC 6148

Portata massima / Maximum weight = 250 kg

L min x H min= 720 x 1175 mm

L max x H max= 3350 x 2675 mm



ALZANTE SCORREVOLE PARALLELO AC 6148
LIFT AND SLIDE MECHANISM AC 6148

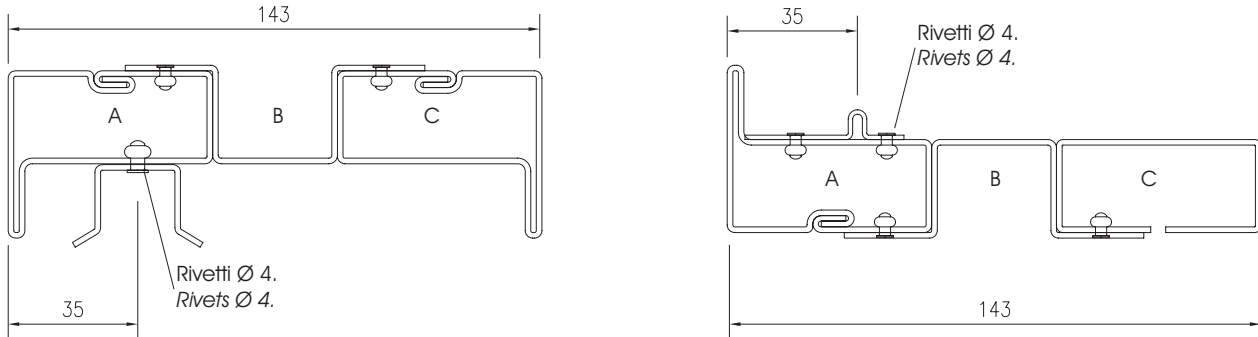
Working
on the
profile

Lavorazioni
sul
profilo

**SCHEMA ASSEMBLAGGIO PROFILI
ASSEMBLING PROFILE DIAGRAM**

TELAIO ESTERNO / EXTERNAL FRAME P.3143 e P.3144

Realizzare separatamente i telai A, B e C e poi unirli tramite rivetti o saldatura
Produce one a time frame A,B and C: then joining them by rivets or welding

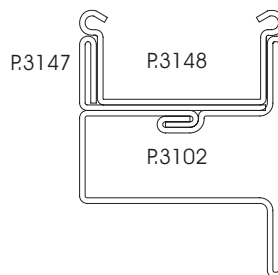


PROFILI ANTA / LEAF SECTIONS

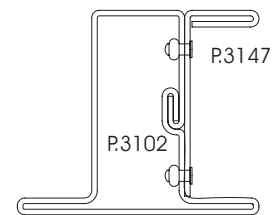
Profili zoccolo
Socle section



Profili superiori
Upper section

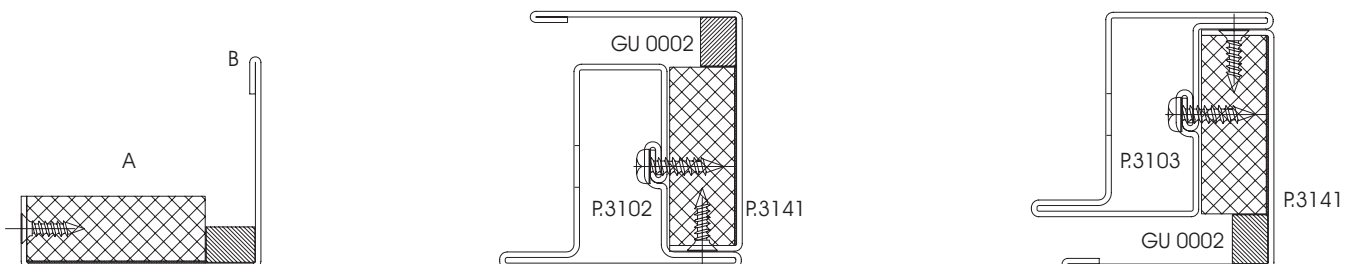


Profili laterali
Lateral section



GIUNTO CENTRALE / CENTRAL JOINT

Realizzare separatamente il profilo P.3141 e poi unirli all'anta con viti TCTC 4.8 x 22
Produce one a time section P.3141 and then joining it to leaf section with screws



P.3141

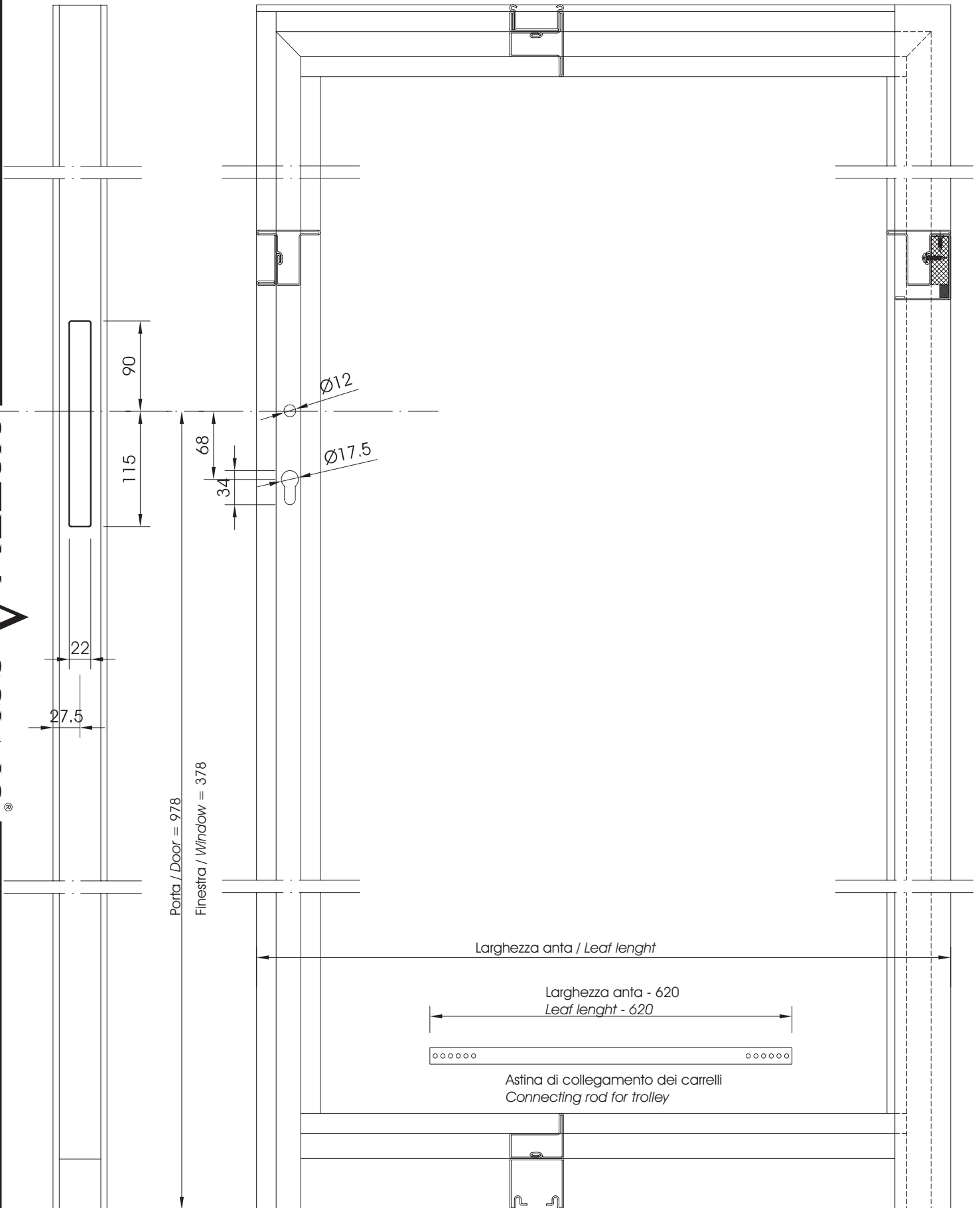
Fissare la plastica A al profilo B con viti TPS 4.2 x 32 ogni 300 mm e siliconare.

Fixing plastic section A to section B with screws TPS 4.2 x 32 every 300 mm and then apply silicone

SISTEMA ACCIAIO®

ALZANTE SCORREVOLE PARALLELO AC 6148
LIFT AND SLIDE MECHANISM AC 6148

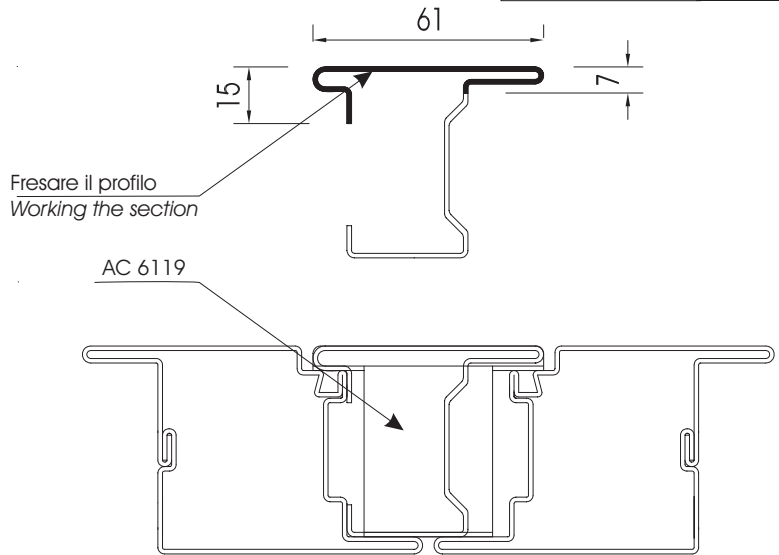
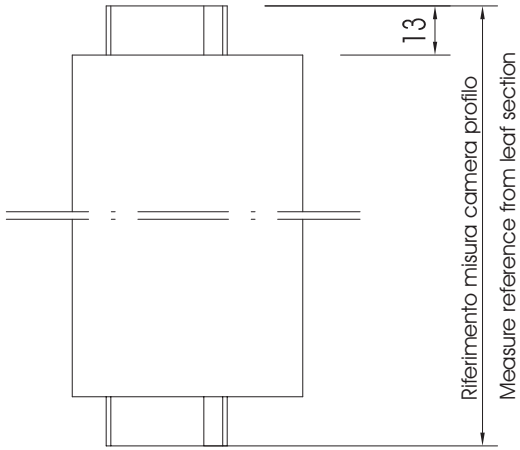
SISTEMACCIAIO®



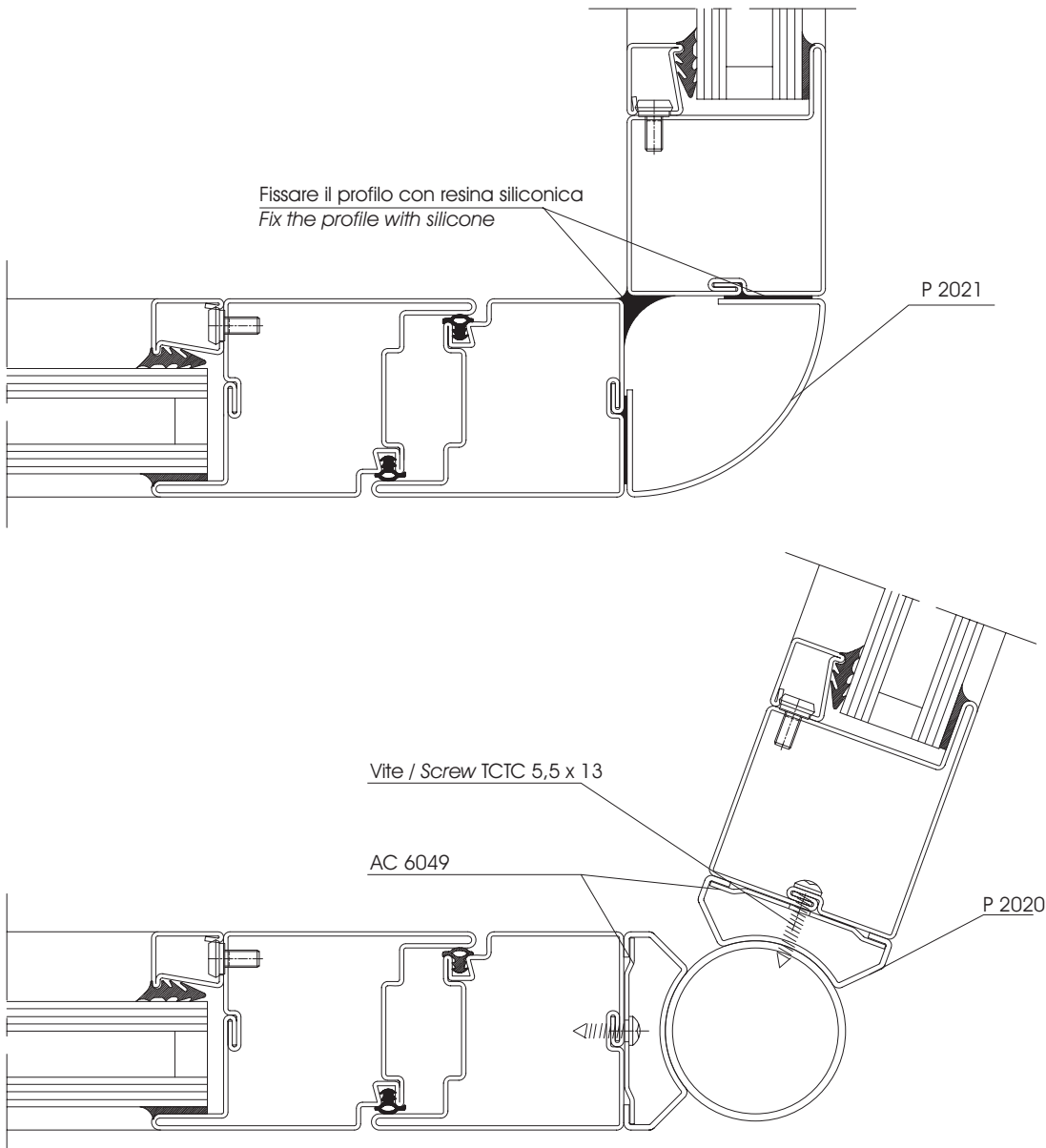
LAVORAZIONE PER INSERIMENTO FONDINO DI TESTA AC 6119
 WORKING FOR TERMINAL CUP AC 6119

Working
 on the
 profile

Lavorazioni
 sul
 profilo

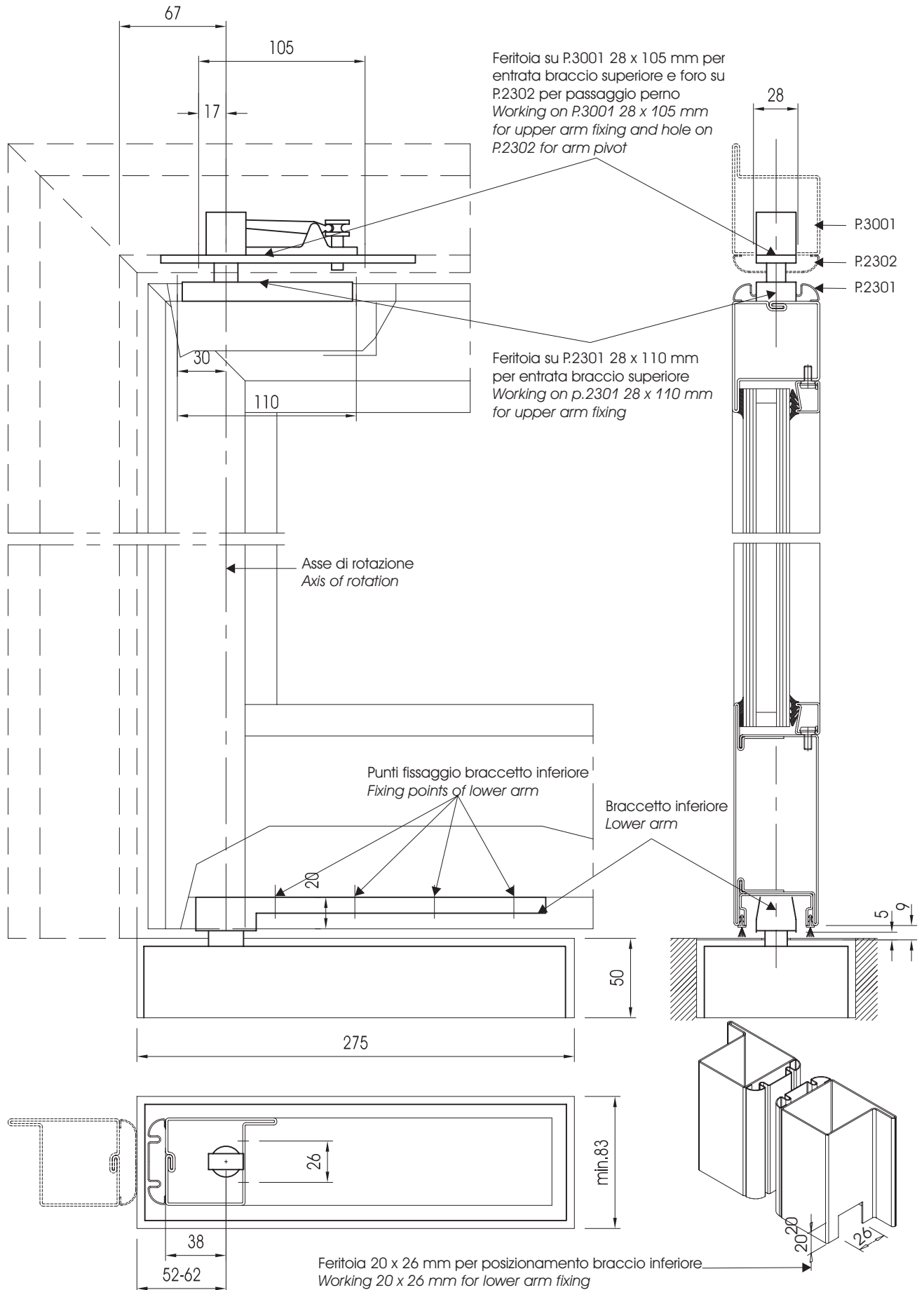


SOLUZIONE ANGOLO 90° E ANGOLO VARIABILE
 SOLUTION CORNER 90° AND VARIABLE CORNER

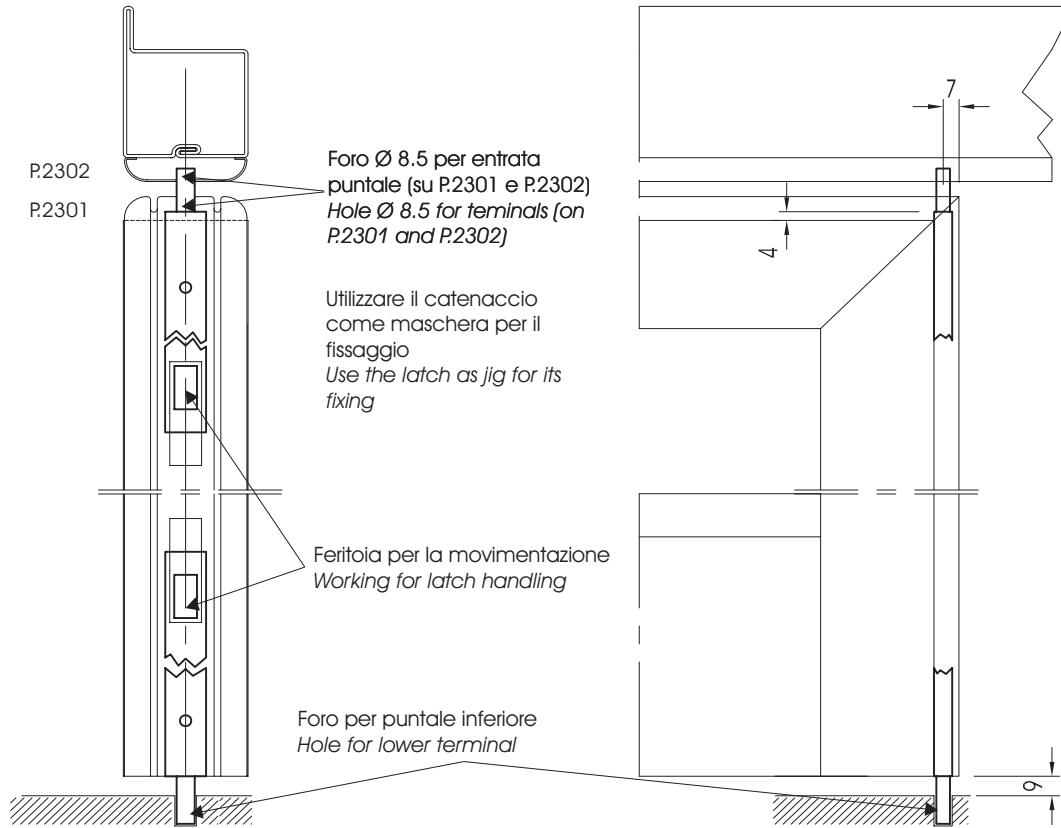


SISTEMA ACCIAIO®

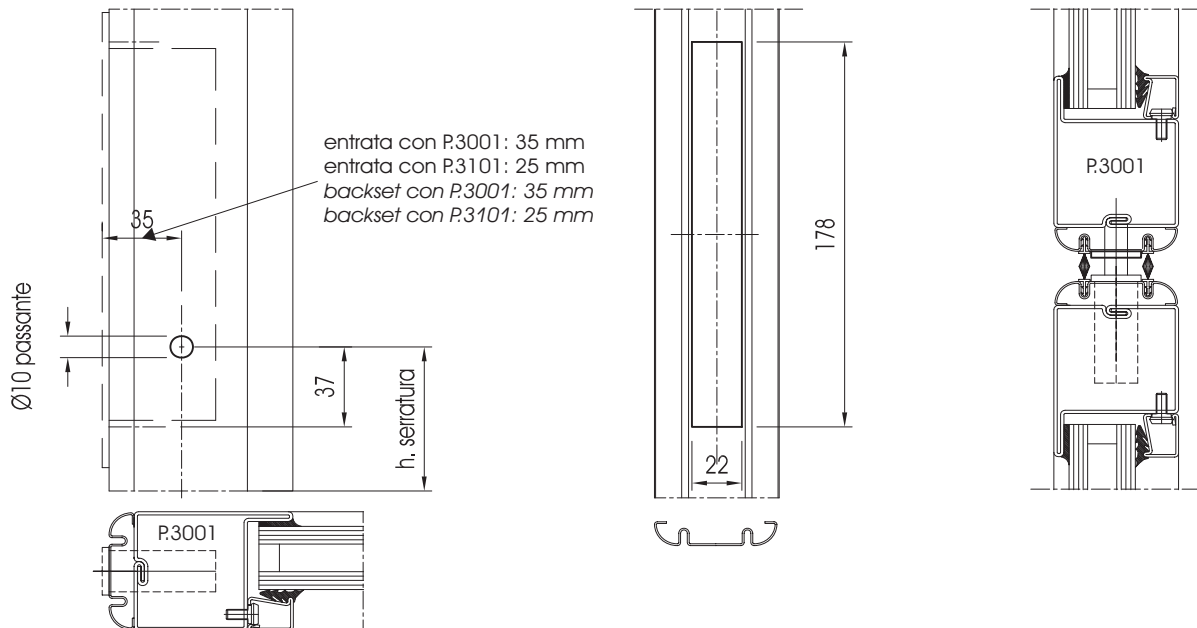
FISSAGGIO CHIUDIPORTA (tipo DORMA) DOOR CECK FIXING (model Dorma)



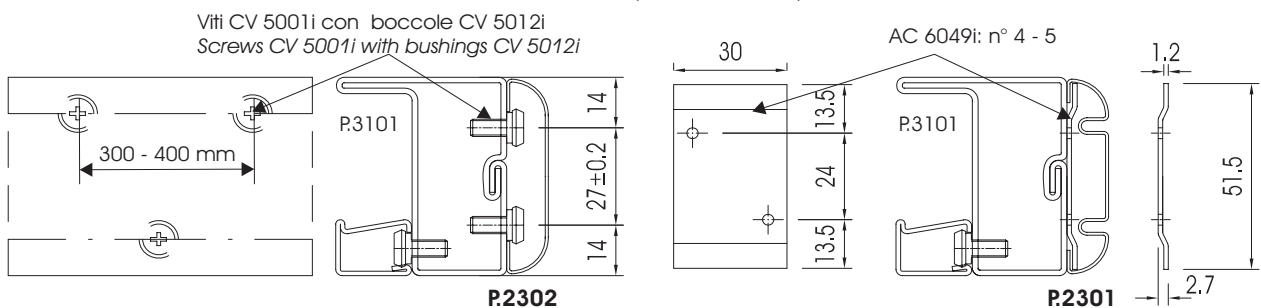
FISSAGGIO CATENACCIO / DOOR LATCH FIXING (SAVIO art.1565)



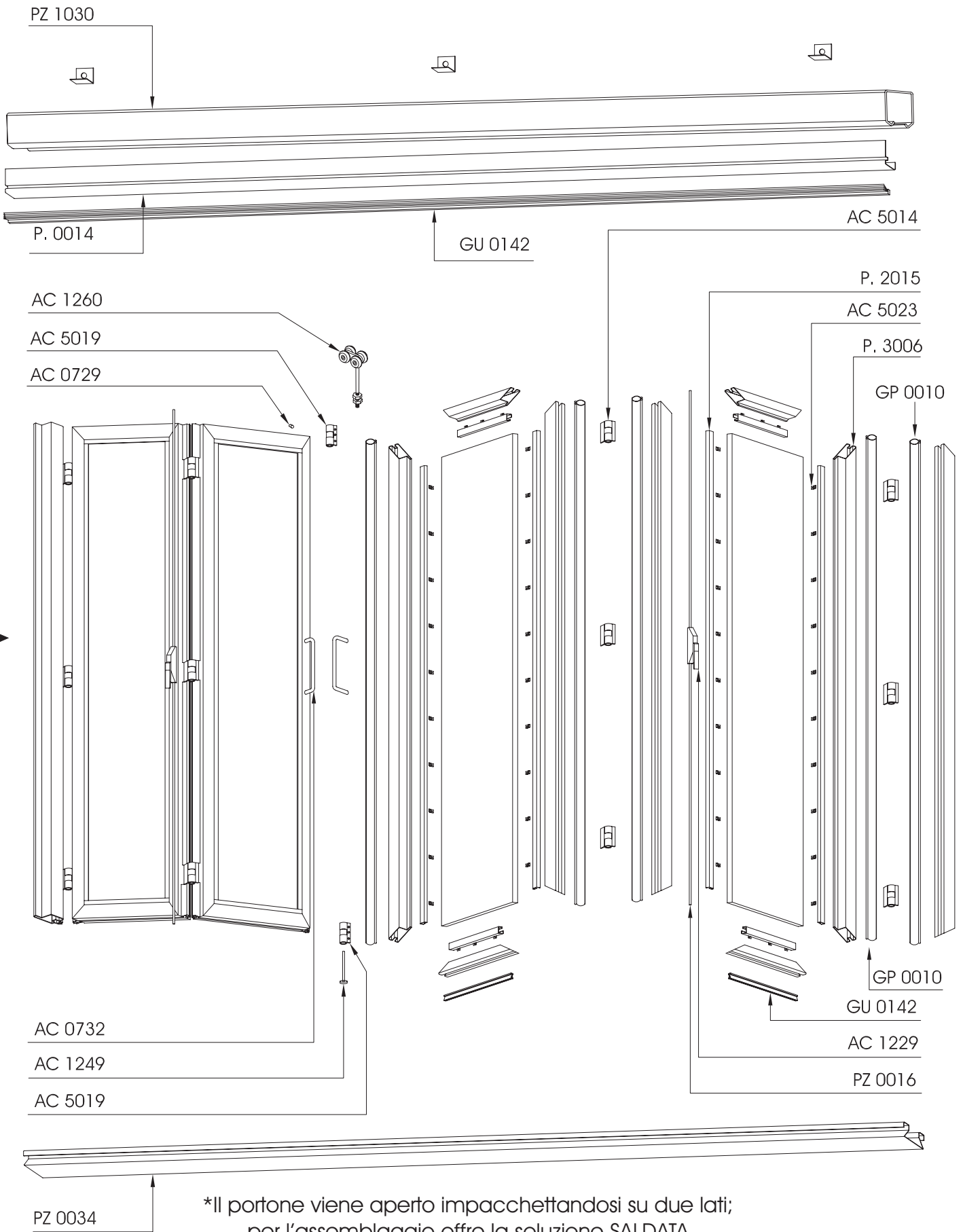
FISSAGGIO SERRATURA / LOCK FIXING (CISA art.46212)



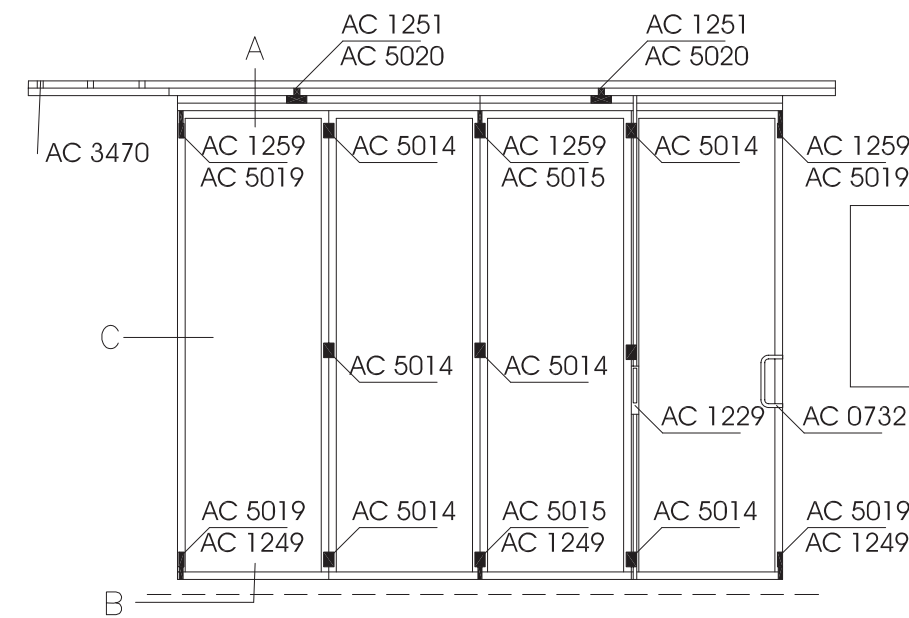
FISSAGGIO PROFILI DI RIPOSTO / FINISHING SECTION FIXING (P.2301 - P.2302)



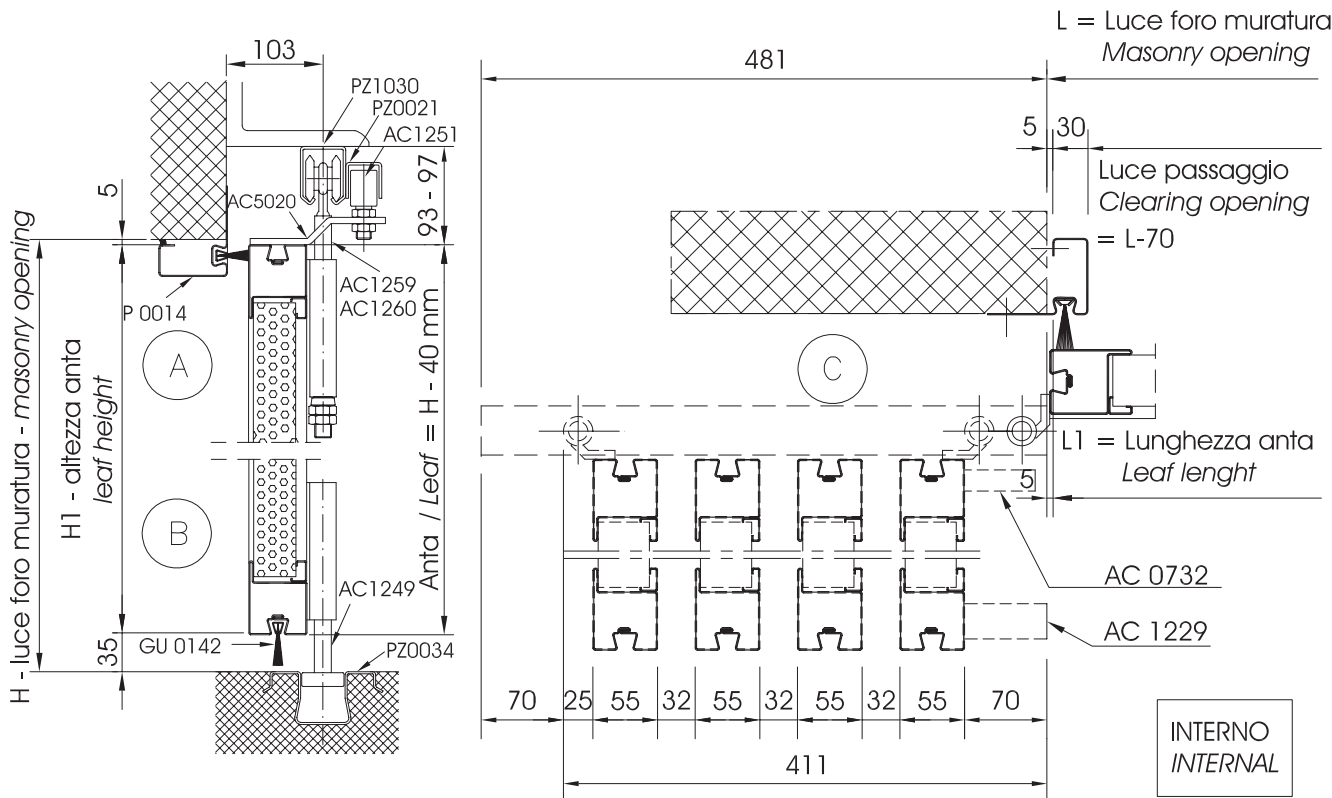
PORTONE INDUSTRIALE A LIBRO
FOLDING INDUSTRIAL DOOR



*Il portone viene aperto impacchettandosi su due lati;
per l'assemblaggio offre la soluzione SALDATA.
For assembly please refer to the welded solution.



4 ANTE CON IMPACCO
OLTRE LUCE
4 PANELS WITH BI-FOLD
INCLUDING LITES











SISTEMA ACCIAIO®

INTERNO
INTERNAL

Descrizione Description	n° n°	Lungh. Lenght	Descrizione Description	n° n°	Lungh. Lenght	Descrizione Description	n° n°	Lungh. Lenght	
TELAIO ESTERNO / FRAME R0014		GUIDE E ASTE / GUIDES AND RODS			ACCESSORI / FITTINGS				
Fianchi Side parts	2	H-35	Guida inferiore Inferior guide PZ 0034	1	L+580	AC 0729	6		
Traverso superiore Upper transom	1	L-10	Guida superiore Superior guide PZ 1030	1	L+580	AC 0732	1		
ANTA / INTERNAL FRAME P.0014					AC 0905				
Fianchi Side parts	8	H-40	Asta cariglione Lever handle rod PZ 0016	1	H-1260	AC 1229	1		
Traversi Transoms	8	(L-160)/4	Guida rullino deviatore Roll deviator guide PZ 0021	1	L+1060	AC 1249	3		
FERMAPANNELLO / STOP PANEL P.2015		GUARNIZIONI / GASKETS			AC 1251				
Fianchi Side parts	8	H1-100	Guarnizione ante Leaf gasket GE 0010	6	H-40	AC 1259	3		
Traversi Transoms	8	L1-140	Spazzolino ante Leaf brushing GU 0142	4	(L-40)/4	AC 3470	1		
PANNELLO / PANEL L x H = (H1-112) x (L1-112)		Spazzolino telaio Frame brushing GU 0142			1	L-10	AC 5014	7	
					2	H-35	AC 5015	2	
							AC 5019	4	
							AC 5020	2	
							AC 5023	96	
							AC 8764	1	

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Profilati con sezione 55 mm, spessore 15/10 mm, realizzati da profilatura a freddo di nastro **acciaio zincato** "Sistema Sendzimir", chiusi mediante unione meccanica ad alta resistenza, con caratteristiche non inferiori alla norma UNI EN 10142/3/7 e con rivestimento di zinco pari a 200 gr./mq., Su entrambe le facce o **in versione acciaio decapato**

- **ROBUSTEZZA.** Lo spessore da 15/10 mm e la conformazione del profilo, garantiscono una elevata robustezza del prodotto finito e la massima sicurezza antiscasso.
- **PROFILATI ZINCATI ESTERNO/INTERNO** con elevato rivestimento di zinco pari a 200 gr./mq. o in **acciaio decapato**.
- **COMPLANARITA'** delle ante interna ed esterna, conferiscono elevata eleganza al prodotto finito.
- **DOPPIA GUARNIZIONE DI TENUTA** interna ed esterna nell'accoppiamento telaio interno - telaio esterno.
- **CANALINA PORTA ACCESSORI** che consente una notevole riduzione dei tempi di lavorazione.
- **"CAMERA EUROPEA"** per l'alloggiamento degli accessori.
- **CURVATURA AD ARCO** in conformità alle esigenze del cliente.
- **QUALITÀ DEL PRODOTTO** garantita dalla conformità delle norme UNI EN 10142/3/7.
- **SERVIZIO CONSEGNE** garantito dal commerciante di zona con disponibilità immediata.
- Per le lavorazioni **SISTEMACCIAIO** del non è richiesto nessun investimento in attrezzature specifiche. È sufficiente una semplice maschera per realizzare con precisione e rapidità i fori per l'applicazione dei vari tipi di fermavetro.

COMPLETA DOTAZIONE DI ACCESSORI DA APPLICARSI MECCANICAMENTE NELL'APPOSITA CANALINA A CAMERA EUROPEA

- Cerniere da avvitare per finestre
- Cerniere da avvitare per porte
- Cerniere a scomparsa per porte
- Cerniere a saldare per porte
- Compassi per aperture a sporgere
- Limitatori di apertura wasistas
- Kit cremonese per apertura ad anta
- Kit per apertura ad **antaribalta**
- Kit scorrevole parallelo e ribalta
- Kit alzante scorrevole
- Kit per apertura a bilico
- Ogni altro componente per la movimentazione

*Structural shapes of 55 mm. section, 15/10 mm. thick, made after cold-roll forming of **galvanized steel** - band "Sendzimir System" assembled by mechanical clamping of high resistance, with standards according to UNI EN 10142/3/7, with zinc coating of 200 gr./sq. mt., on both faces or **type "pickled steel"**.*

- **STRENGTH.** Thickness of 15/10 mm. and profile shaping, guarantee an excellent strength of the product and the best safety against breaking.
- **STRUCTURAL SHAPES OUT/INSIDE** with thick zinc coating of 200 gr./sq. mt. or **pikled steel**.
- **FLAT DESIGN** of inside and outside sections give high elegance to the product.
- **DOUBLE GASKET** inside-outside seal in the coupling of in-and outside frames.
- **PIPE FOR ACCESSORIES** allowing a great reduction of working times.
- **EUROPEAN ROOM** for loading of accessories.
- **ARCH-BENDING**, according to the customer's demands.
- **QUALITY OF PRODUCT**, guaranteed by conformity to UNI EN 10142/3/7 standards.
- **DELIVERY SERVICE**, guaranteed by the area dealer with immediate availability.
- For workings of **SISTEMACCIAIO** no investment for specific equipment is required. A simple mask is sufficient to make quickly and precisely the holes for inserting the various types of glass beading.

COMPLETE SUPPLY OF ACCESSORIES TO BE APPLIED MECHANICALLY IN THE SUITABLE EUROPEAN ROOM-PIPE.

- Screwed-hinges for windows
- Screwed-hinges for doors
- Concealed hinges
- Welded hinges for doors
- Outside-opening compasses
- Opening controllers wasistas
- Kit for side-hung sash
- Kit for tilt-turn sash
- Kit for parallel tilt-slide sash
- Kit for left-slide sash
- Kit for pivot-opening
- Any other tool for movement and closing

